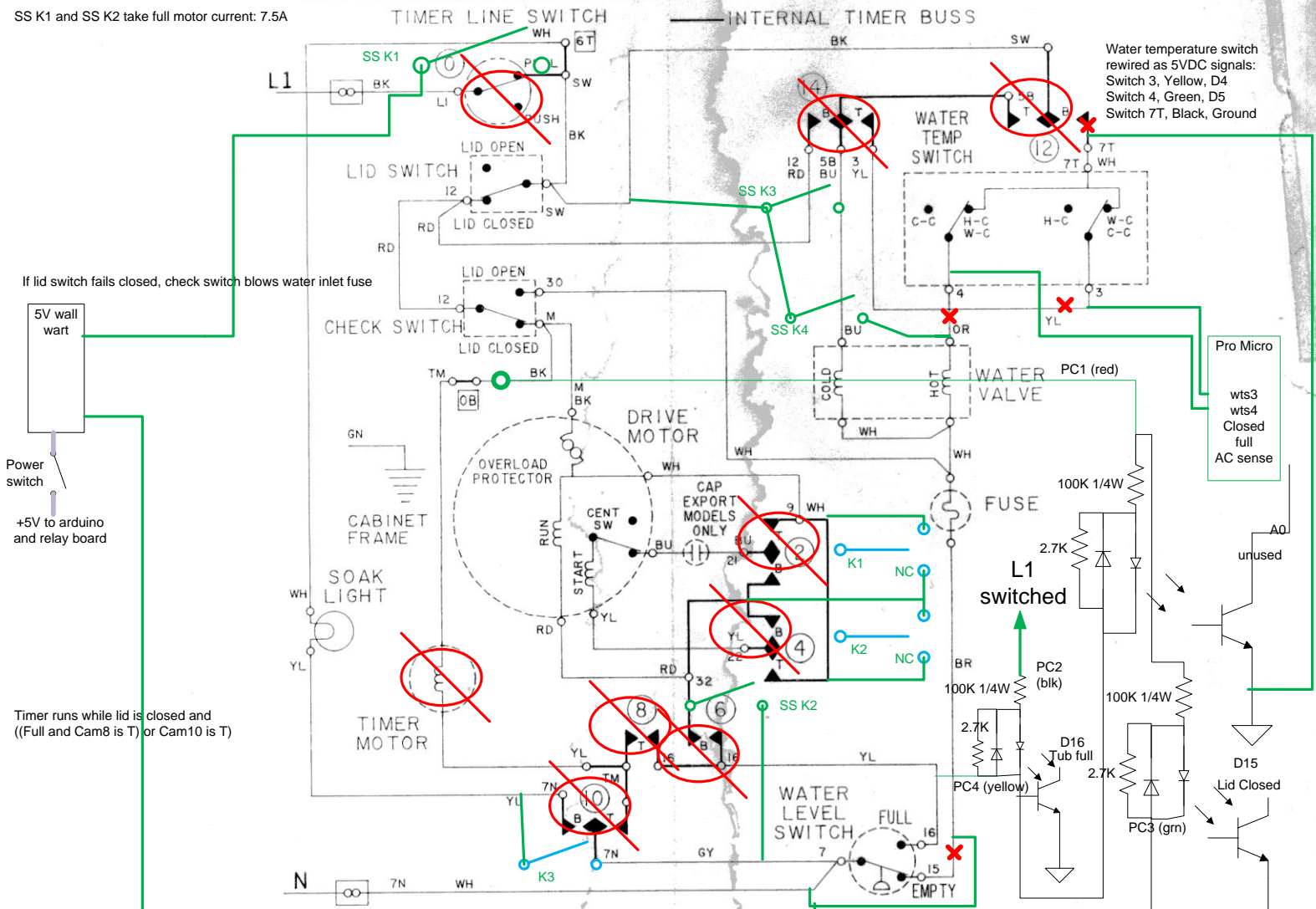


WIRE INSERTION SIDE

TIMER INFORMATION			TIME CHART - 90 SECONDS PER INCREMENT												
CAM NO.	CIRCUIT	FUNCTION	5	10	15	20	25	30	35	40	45	50	55		
0	LI TO SW	LINE SWITCH	X	X	X	X	X	X	X	X	X	X	X		
2	21 TO 9 21 TO 32	REVERSING SPIN REVERSING AGITATE	X	X	X	X	X	X	X	X	X	X	X		
4	22 TO 9 22 TO 32	REVERSING AGITATE REVERSING SPIN	X	X	X	X	X	X	X	X	X	X	X		
6	16 TO 32	MOTOR INTERRUPTER	X	X	X	X	X	X	X	X	X	X	X		
8	TM TO 16	TIMER MOTOR BYPASS	X	X	X	X	X	X	X	X	X	X	X		
10	TM TO 7N 7N TO 7N	SPIN & TIMER MOTOR BYPASS SOAK LIGHT	X	X	X	X	X	X	X	X	X	X	X		
12	SW TO 5B SW TO 7T	RINSE FILL WASH FILL	X	X	X	X	X	X	X	X	X	X	X		
14	3 TO 5B 12 TO 5B	WASH FILL SUB-INTERVAL FILL	X	X	X	X	X	X	X	X	X	X	X		
<div><input type="checkbox"/> CAM OPEN</div> <div><input checked="" type="checkbox"/> CAM CLOSED EXCEPT FOR SHORT PAUSE</div> <div><input