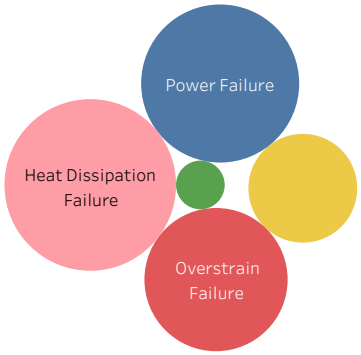
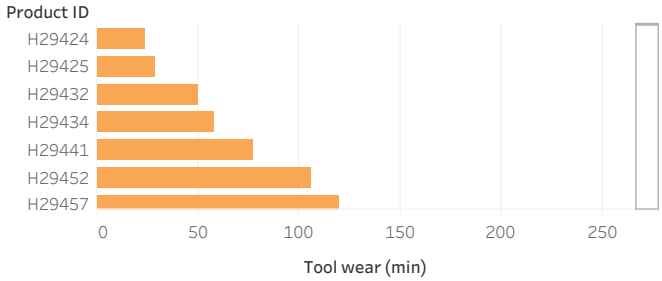
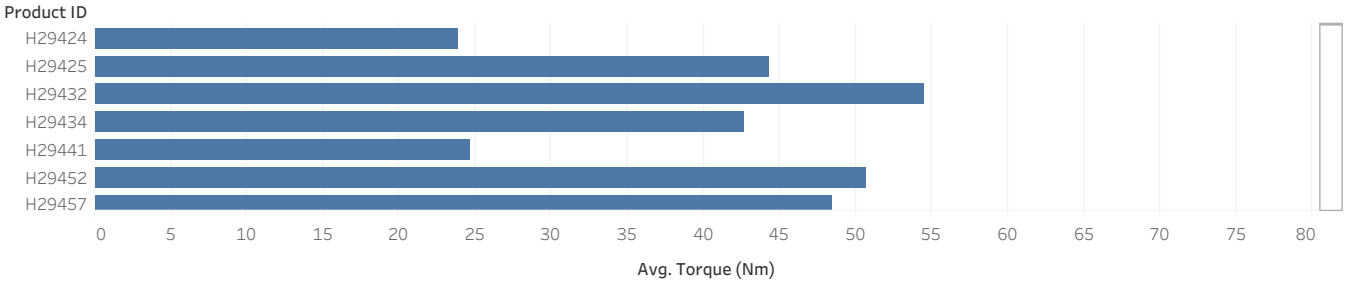


Failure Type
- Heat Dissipation Failure
- No Failure
- Overstrain Failure
- Power Failure
- Random Failures
- Tool Wear Failure

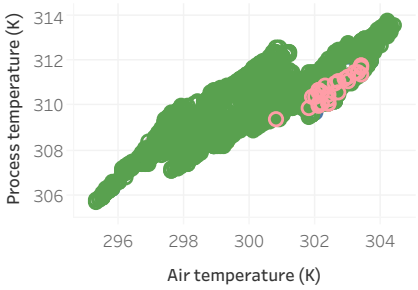
Sum of Tool wear for each product



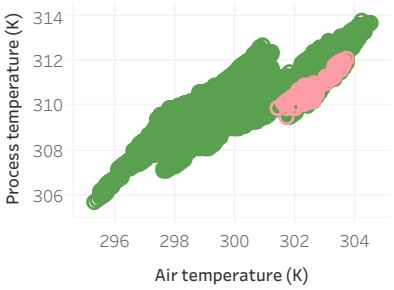
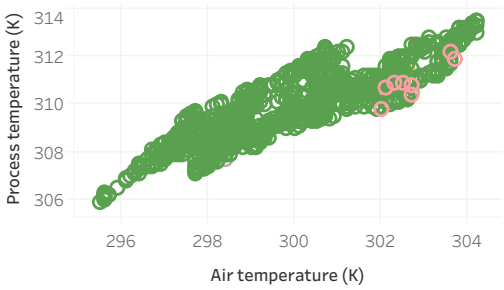
The average of Torque of machines



Type H



Type L



Type M