

# **I-7000 and M-7000 DIO User's Manual**

## **Warranty**

All products manufactured by ICP DAS are under warranty regarding defective materials for a period of one year from the date of delivery to the original purchaser.

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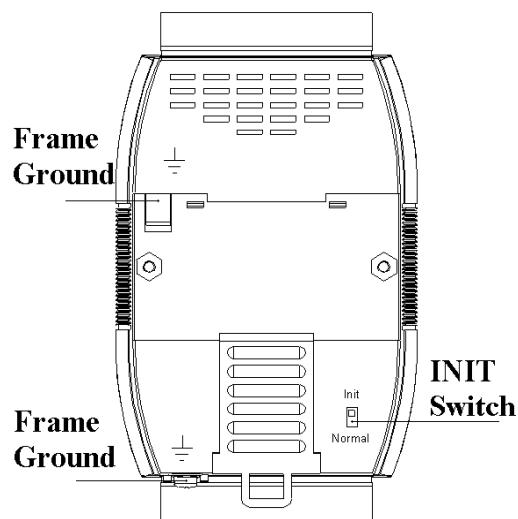
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# 1. Introduction

The I-7000 series is a family of network data acquisition and control modules, providing analog-to-digital, digital-to-analog, digital input/output, timer/counter and other functions. The modules can be remotely controlled using a set of commands, which we call the DCON protocol. Communication between the module and the host is in ASCII format via an RS-485 bi-directional serial bus standard. Baud Rates are software programmable and transmission speeds of up to 115.2 Kbps can be selected.

The functionality of the M-7000 series is the same as the I-7000 series, with the exception that the M-7000 series offers extended support for the Modbus RTU protocol.

Some I-7000 modules feature a new design for the frame ground and INIT switch as shown in the figure (rear view). The frame ground provides enhanced static protection (ESD) abilities and ensures the module is more reliable. The INIT switch allows easier access to INIT mode. Please refer to Sections A.1 and A.3 for more details.



The I-7000 and M-7000 DIO modules support TTL signal, photo-isolated digital input, AC voltage digital input, relay contact output, solid-state relay output, photoMOS output and open-collector output.

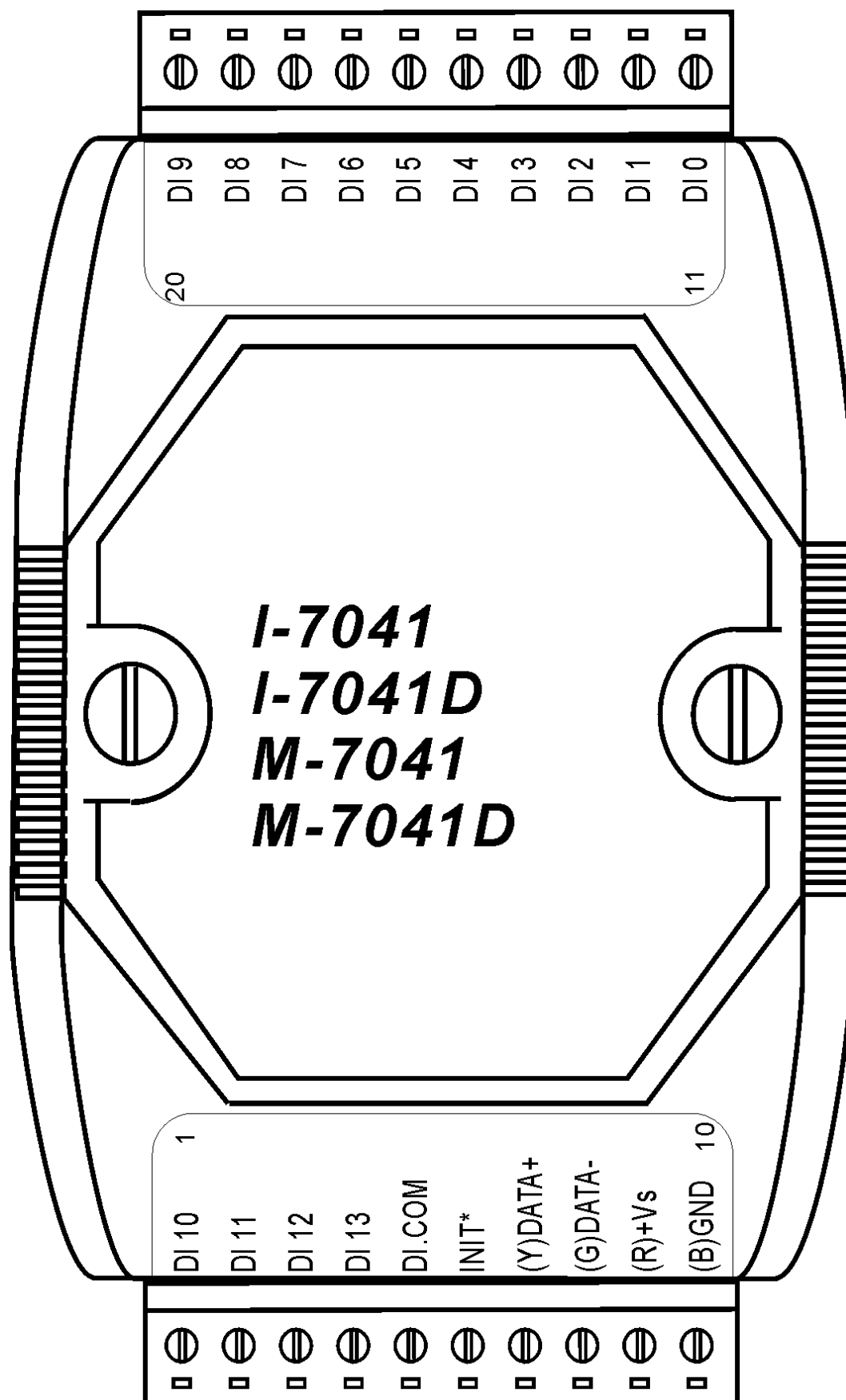
## 1.1 More Information

For more information regarding the I-7000 series, please refer to chapter 1 of the “I-7000 Bus Converter User’s Manual” as shown below or visit the ICP DAS website

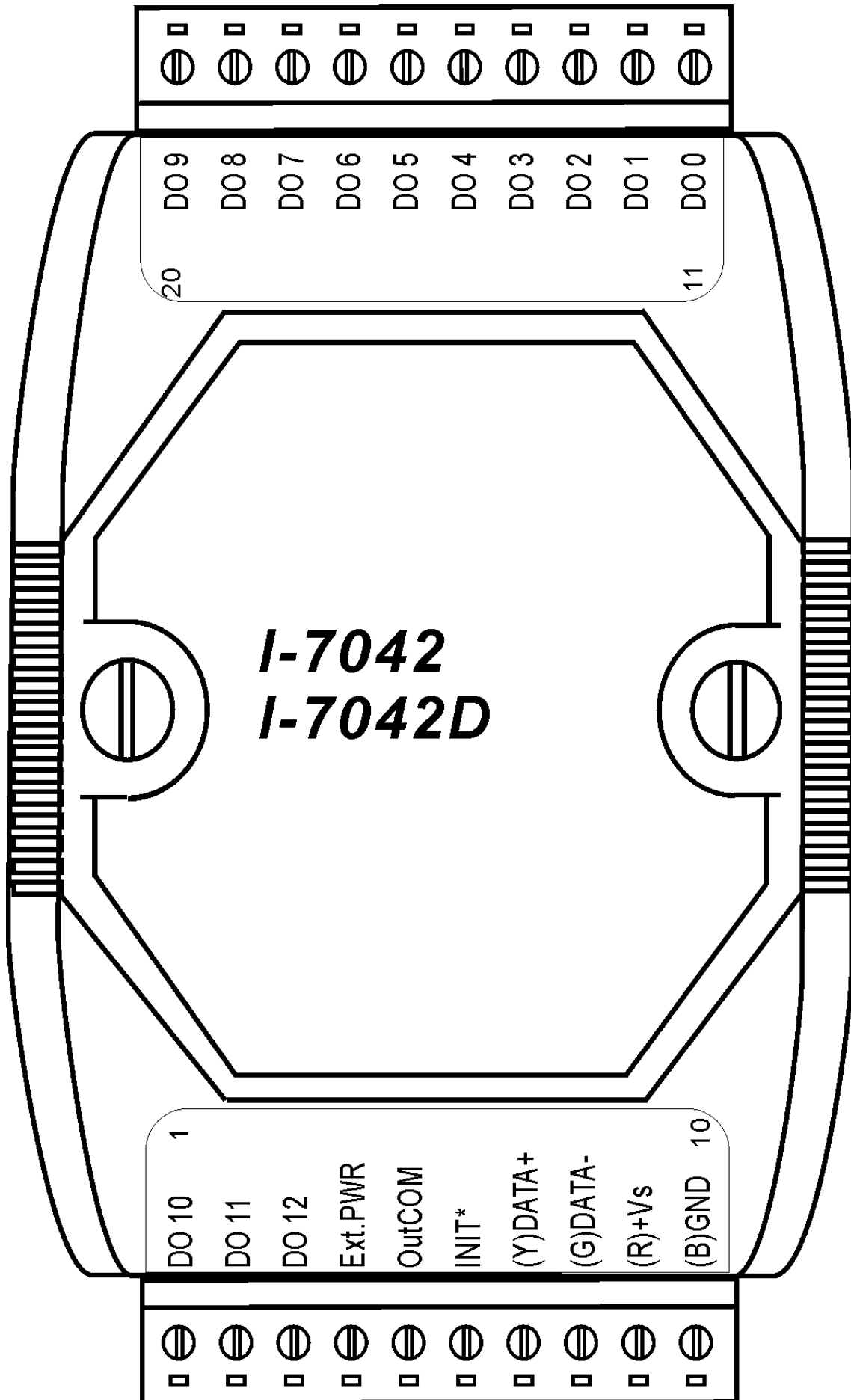
<http://www.icpdas.com>.

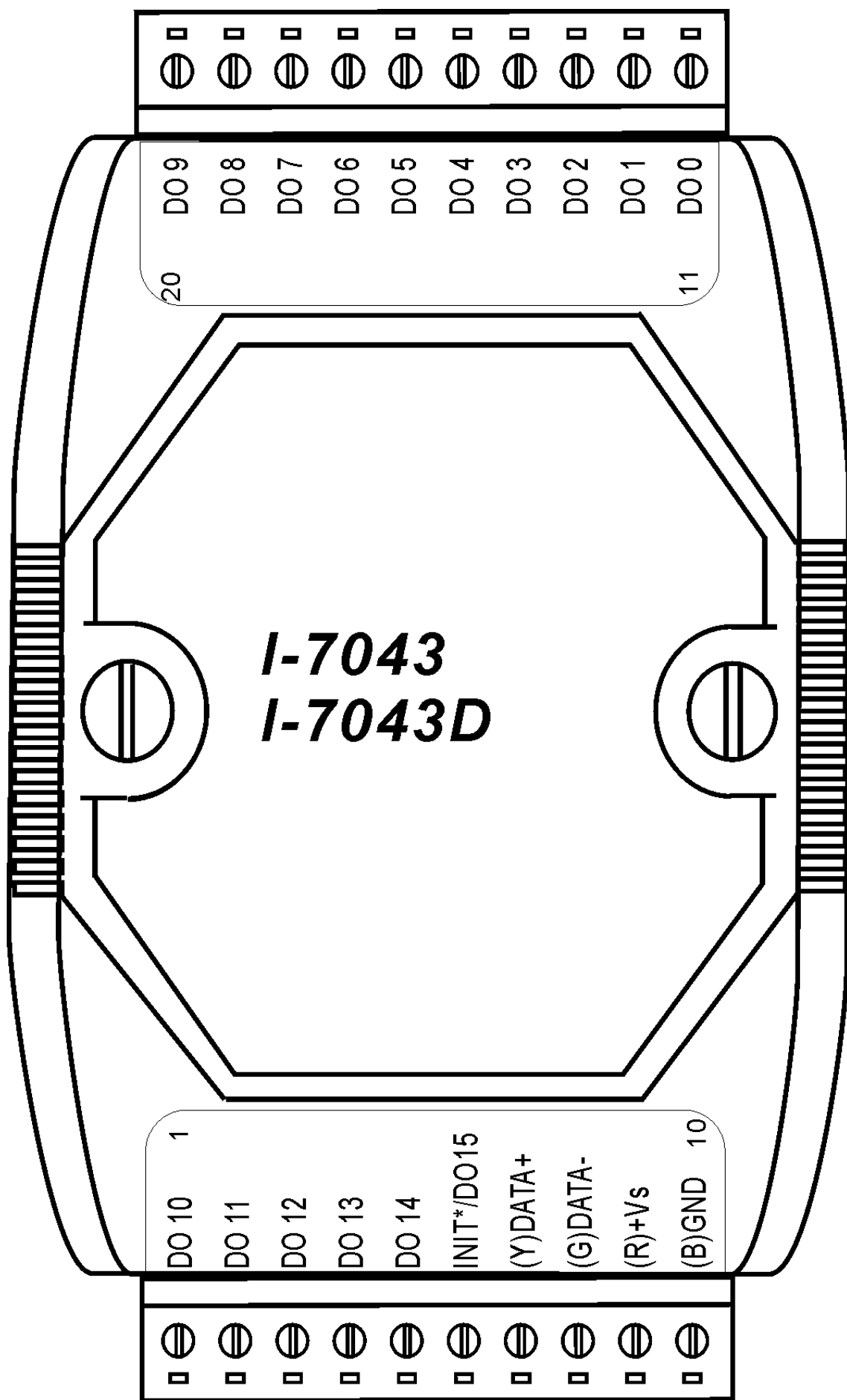
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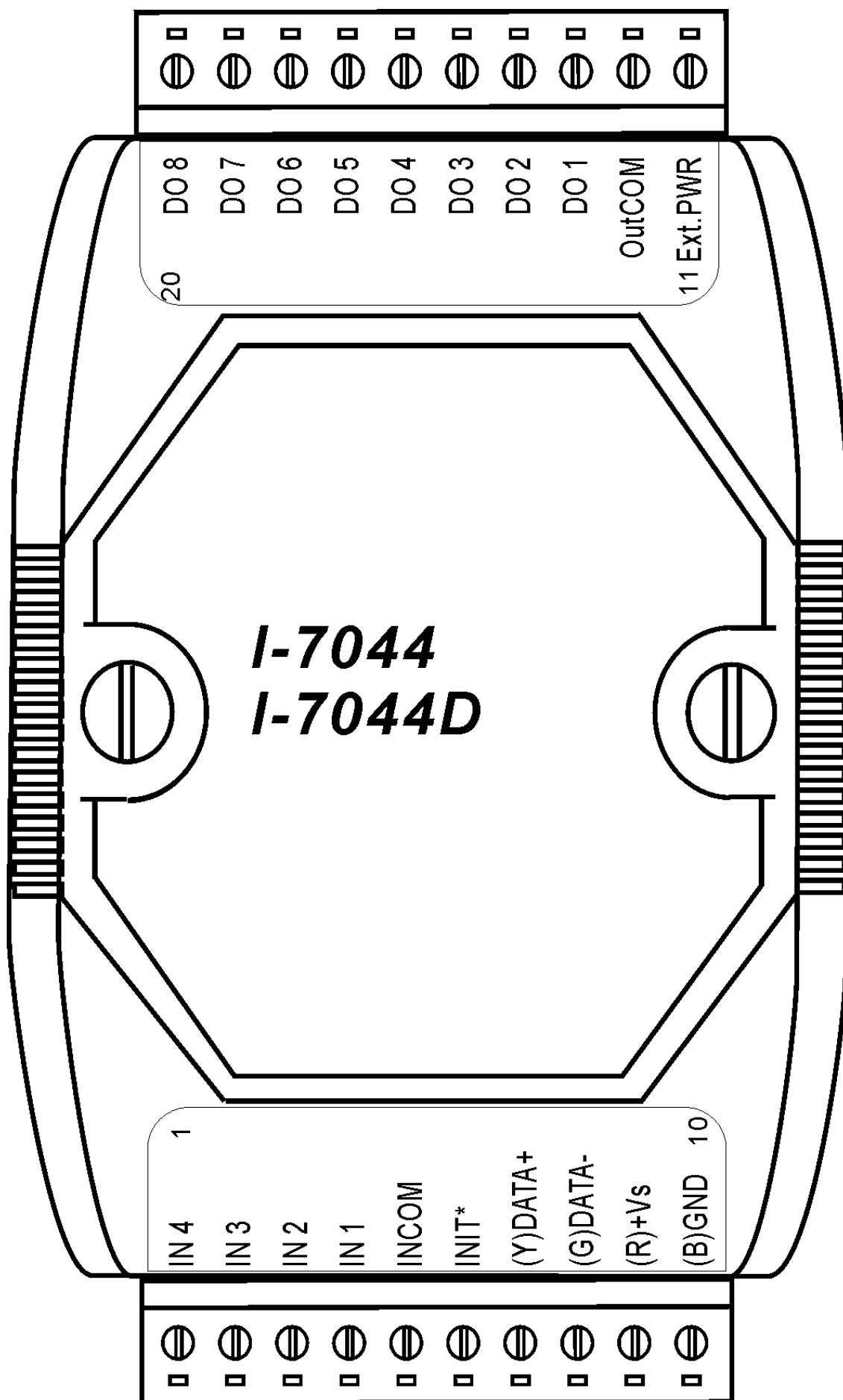
## 1.2 Terminal Assignment