checked="" type="checkbox"/> CAM CLOSED</div> <div><input checked="" type="checkbox"/> CAM MAY BE OPEN OR CLOSED</div> <div><input checked="" type="checkbox"/> CAM OPEN FOR 45 SECONDS CLOSED FOR 15 THEN OPEN FOR 30 SECONDS</div>															
FUNCTION			OFF	FILL & WASH				COOL DOWN FILL & AGITATE				SPIN			
				FILL & AGITATE				PAUSE				AGITATE			
				PAUSE				AGITATE				PAUSE			
				SPIN				FILL & AGITATE				AGITATE			
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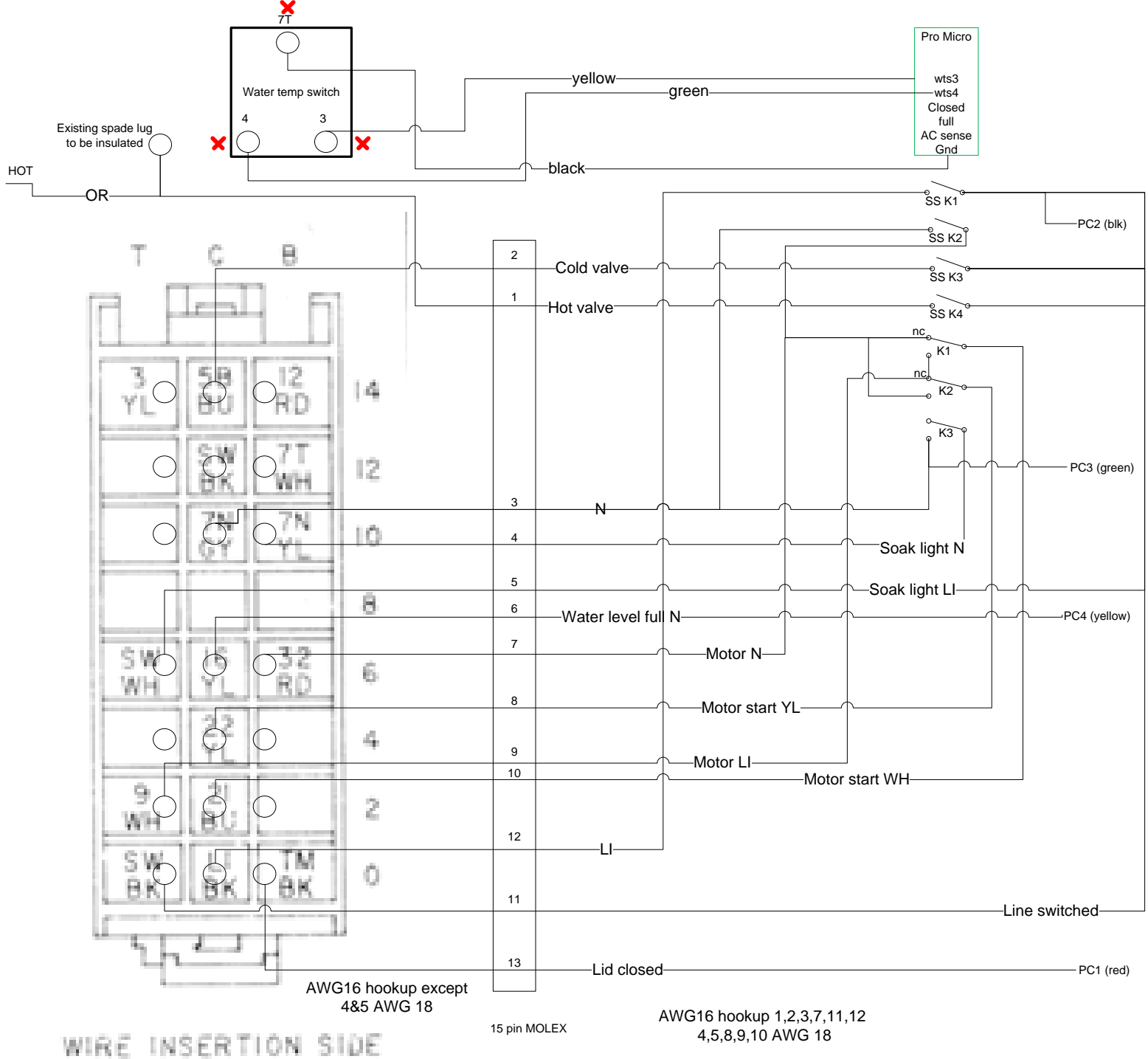
PC1-RED-LINE LID CLOSED
PC2-BLACK-LINE
PC3-GREEN-NEUTRAL FULLTUB
PC4-YELLOW-NEUTRAL

SS K1 and SS K2 take full motor current: 7.5A



578VA-1193

2163430



Stagger the lengths of the wires from the MOLEX to the existing harness to ease installing the tap connections. The longest about 5" longer than shortest.

Not shown: LI and N to 110VAC blades on 5V wall wart