

H-43

Economical single-acting air clamps provide gripping power on the out stroke and spring retraction. They are ideal for use in drill fixtures and for bending, swaging, forming, crimping, & pressing operations. Because 3-way valves may be used, hook-ups are quick and easy.

## **Adjustable Stroke Models**

H0X01, HIX12, V0X01, and VIX12 models are supplied with an adjustable front head so that the user may adjust the length of the stroke by as much as one inch.

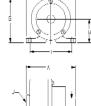
Specifications				
Pressure :	Air to 150 PSI			
Temperature:	-40°F to +250°F			
Rod Material:	Nitrotec plated steel on 1 bore models, ground			
	and polished on all others.			
Seals:	Custom molded one-piece neoprene cups			
Body & Cover:	Aluminum on adjustable models, cast aluminum			

on all other	models.	Cast Iron	011 H-12 a	na r

	H-1	HOX-01	HIX-12	H-41	H-71
Α	2 <sup>25</sup> / <sub>32</sub>	4	5	4 1/8	5 <sup>5</sup> / <sub>16</sub>
В	1 <sup>11</sup> / <sub>32</sub>	Va	ar.	2 1/4	2 3/4
С	5/8	Va	ar.	1 1/2	1 <sup>7</sup> / <sub>16</sub>
D	5/ <sub>16</sub>	5/	,	1/2	3/4
G	1 1/4	1 9		3 1/16	3 23/32
Н	1/4	' / 16		0 / 16	0 / 32
	1/ NDT	1/ NDT		1 / NIDT	1 / NDT
J	1/8 NPT	, •		1/ <sub>8</sub> NPT	1/4 NPT
K	<sup>3</sup> / <sub>16</sub>	.200		½ Slot	21/64
L	1 1 1/8	1 5/8		31/2	4 ½
M	2	2 1/8		$4^{7}/_{16}$	$5\frac{3}{8}$
Q	5/8	<sup>13</sup> / <sub>16</sub>		1 <sup>9</sup> / <sub>16</sub>	1 <sup>15</sup> / <sub>16</sub>

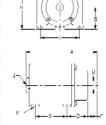
	H-43	H-72	H-73	H-12	H-283
Α	7 1/4	6 <sup>5</sup> ⁄ <sub>16</sub>	7 <sup>5</sup> ⁄ <sub>16</sub>	7	9
В	2 3/4	2 <sup>3</sup> / <sub>16</sub>	2 <sup>3</sup> / <sub>16</sub>	2 <sup>9</sup> / <sub>16</sub>	3 1/2
С	5/8	1 7/16	1 7/16	1 7/16	1 <sup>7</sup> / <sub>16</sub>
D	1/2	3/4	3/4	3/4	1 1/4
G	3 ½16	3 11/16	3 11/16	5 ½16	7 ½16
Н	2	2 ½16	3 ½ <sub>16</sub>	2 <sup>5</sup> / <sub>16</sub>	7 ½ <sub>16</sub>
J	1/8 NPT	1/ <sub>4</sub> NPT	1/ <sub>4</sub> NPT	<sup>3</sup> ∕ <sub>8</sub> NPT	$\frac{1}{2}$ NPT
K	½ Slot	21/64	21/64	$\frac{1}{2}$ Slot	½ -13
L	4	4 1/8	4 1/8	5 1/2	5 ½
M	5 ½	5 ½	5 1/4	7	$6\frac{3}{4}$
Q	1 <sup>9</sup> / <sub>16</sub>	1 1/8	1 1/8	2 %16	3 <sup>9</sup> / <sub>16</sub>

## Single Side Lug





**Double Side Lug** 



HOXUI & VOXUI	5	ı	0 10 1	02
HIX12 & VIX12	5	1	1 to 2	61
H-41 & V-41	9	2 1/4	1	361
H-42	10	2 1/4	2	353
H-43	11	2 1/4	3	351
H-71	18	3	1	682
H-72	13	3	2	675
H-73	14	3	3	679
H-12	39	4	2	1206
H-122	27	4	2 <sup>5</sup> / <sub>8</sub>	1204
H-283	40	6	3	2763

 $\bullet$  Maximum weight in pounds that spring will return.

**Single Acting Air Clamps** 

\*Force in pounds at 100 PSI input pressure with maximum spring resistance.

	V-1	VOX-01		V-41
Α	2 1/8	3 <sup>13</sup> / <sub>16</sub>	4 <sup>13</sup> / <sub>16</sub>	4 1/8
В	1 <sup>15</sup> / <sub>16</sub>	Va	ır.	3 <sup>3</sup> / <sub>16</sub>
С	11/16	Va	ır.	1 <sup>7</sup> / <sub>16</sub>
D	<sup>5</sup> /16	5/.	16	1/2
G	1 <sup>9</sup> / <sub>16</sub>	1 3/4		3
Н	-	-		-
J	1/ <sub>8</sub> NPT	1/ <sub>8</sub> NPT		1/ <sub>8</sub> NPT
K	<sup>3</sup> ⁄ <sub>16</sub>	.20	00	.257
L	1 <sup>11</sup> / <sub>16</sub>	15	8	3 3/4
M	2 1/8	2	2	4 1/4
Q	-	-		-

	MV/AN/MAKE	WXGE	V-43	Base Mount
				Base Mount
	3 <sup>13</sup> / <sub>16</sub>	4 <sup>13</sup> / <sub>16</sub>	4 5/8	l= N =1
;	Va	ır.	3 <sup>3</sup> / <sub>16</sub>	- "-
	Var. 1 7/16			
	5/.	, 16	1/2	<b>鄭( 中)</b> 婳
	1 3/4		3	K-1
	-		-	
Г	½ NPT		1⁄ <sub>8</sub> NPT	
	.200		.257	<b>;</b> -  - n
6	15	5/ <sub>8</sub>	3 3/4	
	2		4 1/4	
	_		-	<u>+</u>

	H-42	H-122	Bottom Flush
Α	5 <sup>13</sup> / <sub>16</sub>	7 <sup>9</sup> / <sub>16</sub>	l <del>e 1</del> 1 — 11
В	2 ½	2 ½	- M -
С	1 <sup>7</sup> / <sub>16</sub>	1 <sup>7</sup> / <sub>16</sub>	
D	1/2	3/4	
G	3 ½ <sub>16</sub>	$4^{31}/_{32}$	
Н	2 Holes	2 1/2	<b> </b> -∟
J	1/ <sub>8</sub> NPT	3/8 NPT	A
K	<sup>1</sup> / <sub>4</sub> -20	<sup>5</sup> / <sub>16</sub> -18	
L	2 1/4	2 1/4	
М	3	4 <sup>13</sup> / <sub>16</sub>	1 1
Q	1 <sup>9</sup> / <sub>16</sub>	2 <sup>9</sup> ⁄ <sub>16</sub>	к——н——в——е