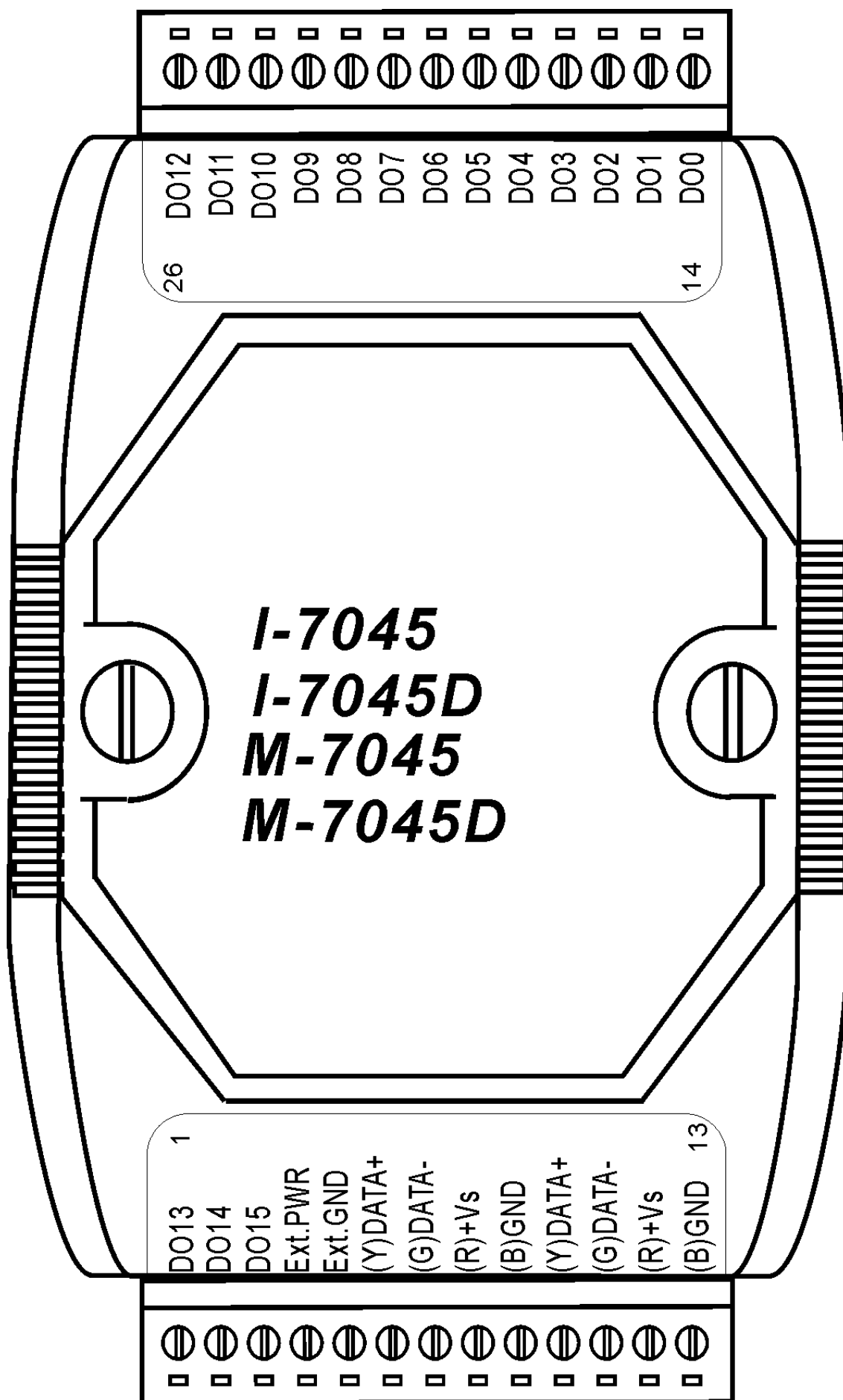


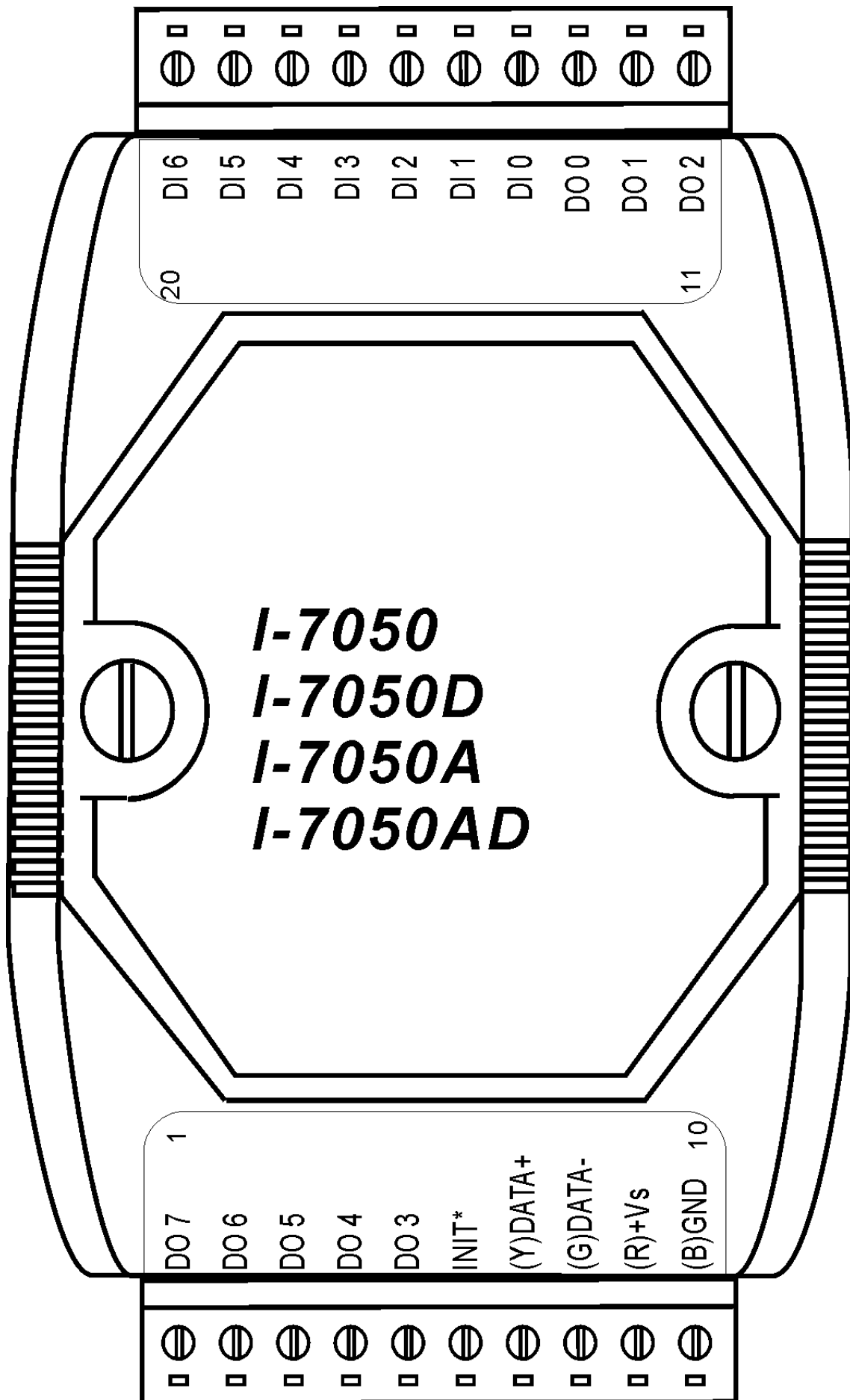


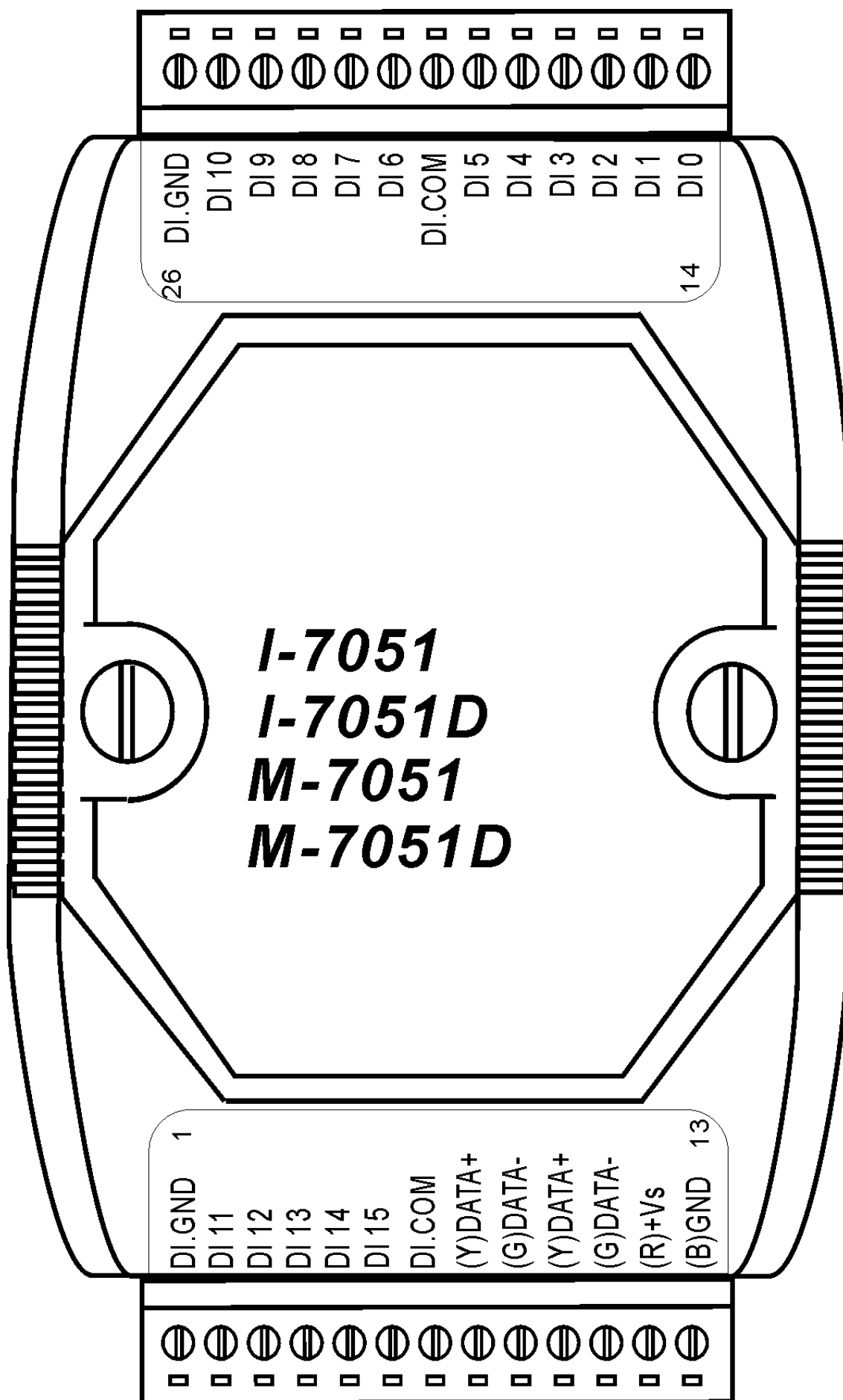


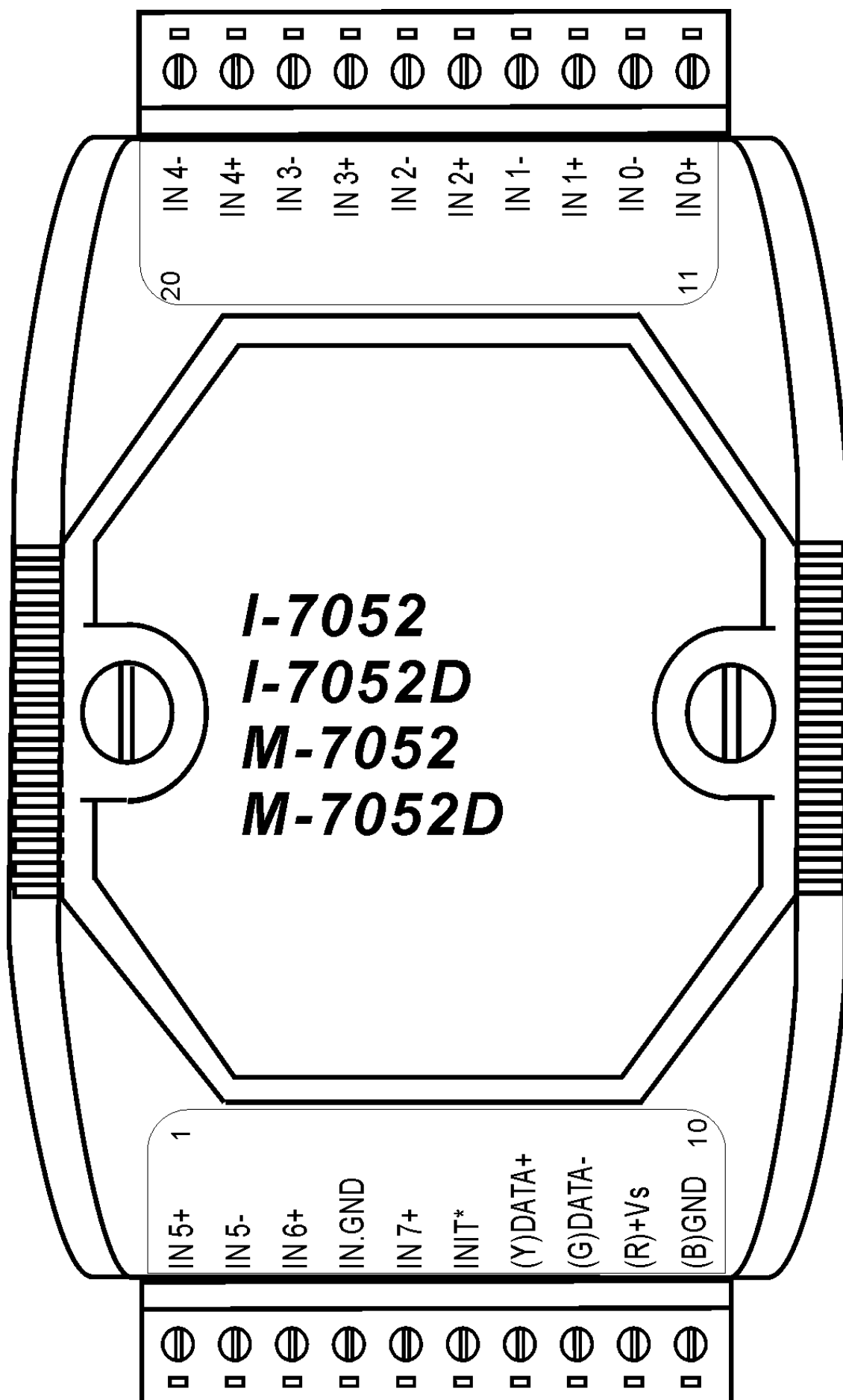


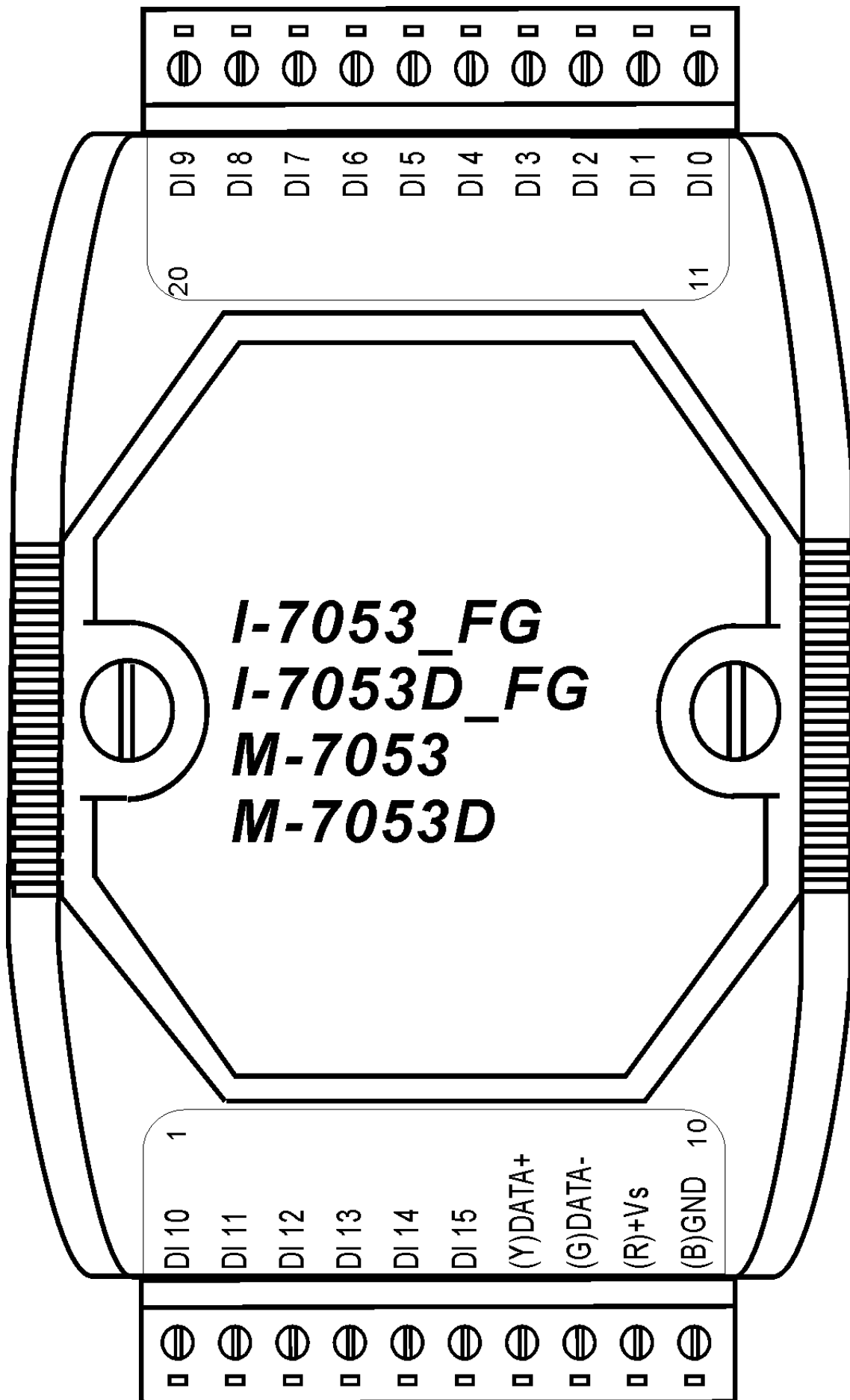




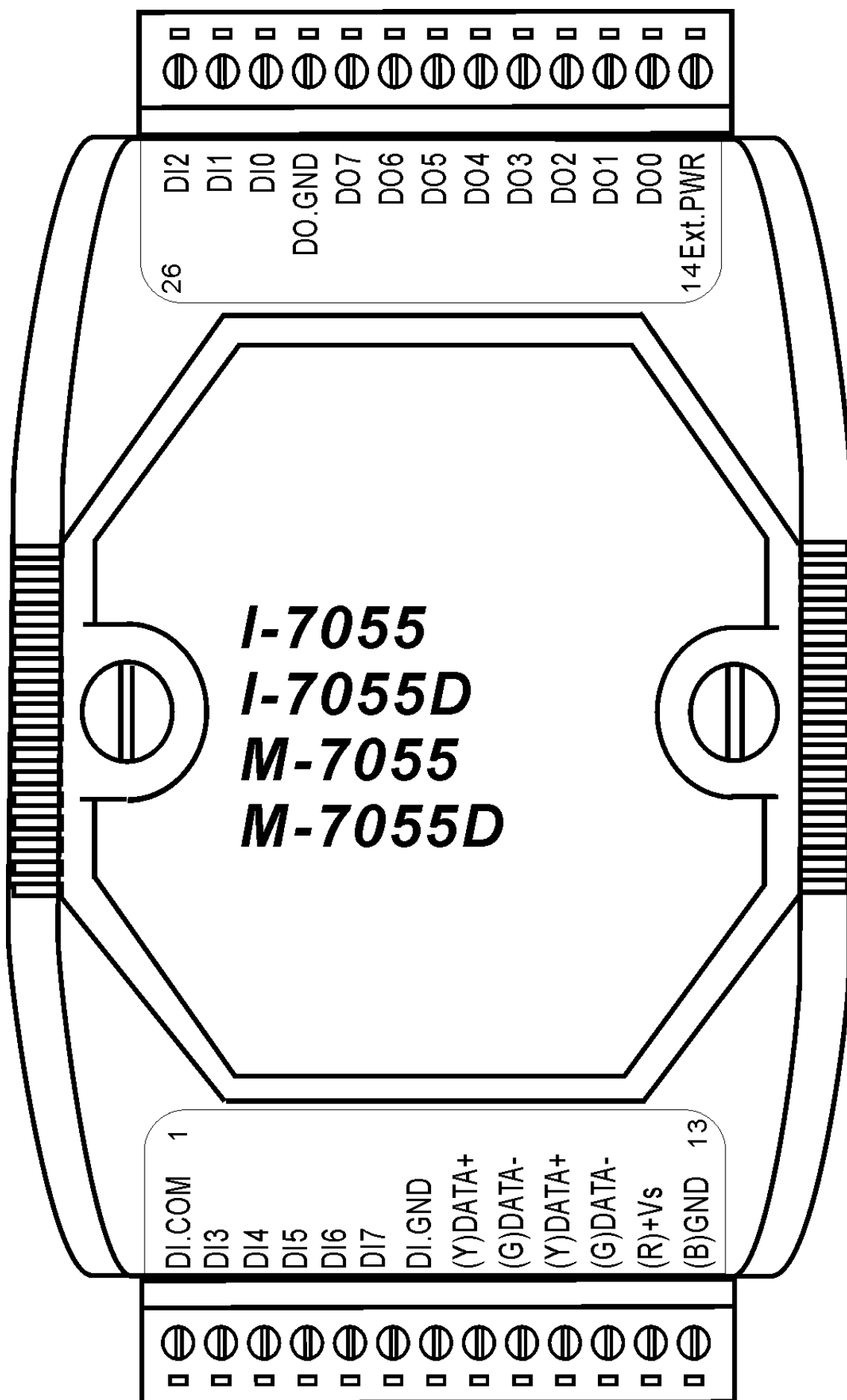


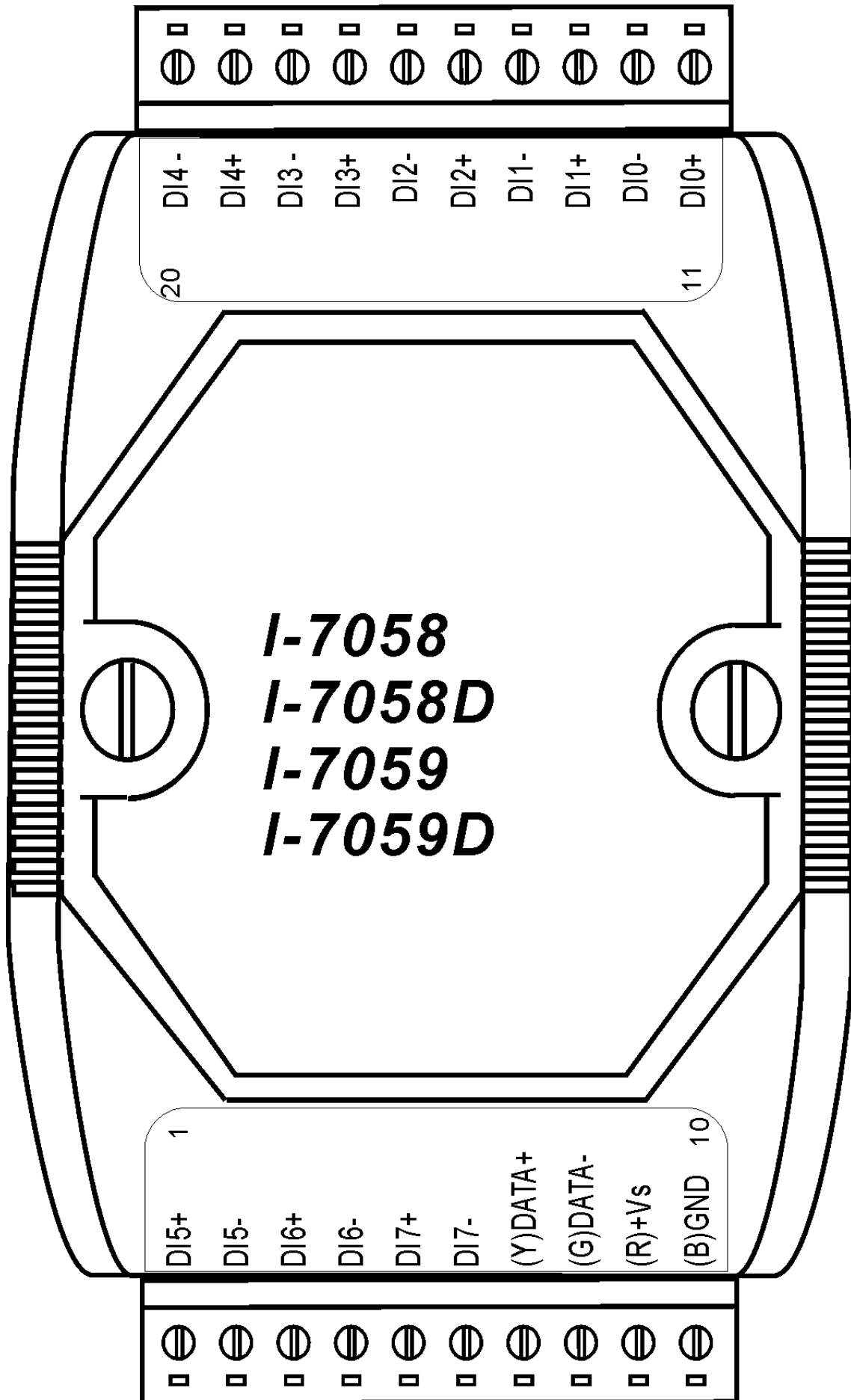


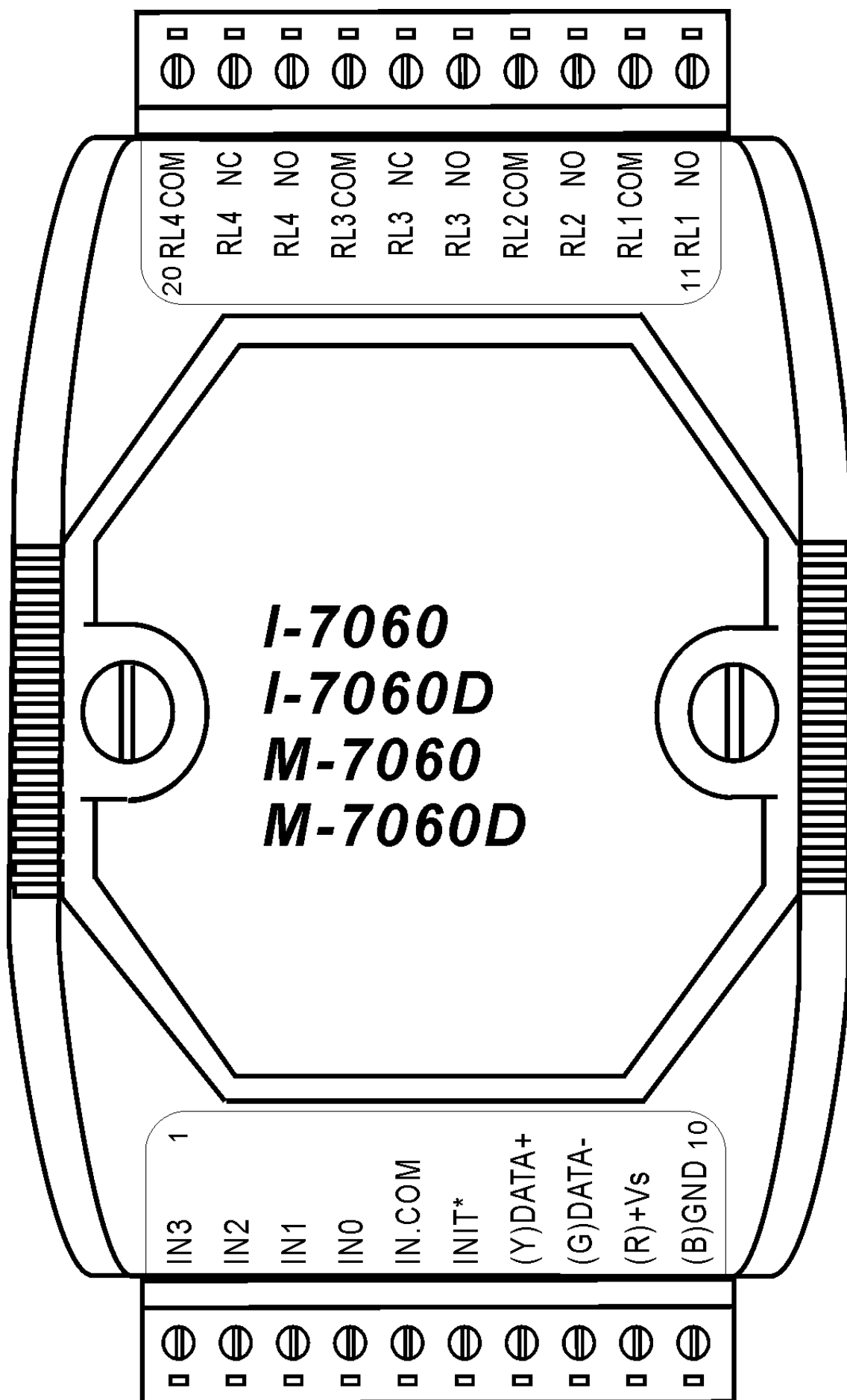


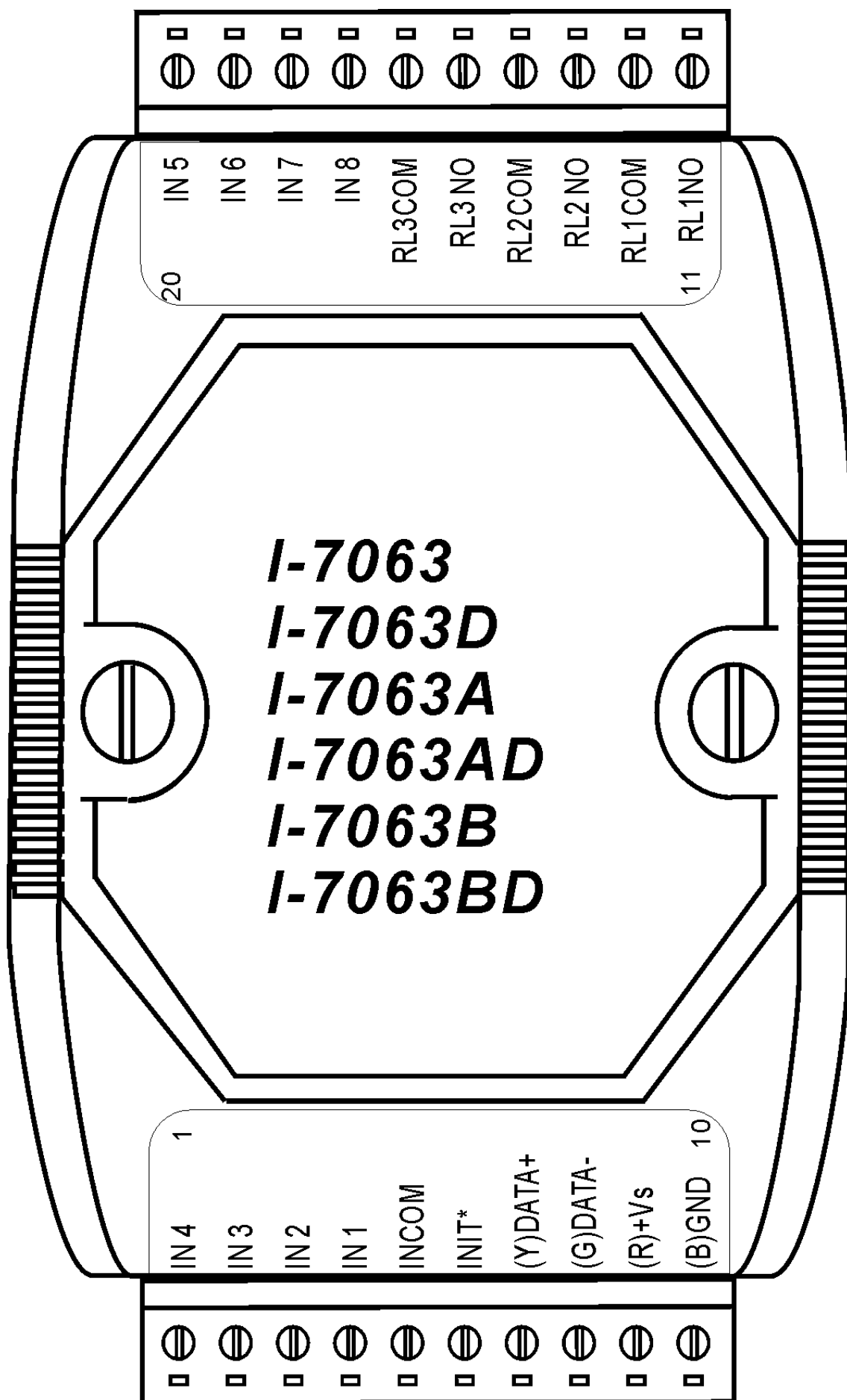


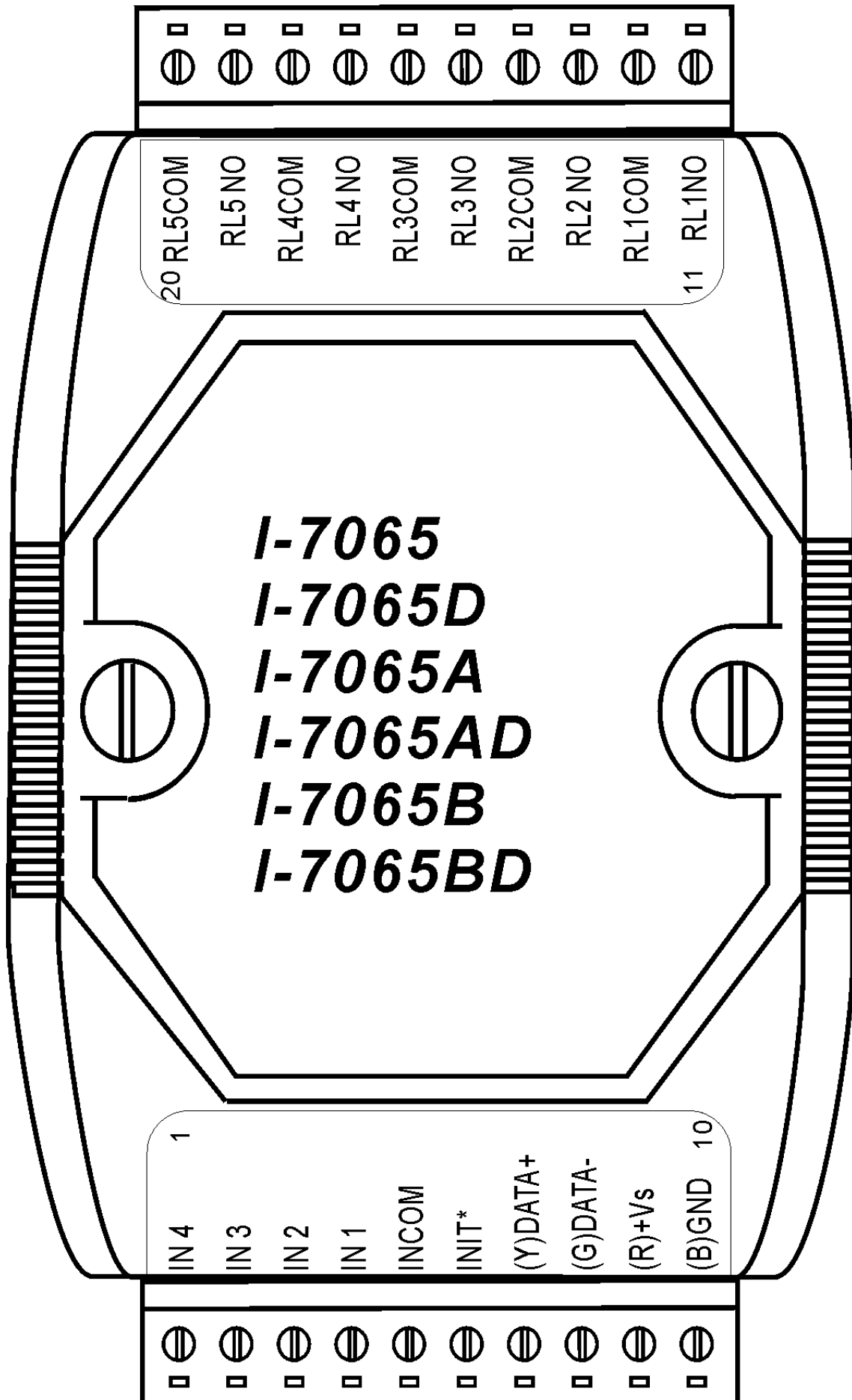


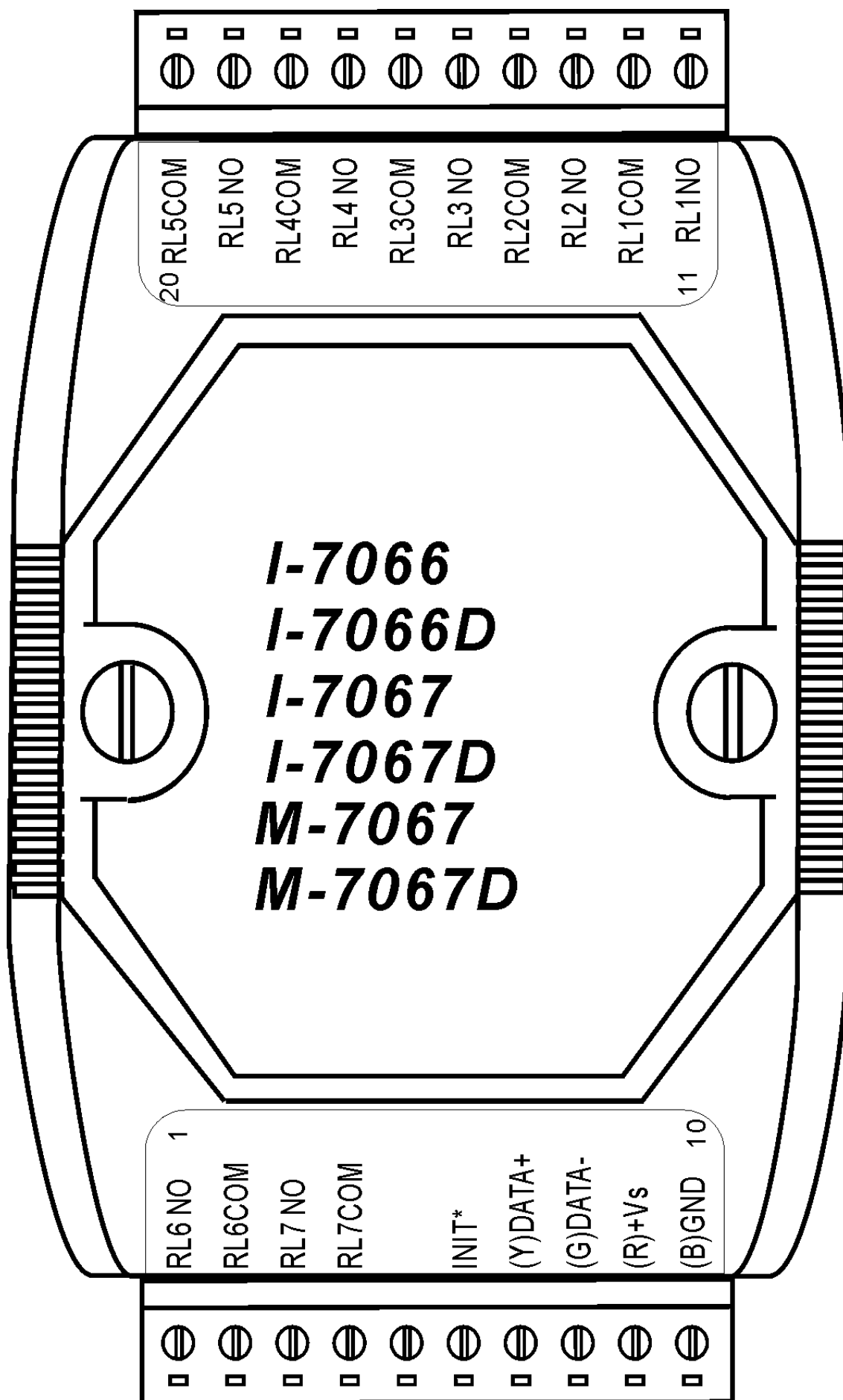












## 1.3 Specifications

DC Input Modules				
Module	I-7041/41D M-7041/41D	I-7051/51D M-7051/51D	I-7052/52D M-7052/52D	I-7053_FG/53D_FG M-7053/53D
Input Channels	14 (Sink)	16 (Sink/Source)	8 (Sink)	16 (Source)
Input Type	Isolated with Common Source	Isolated with Common Source or Common Ground	6 Differential and 2 Common Ground	Non-Isolated with Dry Contact
ON Voltage Level	+4 to +30 V	+10 to +50 V	+4 to +30 V	Close to GND
OFF Voltage Level	+1 V Max.	+4 V Max.	+1 V Max.	open
Input Impedance	3K Ohms	10K Ohms	3K Ohms	820 Ohms
Isolation Voltage	3750 Vrms	3750 Vrms	5000 Vrms	Non-Isolated
Modbus RTU	M-7041/41D	M-7051/51D	M-7052/52D	M-7053/53D
Power Requirement	+10 to +30 VDC			
Power Consumption	0.2 W for I-7041/ M-7041) 0.9 W for I-7041D/ M-7041D	0.3 W for I-7051/ M-7051 1.1 W for I-7051D/ M-7051D	0.2 W for I-7052/ M-7052D 0.6 W for I-7052D/ M-7052D	0.6 W for I-7053/ M-7053 1.4 W for I-7053D/ M-7053D
Operating Temperature	-25 °C to +75 °C	-25 °C to +75 °C	-25 °C to +75 °C	-25 °C to +75 °C
Storage Temperature	-30 °C to +75 °C	-30 °C to +75 °C	-30 °C to +75 °C	-30 °C to +75 °C

AC Input Module		
Module	I-7058/58D	I-7059/59D
Input Channels	8	8
Input Type	Differential	Differential
ON Voltage Level	> 80 VAC Min.	> 10 VAC Min.
OFF Voltage Level	< 30 VAC Max.	< 3 VAC Max.
Max. Input Voltage	250 VAC	80 VAC
Operating AC Frequency	47~400 Hz	47 ~ 400 Hz
Input Impedance	68K Ohms	10K Ohms
Isolation Voltage	5000 Vrms	5000 Vrms
Power Requirement	+10 to +30 VDC	+10 to +30 VDC
Power Consumption	0.3 W for I-7058 0.7 W for I-7058D	0.3 W for I-7058 0.7 W for I-7058D
Operating Temperature	-25 °C to +75 °C	-25 °C to +75 °C
Storage Temperature	-30 °C to +75 °C	-30 °C to +75 °C

DC Output Modules			
Module	I-7042/42D	I-7043/43D	I-7045/45D M-7045/45D
Output Channels	13 (Sink)	16 (Sink)	16 (Source)
Output type	Open Collector (NPN)	Open Collector (NPN)	Open Source (N-MOSFET)
Load Voltage	+10 to +30 V	+10 to +30 V	+10 to +40 V
Max Load Current	100 mA	100 mA	650 mA
Short-Circuit Protection	No	No	Yes
Isolation Voltage	3750 Vrms	Non-Isolated	3750 Vrms
Modbus RTU			M-7045/45D
Power Requirement	+10 to +30 VDC		
Power Consumption	0.9 W for I-7042 1.5 W for I-7042D	0.4 W for I-7043 1.2 W for I-7043D	1.0 W for I-7045/M-7045 1.8 W for I-7045D/ M-7045D
Operating Temperature	-25 °C to +75 °C	-25 °C to +75 °C	-25 °C to +75 °C
Storage Temperature	-30 °C to +75 °C	-30 °C to +75 °C	-30 °C to +75 °C



<b>DC Input and Output Modules</b>				
Module	I-7044/44D	I-7050/50D	I-7050A/50AD	I-7055/55D M-7055/55D
Output Channels	8 (Sink)	8 (Sink)	8 (Source)	8 (Source)
Output Type	Open Collector (NPN)	Open Collector (NPN)	Open Collector (PNP)	Open Source (N-MOSFET)
Load Voltage	+10 to +30 V	+10 to +30 V	+10 to +30 V	+10 to +40 V
Max Load Current	375 mA	30 mA	50 mA	650 mA
Short-Circuit Protection	No	No	No	Yes
Isolation Voltage	3750 Vrms	Non-Isolated	Non-Isolated	3750 Vrms
Input Channels	4 (Sink/Source)	7 (Sink)	7 (Source)	8 (Sink/Source)
Input Type	Isolated with Common Source	Non-Isolated	Non-Isolated	Isolated with Common Source
ON Voltage Level	+4 to +30 V	+4 to +30 V	+4 to +30 V	+10 to +50 V
OFF Voltage Level	+1 V Max.	+1 V Max.	+1 V Max.	+4 V Max.
Input Impedance	3K Ohms	-	-	10K Ohms
Isolation Voltage	3750 Vrms	Non-Isolated	Non-Isolated	3750 Vrms
Modbus RTU				M-7055/55D
Power Requirement	+10 to +30 V			
Power Consumption	0.6 W for I-7044 1.2 W for I-7044D	0.4 W for I-7050 1.2 W for I-7050D	1.0 W for I-7050A 1.8 W for I-7050AD	0.8 W for I-7055/ M-7055 1.6 W for I-7055D/ M-7055D
Operating Temperature	-25 °C to +75 °C	-25 °C to +75 °C	-25 °C to +75 °C	-25 °C to +75 °C
Storage Temperature	-30 °C to +75 °C	-30 °C to +75 °C	-30 °C to +75 °C	-30 °C to +75 °C

