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| **References** | Dr. Kenneth Chelule  Chief Research scientist  Kenya Industrial Research and Development Institute (KIRDI)  P.O Box 30650 (00100), Nairobi  Email;ddrti@kirdi.go.ke  3. Prof. Josephat Mwasiagi  Senior Lecturer  Manufacturing, Industrial and Textile Engineering Department  School of Engineering  Moi University  P.O Box 3900 (30100), Eldoret  Email; igadwa@gmail.com |