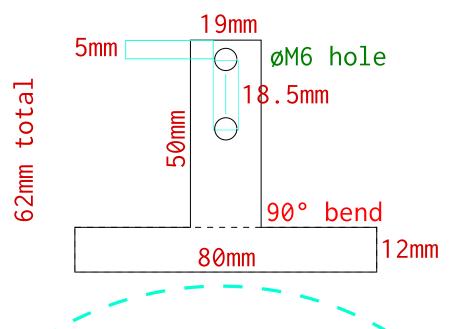
Mods(marked in green):

1. The holes have to be M6 clearance holes.



Wrap this flat surface around a cylinder of ø175mm to curve it