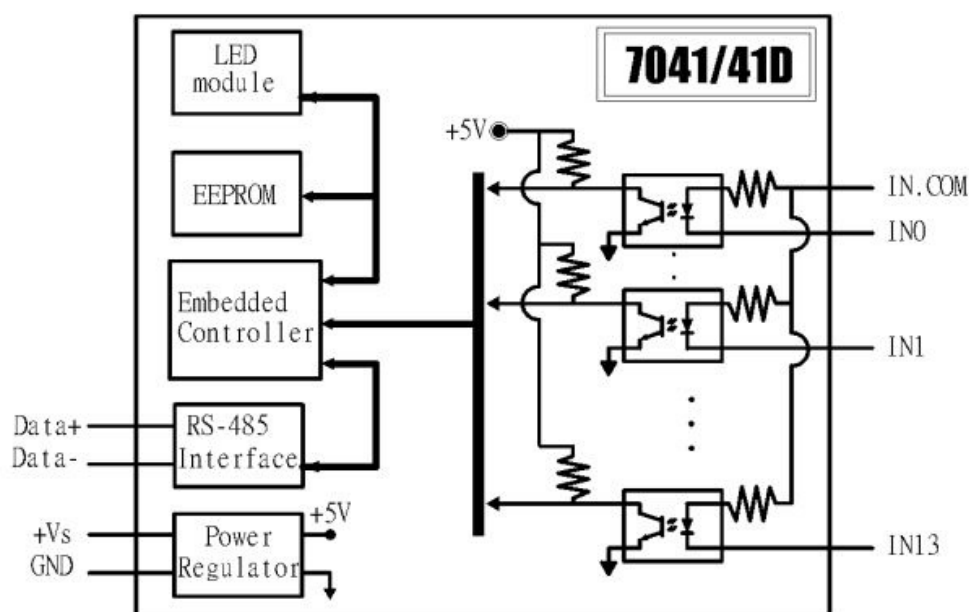
Relay Output Modules				
Module	I-7060/60D M-7060/60D	I-7063/63D	I-7065/65D	I-7067/67D M-7067/67D
Output Channels	4	3	5	7
Relay Type	RL1, RL2: Form A RL3, RL4: Form C	Form A	Form A	Form A
Contact Rating	0.6A@125 VAC 2A@30 VDC	5A@250 VAC 5A@30 VDC		0.5A@120 VAC 1.0A@24 VDC
Surge Strength	500 V	4000 V		1500 V
Operate Time	3 ms	6 ms Max.		5 ms Max.
Release Time	2 ms	3 ms Max.		2 ms Max.
Min. Life	5*10 <sup>5</sup> ops.	10 <sup>5</sup> ops.		10 <sup>5</sup> ops.
Input Channels	4	8	4	No Digital Input
Isolation	Isolated with Common Source			
Isolation Voltage	3750 Vrms			
Digital Level 0	+1 V max			
Digital Level 1	+4 to 30 V			
Input Impedance	3K ohms			
Modbus RTU	M-7060/60D			M-7067/67D
Power Requirement	+10 to 30 VDC			
Power Consumption	1.3 W for I-7060/ M-7060 1.9 W for I-7060D/ M-7060D	1.0 W for I-7063 1.5 W for I-7063D	1.3 W for I-7065 2.2 W for I-7065D	1.5 W for I-7067/ M-7067 2.2 W for I-7067D/ M-7067D
Operating Temperature	-25 °C to +75 °C	-25 °C to +75 °C	-25 °C to +75 °C	-25 °C to +75 °C
Storage Temperature	-30 °C to +75 °C	-30 °C to +75 °C	-30 °C to +75 °C	-30 °C to +75 °C

Solid-State Relay Output Modules				
Module	I-7063A/63AD	I-7065A/65AD	I-7063B/63BD	I-7065B/65BD
Output Channels	3	5	3	5
SSR Type	AC-SSR, Normal Open		DC-SSR, Normal Open	
Load Voltage Range	24 to 265 Vrms		3 to 30 VDC	
Leakage Current	1.5 mArms		0.1 mA	
Max Load Current	1.0 Arms		1.0 A	
Min. Operate Time	1mS			
Min. Release Time	1/2 cycle +1mS		1 mS	
Dielectric Strength	2500 Vrms			
Input Channels	8	4	8	4
Isolation	Isolated with Common Source			
Isolation Voltage	3750 Vrms			
Digital Level 0	+1 V max			
Digital Level 1	+4 to +30 V			
Input Impedance	3K ohms			
Power Requirement	+10 to +30 VDC			
Power Consumption	0.7 W for I-7063A 1.5 W for I-7063AD	0.8 W for I-7065A 1.6 W for I-7065AD	0.6 W forI-7063B 1.4 W for I-7063BD	0.7 W for I-7065B 1.5 W for I-7065BD
Operating Temperature	-25 °C to +75 °C	-25 °C to +75 °C	-25 °C to +75 °C	-25 °C to +75 °C
Storage Temperature	-30 °C to +75 °C	-30 °C to +75 °C	-30 °C to +75 °C	-30 °C to +75 °C

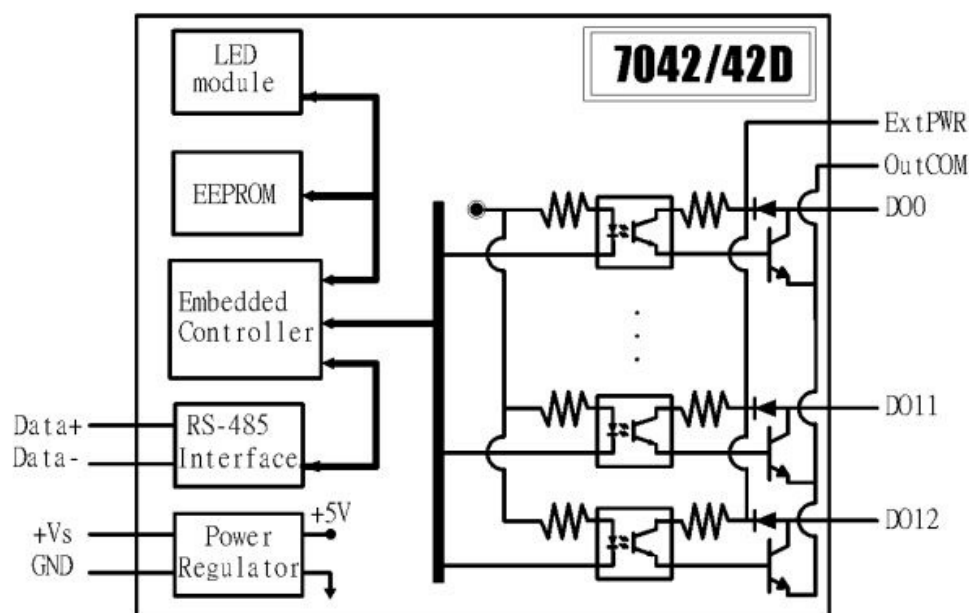
<b>PhotoMos Output Module</b>	
Module	I-7066/66D
Output Channels	7
Load Current	0.13 A
Load Voltage	350 V max
Isolation Voltage	5000 VAC
Turn On Time	0.7 ms typ
Turn Off Time	0.05 ms typ
Power Requirement	+10 to +30 VDC
Power Consumption	0.5 W for I-7066 0.8 W for I-7066D
Operating Temperature	-25 °C to +75 °C
Storage Temperature	-30 °C to +75 °C

## 1.4 Block Diagrams

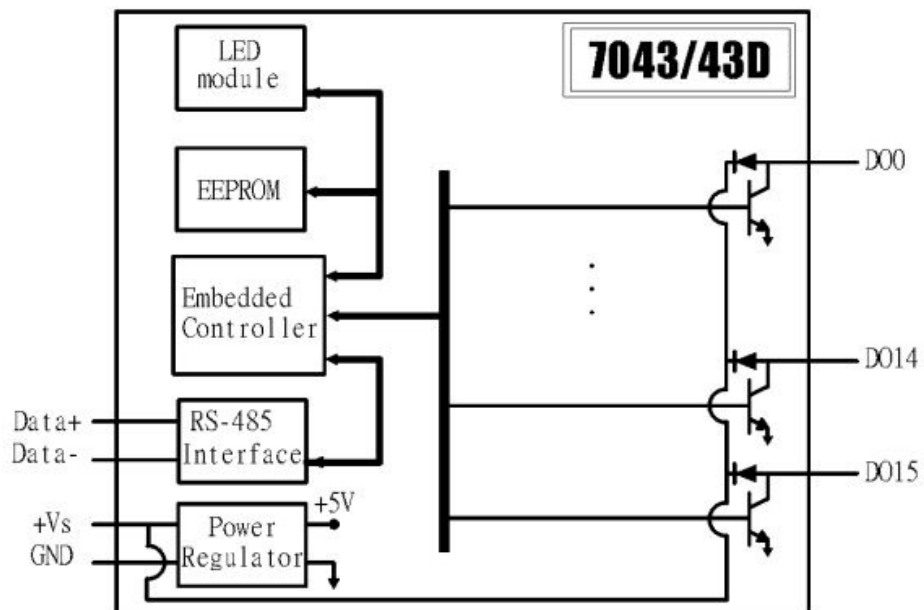
### 1.4.1 Block Diagram for the I-7041/41D and M-7041/41D



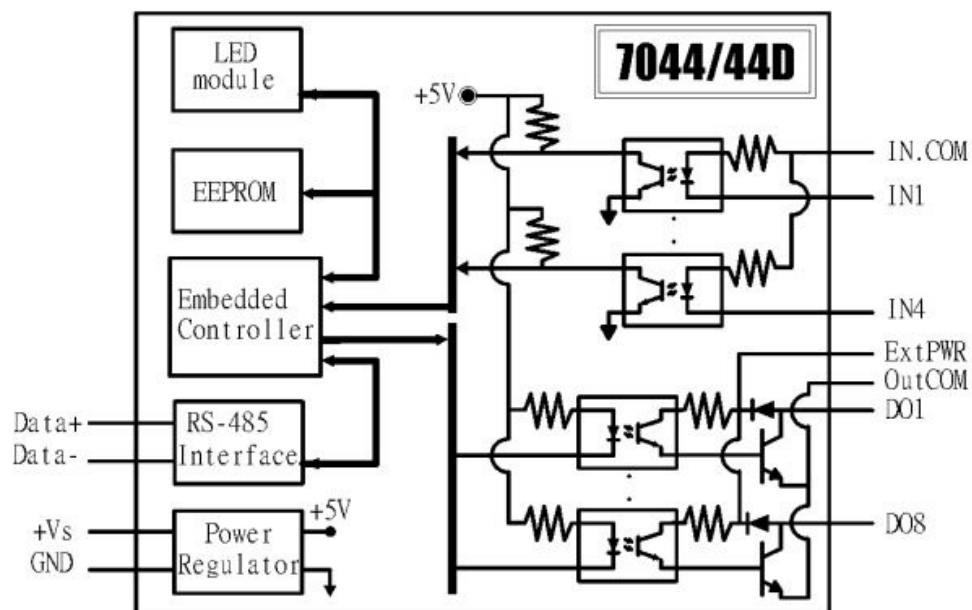
### 1.4.2 Block Diagram for the I-7042/42D



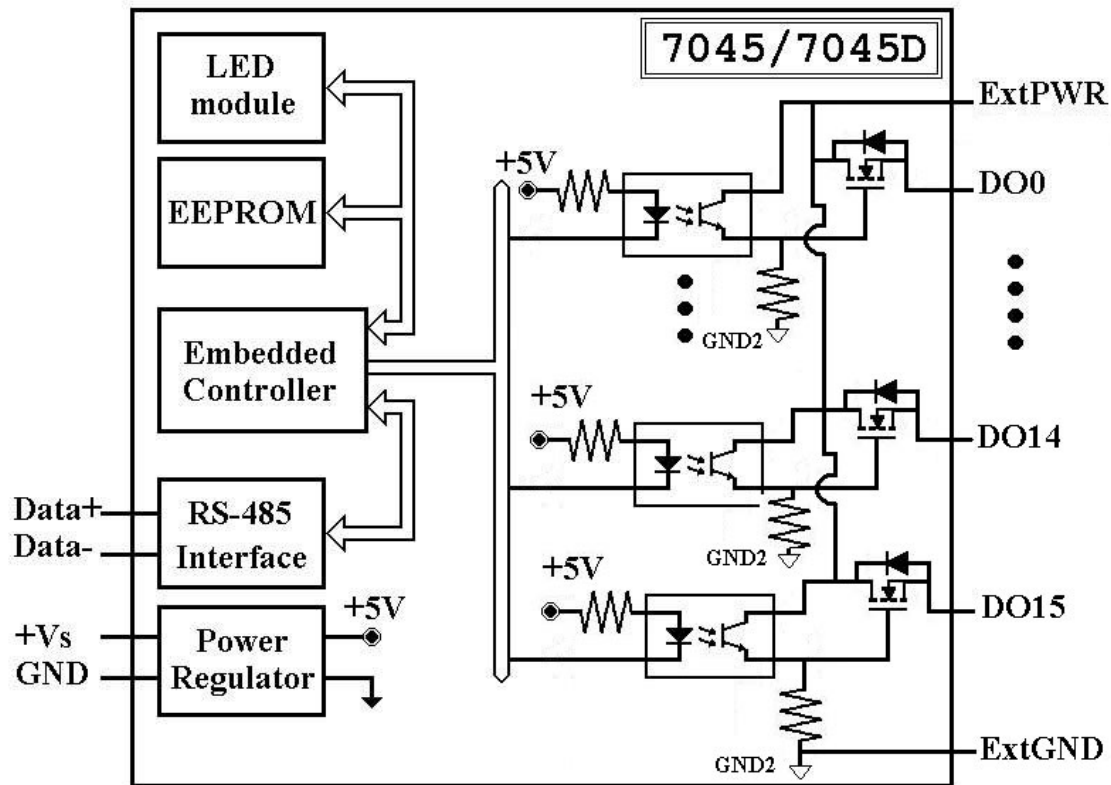
### 1.4.3 Block Diagram for the I-7043/43D



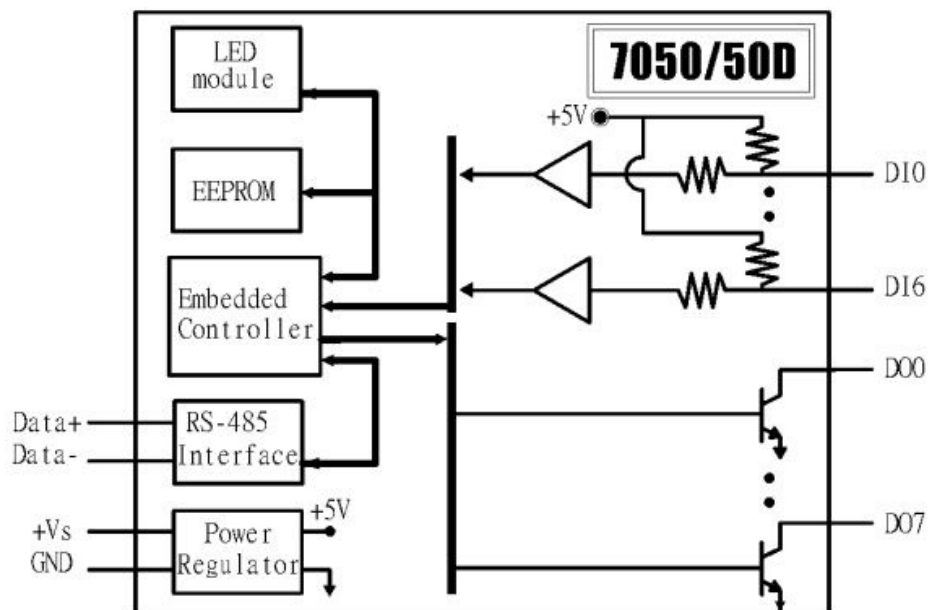
### 1.4.4 Block Diagram for the I-7044/44D



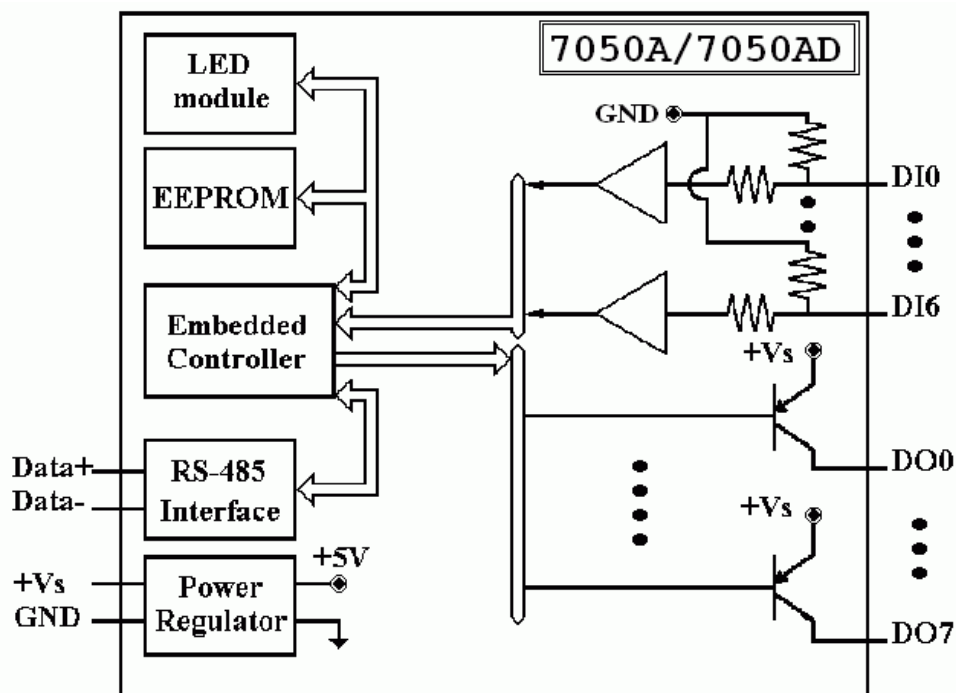
### 1.4.5 Block Diagram for the I-7045/45D and M-7045/45D



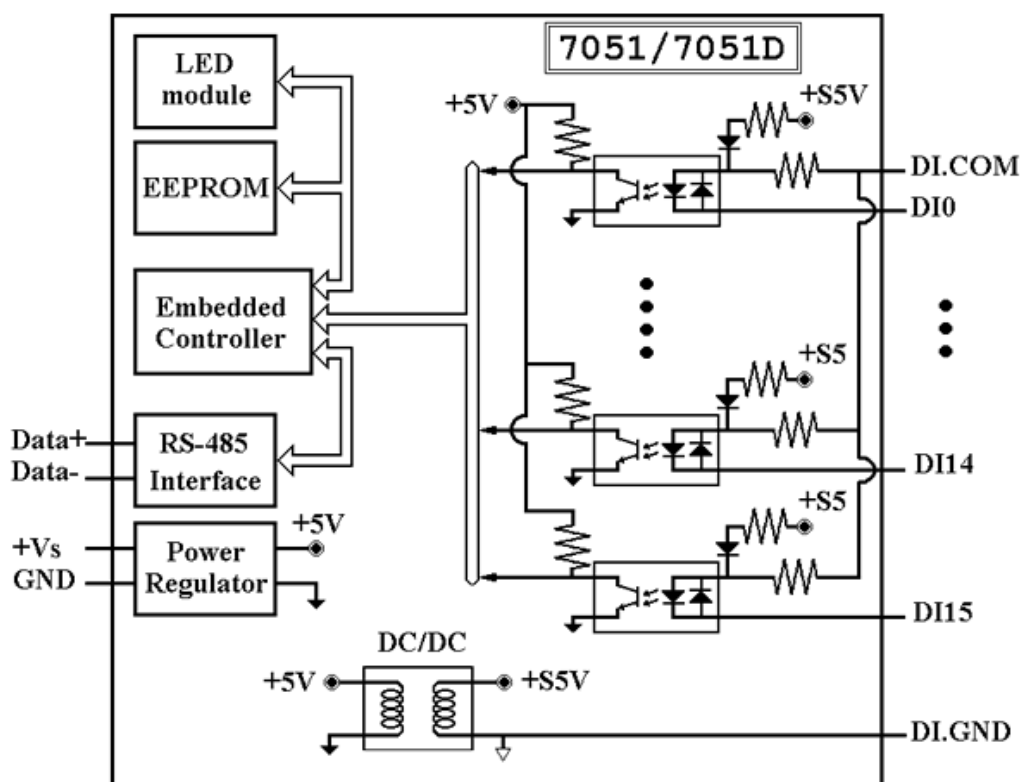
### 1.4.6 Block Diagram for the I-7050/50D and M-7050/50D



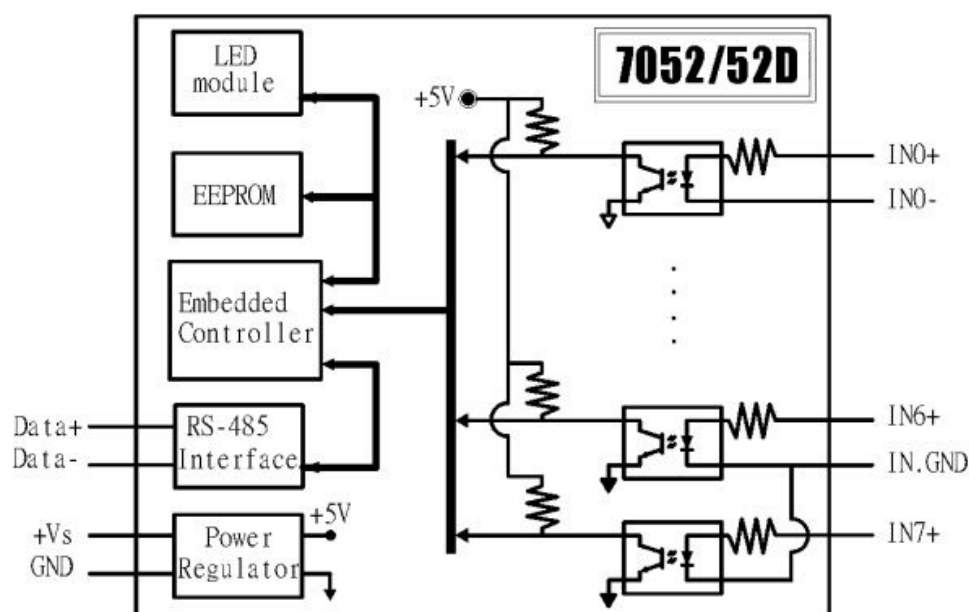
### 1.4.7 Block Diagram for the I-7050A/50AD



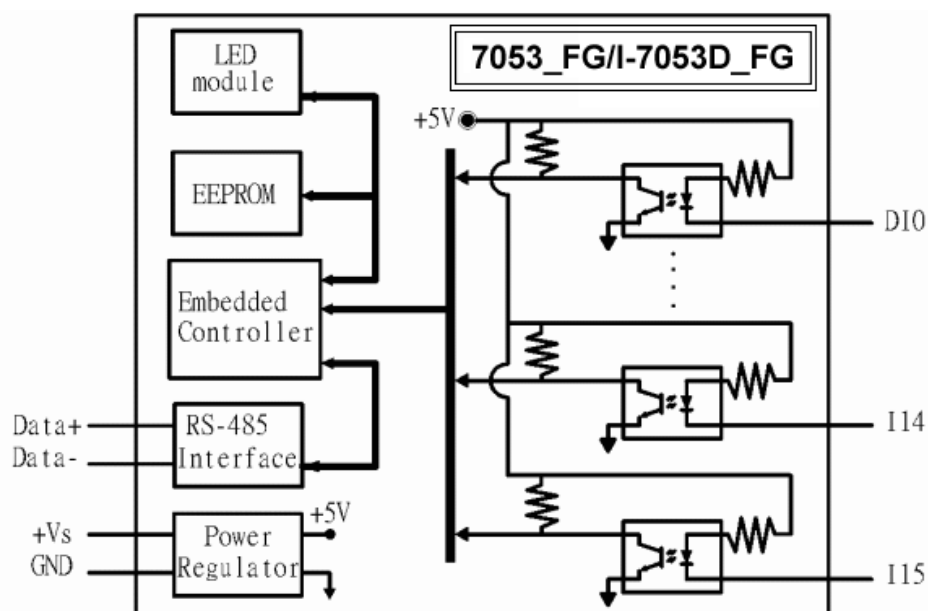
### 1.4.8 Block Diagram for the I-7051/51D and M-7051/51D



### 1.4.9 Block Diagram for the I-7052/52D and M-7052/52D

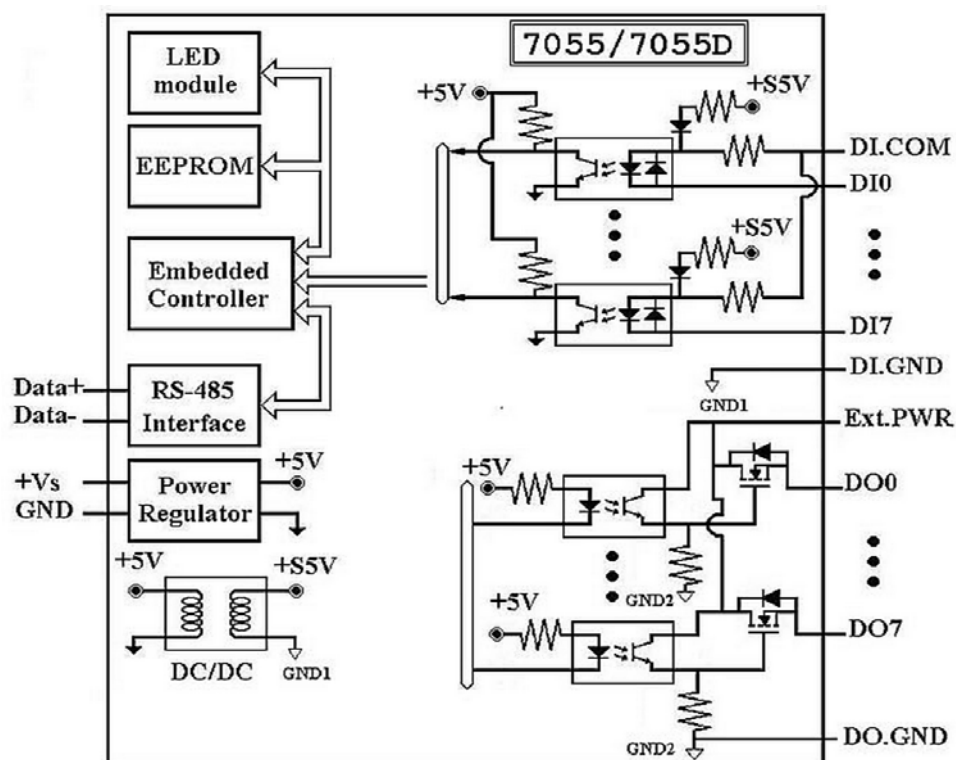


### 1.4.10 Block Diagram for the I-7053\_FG/53D\_FG and M-7053/53D

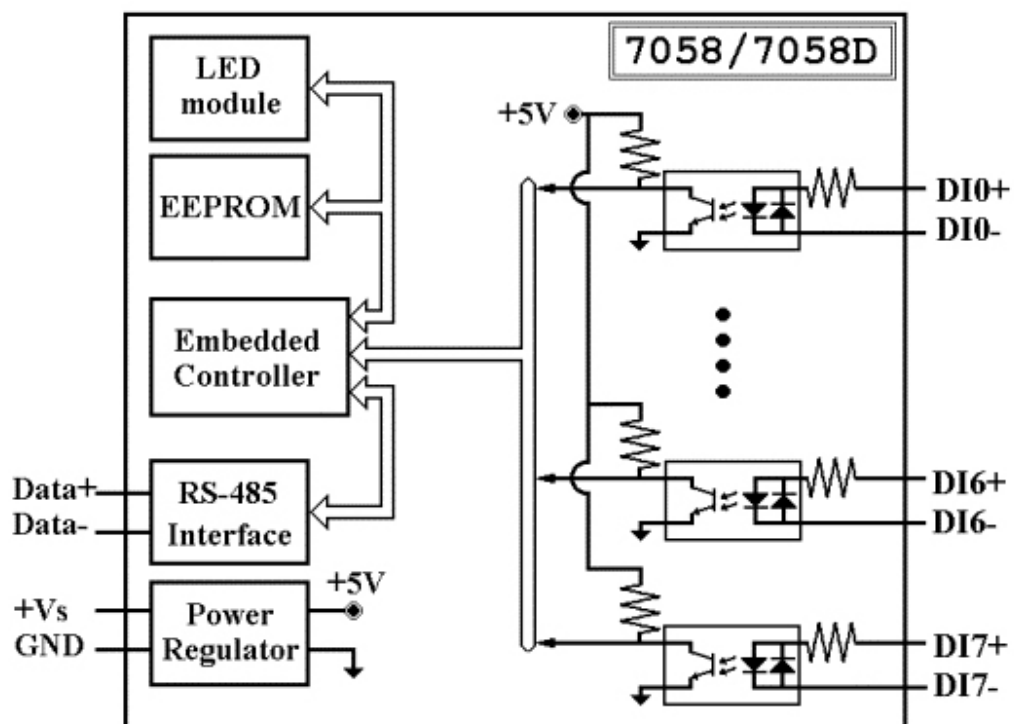




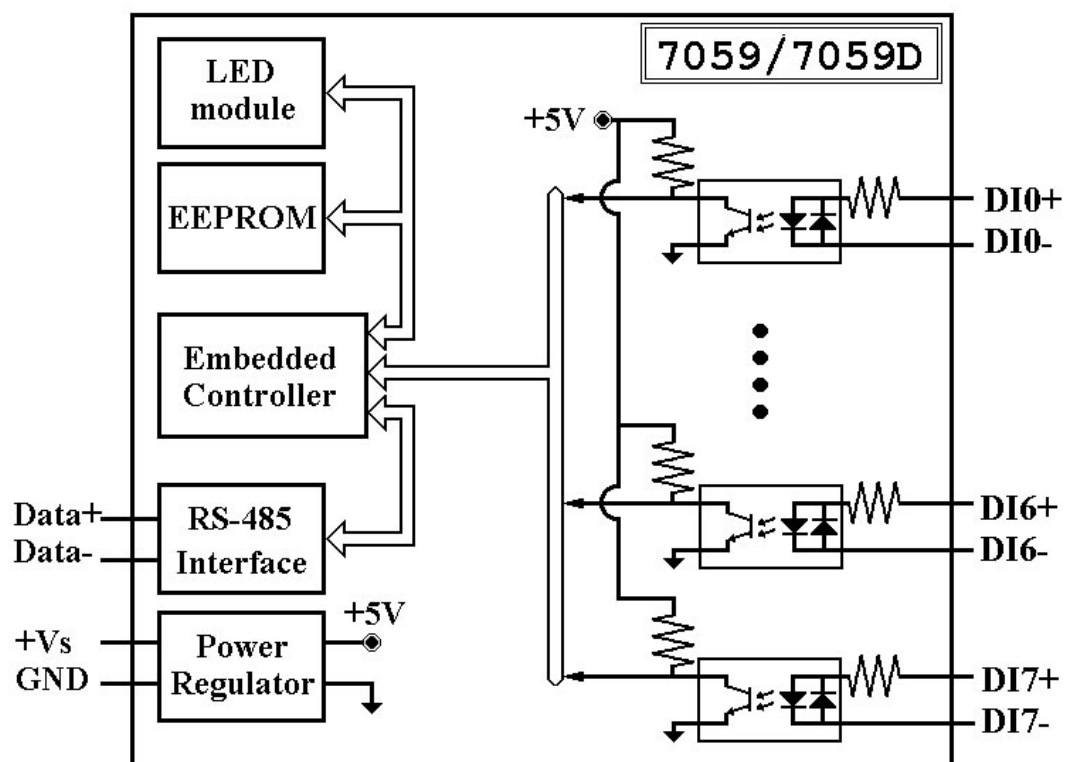
### 1.4.11 Block Diagram for the I-7055/55D and M-7055/55D



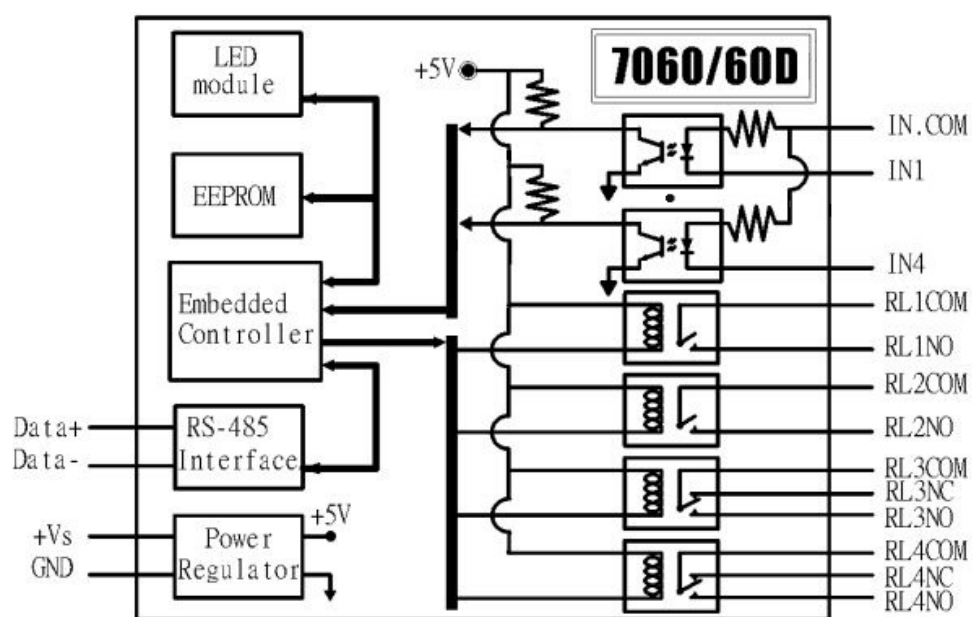
### 1.4.12 Block Diagram for the I-7058/58D



