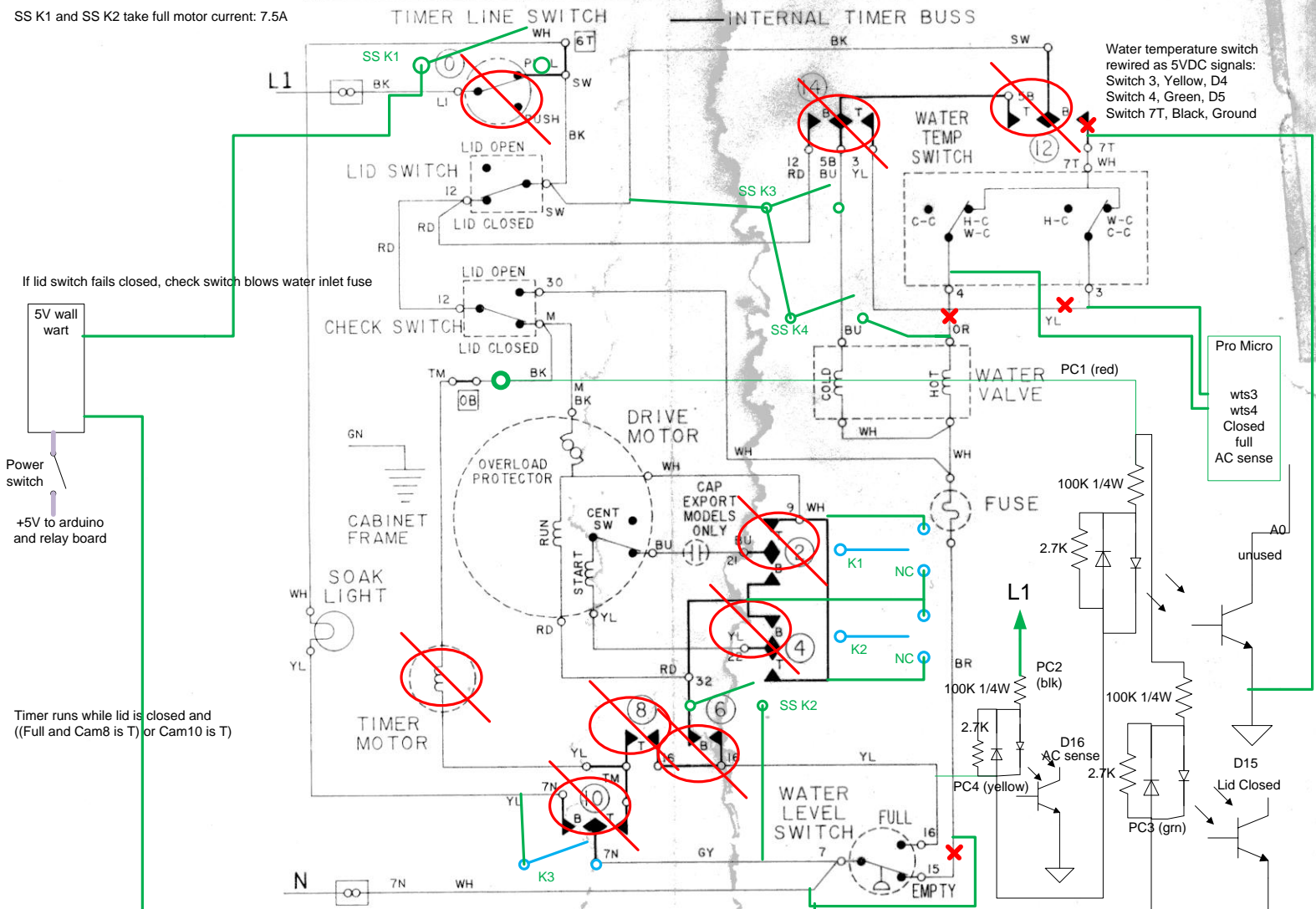


WIRE INSERTION SIDE

| TIMER INFORMATION | | | TIME CHART - 90 SECONDS PER INCREMENT | | | | | | | | | | | |
|--|----------------------|---|--|----|----|----|----|----|----|----|----|----|----|--|
| CAM NO. | CIRCUIT | FUNCTION | 5 | 10 | 15 | 20 | 25 | 30 | 35 | 40 | 45 | 50 | 55 | |
| 0 | LI TO SW | LINE SWITCH | X | X | X | X | X | X | X | X | X | X | X | |
| 2 | 21 TO 9 21 TO 32 | REVERSING SPIN REVERSING AGITATE | X | X | X | X | X | X | X | X | X | X | X | |
| 4 | 22 TO 9 22 TO 32 | REVERSING AGITATE REVERSING SPIN | X | X | X | X | X | X | X | X | X | X | X | |
| 6 | 16 TO 32 | MOTOR INTERRUPTER | X | X | X | X | X | X | X | X | X | X | X | |
| 8 | TM TO 16 | TIMER MOTOR BYPASS | X | X | X | X | X | X | X | X | X | X | X | |
| 10 | TM TO 7N 7N TO 7N | SPIN & TIMER MOTOR BYPASS SOAK LIGHT | X | X | X | X | X | X | X | X | X | X | X | |
| 12 | SW TO 5B SW TO 7T | RINSE FILL WASH FILL | X | X | X | X | X | X | X | X | X | X | X | |
| 14 | 3 TO 5B 12 TO 5B | WASH FILL SUB-INTERVAL FILL | X | X | X | X | X | X | X | X | X | X | X | |
| <div><input type="checkbox"/> CAM OPEN</div> <div><input checked="" type="checkbox"/> CAM CLOSED EXCEPT FOR SHORT PAUSE</div> <div><input checked="" type="checkbox"/> CAM CLOSED</div> <div><input checked="" type="checkbox"/> CAM MAY BE OPEN OR CLOSED</div> <div><input checked="" type="checkbox"/> CAM OPEN FOR 45 SECONDS CLOSED FOR 15 THEN OPEN FOR 30 SECONDS</div> | | | <div><div>FUNCTION</div><div>CYCLE</div></div> <div><div>PERMANENT PRESS</div><div>DELICATES</div><div>INFINITE SOAK</div><div>REGULAR FABRICS</div></div> | | | | | | | | | | | |