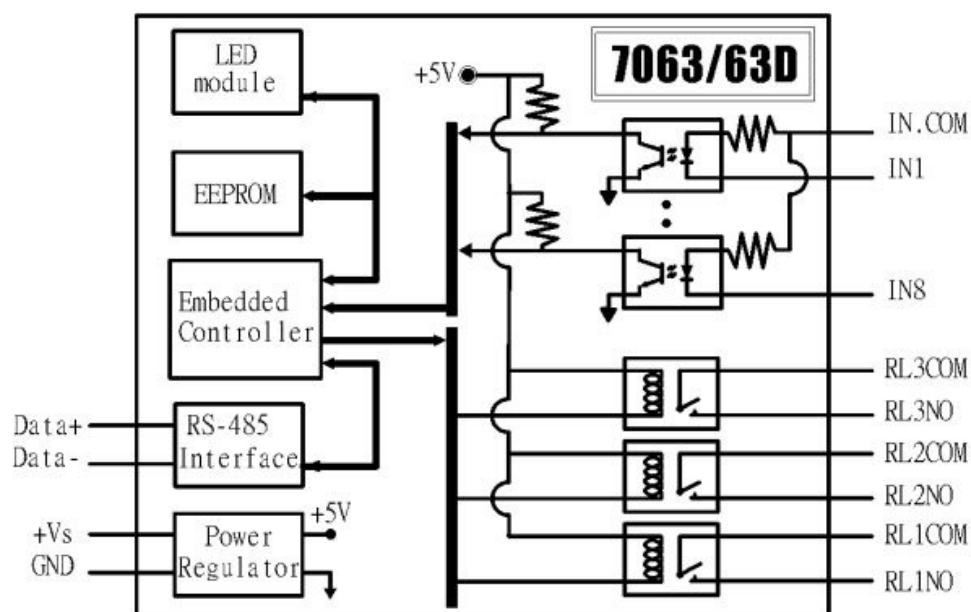
### 1.4.13 Block Diagram for the I-7059/59D



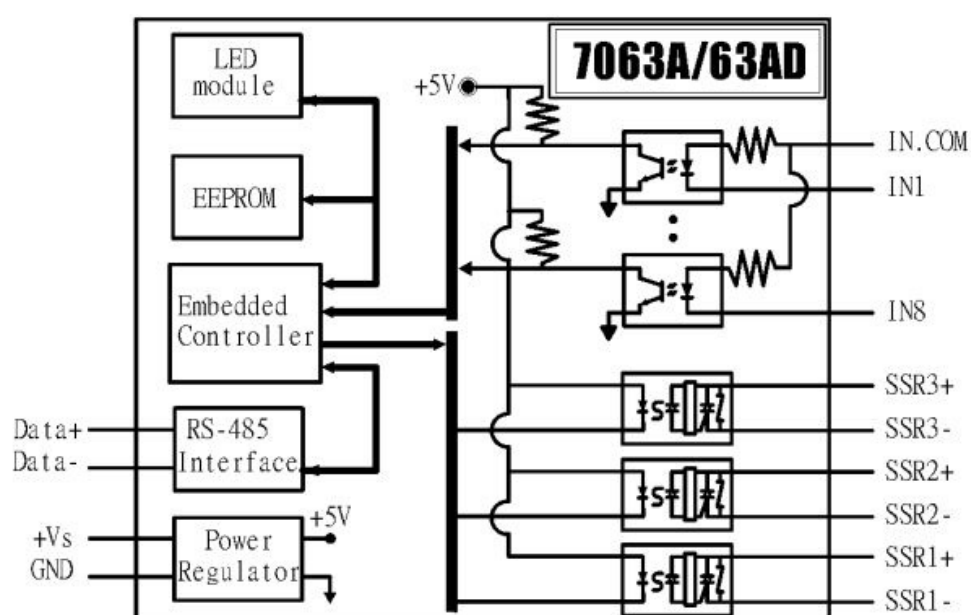
### 1.4.14 Block Diagram for the I-7060/60D and M-7060/60D



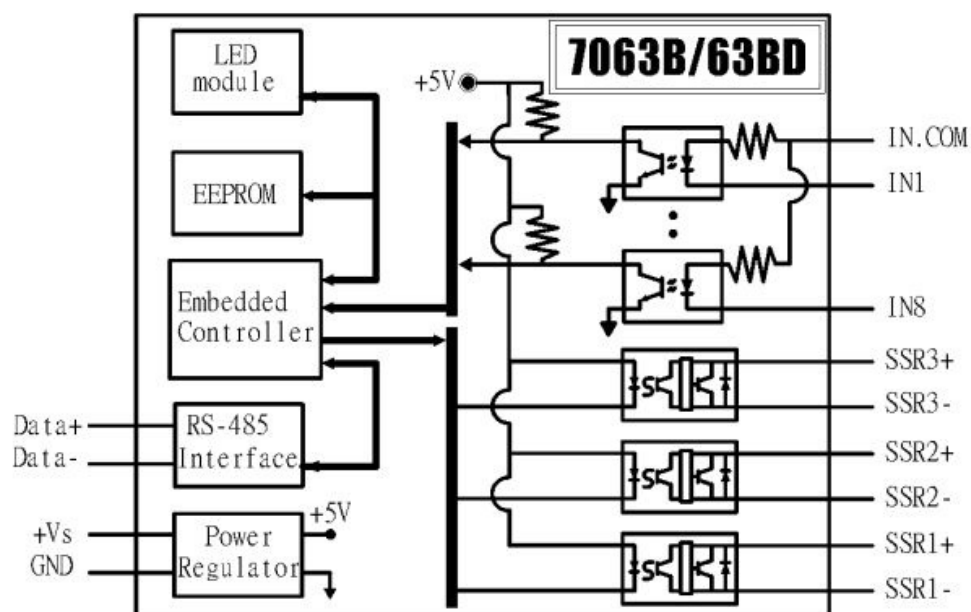
### 1.4.15 Block Diagram for the I-7063/63D



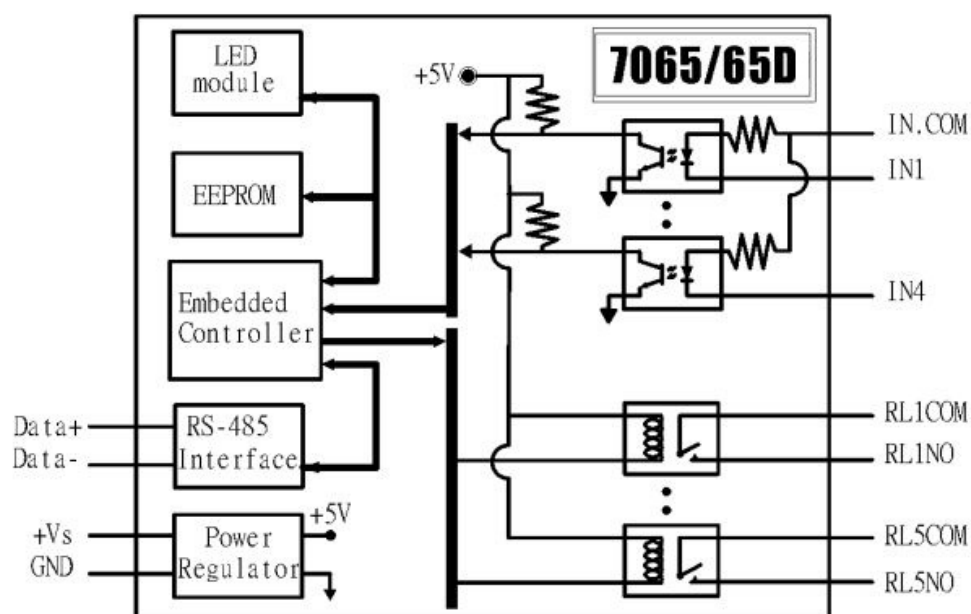
### 1.4.16 Block Diagram for the I-7063A/63AD



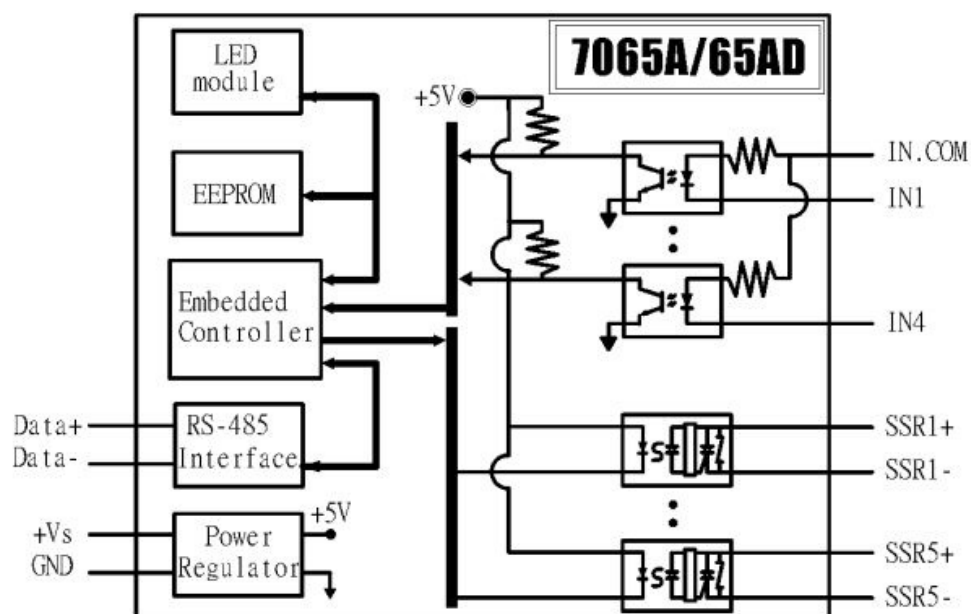
### 1.4.17 Block Diagram for the I-7063B/63BD



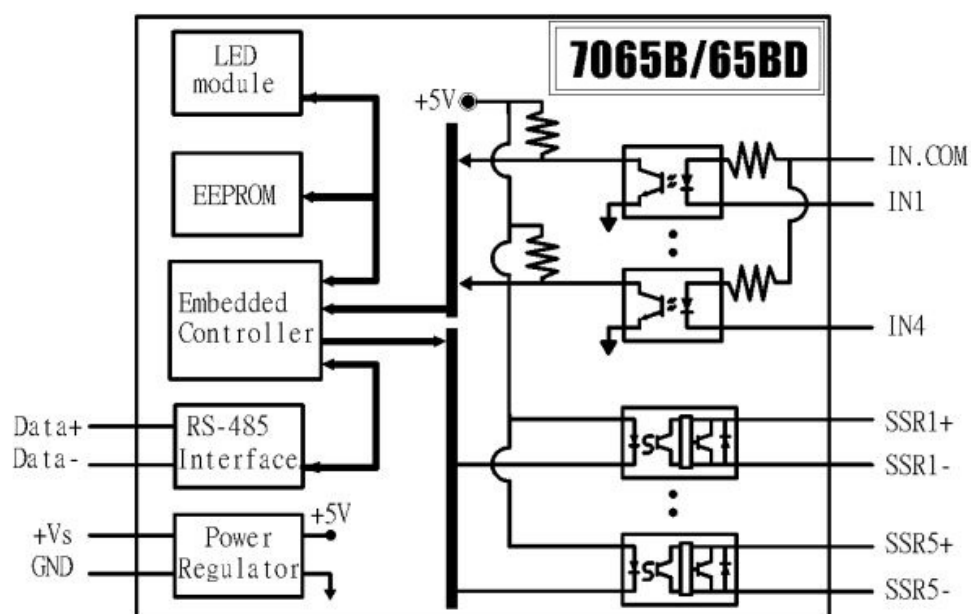
### 1.4.18 Block Diagram for the I-7065/65D



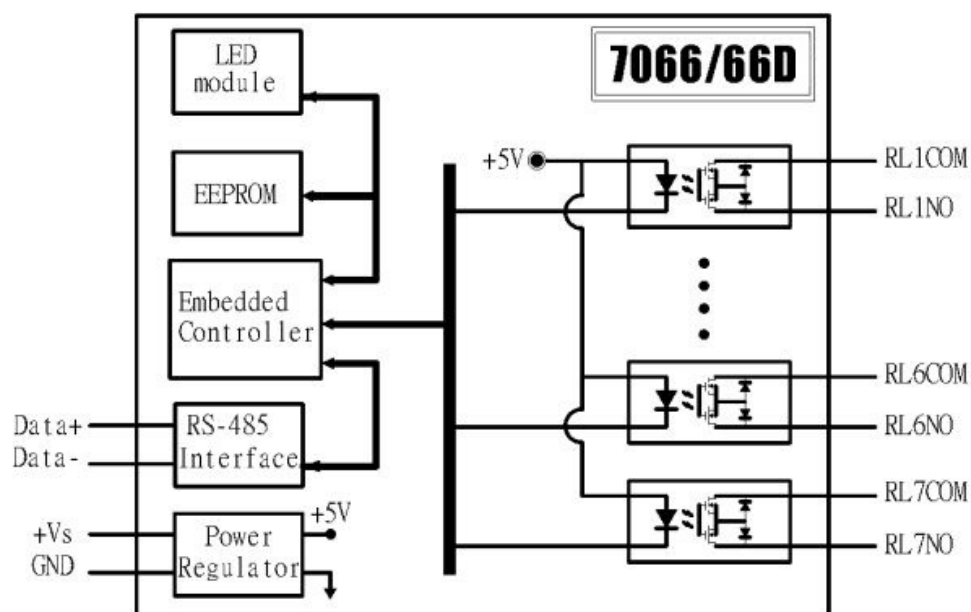
### 1.4.19 Block Diagram for the I-7065A/65AD



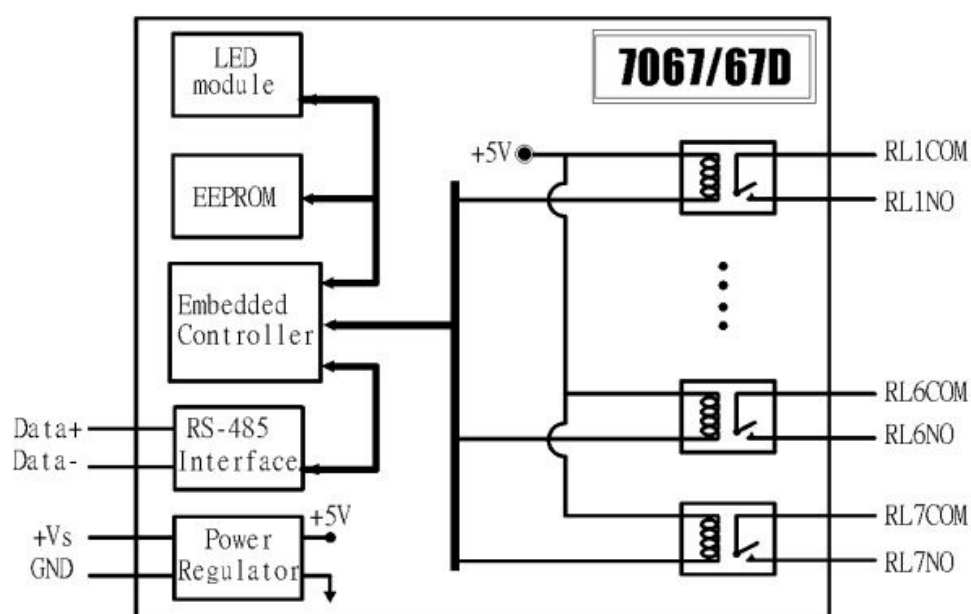
### 1.4.20 Block Diagram for the I-7065B/65BD



### 1.4.21 Block Diagram for the I-7066/66D



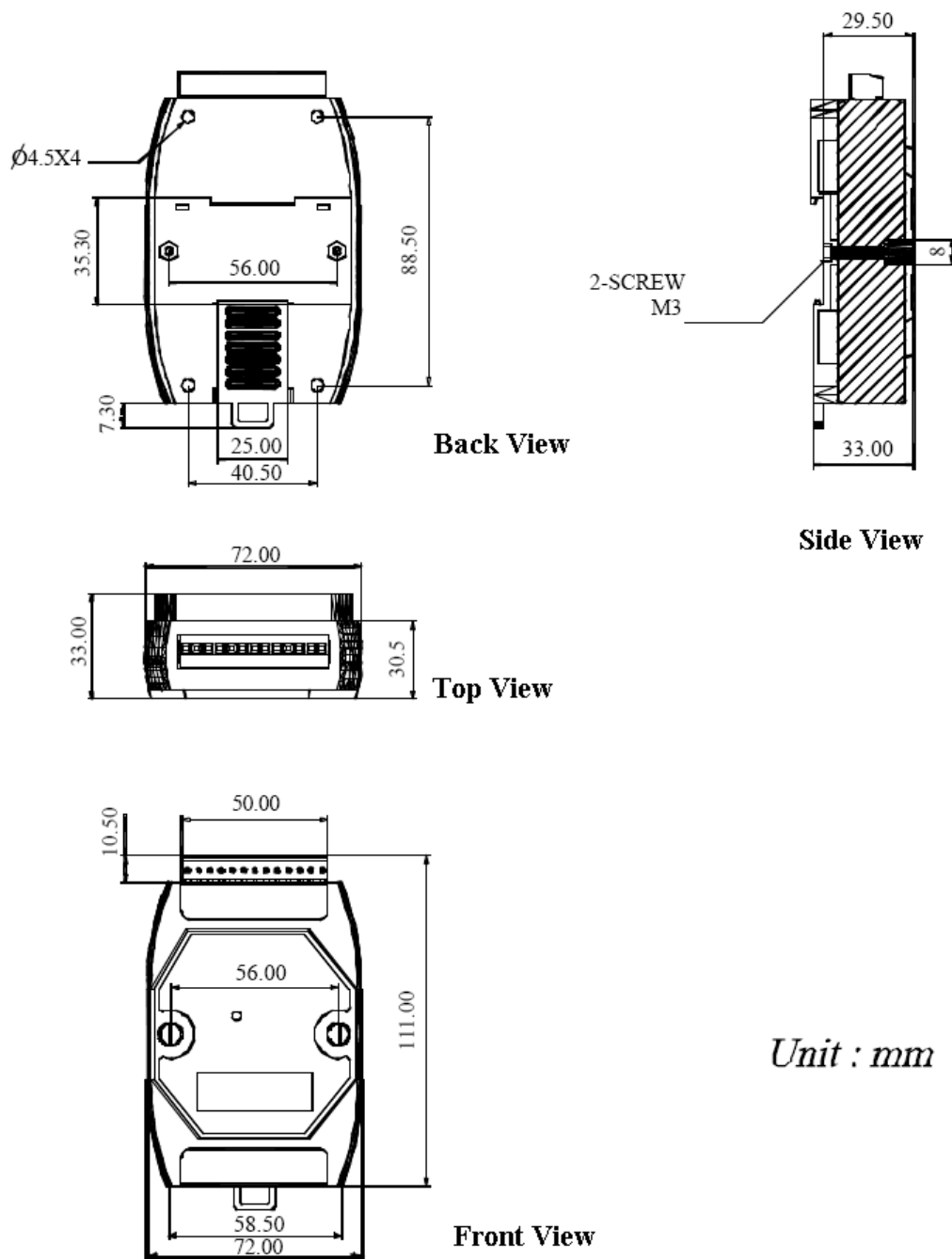
### 1.4.22 Block Diagram for the I-7067/67D and M-7067/67D



# 1.5 Dimensions

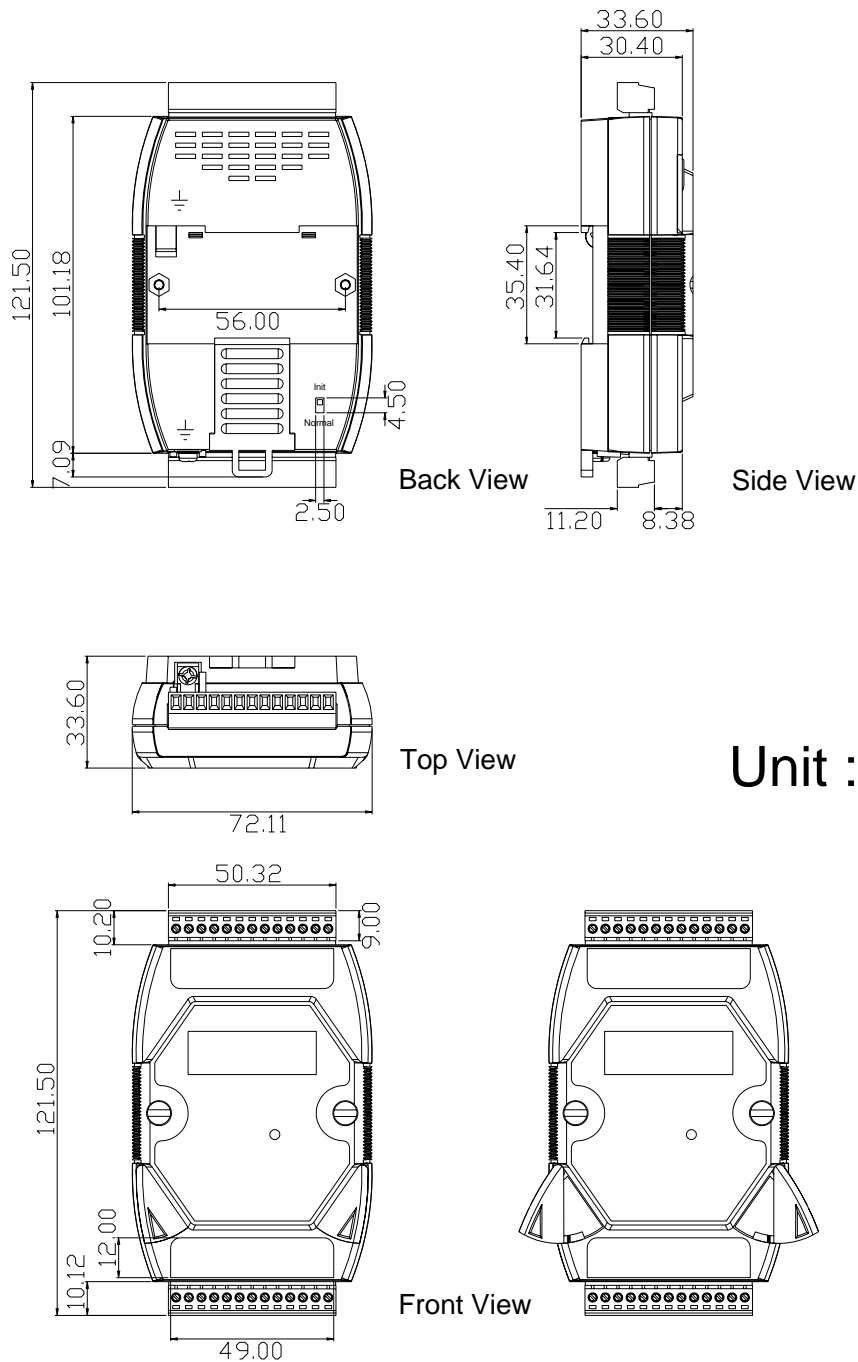
## 1.5.1 Modules without Frame Ground

The dimensions of the I-7041/41D, M-7041/41D, I-7042/42D, I-7043/43D, I-7044/44D, I-7050 series, M-7050 series, I-7052/52D, M-7052/52D, I-7060/60D, M-7060/60D, I-7063 series, I-7065 series, I-7066/66D, I-7067/67D and M-7067/67D are as shown below.



## 1.5.2 Modules with Frame Ground

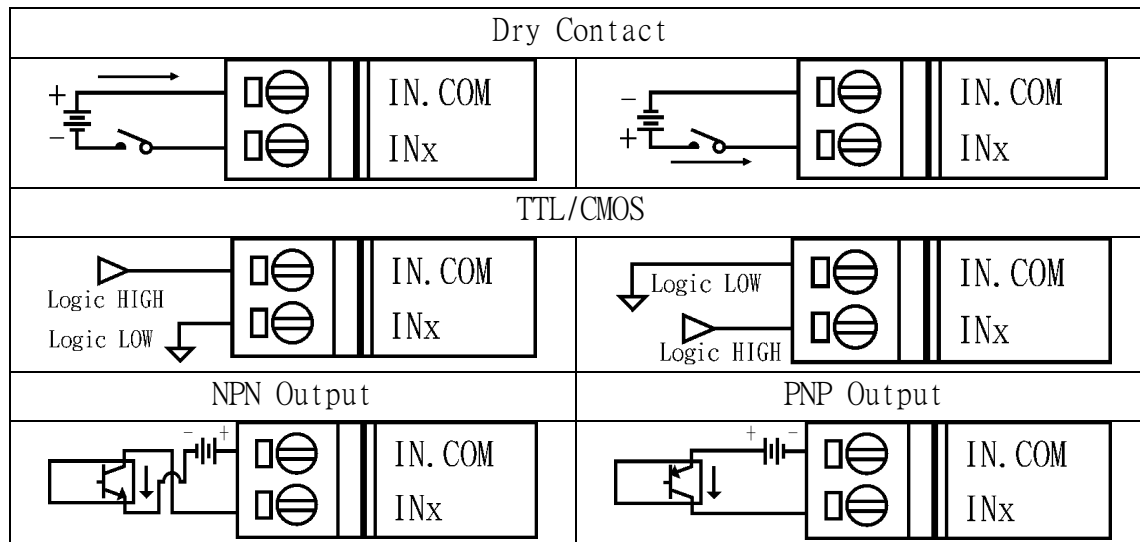
The dimensions of the I-7045/45D, M-7045/45D, I-7051/51D, M-7051/51D, I-7053\_FG/53D\_FG, M-7053/53D, I-7055/55D, M-7055/55D, I-7058/58D and I-7059/59D are as shown below.



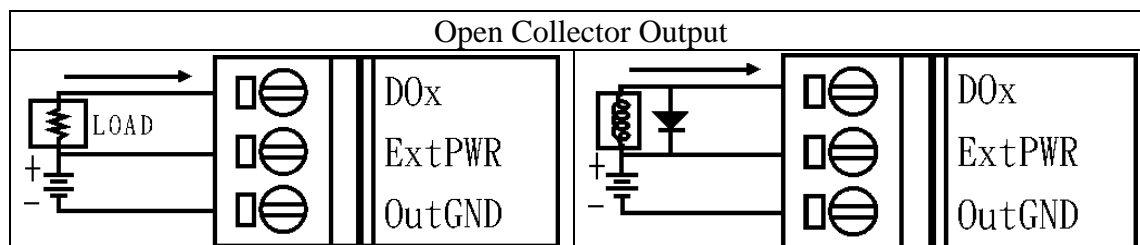


# 1.6 Wiring

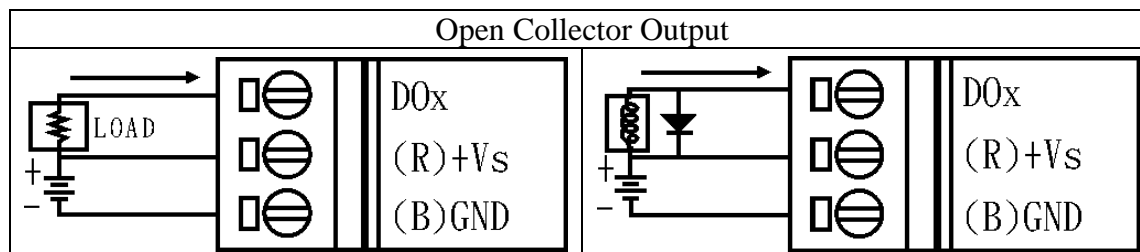
## 1.6.1 I-7041/41D and M-7041/41D wiring



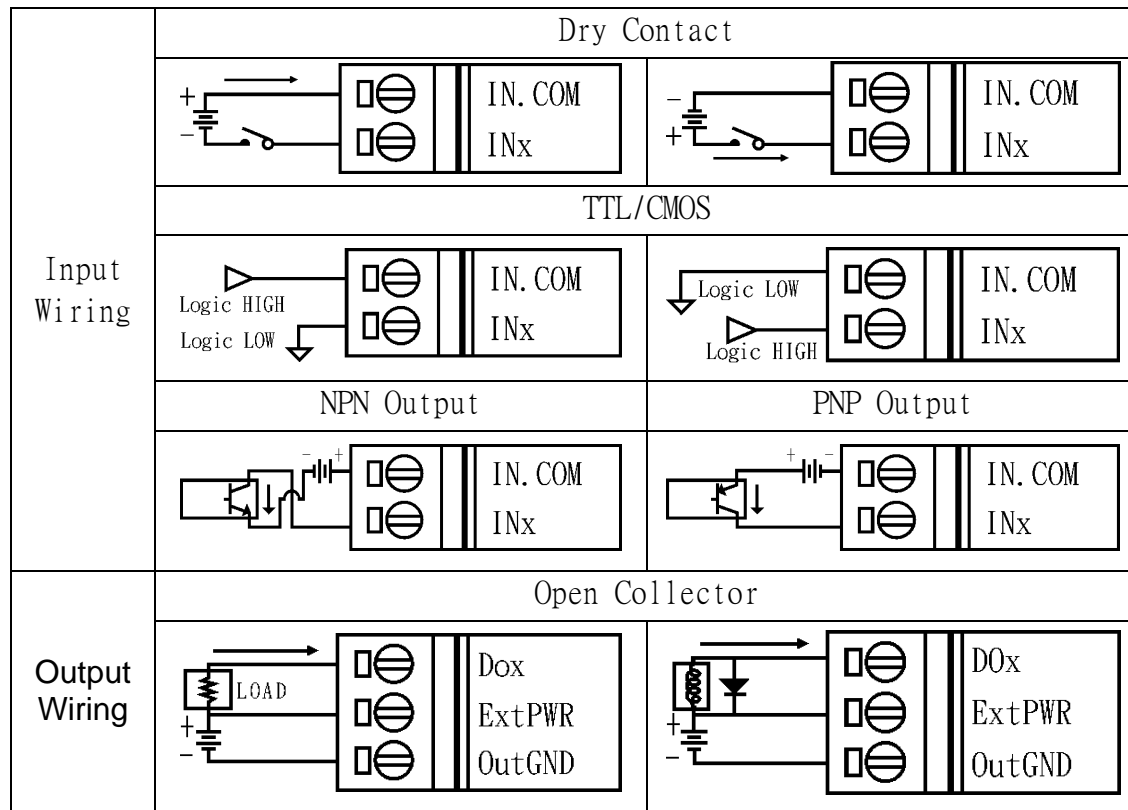
## 1.6.2 I-7042/42D wiring



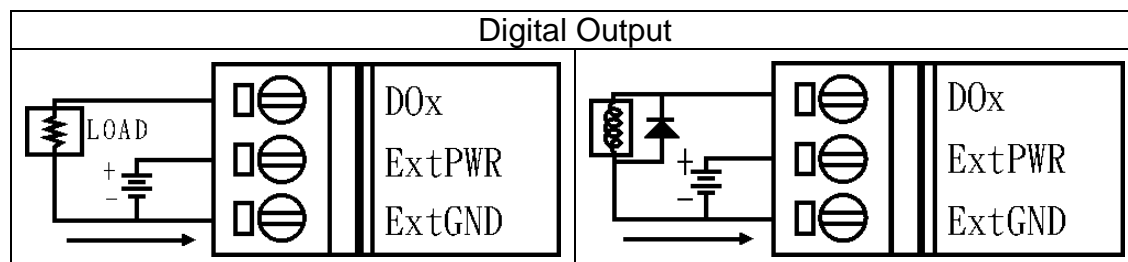
## 1.6.3 I-7043/43D wiring



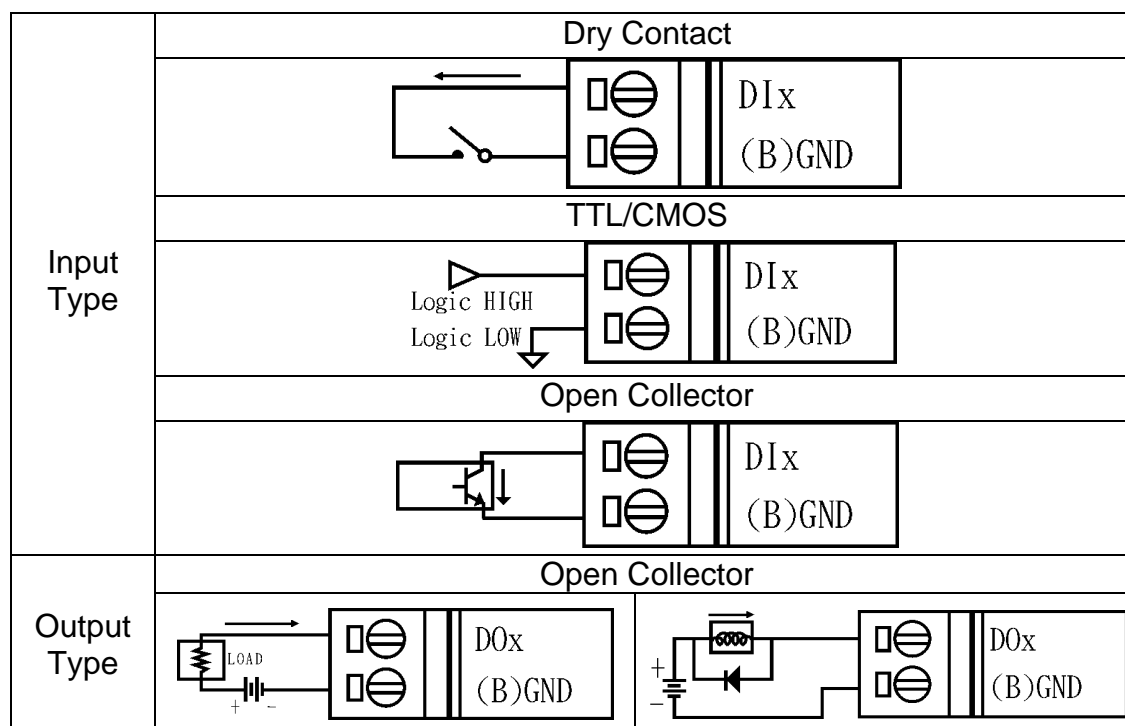
## 1.6.4 I-7044/44D wiring



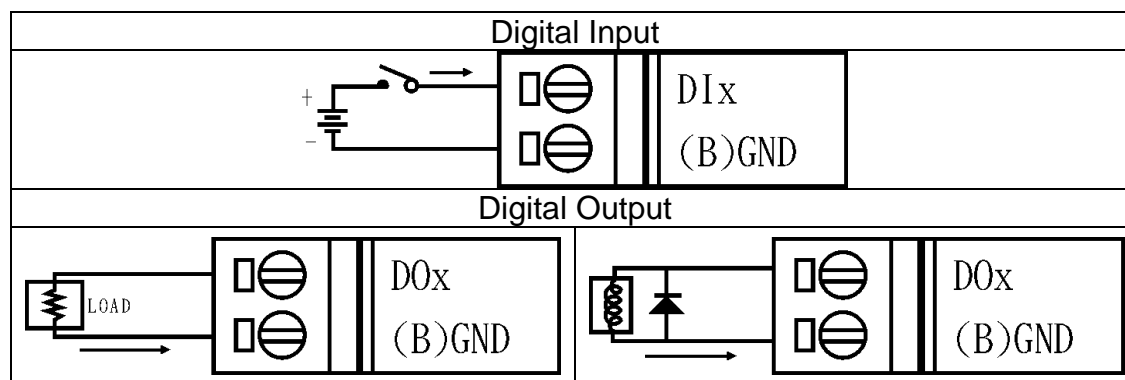
## 1.6.5 I-7045/45D and M-7045/45D wiring



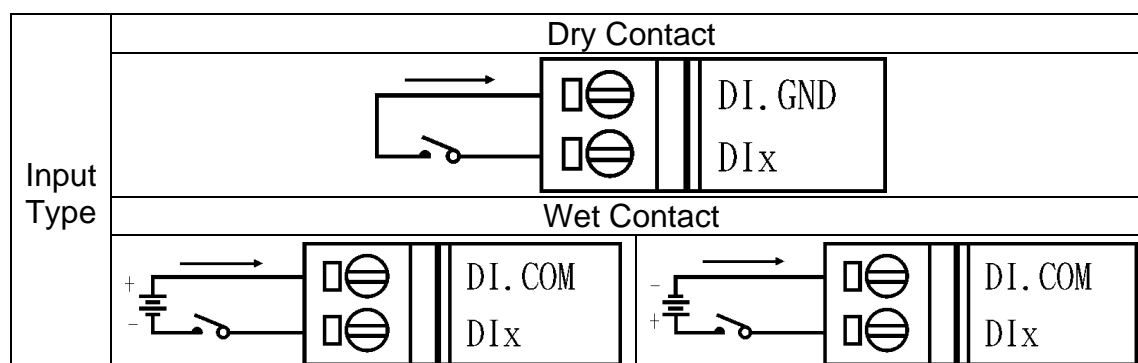
## 1.6.6 I-7050/50D and M-7050/50D wiring



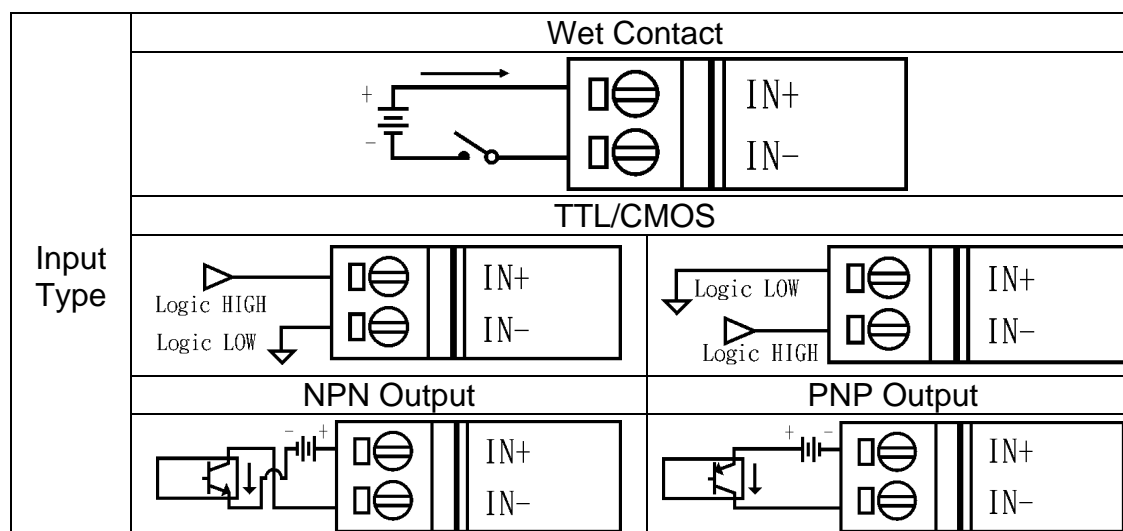
## 1.6.7 I-7050A/50AD wiring



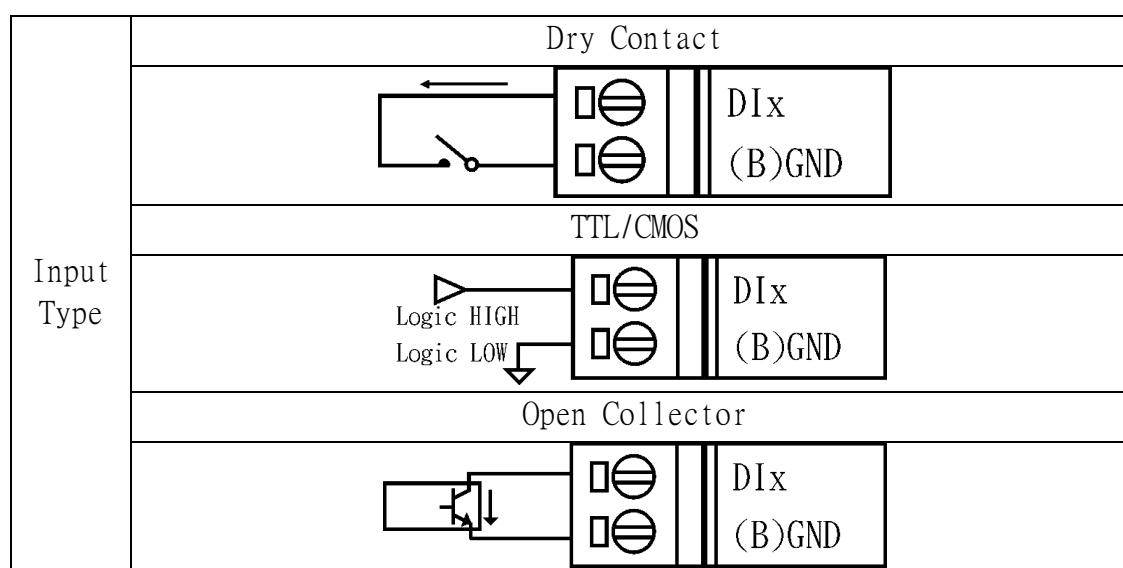
## 1.6.8 I-7051/51D and M-7051/51D wiring



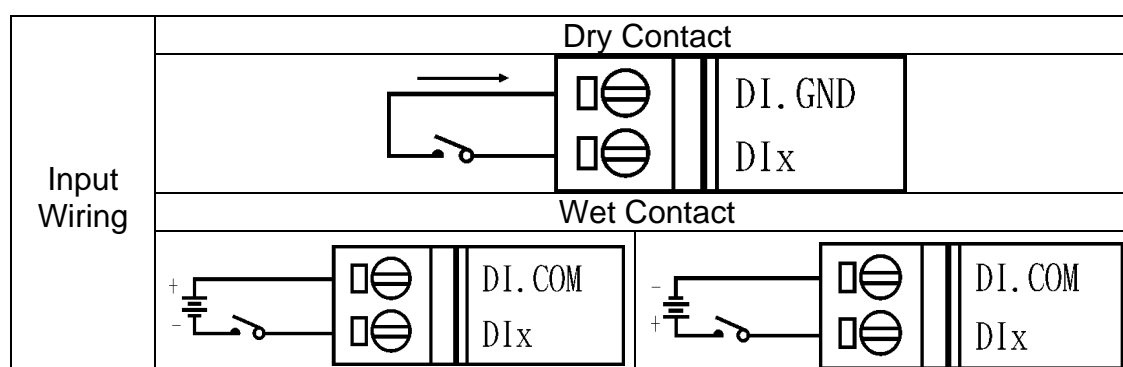
## 1.6.9 I-7052/52D and M-7052/52D wiring

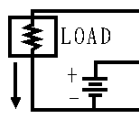
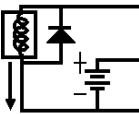


## 1.6.10 I-7053\_FG/53D\_FG and M-7053/53D wiring




## 1.6.11 I-7055/55D and M-7055/55D wiring

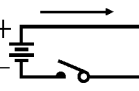

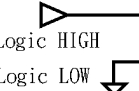
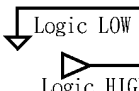
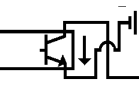
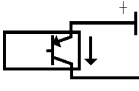
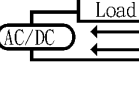
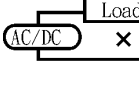
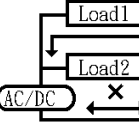
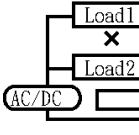


Output Wiring	Digital Output	
	 <div> DOx ExtPWR DO.GND </div>	 <div> DOx ExtPWR DO.GND </div>

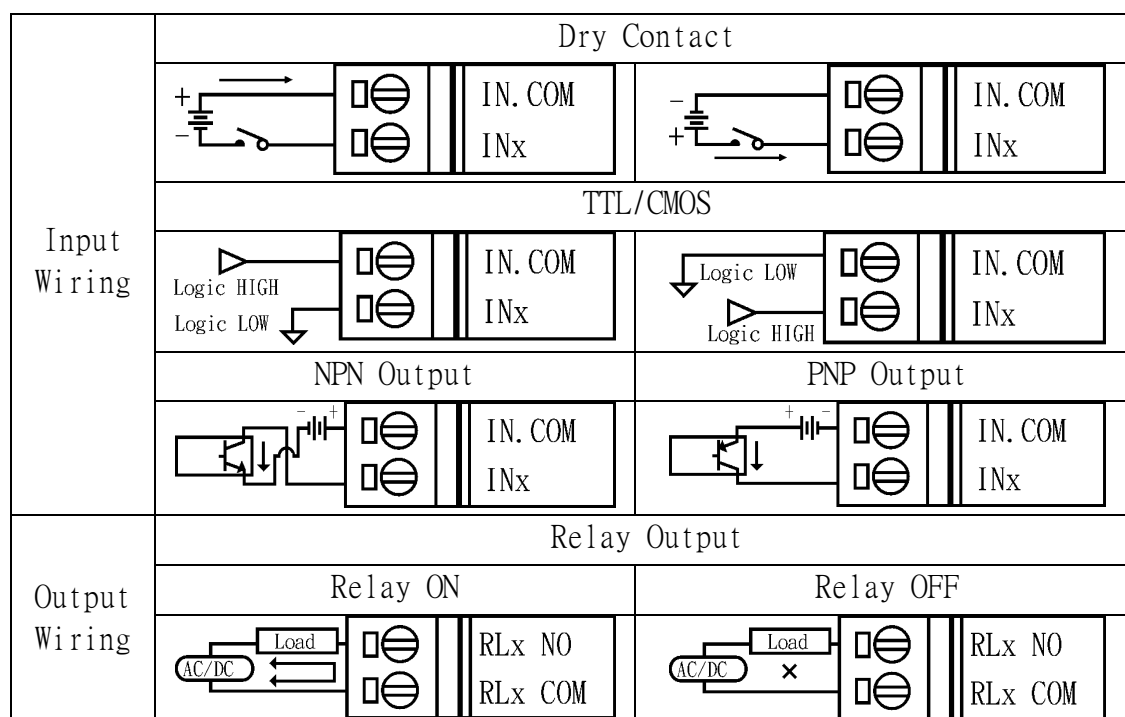
## 1.6.12 I-7058/58D and I-7059/59D wiring

Digital Input	
 <div> DIx+ DIx- </div>	

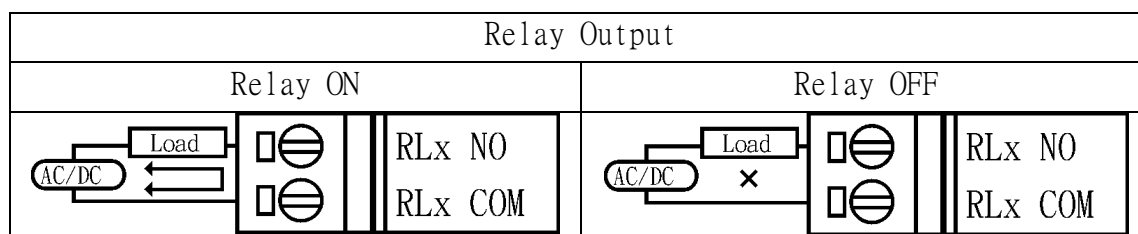
## 1.6.13 I-7060/60D and M-7060/60D wiring

Input Wiring	Dry Contact	
	 <div> IN.COM INx </div>	 <div> IN.COM INx </div>
	TTL/CMOS	
	 <div> IN.COM INx </div>	 <div> IN.COM INx </div>
	NPN Output	
	 <div> IN.COM INx </div>	 <div> IN.COM INx </div>
Output Wiring	Relay Output in RL1 and RL2	
	Relay ON	Relay OFF
	 <div> RLx NO RLx COM </div>	 <div> RLx NO RLx COM </div>
	Relay Output in RL3 and RL4	
	Relay ON	Relay OFF
	 <div> RLx NO RLx NC RLx COM </div>	 <div> RLx NO RLx NC RLx COM </div>

### 1.6.14 I-7063/63D, I-7063A/63AD, I-7063B/63BD, I-7065/65D, I-7065A/65AD and I-7065B/65BD wiring



### 1.6.15 I-7066/66D, I-7067/67D and M-7067/67D wiring



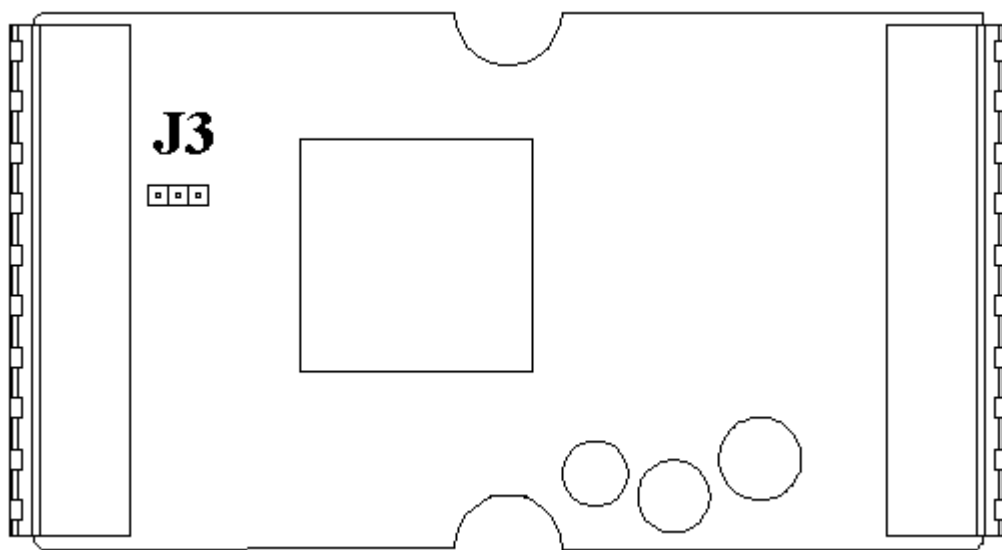
### 1.6.16 Wiring Recommendations

- Use 26-12 AWG wire for signal connections.
- Strip the wire to a length of  $7 \pm 0.5$ mm.
- Use a crimp terminal for wiring.
- Avoid high-voltage cables and power equipment as much as possible.
- For RS-485 communication, use insulated and twisted pair 24 AWG wire, e.g. Belden 9841.



## 1.7 Jumper Setting

Note: To access the jumper, the cover must be opened.

For the I-7043 and I-7043D modules, the INIT\* terminal is shared with the DO15 terminal. The functionality of the terminal is set using the J3 jumper. The position of the J3 jumper is shown in the figure below.



The settings for the J3 jumper are as follows.

<b>J3</b>		<b>Terminal INIT*/DO15 is set to INIT*. The digital output channel 15 is disabled and INIT mode is available. (factory default)</b>
<b>J3</b>		<b>Terminal INIT*/DO15 is set to DO15. The digital output channel 15 is enabled and INIT mode is not available.</b>

## 1.8 Quick Start

To install the module, follow the steps below:

1. Refer to Section 1.2 for the terminal assignment and Section 1.6 for the wiring diagram.
2. Connect the module to the RS-485 network using the DATA+ and DATA- terminals. See Section 1.2 for the terminal assignment. If the host is only equipped with an RS-232 interface, then an RS-232 to RS-485 converter will be required. Refer to the “**I-7000 Bus Converter User’s Manual**” for more information.
3. Connect the module to the power supply using the +Vs and GND terminals. See Section 1.2 for the terminal assignment. Note that the voltage supplied to the module should be in the range of +10 to +30 VDC.
4. Configure the module by sending the %AANNTTCCFF command. See Section 2.1 for details. For M-7000 modules using the Modbus RTU protocol, configure the module using the following functions.
  - Sub-function 04h of Function 46h, see Section 3.7.2
  - Sub-function 06h of Function 46h, see Section 3.7.4The default settings for the module can be found in Section 1.9.
5. To read data from the input channels, send either the \$AA6 or @AA commands to the module. See Sections 2.13 and 2.21 for details. For M-7000 modules using the Modbus RTU protocol, use Function 02h to read the data from the input channels. See Section 3.2 for details.
6. To write data to the output channels, send the @AA(data) command to the module. See Section 2.22 for details. Refer to Sections 2.3 ~ 2.8 for other setting digital output commands. For M-7000 modules using the Modbus RTU protocol, use Function 05h or 0Fh to write the data to the output channels. See Sections 3.5 and 3.6 for details.



7. If the host is a PC with a Windows operating system installed, the DCON Utility can be used to allow easy configuration and reading of data. The DCON Utility can be downloaded from the ICP DAS website (<http://www.icpdas.com>). The documentation for the DCON Utility can be found in the "**Getting Started For I-7000 Series Modules**" manual.

Please refer to the "**I-7000 Bus Converter User's Manual**" and "**Getting Started For I-7000 Series Modules**" manuals for more details. The "**Getting Started For I-7000 Series Modules**" manual can be downloaded from the ICP DAS website (<http://www.icpdas.com>).

## 1.9 Default Settings

Default settings for the I-7000 DIO modules are as follows:

- Module Address: 01
- DIO Type: Type 40
- Baud Rate: 9600 bps
- Checksum disabled
- J3 set to INIT mode enabled for I-7043/43D.

Default settings for the M-7000 DIO modules are as follows:

- Protocol: Modbus RTU
- Module Address: 01
- DIO Type: Type 40
- Baud Rate: 9600 bps

## 1.10 Configuration Tables

### Baud Rate Setting (CC)

Code	03	04	05	06	07	08	09	0A
Baud rate	1200	2400	4800	9600	19200	38400	57600	115200

**Note:** The data bits are fixed at one start bit, eight data bits, no parity and one stop bit for both the I-7000 and M-7000 series.

### Type Setting (TT)

For I-7000 and M-7000 DIO modules, the type code is fixed to 40.

## Data Format Setting (FF)

7	6	5	4	3	2	1	0
CU	CS	reserved			CD		

Key	Description
CD	Code I-7050: 0 (read only) I-7052: 2 (read only) I-7053: 3 (read only) I-7060: 1 (read only) For other modules, the code value can be changed by %AANNTTCCFF command and the default code value is 0.
CS	Checksum setting 0: Disabled 1: Enabled
CU	Counter update 0: The counter is updated when there is a falling edge in the input signal. 1: The counter is updated when there is a rising edge in the input signal.

**Note:** The reserved bits should be zero.

## Digital Input/Output Data Format Table

The data format of the response of the **\$AA4**, **\$AA6** and **\$AALS** commands is: **(the First Data)(the Second Data)00**.

The data format of the response of the **@AA** command is: **(the First Data)(the Second Data)**.

**Note:** both the First Data and the Second Data are in two hexadecimal digits format.

Module	The First Data		The Second Data	
I-7041/41D	DI8 ~ DI13	00 ~ 3F	DI0 ~ DI7	00 ~ FF
I-7042/42D	DO8 ~ DO12	00 ~ 1F	DO0 ~ DO7	00 ~ FF
I-7043/43D	DO8 ~ DO15	00 ~ FF	DO0 ~ DO7	00 ~ FF
I-7044/44D	DO1 ~ DO8	00 ~ FF	DI1 ~ DI4	00 ~ 0F
I-7045/45D	DO8 ~ DO15	00 ~ FF	DO0 ~ DO7	00 ~ FF
I-7050 Series	DO0 ~ DO7	00 ~ FF	DI0 ~ DI6	00 ~ 7F
I-7051/51D	DI8 ~ DI15	00 ~ FF	DI0 ~ DI7	00 ~ FF
I-7052/52D	DI0 ~ DI7	00 ~ FF		00
I-7053/53D	DI8 ~ DI15	00 ~ FF	DI0 ~ DI7	00 ~ FF
I-7055/55D	DO0 ~ DO7	00 ~ FF	DI0 ~ DI7	00 ~ FF
I-7058/58D	DI0 ~ DI7	00 ~ FF		00
I-7059/59D	DI0 ~ DI7	00 ~ FF		00
I-7060/60D	DO1 ~ DO4	00 ~ 0F	DI1 ~ DI4	00 ~ 0F
I-7063 Series	DO1 ~ DO3	00 ~ 07	DI1 ~ DI8	00 ~ FF
I-7065 Series	DO1 ~ DO5	00 ~ 1F	DI1 ~ DI4	00 ~ 0F
I-7066/66D	DO1 ~ DO7	00 ~ 7F		00
I-7067/67D	DO1 ~ DO7	00 ~ 7F		00

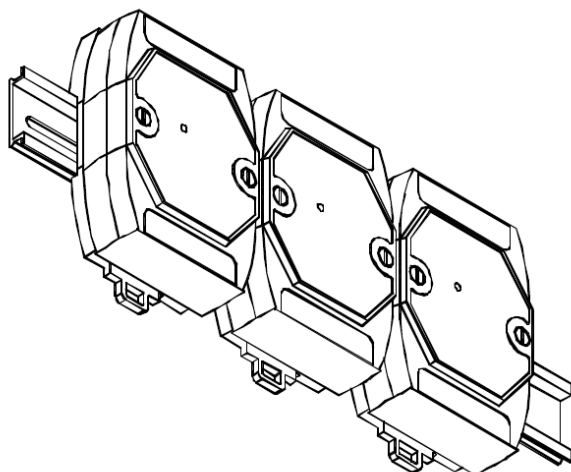
## 1.11 DIO Active States

The DIO read value of the I-7000 and M-7000 modules are as follows:

	DIO	Inactive	Active
I-7041/M-7041	14DI	ON	OFF
I-7042	13DO	OFF	ON
I-7043	16DO	OFF	ON
I-7044	8DO	OFF	ON
	4DI	ON	OFF
I-7045/M-7045	16DO	OFF	ON
I-7050/M-7050	8DO	OFF	ON
	7DI	ON	OFF
I-7050A	8DO	OFF	ON
	7DI	OFF	ON
I-7051/M-7051	16DI	OFF	ON
I-7052/M-7052	8DI	OFF	ON
I-7053/M-7053	16DI	ON	OFF
I-7055/M-7055	8DO	OFF	ON
	8DI	OFF	ON
I-7058	8DI	OFF	ON
I-7059	8DI	OFF	ON
I-7060/M-7060	4DO	OFF	ON
	4DI	ON	OFF
I-7063	3DO	OFF	ON
	8DI	ON	OFF
I-7065	5DO	OFF	ON
	4DI	ON	OFF
I-7066	7DO	OFF	ON
I-7067/M-7067	7DO	OFF	ON
ON means the DIO read value is 1. OFF means the DIO read value is 0.			

## 1.12 Mounting

### 1.12.1 Din-Rail Mounting



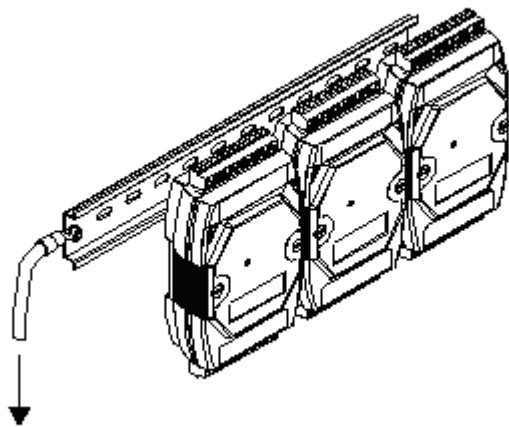
There are three new DIN rail models available. Each is made of stainless steel, which is stronger than those made of aluminum. There is a screw at one end and a ring terminal is included so that it can be easily connected to the earth ground. The three new DIN rail models are as follows.

Part number	Max. number of modules	Dimensions
DRS-360	5	360mm x 35mm

A perspective line drawing of a DIN rail module. A cable with a ring terminal is connected to a screw on the side of the module. An arrow points from the text 'to earth ground' to the ring terminal.

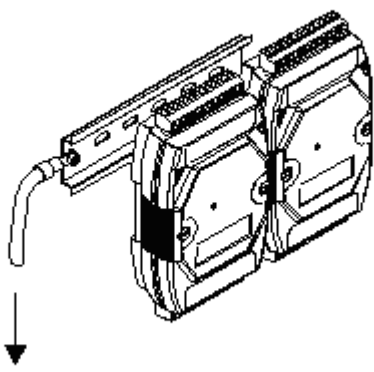
**to earth ground**

Part number	Max. number of modules	Dimensions
DRS-240	3	240mm x 35mm



to earth ground

Part number	Max. number of modules	Dimensions
DRS-125	2	125mm x 35mm



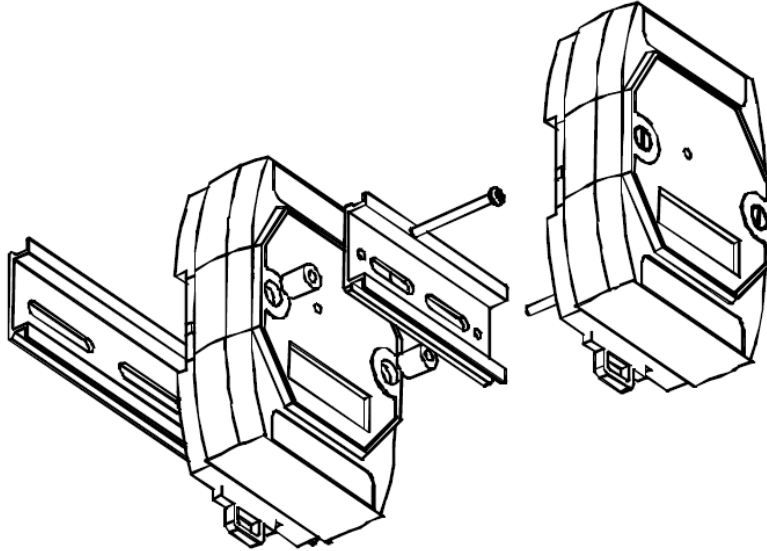
to earth ground

**Note:** It is recommended that a 16 – 14 AWG wire is used to connect the DIN rail to the earth ground.

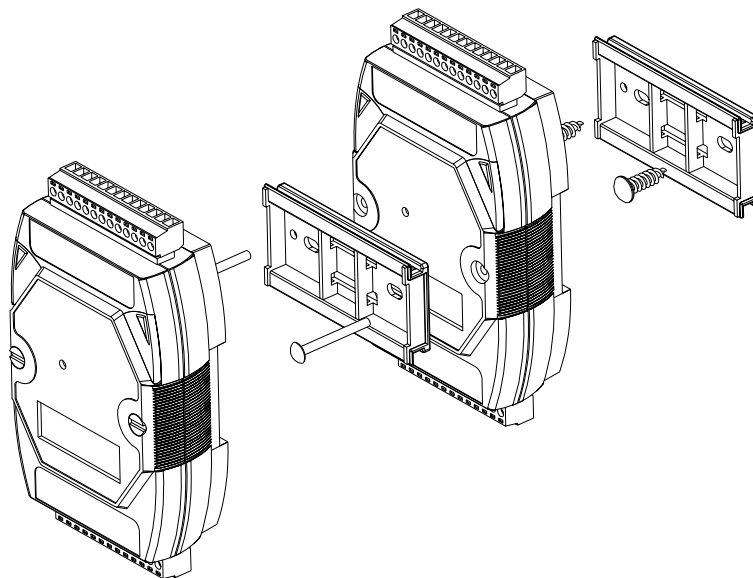


## 1.12.2 Piggyback Mounting

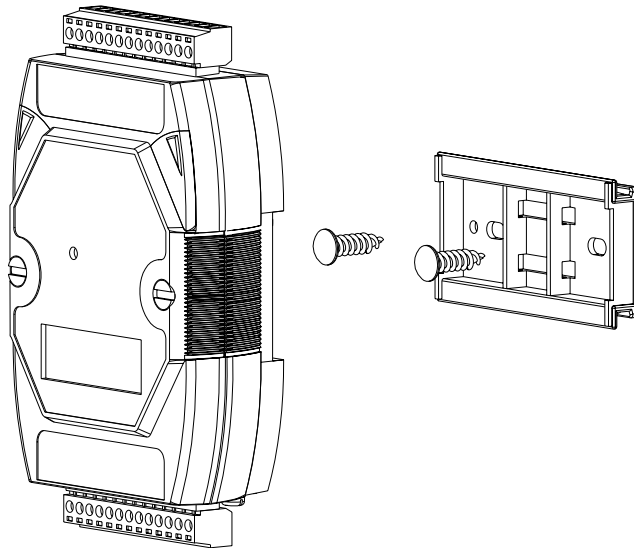
For I-7041/41D, M-7041/41D, I-7042/42D, I-7043/43D, I-7044/44D, I-7050 series, M-7050 series, I-7052/52D, M-7052/52D, I-7060/60D, M-7060/60D, I-7063 series, I-7065 series, I-7066/66D, I-7067/67D and M-7067/67D modules



For I-7045/45D, M-7045/45D, I-7051/51D, M-7051/51D, I-7053\_FG/53D\_FG, M-7053/53D, I-7055/55D, M-7055/55D, I-7058/58D and I-7059/59D modules



### 1.12.3 Wall Mounting



## 1.13 Technical Support

Should you encounter any problems while using the I-7000 and M-7000 module, and are unable to find the help you need in this manual or on our website, please contact ICP DAS Product Support.

Email: [support@icpdas.com](mailto:support@icpdas.com)

Website: <http://www.icpdas.com/service/support.htm>

When requesting technical support, be prepared to provide the following information about your system:

1. Module name and serial number: The serial number can be found printed on the barcode label attached to the cover of the module.
2. Firmware version: See Sections 2.16 and 3.7.5 for information regarding the command used to identify the firmware version.
3. Host configuration (type and operating system)
4. If the problem is reproducible, please give full details describing the procedure used to reproduce the problem.
5. Any specific error messages displayed. If a dialog box with an error message is displayed, please include the full text of the dialog box, including the text in the title bar.
6. If the problem involves other programs or hardware devices, please describe the details of the problem in full.
7. Any comments and suggestions related to the problem are welcome.