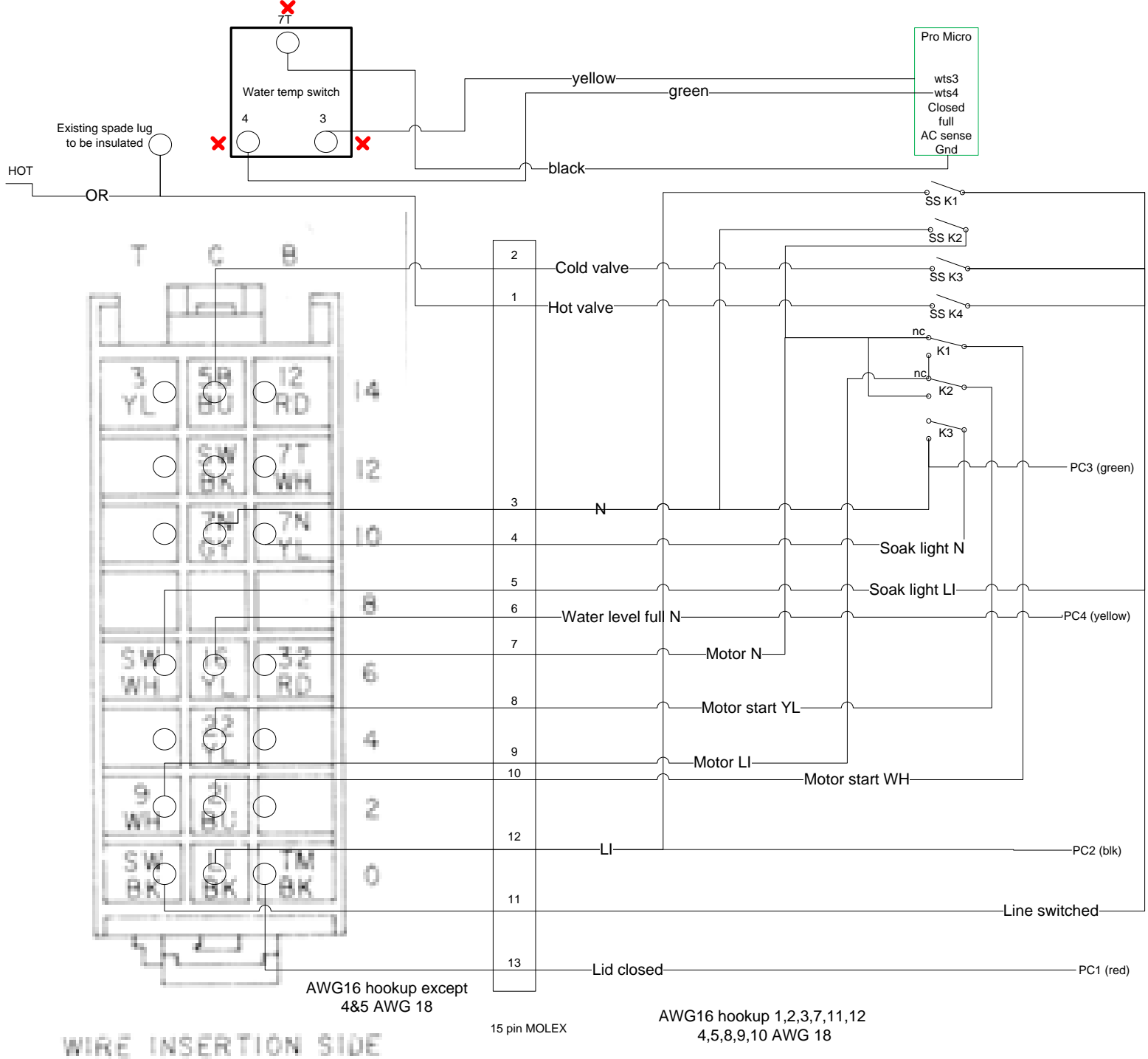
PC1-RED-LINE LID CLOSED
PC2-BLACK-LINE
PC3-GREEN-NEUTRAL FULLTUB
PC4-YELLOW-NEUTRAL

SS K1 and SS K2 take full motor current: 7.5A



578VA-1193

2163430



Stagger the lengths of the wires from the MOLEX to the existing harness to ease installing the tap connections. The longest about 5" longer than shortest.

Not shown: LI and N to 110VAC blades on 5V wall wart