ICP DAS will reply to your request by email within three business days.

## 2. DCON Protocol

All communication with I-7000 modules consists of commands generated by the host and responses transmitted by the I-7000 modules. Each module has a unique ID number that is used for addressing purposes and is stored in non-volatile memory. The ID is 01 by default and can be changed using a user command. All commands to the modules contain the ID address, meaning that only the addressed module will respond. The only exception to this is commands #\*\* (Section 2.2) and ~\*\* (Section 2.24), which are sent to all modules, but in both of these cases, the modules do not reply to the command.

### Command Format:

<b>Leading Character</b>	<b>Module Address</b>	<b>Command</b>	<b>[CHKSUM]</b>	<b>CR</b>
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### Response Format:

<b>Leading Character</b>	<b>Module Address</b>	<b>Data</b>	<b>[CHKSUM]</b>	<b>CR</b>
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**CHKSUM** A 2-character checksum which is present when the checksum setting is enabled. See Sections 1.10 (Data Format Setting) and 2.1 for details.

**CR** End of command character, carriage return (0x0D)

## Checksum Calculation:

1. Calculate the ASCII code sum of all the characters in the command/response string except for the carriage return character (CR).
2. The checksum is equal to the sum masked by 0FFh.

## Example:

Command string: \$012(CR)

1. Sum of the string = "\$"+"0"+"1"+"2" =  
 $24h+30h+31h+32h = B7h$
2. Therefore the checksum is B7h, and so  
CHKSUM = "B7"
3. The command string with the checksum = \$012B7(CR)

Response string: !01200600(CR)

1. Sum of the string =  
"!"+"0"+"1"+"2"+"0"+"0"+"6"+"0"+"0" =  
 $21h+30h+31h+32h+30h+30h+36h+30h+30h = 1AAh$
2. Therefore the checksum is AAh, and so  
CHKSUM = "AA"
3. The response string with the checksum  
= !01200600AA(CR)

## Note:

All characters should be in upper case.

General Command Sets			
Command	Response	Description	Section
%AANNTTCCFF	!AA	Sets the Module Configuration	2.1
***	No Response	Synchronized Sampling	2.2
#AA00(Data)	>	Sets the Digital Output	2.3
#AA0A(Data)	>	Sets the Digital Output	2.4
#AA0B(Data)	>	Sets the Digital Output	2.5
#AA1cDD	>	Sets the Digital Output	2.6
#AAAcDD	>	Sets the Digital Output	2.7
#AABcDD	>	Sets the Digital Output.	2.8
#AAN	!AA(Data)	Reads the Digital Input Counter	2.9
\$AA2	!AANNTTCCFF	Reads the Module Configuration	2.10
\$AA4	!S(Data)	Reads the Synchronized Data	2.11
\$AA5	!AAS	Reads the Reset Status	2.12
\$AA6	!(Data)	Reads the Digital I/O Status	2.13
\$AAC	!AA	Clears the Latched DI Status	2.14
\$AACN	!AA	Clears the Digital InputCounter	2.15
\$AAF	!AA(Data)	Reads the firmware Version	2.16
\$AALS	!(Data)	Reads the Latched DI Status	2.17
\$AAM	!AA(Data)	Reads the Module Name	2.18
\$AAP	!AASC	Reads the communication protocol	2.19
\$AAPN	!AA	Sets the communication protocol	2.20
@AA	>(Data)	Reads the Digital I/O Status	2.21
@AA(Data)	>	Sets the Digital Output Channels	2.22
~AAO(Name)	!AA	Sets the Module Name	2.23

Host Watchdog Command Sets			
Command	Response	Description	Section
~**	No Response	Host OK	2.24
~AA0	!AASS	Reads the Status	2.25
~AA1	!AA	Resets the Status	2.26
~AA2	!AAVV	Reads the Timeout Settings	2.27
~AA3EVV	!AA	Sets the Timeout Settings	2.28
~AA4V	!AA(Data)	Reads the PowerOn/Safe Value	2.29
~AA5V	!AA	Sets the PowerOn/Safe Value	2.30

## 2.1 %AANNTTCCFF

### Description:

Sets the configuration of a module.

### Syntax:

**%AANNTTCCFF[CHKSUM](CR)**

- |    |  |
|----|--|
| %  | Delimiter character  |
| AA | Address of the module to be configured in hexadecimal format (00 to FF)  |
| NN | New address of the module in hexadecimal format (00 to FF)   |
| TT | Type code, should be 40 for DIO module.  |
| CC | New Baud Rate code, see Section 1.10 for details. The INIT* pin must be connected to ground in order to change Baud Rates. For the module with frame ground, this is achieved by moving the rear slide switch to the INIT position. See Section A.1 for details.                               |
| FF | Used to set the counter update direction and checksum (Section 1.10). The INIT* pin must be connected to ground in order to change the checksum setting. For the module with frame ground, this is achieved by moving the rear slide switch to the INIT position. See Section A.1 for details. |

## Response:

Valid Command: **!AA[CHKSUM](CR)**

Invalid Command: **?AA[CHKSUM](CR)**

**!** Delimiter for a valid command

**?** Delimiter for an invalid command. If the **Baud Rate** or **checksum** settings are changed without connecting the INIT\* pin to ground or switching the rear slide switch to the INIT position, the module will return an invalid command.

**AA** Address of the module in hexadecimal format (00 to FF)

There will be no response if the command syntax is incorrect, there is a communication error, or there is no module with the specified address.

## Examples:

Command: %0102400600                      Response: !02

Changes the address of module 01 to 02. The module returns a valid response.

Command: %0101200A00                      Response: ?01

Changes the Baud Rate of module 01 to 115200bps. The module returns an invalid command, because it is not in INIT\* mode.

Command: %0101200A00                      Response: !01

Changes the Baud Rate of module 01 to 115200bps and the module is in INIT\* mode. The module returns a valid response.



**Related Commands:**

Section 2.10 \$AA2

**Related Topics:**

Section 1.10 Configuration Tables, Section A.1 INIT\* pin Operation

**Notes:**

Changes to the address and counter update direction settings take effect immediately after a valid command is received.

Changes to the Baud Rate and checksum settings take effect on the next power-on reset.

## 2.2 #\*\*

### Description:

When the command is received, it will allow all modules to read data and will store the data for later retrieval.

## Syntax:

## #\*\*[CHKSUM](CR)

#	Delimiter character
---	---------------------

## \*\* Synchronized sampling command

**Response:**

There is no response with this command. To access the data, another command, \$AA4, must be sent, see Section 2.11 for details.

## Examples:

Command: #\*\* No response

Sends the synchronized sampling command.

Command: \$014                      Response: !10F0000

Sends a command to read the synchronized data. The status byte of the response is 1, which means that it is the first time the synchronized data has been read after the previous `#**` command.

Command: \$014                      Response: !00F0000

Sends a command to read the synchronized data. The status byte of the response is 0, which means that it is **NOT** the first time the synchronized data has been read after the previous **#\*\*** command.

## Related Commands:

Section 2.11 \$AA4

## 2.3 #AA00(Data)

### Description:

Sets the digital output value of the lower eight channels.

### Syntax:

**#AA00(Data)[CHKSUM](CR)**

#	Delimiter character
AA	Address of the module to be set (00 to FF)
00	Command to set the digital output value of the lower eight channels
(Data)	A two-digit hexadecimal value, where bit 0 corresponds to DO0, bit 1 corresponds to DO1, etc. When the bit is 1, it denotes that the digital output channel is on, and 0 denotes that the digital output channel is off.

### Response:

Valid command: **>[CHKSUM](CR)**

Invalid command: **?[CHKSUM](CR)**

Ignored command: **![CHKSUM](CR)**

>	Delimiter character for a valid command
?	Delimiter character for an invalid command
!	Delimiter character for an ignored command. A host watchdog timeout has occurred, the digital output channels are set to safe value, and the digital output value that was sent is ignored.

There will be no response if the command syntax is incorrect, there is a communication error, or there is no module with the specified address.

## **Examples:**

Command: #010033

Response: >

Sets DO0, DO1, DO4 and DO5 to on, and DO2, DO3, DO6, DO7 to off, and the module returns a valid response.

## **Related Commands:**

Section 2.4 #AA0A(data), Section 2.5 #AA0B(data), Section 2.6 #AA1cDD, Section 2.7 #AAAcDD, Section 2.8 #AABcDD, Section 2.13 \$AA6, Section 2.21 @AA

## **Related Topics:**

Section 1.11 DIO Active States

## **Notes:**

1. This command is only applicable to the modules with digital output channels.
2. This command is the same as the #AA0A(Data) command.

## 2.4 #AA0A(Data)

### Description:

Sets the digital output value of the lower eight channels.

### Syntax:

**#AA0A(Data)[CHKSUM](CR)**

#	Delimiter character
AA	Address of the module to be set (00 to FF)
0A	Command to set the digital output value of the lower eight channels
(Data)	A two-digit hexadecimal value, where bit 0 corresponds to DO0, bit 1 corresponds to DO1, etc. When the bit is 1, it denotes that the digital output channel is on, and 0 denotes that the digital output channel is off.

### Response:

Valid command: **>[CHKSUM](CR)**

Invalid command: **?[CHKSUM](CR)**

Ignored command: **![CHKSUM](CR)**

>	Delimiter character for a valid command
?	Delimiter character for an invalid command
!	Delimiter character for an ignored command. A host watchdog timeout has occurred, the digital output channels are set to safe value, and the digital output value that was sent is ignored.

There will be no response if the command syntax is incorrect, there is a communication error, or there is no module with the specified address.

## **Examples:**

Command: #010A33                      Response: >  
Sets DO0, DO1, DO4 and DO5 to on, and DO2, DO3, DO6, DO7 to off, and the module returns a valid response.

## **Related Commands:**

Section 2.3 #AA00(data), Section 2.5 #AA0B(data), Section 2.6 #AA1cDD, Section 2.7 #AAAcDD, Section 2.8 #AABcDD, Section 2.13 \$AA6, Section 2.21 @AA

## **Related Topics:**

Section 1.11 DIO Active States

## **Notes:**

1. This command is only applicable to the modules with digital output channels.
2. This command is the same as the #AA00(Data) command.

## 2.5 #AA0B(Data)

### Description:

Sets the digital output value of the upper eight channels.

### Syntax:

**#AA00(Data)[CHKSUM](CR)**

#	Delimiter character
AA	Address of the module to be set (00 to FF)
00	Command to set the digital output value of the upper eight channels
(Data)	A two-digit hexadecimal value, where bit 0 corresponds to DO8, bit 1 corresponds to DO9, etc. When the bit is 1, it denotes that the digital output channel is on, and 0 denotes that the digital output channel is off.

### Response:

Valid command: **>[CHKSUM](CR)**

Invalid command: **?[CHKSUM](CR)**

Ignored command: **![CHKSUM](CR)**

>	Delimiter character for a valid command
?	Delimiter character for an invalid command
!	Delimiter character for an ignored command. A host watchdog timeout has occurred, the digital output ports are set to safe value, and the digital output value that was sent is ignored.

There will be no response if the command syntax is incorrect, there is a communication error, or there is no module with the specified address.

## **Examples:**

Command: #010B33                      Response: >  
Sets DO8, DO9, DO12 and DO13 to on, and DO10, DO11, DO14, DO15 to off, and the module returns a valid response.

## **Related Commands:**

Section 2.3 #AA00(data), Section 2.4 #AA0A(data), Section 2.6 #AA1cDD, Section 2.7 #AAAcDD, Section 2.8 #AABcDD, Section 2.13 \$AA6, Section 2.21 @AA

## **Related Topics:**

Section 1.11 DIO Active States

## **Notes:**

This command is only applicable to the modules with the number of digital output channels larger than eight.



## 2.6 #AA1cDD

### Description:

Sets a single digital output channel of the lower eight channels.

### Syntax:

**#AA1cDD[CHKSUM](CR)**

#	Delimiter character
AA	Address of the module to be set (00 to FF)
1	Command to set a single digital output channel of the lower eight channels
c	Specifies the digital output channel to be set (0 to 7).
DD	00: set the digital output channel to off. 01: set the digital output channel to on.

### Response:

Valid command: **>[CHKSUM](CR)**

Invalid command: **?[CHKSUM](CR)**

Ignored command: **![CHKSUM](CR)**

>	Delimiter character for a valid command
?	Delimiter character for an invalid command
!	Delimiter character for an ignored command. A host watchdog timeout has occurred, the digital output ports are set to safe value, and the digital output value that was sent is ignored.

There will be no response if the command syntax is incorrect, there is a communication error, or there is no module with the specified address.

## **Examples:**

Command: #011201

Response: >

Sets DO2 to on, and the module returns a valid response.

## **Related Commands:**

Section 2.3 #AA00(data), Section 2.4 #AA0A(data), Section 2.5 #AA0B(data), Section 2.7 #AAAcDD, Section 2.8 #AABcDD, Section 2.13 \$AA6, Section 2.21 @AA

## **Related Topics:**

Section 1.11 DIO Active States

## **Notes:**

1. This command is only applicable to the modules with digital output channels.
2. This command is the same as the #AAAcDD command.

## 2.7 #AAAcDD

### Description:

Sets a single digital output channel of the lower eight channels.

### Syntax:

**#AAAcDD[CHKSUM](CR)**

#	Delimiter character
AA	Address of the module to be set (00 to FF)
A	Command to set a single digital output channel of the lower eight channels
c	Specifies the digital output channel to be set (0 to 7).
DD	00: set the digital output channel to off. 01: set the digital output channel to on.

### Response:

Valid command: **>[CHKSUM](CR)**

Invalid command: **?[CHKSUM](CR)**

Ignored command: **![CHKSUM](CR)**

>	Delimiter character for a valid command
?	Delimiter character for an invalid command
!	Delimiter character for an ignored command. A host watchdog timeout has occurred, the digital output ports are set to safe value, and the digital output value that was sent is ignored.

There will be no response if the command syntax is incorrect, there is a communication error, or there is no module with the specified address.

**Examples:**

Command: #01A201

Response: >

Sets DO2 to on, and the module returns a valid response.

**Related Commands:**

Section 2.3 #AA00(data), Section 2.4 #AA0A(data), Section 2.5 #AA0B(data), Section 2.6 #AA1cDD, Section 2.8 #AABcDD, Section 2.13 \$AA6, Section 2.21 @AA

**Related Topics:**

Section 1.11 DIO Active States

**Notes:**

1. This command is only applicable to the modules with digital output channels.
2. This command is the same as the #AA1cDD command.

## 2.8 #AABcDD

### Description:

Sets a single digital output channel of the upper eight channels.

### Syntax:

**#AABcDD[CHKSUM](CR)**

#	Delimiter character
AA	Address of the module to be set (00 to FF)
B	Command to set a single digital output channel of the upper eight channels
c	Specifies the digital output channel to be set (0 to 7), where 0 stands for channel 8, 1 stands for channel 9, etc.
DD	00: set the digital output channel to off. 01: set the digital output channel to on.

### Response:

Valid command: **>[CHKSUM](CR)**

Invalid command: **?[CHKSUM](CR)**

Ignored command: **![CHKSUM](CR)**

>	Delimiter character for a valid command
?	Delimiter character for an invalid command
!	Delimiter character for an ignored command. A host watchdog timeout has occurred, the digital output ports are set to safe value, and the digital output value that was sent is ignored.

There will be no response if the command syntax is incorrect, there is a communication error, or there is no module with the specified address.

**Examples:**

Command: #01B201                      Response: >  
      Sets DO10 to on, and the module returns a valid response.

**Related Commands:**

Section 2.3 #AA00(data), Section 2.4 #AA0A(data), Section 2.5 #AA0B(data), Section 2.6 #AA1cDD, Section 2.7 #AAAcDD, Section 2.13 \$AA6, Section 2.21 @AA

**Related Topics:**

Section 1.11 DIO Active States

**Notes:**

This command is only applicable to the modules with the number of digital output channels larger than eight.

## 2.9 #AAN

### Description:

Reads the digital input counter of channel N.

### Syntax:

**#AAN[CHKSUM](CR)**

#           Delimiter character

AA          Address of the module to be read (00 to FF)

N           The channel to be read (0 to F).

### Response:

Valid Command:           **!(Data)[CHKSUM](CR)**

Invalid Command:         **?AA[CHKSUM](CR)**

!           Delimiter character for a valid command

?           Delimiter character for an invalid command. An invalid command is returned if the specified channel is incorrect.

(Data)      Five decimal digits representing the digital input counter data of the specified channel (00000 to 65535).

AA          Address of the responding module (00 to FF)

There will be no response if the command syntax is incorrect, there is a communication error, or there is no module with the specified address.

**Examples:**

Command: #032

Response: !0300103

Reads data from channel 2 of module 03 and the returned counter value is 103.

Command: #029

Response: ?02

Reads data from channel 9 of module 02. An error is returned because channel 9 is invalid.

**Related Commands:**

Section 2.15 \$AACN

**Notes:**

This command is only applicable to the module with digital inputs.



## 2.10 \$AA2

### Description:

Reads the module configuration.

### Syntax:

**\$AA2[CHKSUM](CR)**

\$	Delimiter character
AA	Address of the module to be read (00 to FF)
2	Command to read the module configuration

### Response:

Valid Command: **!AATTCFF[CHKSUM](CR)**

Invalid Command: **?AA[CHKSUM](CR)**

!	Delimiter character for a valid command
?	Delimiter character for an invalid command
AA	Address of the responding module (00 to FF)
TT	Type code of the module, should be 40 for DIO module.
CC	Baud Rate code of the module, see Section 1.10 for details.
FF	Checksum and counter update direction settings of the module, see Section 1.10 for details.

There will be no response if the command syntax is incorrect, there is a communication error, or there is no module with the specified address.

**Examples:**

Command: \$012

Response: !01400600

Reads the configuration of module 01.

**Related Commands:**

Section 2.1 %AANNTTCCFF

**Related Topics:**

Section 1.10 Configuration Tables

## 2.11 \$AA4

### Description:

Reads the synchronized data that was retrieved by the last #\*\* command.

### Syntax:

**\$AA4[CHKSUM](CR)**

\$           Delimiter character

AA          Address of the module to be read (00 to FF)

4           Command to read the synchronized data

### Response:

Valid Command: **!S(Data)[CHKSUM](CR)**

Invalid Command: **?AA[CHKSUM](CR)**

!           Delimiter character for a valid command

?           Delimiter character for an invalid command

AA          Address of the responding module (00 to FF)

S           Status of the synchronized data

1: first read

0: not the first read

(Data)      Synchronized data. See Section 1.10 for the data format.

There will be no response if the command syntax is incorrect, there is a communication error, or there is no module with the specified address.

## **Examples:**

Command: \$014

Response: ?01

Reads the synchronized data for module 01. An invalid command is returned because the #\*\* command has not been issued in advance.

Command: #\*\*

No response

Sends the synchronized sampling command.

Command: \$014

Response: !1000F00

Reads the synchronized data for module 01. The module returns the synchronized data and sets the status byte to 1 to indicate that this is the first time the synchronized data has been read.

Command: \$014

Response: !0000F00

Reads the synchronized data for module 01. The module returns the synchronized data and sets the status byte to 0 to indicate that the synchronized data has been read.

## **Related Commands:**

Section 2.2 #\*\*

## 2.12 \$AA5

### Description:

Reads the reset status of a module.

### Syntax:

**\$AA5[CHKSUM](CR)**

\$           Delimiter character

AA          Address of the module to be read (00 to FF)

5           Command to read the module reset status

### Response:

Valid Command: **!AAS[CHKSUM](CR)**

Invalid Command: **?AA[CHKSUM](CR)**

!           Delimiter character for a valid command

?           Delimiter character for an invalid command

AA          Address of the responding module (00 to FF)

S           Reset status of the module

1: This is the first time the command has been sent since the module was powered on.

0: This is not the first time the command has been sent since the module was powered on, which denotes that there has been no module reset since the last \$AA5 command was sent.

There will be no response if the command syntax is incorrect, there is a communication error, or there is no module with the specified address.

**Examples:**

Command: \$015

Response: !011

Reads the reset status of module 01. The response shows that it is the first time the \$AA5 command has been sent since the module was powered-on.

Command: \$015

Response: !010

Reads the reset status of module 01. The response shows that there has been no module reset since the last \$AA5 command was sent.

**Related Topics:**

Section A.5 Reset Status

## 2.13 \$AA6

### Description:

Reads the status of the digital input/output channels.

### Syntax:

**\$AA6[CHKSUM](CR)**

\$           Delimiter character

AA          Address of the module to be read (00 to FF)

6           Command to read the digital input/output channels

### Response:

Valid command:   **!(Data)[CHKSUM](CR)**

Invalid command: **?AA[CHKSUM](CR)**

!           Delimiter character for a valid command

?           Delimiter character for an invalid command

AA          Address of the responding module (00 to FF)

(Data)       Status of the digital input/output channels, a four-digit hexadecimal value followed by 00. See Section 1.10 for details.

There will be no response if the command syntax is incorrect, there is a communication error, or there is no module with the specified address.

**Examples:**

Command: \$016

Response: !0F0000

Reads the digital input/output channel status of module 01 (I-7060) and returns 0F0000h, which denotes that RL1, RL2, RL3 and RL4 are on and IN1, IN2, IN3 and IN4 are off.

**Related Commands:**

Section 2.21 @AA

**Related Topics:**

Section 1.10 Configuration Tables



## 2.14 \$AAC

### Description:

Clears the status of the latched digital input channels.

### Syntax:

**\$AAC[CHKSUM](CR)**

\$       Delimiter character

AA      Address of the module to be cleared (00 to FF)

C       Command to clear the status of the latched digital  
         input channels

### Response:

Valid command:   **!AA[CHKSUM](CR)**

Invalid command: **?AA[CHKSUM](CR)**

!        Delimiter character for a valid command

?        Delimiter character for an invalid command

AA       Address of the responding module (00 to FF)

There will be no response if the command syntax is incorrect, there is a communication error, or there is no module with the specified address.

## **Examples:**

Command: \$01L0

Response: !FFFF00

Sends the command to read the status of the low latched digital input channels of module 01 and returns FFFF.

Command: \$01C

Response: !01

Sends the command to clear the status of the latched digital input channels of module 01 and returns a valid response.

Command: \$01L0

Response: !000000

Sends the command to read the status of the low latched digital input channels of module 01 and returns 0000.

## **Related Commands:**

Section 2.17 \$AALS

## **Notes:**

1. This command is only applicable to the modules with digital input channels.
2. Both the status of the low and high latched digital input channels are cleared.

## 2.15 \$AACN

### Description:

Clears the digital input counter of channel N.

### Syntax:

**\$AACN[CHKSUM](CR)**

\$	Delimiter character
AA	Address of the module to be cleared (00 to FF)
C	Command to clear the digital input counter
N	The channel to be cleared (0 to F).

### Response:

Valid Command:	<b>!AA[CHKSUM](CR)</b>
Invalid Command:	<b>?AA[CHKSUM](CR)</b>
!	Delimiter character for a valid command
?	Delimiter character for an invalid command. An invalid command is returned if the specified channel is incorrect.
AA	Address of the responding module (00 to FF)

There will be no response if the command syntax is incorrect, there is a communication error, or there is no module with the specified address.

**Examples:**

Command: #032

Response: !0300103

Reads counter data from channel 2 of module 03 and the returned counter value is 103.

Command: \$03C2

Response: !03

Clears the counter value of channel 2 of module 03 and returns a valid response.

Command: #032

Response: !0300000

Reads counter data from channel 2 of module 03 and the returned counter value is 3.

**Related Commands:**

Section 2.9 #AAN

**Notes:**

This command is only applicable to the module with digital inputs.

## 2.16 \$AAF

### Description:

Reads the firmware version of a module.

### Syntax:

**\$AAF[CHKSUM](CR)**

\$	Delimiter character
----	---------------------

AA      Address of the module to be read (00 to FF)

F Command to read the firmware version

**Response:**

Valid command: **!AA(Data)[CHKSUM](CR)**

Invalid command: ?AA[CHKSUM](CR)

!	Delimiter character for a valid command
---	---

?	Delimiter character for an invalid command
---	--

AA	Address of the responding module (00 to FF)
----	---

(Data) Firmware version string of the module

There will be no response if the command syntax is incorrect, there is a communication error, or there is no module with the specified address.

## Examples:

Command: \$01F                      Response: !01A2.0

Reads the firmware version of module 01, and shows that it is version A2.0.

Command: \$02F                      Response: !02B1.1

Reads the firmware version of module 02, and shows that it is version B1.1.

## 2.17 \$AALS

### Description:

Reads the status of the latched digital input channels.

### Syntax:

**\$AALS[CHKSUM](CR)**

\$	Delimiter character
AA	Address of the module to be read (00 to FF)
L	Command to read the latched status
S	0: read the low latched status 1: read the high latched status

### Response:

Valid command: **!(Data)[CHKSUM](CR)**

Invalid command: **?AA[CHKSUM](CR)**

!	Delimiter character for a valid command
?	Delimiter character for an invalid command
AA	Address of the responding module (00 to FF)
(Data)	Status of the latched digital input channels, a four-digit hexadecimal value followed by 00. See Section 1.10 for details.

There will be no response if the command syntax is incorrect, there is a communication error, or there is no module with the specified address.

## **Examples:**

Command: \$01L0

Response: !01FFFF00

Sends the command to read the status of the low latched digital input channels of module 01 and returns FFFF.

Command: \$01C

Response: !01

Sends the command to clear the status of the latched digital input channels of module 01 and returns a valid response.

Command: \$01L0

Response: !01000000

Sends the command to read the status of the low latched digital input channels of module 01 and returns 0000.

## **Related Commands:**

Section 2.14 \$AAC

## **Related Topics:**

Section 1.10 Configuration Tables

## **Notes:**

This command is only applicable to the modules with digital input channels.

## 2.18 \$AAM

### Description:

Reads the name of a module.

### Syntax:

\$AAM[CHKSUM](CR)

\$           Delimiter character

AA          Address of the module to be read (00 to FF)

M           Command to read the module name

### Response:

Valid command:   **!AA(Data)[CHKSUM](CR)**

Invalid command: **?AA[CHKSUM](CR)**

!           Delimiter character for a valid command

?           Delimiter character for an invalid command

AA          Address of the responding module (00 to FF)

(Name)      Name string of the module

There will be no response if the command syntax is incorrect, there is a communication error, or there is no module with the specified address.

### Examples:

Command: \$01M

Response: !017042

Reads the module name of module 01 and returns the name "7042".

### Related Commands:

Section 2.23 ~AAO(Name)



## 2.19 \$AAP

### Description:

Reads the communication protocol information.

### Syntax:

\$AAP[CHKSUM](CR)

\$ Delimiter character

AA Address of the module to be read (00 to FF)

P Command to read the communication protocol

### Response:

Valid Response: !AASC[CHKSUM](CR)

Invalid Response: ?AA[CHKSUM](CR)

! Delimiter character for a valid response

? Delimiter character for an invalid response

AA Address of the responding module (00 to FF)

S The protocols supported by the module

0: only DCON protocol is supported

1: both the DCON and Modbus RTU protocols are supported

C The current protocol that is saved in the EEPROM that will be used at the next power-on reset

0: the protocol set in the EEPROM is DCON

1: the protocol set in the EEPROM is Modbus RTU

There will be no response if the command syntax is incorrect, there is a communication error, or there is no module with the specified address.

**Examples:**

Command: \$01P

Response: !0110

Reads the communication protocol of module 01 and returns a response of 10 meaning that it supports both the DCON and Modbus RTU protocols and the protocol that will be used at the next power-on reset is DCON.

**Related Commands:**

Section 2.20 \$AAPN

**Supported modules**

M-7060/M-7060D/M-7067/M-7067D/M-7050/M-7050D/M-7051/M-7051D/M-7052/M-7052D/M-7053/M-7053D/M-7055/M-7055D/M-7041/M-7041D/M-7045/M7045D

## 2.20 \$AAPN

### Description:

Sets the communication protocol.

### Syntax:

\$AAPN[CHKSUM](CR)

\$ Delimiter character

AA Address of the module to be read (00 to FF)

P Command to set the communication protocol

N 0: DCON protocol

1: Modbus RTU protocols

Before using this command, the rear slide switch must be in the INIT position. The new protocol is saved in the EEPROM and will be effective after the next power-on reset.

### Response:

Valid Response: !AASC[CHKSUM](CR)

Invalid Response: ?AA[CHKSUM](CR)

! Delimiter character for a valid response

? Delimiter character for an invalid response

AA Address of the responding module (00 to FF)

There will be no response if the command syntax is incorrect, there is a communication error, or there is no module with the specified address.

**Examples:**

Command: \$01P1

Response: ?01

Sets the communication protocol of module 01 to Modbus RTU and returns an invalid response because the module is not in INIT mode.

Command: \$01P1

Response: !01

Sets the communication protocol of module 01 to Modbus RTU and returns a valid response.

**Related Commands:**

Section 2.19 \$AAP

**Supported modules**

M-7060/M-7060D/M-7067/M-7067D/M-7050/M-7050D/M-7051/M-7051D/M-7052/M-7052D/M-7053/M-7053D/M-7055/M-7055D/M-7041/M-7041D/M-7045/M7045D

## 2.21 @AA

### Description:

Reads the status of the digital input/output ports.

### Syntax:

**@AA[CHKSUM](CR)**

@           Delimiter character

AA           Address of the module to be read (00 to FF)

### Response:

Valid command:   **>(Data)[CHKSUM](CR)**

Invalid command: **?AA[CHKSUM](CR)**

>           Delimiter character for a valid command

?           Delimiter character for an invalid command or  
invalid type code

AA           Address of the responding module (00 to FF)

(Data)       Status of the digital input/output ports, a four-digit  
hexadecimal value. See Section 1.10 for details.

There will be no response if the command syntax is incorrect, there is a communication error, or there is no module with the specified address.

**Examples:**

Command: @01

Response: >0F00

Reads the digital input/output port status of module 01 (I-7060) and returns 0F00h, which denotes that RL1, RL2, RL3 and RL4 are on and IN1, IN2, IN3 and IN4 are off.

**Related Commands:**

Section 2.13 \$AA6

**Related Topics:**

Section 1.10 Configuration Tables

## 2.22 @AA(Data)

### Description:

Sets the digital output channels.

### Syntax:

**@AA(Data)[CHKSUM](CR)**

@	Delimiter character
AA	Address of the module to be set (00 to FF)
(Data)	Data to be written to the digital output channels. For the I-7060 and I-7063 series, it is a one-digit hexadecimal value. For the I-7044, I-7050, I-7055, I-7065, I-7066 and I-7067 series, it is a two-digit hexadecimal value. For the I-7042, I-7043 and I-7045 series, it is a four-digit hexadecimal value. Bit 0 of the value corresponds to DO0 and bit 1 of the value corresponds to DO1, etc. When the bit is 1, it denotes that the digital output channel is on, and 0 denotes that the digital output channel is off.

### Response:

Valid command: >[CHKSUM](CR)

Invalid command: ?[CHKSUM](CR)

Ignored command: ![CHKSUM](CR)

>	Delimiter character for a valid command
?	Delimiter character for an invalid command
!	Delimiter character for an ignored command. A host watchdog timeout has occurred, the digital output ports are set to safe value, and the digital output value that was sent is ignored.

There will be no response if the command syntax is incorrect, there is a communication error, or there is no module with the specified address.

### **Examples:**

- Command: @017                      Response: >  
For the I-7060 module, sets DO0 to on, DO1 to on, DO2 to on, and DO3 to off, and the module returns a valid response.
- Command: @0207                      Response: >  
For the I-7050 module, sets DO0 to on, DO1 to on, DO2 to on, and other channels to off, and the module returns a valid response.
- Command: @030001                      Response: >  
For the I-7045 module, sets DO0 to on and other channels to off, and the module returns a valid response.

### **Related Commands:**

Section 2.21 @AA

### **Related Topics:**

Section 1.11 DIO Active States

### **Notes:**

This command is only applicable to the modules with digital output channels.



## 2.23 ~AAO(Name)

### Description:

Sets the name of a module.

### Syntax:

**~AAO(Name)[CHKSUM](CR)**

~           Delimiter character

AA          Address of the module to be set (00 to FF)

O           Command to set the module name

(Name)     New name of the module (max. 6 characters).

### Response:

Valid command:   **!AA[CHKSUM](CR)**

Invalid command: **?AA[CHKSUM](CR)**

!           Delimiter character for a valid command

?           Delimiter character for an invalid command

AA          Address of the responding module (00 to FF)

There will be no response if the command syntax is incorrect, there is a communication error, or there is no module with the specified address.

**Examples:**

Command: ~01O7050N

Response: !01

Sets the name of module 01 to be “7050N” and returns a valid response.

Command: \$01M

Response: !017050N

Reads the name of module 01 and returns the name “7050N”.

**Related Commands:**

Section 2.18 \$AAM

## 2.24 ~\*\*

### Description:

Notifies all modules that the host is OK.

## Syntax:

**~\*\*[CHKSUM](CR)**

~ Delimiter character

```

**      Host OK command

```

**Response:**

No response.

## Examples:

Command: ~**	No response
Sends a “Host OK” command to all modules.	

## Related Commands:

Section 2.25 ~AA0, Section 2.26 ~AA1, Section 2.27 ~AA2,  
Section 2.28 ~AA3EVV, Section 2.29 ~AA4V, Section 2.30  
~AA5V

## Related Topics:

## Section A.2 Dual Watchdog Operation

## 2.25 ~AA0

### Description:

Reads the host watchdog status of a module.

### Syntax:

**~AA0[CHKSUM](CR)**

~	Delimiter character
AA	Address of the module to be read (00 to FF)
0	Command to read the module status

### Response:

Valid command: **!AASS[CHKSUM](CR)**

Invalid command: **?AA[CHKSUM](CR)**

!	Delimiter character for a valid command
?	Delimiter character for an invalid command
AA	Address of the responding module (00 to FF)
SS	Two hexadecimal digits that represent the host watchdog status, where: Bit 7: 0 indicates that the host watchdog is disabled, and 1 indicates that the host watchdog is enabled, Bit 2: 1 indicates that a host watchdog timeout has occurred, and 0 indicates that no host watchdog timeout has occurred. The host watchdog status is stored in EEPROM and can only be reset by using the ~AA1 command.

There will be no response if the command syntax is incorrect, there is a communication error, or there is no module with the specified address.

### **Examples:**

Command: ~010

Response: !0100

Reads the host watchdog status of module 01 and returns 00, meaning that the host watchdog is disabled and no host watchdog timeout has occurred.

Command: ~020

Response: !0204

Reads the host watchdog status of module 02 and returns 04, meaning that a host watchdog timeout has occurred.

### **Related Commands:**

Section 2.24 ~\*\*, Section 2.26 ~AA1, Section 2.27 ~AA2, Section 2.28 ~AA3Evv, Section 2.29 ~AA4V, Section 2.30 ~AA5V

### **Related Topics:**

Section A.2 Dual Watchdog Operation

## 2.26 ~AA1

### Description:

Resets the host watchdog timeout status of a module.

### Syntax:

**~AA1[CHKSUM](CR)**

~           Delimiter character

AA          Address of the module to be reset (00 to FF)

1           Command to reset the host watchdog timeout status

### Response:

Valid command:   **!AA[CHKSUM](CR)**

Invalid command: **?AA[CHKSUM](CR)**

!           Delimiter character for a valid command

?           Delimiter character for an invalid command

AA          Address of the responding module (00 to FF)

There will be no response if the command syntax is incorrect, there is a communication error, or there is no module with the specified address.

## **Examples:**

Command: ~010

Response: !0104

Reads the host watchdog status of module 01 and shows that a host watchdog timeout has occurred.

Command: ~011

Response: !01

Resets the host watchdog timeout status of module 01 and returns a valid response.

Command: ~010

Response: !0100

Reads the host watchdog status of module 01 and shows that no host watchdog timeout has occurred.

## **Related Commands:**

Section 2.24 ~\*\*, Section 2.25 ~AA0, Section 2.27 ~AA2, Section 2.28 ~AA3EVV, Section 2.29 ~AA4V, Section 2.30 ~AA5V

## **Related Topics:**

Section A.2 Dual Watchdog Operation

## 2.27 ~AA2

### Description:

Reads the host watchdog timeout value of a module.

### Syntax:

**~AA2[CHKSUM](CR)**

~	Delimiter character
AA	Address of the module to be read (00 to FF)
2	Command to read the host watchdog timeout value

### Response:

Valid command : **!AAEVV[CHKSUM](CR)**

Invalid command: **?AA[CHKSUM](CR)**

!	Delimiter character for a valid command
?	Delimiter character for an invalid command
AA	Address of the responding module (00 to FF)
E	1: the host watchdog is enabled 0: the host watchdog is disabled
VV	Two hexadecimal digits to represent the timeout value in tenths of a second, for example, 01 denotes 0.1 seconds and FF denotes 25.5 seconds.

There will be no response if the command syntax is incorrect, there is a communication error, or there is no module with the specified address.



**Examples:**

Command: ~012

Response: !011FF

Reads the host watchdog timeout value of module 01 and returns FF, which denotes that the host watchdog is enabled and the host watchdog timeout value is 25.5 seconds.

**Related Commands:**

Section 2.24 ~\*\*, Section 2.25 ~AA0, Section 2.26 ~AA1, Section 2.28 ~AA3Evv, Section 2.29 ~AA4V, Section 2.30 ~AA5V

**Related Topics:**

Section A.2 Dual Watchdog Operation

## 2.28 ~AA3EVV

### Description:

Enables/disables the host watchdog and sets the host watchdog timeout value of a module.

### Syntax:

**~AA3EVV[CHKSUM](CR)**

~	Delimiter character
AA	Address of the module to be set (00 to FF)
3	Command to set the host watchdog
E	1: enable the host watchdog 0: disable the host watchdog
VV	Two hexadecimal digits to represent the timeout value in tenths of a second, for example, 01 denotes 0.1 seconds and FF denotes 25.5 seconds.

### Response:

Valid command: **!AA[CHKSUM](CR)**

Invalid command: **?AA[CHKSUM](CR)**

!	Delimiter character for a valid command
?	Delimiter character for an invalid command
AA	Address of the responding module (00 to FF)

There will be no response if the command syntax is incorrect, there is a communication error, or there is no module with the specified address.

## **Examples:**

Command: ~013164

Response: !01

Enables the host watchdog of module 01 and sets the host watchdog timeout value to 10.0 seconds. The module returns a valid response.

Command: ~012

Response: !01164

Reads the host watchdog timeout value of module 01. The module returns 164, which denotes that the host watchdog is enabled and the host watchdog timeout value is 10.0 seconds.

## **Related Commands:**

Section 2.24 ~\*\*, Section 2.25 ~AA0, Section 2.26 ~AA1, Section 2.27 ~AA2, Section 2.29 ~AA4V, Section 2.30 ~AA5V

## **Related Topics:**

Section A.2 Dual Watchdog Operation

## **Notes:**

When a host watchdog timeout occurs, the host watchdog is disabled. The ~AA3EVV command should be sent again to reenable the host watchdog.

## 2.29 ~AA4V

### Description:

Reads the power-on DO value or the safe DO value of a module.

### Syntax:

**~AA4V[CHKSUM](CR)**

~	Delimiter character
AA	Address of the module to be read (00 to FF)
4	Command to read the power-on DO value or the safe DO value
V	P: Reads the power-on DO value S: Reads the safe DO value

### Response:

Valid command : **!AA(Data)[CHKSUM](CR)**

Invalid command: **?AA[CHKSUM](CR)**

!	Delimiter character for a valid command
?	Delimiter character for an invalid command
AA	Address of the responding module (00 to FF)
(Data)	Power-on DO value or safe DO value. For the I-7042/42D/43/43D/45/45D modules, they are four hexadecimal digits. For other modules, they are two hexadecimal digits followed by 00.

There will be no response if the command syntax is incorrect, there is a communication error, or there is no module with the specified address.

**Examples:**

Command: ~014S

Response: !010000

Reads the safe DO value of module 01 and returns 0000.

Command: ~014P

Response: !01FF00

Reads the power-on DO value of module 01 and returns FF00.

**Related Commands:**

Section 2.30 ~AA5V

**Related Topics:**

Section 1.11 DIO Active States, Section A.2 Dual Watchdog Operation

**Notes:**

This command is only applicable to the modules with digital output channels.

## 2.30 ~AA5V

### Description:

Sets the current DO value as the power-on DO value or the safe DO value.

### Syntax:

**~AA5V[CHKSUM](CR)**

~	Delimiter character
AA	Address of the module to be set (00 to FF)
5	Command to set the power-on value or the safe DO value
V	P: Sets the power-on DO value S: Sets the safe DO value

### Response:

Valid command: **!AA[CHKSUM](CR)**

Invalid command: **?AA[CHKSUM](CR)**

!	Delimiter character for a valid command
?	Delimiter character for an invalid command
AA	Address of the responding module (00 to FF)

There will be no response if the command syntax is incorrect, there is a communication error, or there is no module with the specified address.

## Examples:

- Command: @01AA                      Response: >  
Sets the DO value of module 01 to AA and the module returns a valid response.
- Command: ~015P                      Response: !01  
Sets the power-on DO value and the module returns a valid response.
- Command: @0155                      Response: >  
Sets the DO value of module 01 to 55 and the module returns a valid response.
- Command: ~015S                      Response: !01  
Sets the safe DO value and the module returns a valid response.
- Command: ~014P                      Response: !01AA00  
Reads the power-on DO value of module 01. The module returns AA00, which denotes that the power-on DO value is AA.
- Command: ~014S                      Response: !015500  
Reads the safe DO value of module 01. The module returns 5500, which denotes that the safe DO value is 55.

## Related Commands:

Section 2.29 ~AA4V

## Related Topics:

Section A.2 Dual Watchdog Operation

## Notes:

This command is only applicable to the modules with the digital output channels.

## 2.31 ~AAD

### Description:

Reads the miscellaneous settings of a module.

### Syntax:

**~AAD[CHKSUM](CR)**

~           Delimiter character

AA          Address of the module to be read (00 to FF)

D           Command to read the miscellaneous settings

### Response:

Valid Command: **!AAT[CHKSUM](CR)**

Invalid Command: **?AA[CHKSUM](CR)**

!           Delimiter character for a valid command

?           Delimiter character for an invalid command

AA          Address of the responding module (00 to FF)

VV          Two hexadecimal digits that represent the miscellaneous settings as follows:

7	6	5	4	3	2	1	0
Reserved						0A	IA

Key	Description
0A	DO active state 0: output value 1 for relay active output value 0 for relay inactive 1: output value 0 for relay active output value 1 for relay inactive
IA	DI active state 0: input value 1 for non-signal or the low voltage; input value 0 for high voltage 1: input value 0 for non-signal or the low voltage; input value 1 for high voltage



There will be no response if the command syntax is incorrect, there is a communication error, or there is no module with the specified address.

**Examples:**

Command: ~01D

Response: !0101

Reads the miscellaneous settings of module 01 and returns 01.

**Related Commands:**

Section 2.32 ~AADVV

**Notes:**

This command is only applicable to the M-7000 DIO modules.

## 2.32 ~AADVV

### Description:

Sets the miscellaneous settings of a module.

### Syntax:

~AADVV[CHKSUM](CR)

~ Delimiter character

AA Address of the module to be set (00 to FF)

D Command to set the miscellaneous settings

VV Two hexadecimal digits that represent the miscellaneous settings as follows:

7	6	5	4	3	2	1	0
Reserved						OA	IA

Key	Description
OA	DO active state 0: output value 1 for relay active output value 0 for relay inactive 1: output value 0 for relay active output value 1 for relay inactive
IA	DI active state 0: input value 1 for non-signal or the low voltage; input value 0 for high voltage 1: input value 0 for non-signal or the low voltage; input value 1 for high voltage

**Response:**

Valid Command:           **!AA[CHKSUM](CR)**

Invalid Command:       **?AA[CHKSUM](CR)**

!           Delimiter character for a valid command

?           Delimiter character for an invalid command

AA       Address of the responding module (00 to FF)

There will be no response if the command syntax is incorrect, there is a communication error, or there is no module with the specified address.

**Examples:**

Command: ~01D01

Response: !01

Sets the miscellaneous settings of module 01 to 01,  
and returns a valid response.

**Related Commands:**

Section 2.31 ~AAD

**Notes:**

This command is only applicable to the M-7000 DIO modules.

## 3. Modbus RTU Protocol

The Modbus protocol is developed by Modicon Inc., originally developed for Modicon controllers. Detailed information can be found at <http://www.modicon.com/techpubs/toc7.html>. You can also visit <http://www.modbus.org> to find more valuable information.

M-7000 series modules support the Modbus RTU protocol. The communication Baud Rates range from 1200bps to 115200bps. The parity, data bits and stop bits are fixed as no parity, 8 data bits and 1 stop bit. The following Modbus functions are supported.

Function code	Description	Section
01 (0x01)	Read coils	3.1
02 (0x02)	Read discrete inputs	3.2
03 (0x03)	Read multiple registers	3.3
04 (0x04)	Read multiple input registers	3.4
05 (0x05)	Write single coil	3.5
15 (0x0F)	Write multiple coils	3.6
70 (0x46)	Read/write module settings	3.7

If the function specified in the message is not supported, then the module responds as follows.

### Error Response

00	Address	1 Byte	1 to 247
01	Function code	1 Byte	Function code + 0x80
02	Exception code	1 Byte	01

If a CRC mismatch occurs, the module will not respond.

## 3.1 01 (0x01) Read Coils

This function code is used to read the current digital output readback value of the M-7000 DIO module.

### Request

00	Address	1 Byte	1 ~ 247
01	Function code	1 Byte	0x01
02 ~ 03	Starting channel numbers	2 Bytes	0x0000~0x001F for DO readback value  0x0020~0x003F for DI value  0x0040~0x005F for DIO Latch high value  0x0060~0x007F for DIO Latch low value
04 ~ 05	Output channel number	2 Bytes	0x0001 ~ 0x001F

### Response

00	Address	1 Byte	1 ~ 247
01	Function code	1 Byte	0x01
02	Byte count	1 Byte	1
03	Output channel readback value	1 Byte	Refer to the Supported Modules section for the details of the value

### Error Response

00	Address	1 Byte	1 ~ 247
01	Function code	1 Byte	0x81
02	Exception code	1 Byte	Refer to the Modbus standard for more details.

## Supported Modules

### M-7060/M-7060D:

Valid starting channel	0x0000~0x 0003 for DO readback value
	0x0020~0x0023 for DI value
	0x0040~0x0043 for DI Latch high value
	0x0044~0x0047 for DO Latch high value
	0x0060~0x0063 for DI Latch low value 0x0064~0x0067 for DO Latch low value

### M-7067/M-7067D:

Valid starting channel	0x0000~0x 0006 for DO readback value
	0x0040~0x0046 for DO Latch high value
	0x0060~0x0066 for DO Latch low value

### M-7055/M-7055D:

Valid starting channel	0x0000~0x 0007 for DO readback value
	0x0020~0x0027 for DI value
	0x0040~0x0047 for DI Latch high value
	0x0048~0x004F for DO Latch high value
	0x0060~0x0067 for DI Latch low value 0x0068~0x006F for DO Latch low value

### M-7052/M-7052D:

Valid starting channel	0x0020~0x0027 for DI value
	0x0040~0x0047 for DI Latch high value
	0x0060~0x0067 for DI Latch low value

### M-7053/M-7053D:

Valid starting channel	0x0020~0x002F for DI value
	0x0040~0x004F for DI Latch high value
	0x0060~0x006F for DI Latch low value

### M-7041/M-7041D:

Valid starting channel	0x0020~0x002D for DI value
	0x0040~0x004D for DI Latch high value
	0x0060~0x006D for DI Latch low value

**M-7045/M-7045D:**

Valid starting channel	0x0000~0x 000F for DO readback value
	0x0040~0x004F for DO Latch high value
	0x0060~0x006F for DO Latch low value

**M-7051/M-7051D:**

Valid starting channel	0x0020~0x002F for DI value
	0x0040~0x004F for DI Latch high value
	0x0060~0x006F for DI Latch low value

**M-7050/M-7050D:**

Valid starting channel	0x0000~0x 0007 for DO readback value
	0x0020~0x0026 for DI value
	0x0040~0x0046 for DI Latch high value
	0x0048~0x004F for DO Latch high value
	0x0060~0x0066 for DI Latch low value
	0x0068~0x006F for DO Latch low value

## 3.2 02 (0x02) Read Discrete Inputs

This function code is used to read the current digital input value of the M-7000 DIO module.

### Request

00	Address	1 Byte	1 ~ 247
01	Function code	1 Byte	0x02
02 ~ 03	Starting channel	2 Bytes	0x0000 ~ 0x001F
04 ~ 05	Input channel number	2 Bytes	0x0001 ~ 0x0020

### Response

00	Address	1 Byte	1 ~ 247
01	Function code	1 Byte	0x02
02	Byte count	1 Byte	1
03	Input channel data	1 Byte	Refer to the Supported Modules section for details of the value.

### Error Response

00	Address	1 Byte	1 ~ 247
01	Function code	1 Byte	0x82
02	Exception code	1 Byte	Refer to the Modbus standard for more details.

### Supported Modules

#### M-7060/M-7060D:

Valid starting channel	0x0000~0x 0003 for DI value
------------------------	-----------------------------

#### M-7055/M-7055D:

Valid starting channel	0x0000~0x 0007 for DI value
------------------------	-----------------------------



**M-7052/M-7052D:**

Valid starting channel	0x0000~0x0007 for DI value
------------------------	----------------------------

**M-7053/M-7053D:**

Valid starting channel	0x0000~0x000F for DI value
------------------------	----------------------------

**M-7041/M-7041D:**

Valid starting channel	0x0000~0x000D for DI value
------------------------	----------------------------

**M-7051/M-7051D:**

Valid starting channel	0x0000~0x000F for DI value
------------------------	----------------------------

**M-7050/M-7050D:**

Valid starting channel	0x0000~0x 0006 for DI value
------------------------	-----------------------------

## 3.3 03 (0x03) Read Multiple Registers

This function code is used to read the current digital input counter value of the M-7000 DIO module.

### Request

00	Address	1 Byte	1 ~ 247
01	Function code	1 Byte	0x03
02 ~ 03	Starting channel numbers	2 Bytes	0x0000 ~ 0x001F
04 ~ 05	Input channel number	2 Bytes	0x0001 ~ 0x0020

### Response

00	Address	1 Byte	1 ~ 247
01	Function code	1 Byte	0x03
02	Byte count	1 Byte	1
03~	Input channel counter value	*N x 2 Bytes	Each channel can record a maximum counter value up to 65535 (0xFFFF).

\*N = Number of input channels

### Error Response

00	Address	1 Byte	1 ~ 247
01	Function code	1 Byte	0x83
02	Exception code	1 Byte	Refer to the Modbus standard for more details.

### Supported Modules

M-7060/M-7060D:

Valid starting channel	0x0000~0x 0003 for DI counter value
------------------------	-------------------------------------

**M-7055/M-7055D:**

Valid starting channel	0x0000~0x 0007 for DI counter value
------------------------	-------------------------------------

**M-7052/M-7052D:**

Valid starting channel	0x0000~0x 0007 for DI counter value
------------------------	-------------------------------------

**M-7053/M-7053D:**

Valid starting channel	0x0000~0x000F for DI counter value
------------------------	------------------------------------

**M-7041/M-7041D:**

Valid starting channel	0x0000~0x000D for DI counter value
------------------------	------------------------------------

**M-7051/M-7051D:**

Valid starting channel	0x0000~0x000F for DI counter value
------------------------	------------------------------------

**M-7050/M-7050D:**

Valid starting channel	0x0000~0x 0006 for DI counter value
------------------------	-------------------------------------

## 3.4 04 (0x04) Read Multiple Input Registers

This function code is used to read the current digital input counter value of the M-7000 DIO module.

### Request

00	Address	1 Byte	1 ~ 247
01	Function code	1 Byte	0x04
02 ~ 03	Starting channel numbers	2 Bytes	0x0000 ~ 0x001F
04 ~ 05	Input channel number	2 Bytes	0x0001 ~ 0x0020

### Response

00	Address	1 Byte	1 ~ 247
01	Function code	1 Byte	0x04
02	Byte count	1 Byte	1
03~	Input channel counter value	*N x 2 Bytes	Each channel can record the maximum counter value up to 65535 (0xFFFF).

\*N = Number of input channels

### Error Response

00	Address	1 Byte	1 ~ 247
01	Function code	1 Byte	0x84
02	Exception code	1 Byte	Refer to the Modbus standard for more details.

### Supported Modules

#### M-7060/M-7060D:

Valid starting channel	0x0000~0x 0003 for DI counter value
------------------------	-------------------------------------

**M-7055/M-7055D:**

Valid starting channel	0x0000~0x 0007 for DI counter value
------------------------	-------------------------------------

**M-7052/M-7052D:**

Valid starting channel	0x0000~0x 0007 for DI counter value
------------------------	-------------------------------------

**M-7053/M-7053D:**

Valid starting channel	0x0000~0x000F for DI counter value
------------------------	------------------------------------

**M-7041/M-7041D:**

Valid starting channel	0x0000~0x000D for DI counter value
------------------------	------------------------------------

**M-7051/M-7051D:**

Valid starting channel	0x0000~0x000F for DI counter value
------------------------	------------------------------------

**M-7050/M-7050D:**

Valid starting channel	0x0000~0x 0006 for DI counter value
------------------------	-------------------------------------

## 3.5 05 (0x05) Write Single Coils

This function code is used to write the digital output value of the M-7000 DIO module.

### Request

00	Address	1 Byte	1 ~ 247
01	Function code	1 Byte	0x05
02 ~ 03	Output channel numbers	2 Bytes	0x0000 ~ 0x001F 0x0100 to clear the latch value 0x0200~0x0220 to clear the DI counter value
04 ~ 05	Output value	2 Bytes	A value of 0xFF00 sets the output to ON. A value of 0x0000 sets it to OFF. All other values are illegal and will not affect the coil.

### Response

00	Address	1 Byte	1 ~ 247
01	Function code	1 Byte	0x05
02 ~ 03	Output channel numbers	2 Bytes	The value is the same as byte 02 and 03 of the Request
04 ~ 05	Output value	2 Bytes	The value is the same as byte 04 and 05 of the Request

### Error Response

00	Address	1 Byte	1 ~ 247
01	Function code	1 Byte	0x85
02	Exception code	1 Byte	Refer to the Modbus standard for more details.

## Supported Modules

### M-7060/M-7060D:

Valid output channel	0x0000~0x0003 for DO output
	0x0100 to clear the DIO latch value. If setting this channel to ON, the latch value will become 0.
	0x0200~0x0203 to clear the DI counter value

### M-7067/M-7067D:

Valid starting channel	0x0000~0x 0006 for DO output
	0x0100 to clear the DO latch value. If setting this channel to ON, the latch value will become 0.

### M-7055/M-7055D:

Valid output channel	0x0000~0x 0007 for DO output
	0x0100 to clear the DIO latch value. If setting this channel to ON, the latch value will become 0.
	0x0200~0x0207 to clear the DI counter value

### M-7052/M-7052D:

Valid output channel	0x0100 to clear the DI latch value. If setting this channel to ON, the latch value will become 0.
	0x0200~0x0207 to clear the DI counter value

### M-7053/M-7053D:

Valid output channel	0x0100 to clear the DI latch value. If setting this channel to ON, the latch value will become 0.
	0x0200~0x020F to clear the DI counter value

### M-7041/M-7041D:

Valid output channel	0x0100 to clear the DI latch value. If setting this channel to ON, the latch value will become 0.
	0x0200~0x020D to clear the DI counter value

### M-7045/M-7045D:

Valid starting channel	0x0000~0x 000F for DO output
	0x0100 to clear the DO latch value. If setting this channel to ON, the latch value will become 0.

**M-7051/M-7051D:**

Valid output channel	0x0100 to clear the DI latch value. If setting this channel to ON, the latch value will become 0. 0x0200~0x020F to clear the DI counter value
----------------------	--

**M-7050/M-7050D:**

Valid output channel	0x0000~0x 0007 for DO output
	0x0100 to clear the DIO latch value. If setting this channel to ON, the latch value will become 0.
	0x0200~0x0206 to clear the DI counter value



## 3.6 15 (0x0F) Write Multiple Coils

This function code is used to write the digital output value of the M-7000 DIO module.

### Request

00	Address	1 Byte	1 ~ 247
01	Function code	1 Byte	0x0F
02 ~ 03	Starting channel numbers	2 Bytes	0x0000 ~ 0x001F for DO output 0x0200~0x0220 to clear the DI count value
04 ~ 05	Output channel number	2 Bytes	0x0001 ~ 0x0020
06	Byte count	1 Byte	1
07	Output value	1 Byte	A bit corresponds to a channel. When the bit is 1 it denotes that the value of the channel that was set is ON. If the bit is 0 it denotes that the value of the channel that was set is OFF.

### Response

00	Address	1 Byte	1 ~ 247
01	Function code	1 Byte	0x0F
02 ~ 03	Starting channel numbers	2 Bytes	The value is the same as byte 02 and 03 of the Request
04 ~ 05	Input channel number	2 Bytes	The value is the same as byte 04 and 05 of the Request

### Error Response

00	Address	1 Byte	1 ~ 247
01	Function code	1 Byte	0x8F
02	Exception code	1 Byte	Refer to the Modbus standard for more details.

## Supported Modules

### M-7060/M-7060D:

Valid starting channel	0x0000~0x0003 for DO output
	0x0200~0x0203 to clear the DI counter value

### M-7067/M-7067D:

Valid starting channel	0x0000~0x0006 for DO output
------------------------	-----------------------------

### M-7055/M-7055D:

Valid starting channel	0x0000~0x0007 for DO output
	0x0200~0x0207 to clear the DI counter value

### M-7052/M-7052D:

Valid starting channel	0x0200~0x0207 to clear the DI counter value
------------------------	---

### M-7053/M-7053D:

Valid starting channel	0x0200~0x020F to clear the DI counter value
------------------------	---

### M-7041/M-7041D:

Valid starting channel	0x0200~0x020D to clear the DI counter value
------------------------	---

### M-7045/M-7045D:

Valid starting channel	0x0000~0x000F for DO output
------------------------	-----------------------------

### M-7051/M-7051D:

Valid starting channel	0x0200~0x020F to clear the DI counter value
------------------------	---

### M-7050/M-7050D:

Valid starting channel	0x0000~0x0007 for DO output
	0x0200~0x0206 to clear the DI counter value

## 3.7 70 (0x46) Read/Write Module Settings

This function code is used to read the settings of the module or change the settings of the module. The following sub-function codes are supported.

Sub-function Code	Description	Section
00 (0x00)	Read the module name	3.7.1
04 (0x04)	Set the module address	3.7.2
05 (0x05)	Read the communication settings	3.7.3
06 (0x06)	Set the communication settings	3.7.4
32 (0x20)	Read the firmware version	3.7.5
33 (0x21)	Set the DI count edge	3.7.6
34 (0x22)	Read the DI count edge setting value	3.7.7
39 (0x27)	Set the DO power-on value	3.7.8
40 (0x28)	Read the DO power-on value	3.7.9
41 (0x29)	Set the DI/O active states	3.7.10
42 (0x2A)	Read the DI/O active states	3.7.11

If the module does not support the sub-function code specified in the message, then it responds as follows:

### Error Response

00	Address	1 Byte	1 ~ 247
01	Function code	1 Byte	0xC6
02	Exception code	1 Byte	Refer to the Modbus standard for more details.

### 3.7.1 Sub-function 00 (0x00) Read module name

This sub-function code is used to read the name of a module.

#### Request

00	Address	1 Byte	1 ~ 247
01	Function code	1 Byte	0x46
02	Sub-function code	1 Byte	0x00

#### Response

00	Address	1 Byte	1 ~ 247
01	Function code	1 Byte	0x46
02	Sub-function code	1 Byte	0x00
03 ~ 06	Module name	4 Bytes	0x00 0x70 0x60 0x00 for M-7060/M-7060D modules  0x00 0x70 0x67 0x00 for M-7067/M-7060D modules

#### Error Response

00	Address	1 Byte	1 ~ 247
01	Function code	1 Byte	0xC6
02	Exception code	1 Byte	Refer to the Modbus standard for more details.

#### Supported Modules

M-7060/M-7060D/M-7067/M-7067D/M-7050/M-7050D/M-7051/M-7051D/M-7052/M-7052D/M-7053/M-7053D/M-7055/M-7055D/M-7041/M-7041D/M-7045/M7045D

### 3.7.2 Sub-function 04 (0x04) Set module address

This sub-function code is used to set the address of a module.

#### Request

00	Address	1 Byte	1 ~ 247
01	Function code	1 Byte	0x46
02	Sub-function code	1 Byte	0x04
03	Address	1 Byte	1 ~ 247
04~ 06	Reserved	3 Bytes	0x00 0x00 0x00

#### Response

00	Address	1 Byte	1 ~ 247
01	Function code	1 Byte	0x46
02	Sub-function code	1 Byte	0x04
03	Set address result	1 Byte	0: OK Others: error
04~ 06	Reserved	3 Bytes	0x00 0x00 0x00

#### Error Response

00	Address	1 Byte	1 ~ 247
01	Function code	1 Byte	0xC6
02	Exception code	1 Byte	Refer to the Modbus standard for more details.

#### Supported Modules

M-7060/M-7060D/M-7067/M-7067D/M-7050/M-7050D/M-7051/M-7051D/M-7052/M-7052D/M-7053/M-7053D/M-7055/M-7055D/M-7041/M-7041D/M-7045/M7045D

### 3.7.3 Sub-function 05 (0x05) Read communication settings

This sub-function code is used to read the communication protocol settings of a module.

#### Request

00	Address	1 Byte	1 ~ 247
01	Function code	1 Byte	0x46
02	Sub-function code	1 Byte	0x05
03	Reserved	1 Byte	0x00

#### Response

00	Address	1 Byte	1 ~ 247
01	Function code	1 Byte	0x46
02	Sub-function code	1 Byte	0x05
03	Reserved	1 Byte	0x00
04	Baud Rate	1 Byte	Baud rate code, see Section 1.10 for details.
05~ 07	Reserved	3 Bytes	0x00 0x00 0x00
08	Mode	1 Byte	0: DCON protocol 1: Modbus RTU protocol
09~10	Reserved	2 Bytes	0x00 0x00

**Note:** This information is the data saved in the EEPROM and will be used for the next power-on reset. It is not the currently used settings.

#### Error Response

00	Address	1 Byte	1 ~ 247
01	Function code	1 Byte	0xC6
02	Exception code	1 Byte	Refer to the Modbus standard for more details.

#### Supported Modules

M-7060/M-7060D/M-7067/M-7067D/M-7050/M-7050D/M-7051/M-7051D/M-7052/M-7052D/M-7053/M-7053D/M-7055/M-7055D/M-7041/M-7041D/M-7045/M7045D

### 3.7.4 Sub-function 06 (0x06) Set communication settings

This sub-function code is used to set the communication protocol of a module.

#### Request

00	Address	1 Byte	1 ~ 247
01	Function code	1 Byte	0x46
02	Sub-function code	1 Byte	0x06
03	Reserved	1 Byte	0x00
04	Baud Rate	1 Byte	Baud rate code, see Section 1.10 for details.
05~ 07	Reserved	3 Bytes	0x00 0x00 0x00
08	Mode	1 Byte	0: DCON protocol 1: Modbus RTU protocol
09~10	Reserved	2 Bytes	0x00 0x00

#### Response

00	Address	1 Byte	1 ~ 247
01	Function code	1 Byte	0x46
02	Sub-function code	1 Byte	0x06
03	Reserved	1 Byte	0x00
04	Baud Rate	1 Byte	0: OK, others: error
05~ 07	Reserved	3 Bytes	0x00 0x00 0x00
08	Mode	1 Byte	0: OK, others: error
09~10	Reserved	2 Bytes	0x00 0x00

**Note:** The new baud rate and protocol will be effective after the next power-on reset.

## Error Response

00	Address	1 Byte	1 ~ 247
01	Function code	1 Byte	0xC6
02	Exception code	1 Byte	Refer to the Modbus standard for more details.

## Supported Module

M-7060/M-7060D/M-7067/M-7067D/M-7050/M-7050D/M-7051/M-7051D/M-7052/M-7052D/M-7053/M-7053D/M-7055/M-7055D/M-7041/M-7041D/M-7045/M7045D



### 3.7.5 Sub-function 32 (0x20) Read firmware version

This sub-function code is used to read the firmware version information of a module.

#### Request

00	Address	1 Byte	1 ~ 247
01	Function code	1 Byte	0x46
02	Sub-function code	1 Byte	0x20

#### Response

00	Address	1 Byte	1 ~ 247
01	Function code	1 Byte	0x46
02	Sub-function code	1 Byte	0x20
03	Major version	1 Byte	0x00~0xFF
04	Minor version	1 Byte	0x00~0xFF
05	Build version	1 Byte	0x00~0xFF

#### Error Response

00	Address	1 Byte	1 ~ 247
01	Function code	1 Byte	0xC6
02	Exception code	1 Byte	Refer to the Modbus standard for more details.

#### Supported Modules

M-7060/M-7060D/M-7067/M-7067D/M-7050/M-7050D/M-7051/M-7051D/M-7052/M-7052D/M-7053/M-7053D/M-7055/M-7055D/M-7041/M-7041D/M-7045/M7045D

### 3.7.6 Sub-function 33 (0x21) Set digital input counter trigger edge

This sub-function code is used to set the digital input counter trigger edge value of a module.

#### Request

00	Address	1 Byte	1 ~ 247
01	Function code	1 Byte	0x46
02	Sub-function code	1 Byte	0x21
03	Edge setting value	1 Byte	*0x00~0x0F

\*1 = rising edge, 0 = falling edge. For example 0x03 denotes that channels 0~1 are set as rising edge and channels 2~3 are set as falling edge.

#### Response

00	Address	1 Byte	1 ~ 247
01	Function code	1 Byte	0x46
02	Sub-function code	1 Byte	0x21
03	Edge setting value	1 Byte	0: OK others: error

#### Error Response

00	Address	1 Byte	1 ~ 247
01	Function code	1 Byte	0xC6
02	Exception code	1 Byte	Refer to the Modbus standard for more details.

#### Supported Modules

M-7060/M-7060D/M-7051/M-7051D/M-7052/M-7052D/M-7053/M-7053D/M-7055/M-7055D /M-7041/M-7041D

### 3.7.7 Sub-function 34 (0x22) Read digital input counter trigger edge value

This sub-function code is used to read the digital input counter trigger edge value of a module.

#### Request

00	Address	1 Byte	1 ~ 247
01	Function code	1 Byte	0x46
02	Sub-function code	1 Byte	0x22

#### Response

00	Address	1 Byte	1 ~ 247
01	Function code	1 Byte	0x46
02	Sub-function code	1 Byte	0x22
03	Edge setting value	1 Byte	*0x00~0x0F

\*1 = rising edge, 0 = falling edge. For example 0x03 denotes that channels 0~1 are set as rising edge and channels 2~3 are set as falling edge.

#### Error Response

00	Address	1 Byte	1 ~ 247
01	Function code	1 Byte	0xC6
02	Exception code	1 Byte	Refer to the Modbus standard for more details.

#### Supported Modules

M-7060/M-7060D/M-7050/M-7050D/M-7051/M-7051D/M-7052/M-7052D/M-7053/M-7053D/M-7055/M-7055D/M-7041/M-7041D

### 3.7.8 Sub-function 39 (0x27) Set the power-on value

This sub-function code is used to set the power-on value of a module.

#### Request

00	Address	1 Byte	1 ~ 247
01	Function code	1 Byte	0x46
02	Sub-function code	1 Byte	0x27
03	Power-on Value	1 Byte	*0x00~0xFF

\*0x00~0x0F for M-7060/M-7060D

0x00~0x7F for M-7067/M-7067D

#### Response

00	Address	1 Byte	1 ~ 247
01	Function code	1 Byte	0x46
02	Sub-function code	1 Byte	0x28
03	Power-on value	1 Byte	0: OK, others: error

#### Error Response

00	Address	1 Byte	1 ~ 247
01	Function code	1 Byte	0xC6
02	Exception code	1 Byte	Refer to the Modbus standard for more details.

#### Supported Modules

M-7060/M-7060D/M-7067/M-7067D/M-7050/M-7050D/M-7055/M-7055D/M-7045/M7045D

### 3.7.9 Sub-function 40 (0x28) Read the power-on value

This sub-function code is used to read the power-on value of a module.

#### Request

00	Address	1 Byte	1 ~ 247
01	Function code	1 Byte	0x46
02	Sub-function code	1 Byte	0x28

#### Response

00	Address	1 Byte	1 ~ 247
01	Function code	1 Byte	0x46
02	Sub-function code	1 Byte	0x28
03	Power-on value	1 Byte	*0x00~0xFF

\*0x00~0x0F for M-7060/M-7060D

0x00~0x7F for M-7067/M-7067D

#### Error Response

00	Address	1 Byte	1 ~ 247
01	Function code	1 Byte	0xC6
02	Exception code	1 Byte	Refer to the Modbus standard for more details.

#### Supported Modules

M-7060/M-7060D/M-7067/M-7067D/M-7050/M-7050D/M-7055/M-7055D/M-7045/M7045D

### 3.7.10 Sub-function 41 (0x29) Set DI/O active states

This sub-function code is used to set the DI/O active states of a module.

#### Request

00	Address	1 Byte	1 ~ 247
01	Function code	1 Byte	0x46
02	Sub-function code	1 Byte	0x29
03	DI/O active states	1 Byte	*0x00~0x03 Refer to the table below.

\*0x00~0x03 for M-7060/M-7060D

0x00 and 0x02 for M-7067/M-7067D

DI/O active states:

7	6	5	4	3	2	1	0
Reserved						OAS	IAS

Key	Description
OAS	DO active state 0: output value 1 for relay active output value 0 for relay inactive 1: output value 0 for relay active output value 1 for relay inactive
IAS	DI active state 0: input value 1 for non-signal or the low voltage; input value 0 for high voltage 1: input value 0 for non-signal or the low voltage; input value 1 for high voltage

#### Response

00	Address	1 Byte	1 ~ 247
01	Function code	1 Byte	0x46
02	Sub-function code	1 Byte	0x29
03	Power-on value	1 Byte	0: OK others: error

## Error Response

00	Address	1 Byte	1 ~ 247
01	Function code	1 Byte	0xC6
02	Exception code	1 Byte	Refer to the Modbus standard for more details.

## Supported Modules

M-7060/M-7060D/M-7067/M-7067D/M-7050/M-7050D/M-7051/M-7051D/M-7052/M-7052D/M-7053/M-7053D/M-7055/M-7055D/M-7041/M-7041D/M-7045/M7045D

Note: After using the command, the DIO active states will immediately change and will simultaneously clear the DI counter and latch values.

### 3.7.11 Sub-function 42 (0x2A) Read DI/O active states

This sub-function code is used to read the DI/O active states of a module.

#### Request

00	Address	1 Byte	1 ~ 247
01	Function code	1 Byte	0x46
02	Sub-function code	1 Byte	0x2A

#### Response

00	Address	1 Byte	1 ~ 247
01	Function code	1 Byte	0x46
02	Sub-function code	1 Byte	0x2A
03	DI/O active status	1 Byte	*0x00~0x03

\*0x00~0x03 for M-7060/M-7060D

0x00 and 0x02 for M-7067/M-7067D

#### Error Response

00	Address	1 Byte	1 ~ 247
01	Function code	1 Byte	0xC6
02	Exception code	1 Byte	Refer to the Modbus standard for more details.

#### Supported modules

M-7060/M-7060D/M-7067/M-7067D/M-7050/M-7050D/M-7051/M-7051D/M-7052/M-7052D/M-7053/M-7053D/M-7055/M-7055D/M-7041/M-7041D/M-7045/M7045D



## 4. Troubleshooting

If you are having difficulty using the I-7000 or M-7000 module, here are some suggestions that may help. If you cannot find the answers you need in these guides, contact ICP DAS Product Support. Contact information is located in Section 1.13.

## 4.1 Communicating with the module

If you attempt to communicate with the module and receive no response, first check the following:

- Ensure that the supplied power is within the range of +10 to +30 V DC. If the supplied power is OK, then the power LED should be on.
- When the module receives a command, the power LED is set to “off”. The power LED is shown as “on” after the module responds. This method can be used to check whether the module has received a command sent from the host.
- If possible, use another device to check whether the host can communicate with the device through the same RS-485 network.
- If the host is a PC installed with a Windows operating system, then execute the DCON Utility to determine whether the module can be found. The DCON Utility can be downloaded from the ICP DAS website <http://www.icpdas.com>. The DCON Utility documentation can be found in the **”Getting Started For I-7000 Series Modules”** manual.
- Set the module to “INIT mode” and communicate with the module using the following settings: address 00, Baud Rate 9600bps and no checksum. See Section A.1 for details.

# A. Appendix

## A.1 INIT Mode

Each I-7000 and M-7000 module has a built-in EEPROM to store configuration information such as module address, type code, Baud Rate, etc. Occasionally, the configuration of a module may be forgotten and there are no visual indications of the configuration of the module. It is difficult to communicate with the module when the configuration of the module is unknown. To help avoid this problem, the I-7000 and M-7000 series has a special mode called **“INIT mode”**. When the module is powered on in **“INIT mode”** the configuration of the module is reset as follows, allowing it to be operated as normal.

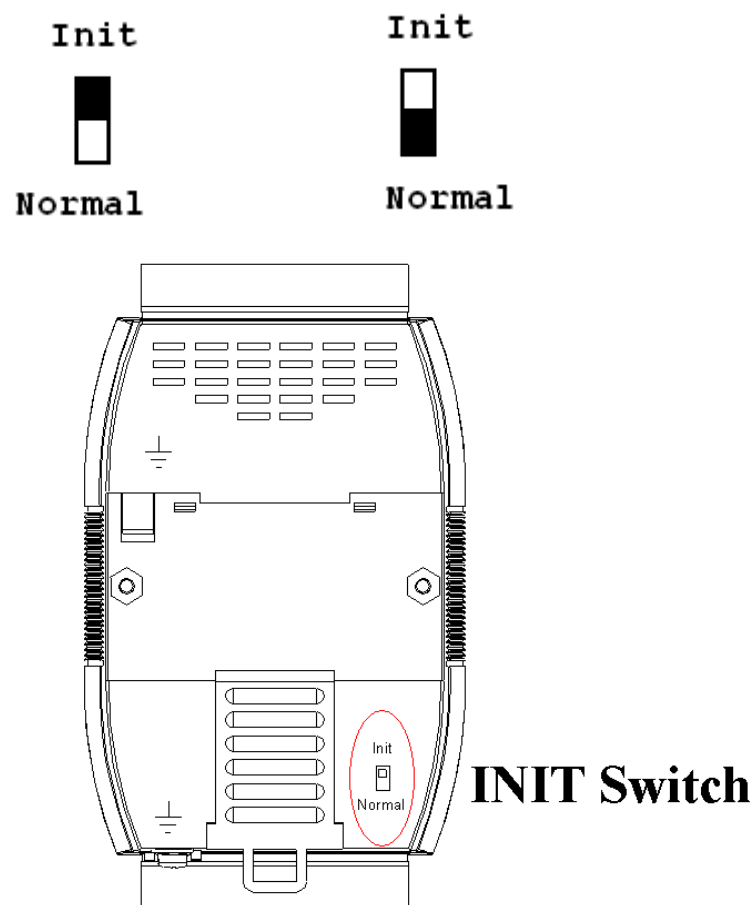
1. Address: 00
2. Baud Rate: 9600 bps
3. No checksum
4. Protocol: DCON

The configuration information stored in the EEPROM is not changed and can be read by sending the \$002(CR) command at 9600bps.

There are commands that require the module to be in INIT mode. They are:

1. %AANNTTCCFF when changing the Baud Rate and checksum settings. See Section 2.1 for details.
2. \$AAPN, see Section 2.20 for details.

Originally, the INIT mode is accessed by connecting the INIT\* terminal to the GND terminal. New I-7000 and M-7000 modules have the INIT switch located on the rear side of the module to allow easier access to the INIT mode. For these modules, INIT mode is accessed by sliding the INIT switch to the Init position as shown below.



## A.2 Dual Watchdog Operation

**Dual Watchdog = Module Watchdog + Host Watchdog**

The Module Watchdog is a hardware reset circuit that monitors the operating status of the module. While working in harsh or noisy environments, the module may be shut down by external signals. The circuit allows the module to work continuously without disruption.

The Host Watchdog is a software function that monitors the operating status of the host. Its purpose is to prevent problems due to network/communication errors or host malfunctions. When a host watchdog timeout occurs, the module will reset all outputs to a safe state in order to prevent any erroneous operations of the controlled target.

I-7000 and M-7000 series modules include an internal Dual Watchdog, making the control system more reliable and stable.

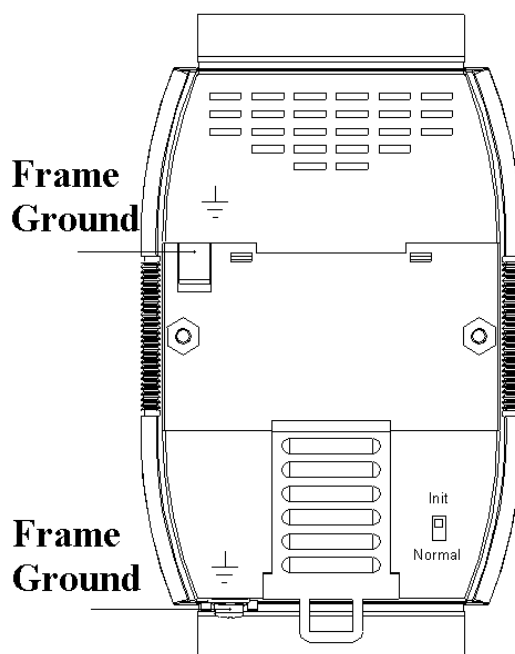
For more information regarding the Dual Watchdog, please refer to Chapter 5 of the “**Getting Started For I-7000 Series Modules**” manual that can be downloaded from the ICP DAS website <http://www.icpdas.com>.

## A.3 Frame Ground

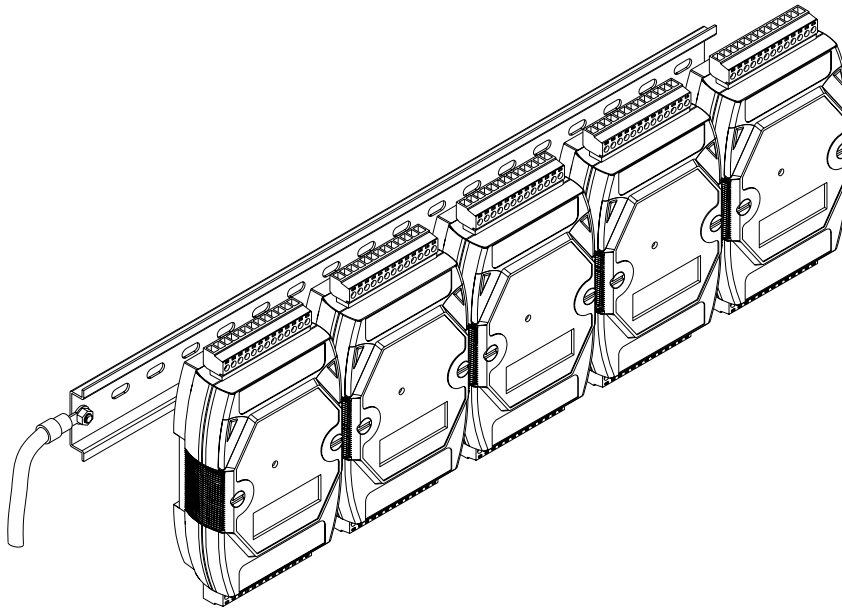
Electronic circuits are constantly vulnerable to Electro-Static Discharge (ESD), which become worse in a continental climate area. Some I-7000 and M-7000 modules feature a new design for the frame ground, which provides a path for bypassing ESD, allowing enhanced static protection (ESD) capability and ensures that the module is more reliable.

Either of the following options will provide a better protection for the module:

1. If the module is DIN rail mounted, connect the DIN rail to the earth ground because the DIN rail is in contact with the upper frame ground as shown in the figure below.
2. Alternatively, connect the lower frame ground terminal to a wire and connect the wire to the earth ground, as shown in the figure below.

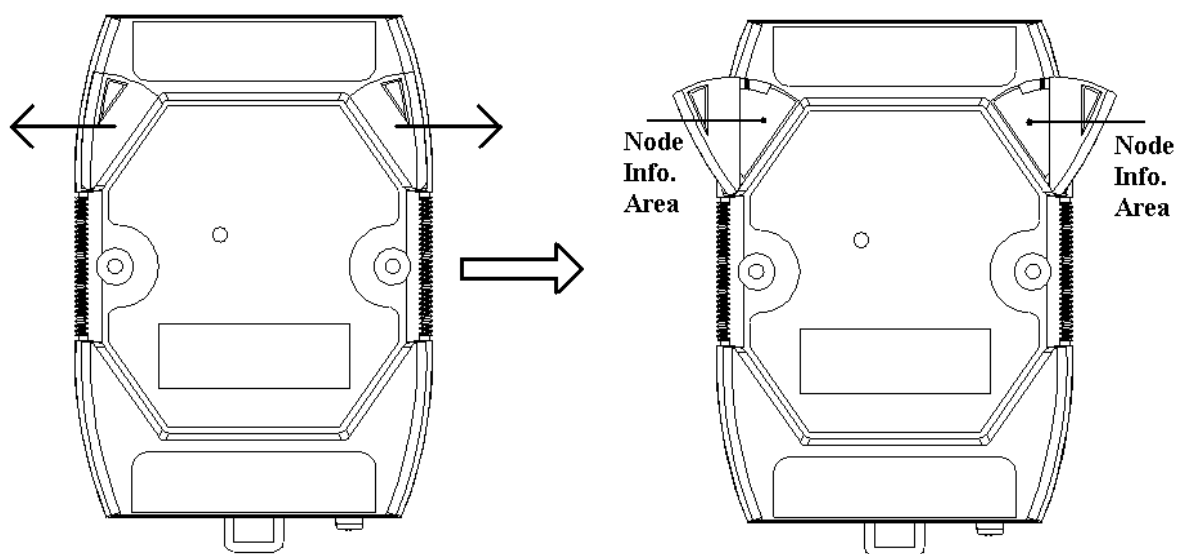


New DIN rail models are available that can easily be connected to the earth ground. Each is made of stainless steel, which is stronger than those made of aluminum. There is a screw at one end and a ring terminal is included as shown in the figure below. Refer to Section 1.12.1 for more information about the new DIN rail models.



## A.4 Node Information Area

Each I-7000 and M-7000 module has a built-in EEPROM to store configuration information such as module address, type code, Baud Rate, etc. One minor drawback is that there are no visual indications of the configuration of the module. New I-7000 and M-7000 modules include node information areas that are protected by a cover, as shown below, and can be used to make a written record of the node information, such as module address, Baud Rate, etc. To access the node information areas, first slide the covers outward, as shown in the figure below.





## A.5 Reset Status

The reset status of a module is set when the module is powered-on or when the module is reset by the module watchdog. It is cleared after the responding of the first \$AA5 command. This can be used to check whether the module had been reset. When the \$AA5 command responds that the reset status is cleared, that means the module has not been reset since the last \$AA5 command was sent. When the \$AA5 command responds that the reset status is set and it is not the first time \$AA5 command is sent, it means the module has been reset and the digital output value had been changed to the power-on value.

## A.6 Digital Output

Besides setting by the set digital output commands, the digital outputs can be set by two other conditions.

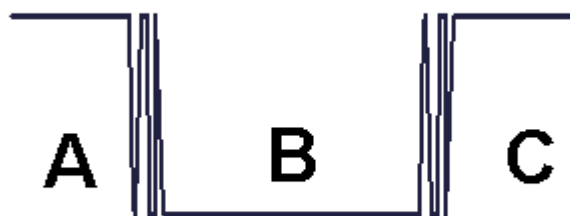
When the host watchdog is enabled and a host watchdog timeout occurs, the “**safe value**” is loaded into the digital output ports. The set digital output commands have no effect on the digital output ports until the host watchdog timeout status is cleared. The host watchdog timeout status is saved in the EEPROM. The status is not changed even after power-on reset. It can be cleared only by the reset host watchdog timeout status command ~AA1. See Section A.2 for host watchdog details.

When the module is powered on and the host watchdog timeout status is cleared, the “**power-on value**” is loaded into the digital output ports. If the host watchdog timeout status is not cleared on power-on, then the safe value is loaded into the digital output ports.

Both the safe value and power-on value are set by the ~AA5V command. Refer to Section 2.30 for details.

## A.7 Latched Digital Input

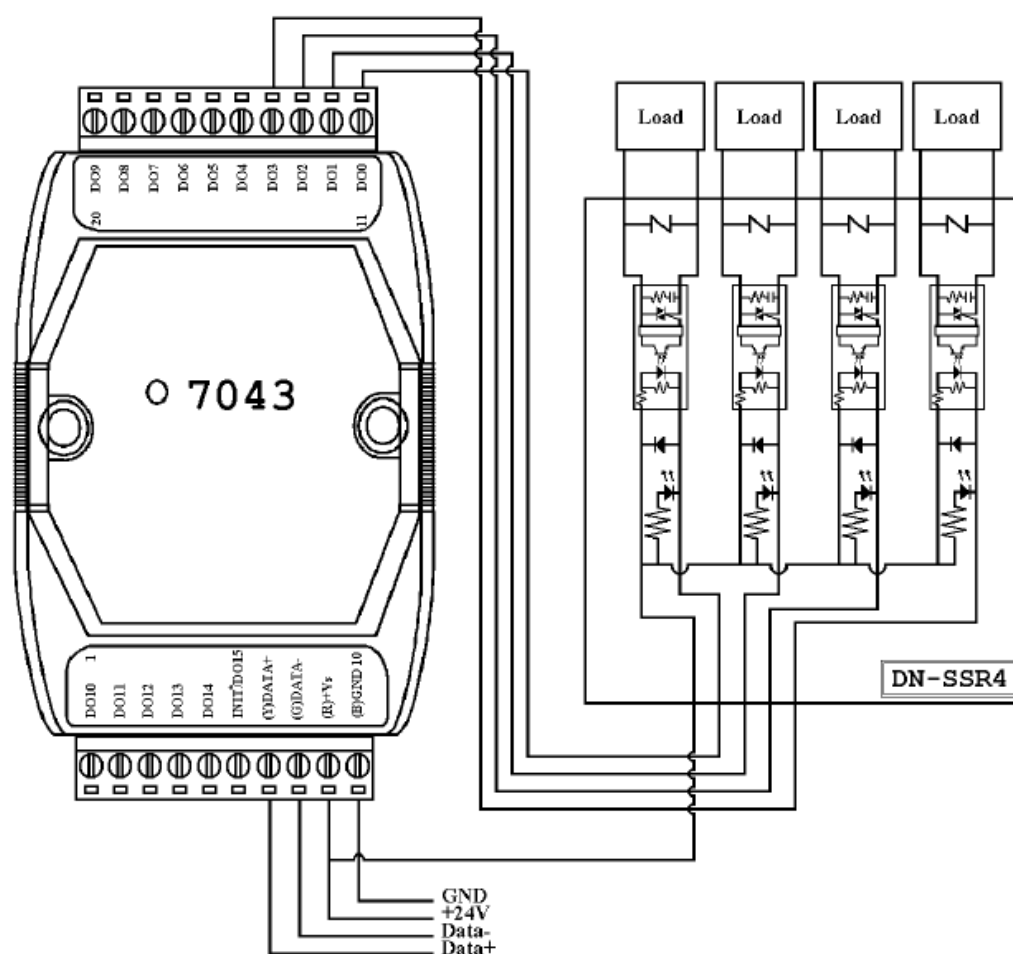
The I-7000 and M-7000 DIO modules provide commands to read the latched high digital input and latched low digital input status. Following is an example to show the usefulness of the latched digital input. When we want to read the key stroke of a key switch which is connected to the digital input channel of a module, the input signal of the key stroke is a pulse signal as shown in the following figure.



If we just use the read digital input status command to read the signal and we cannot send the command during the B period due to some reasons, then we will lose the key stroke information. However, with the read latched digital input command, we can still get the key stroke information even we are not able to send command in B period. For details of the read latched digital input command, please refer to Sections 2.17 and 3.1.

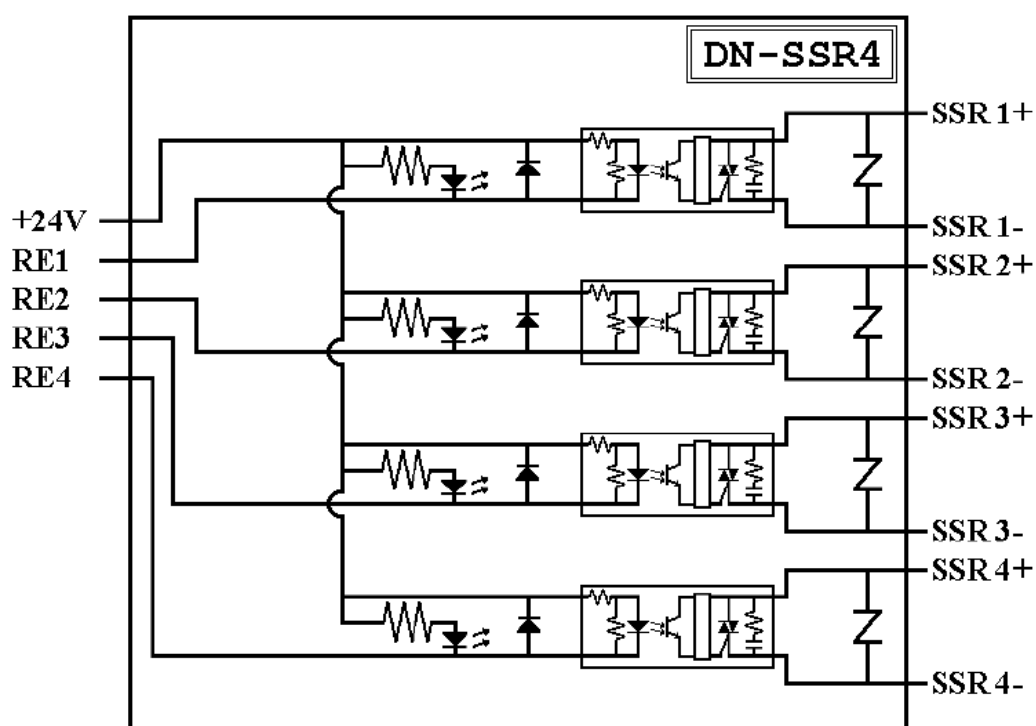
## A.8 DN Module

The DN modules are the I/O extension of the I-7000 and M-7000 modules. They can drive more power and heavy load. User may use I-7000 and M-7000 modules to control the DN modules to drive the loads. Following is an example of using the I-7043 with the DN module.



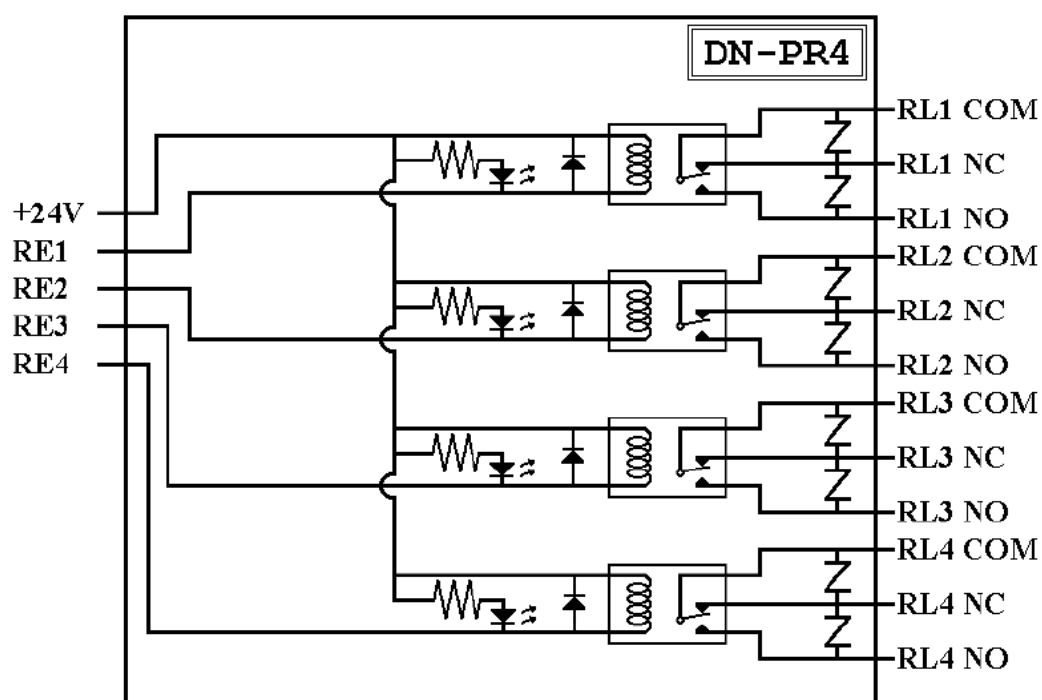
## A.8.1 DN-SSR4

Output Channel	4 solid state relay contact
Output Specifications	
Type	Zero-cross AC solid-state relay output
Rated Load Voltage	200 to 240 VAC
Rated Load Current	4 A <sub>rms</sub>
Surge Current	50 A
Max. Off-State Leakage Current	5.0 mA
Operate Time	1/2 cycle of voltage sine wave + 1ms
Input Impedance	1.5K Ohms
Power Input	+24 VDC
DIN-Rail Mounted	



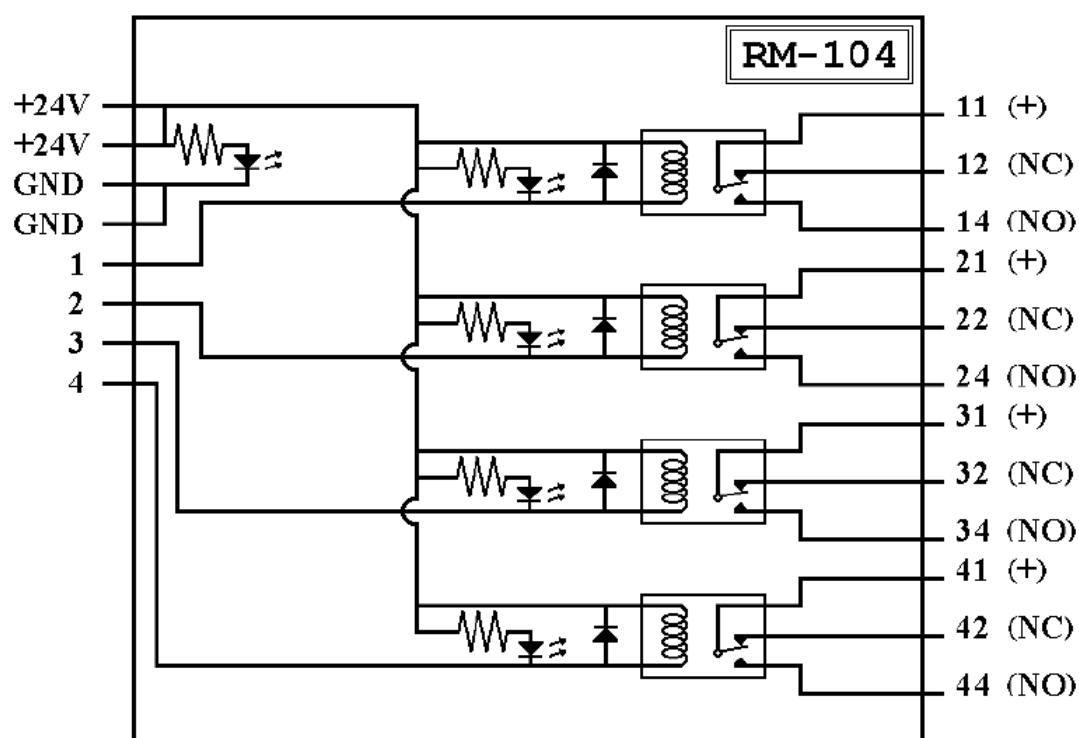
## A.8.2 DN-PR4

Output Channel	4 relay contact
Output Specifications	
Type	1 Form C relay contact
Nominal Load	5A@250VAC, 5A@30VDC
Max. Switching Power	1250 VA
Max. Switching Voltage	250 VAC, 150 VDC
Max. Switching Current	5 A
Mechanical Life	10 x 10 <sup>6</sup> operations min.
Electric Life	100 x 10 <sup>3</sup> operations min.
Operate/Release Time	Max. 10 ms / 5 ms
Dielectric Strength	2000 VAC 1 minute
Nominal Coil Power	360 mW
Power Input	+24 VDC
DIN-Rail Mounted	



### A.8.3 RM-104, RM-108, and RM-116

Output Channel	4/8/16 relay contact
Output Specifications	
Type	1 Form C relay contact
Rated Load	16A@250VAC
Max. Switching Voltage	400 VAC
Max. Peak Current	30 A
Contact Material	AgCdO
Min. Life	100,000 operations
Dimensions	
RM-104	78 mm x 77 mm
RM-108	135 mm x 77 mm
RM-116	270 mm x 77 mm
Power Input	+24 VDC
DIN-Rail Mounted	



## A.8.4 RM-204, RM-208, RM-216

Output Channel	4/8/16 relay contact
Output Specifications	
Type	2 Form C relay contact
Rated Load	5A@250VAC
Max. Switching Voltage	400 VAC
Max. Peak Current	10 A
Contact Material	AgNi
Min. Life	100,000 operations
Dimensions	
RM-204	78 mm x 77 mm
RM-208	135 mm x 77 mm
RM-216	270 mm x 77 mm
Power Input	+24 VDC
DIN-Rail Mounted	

