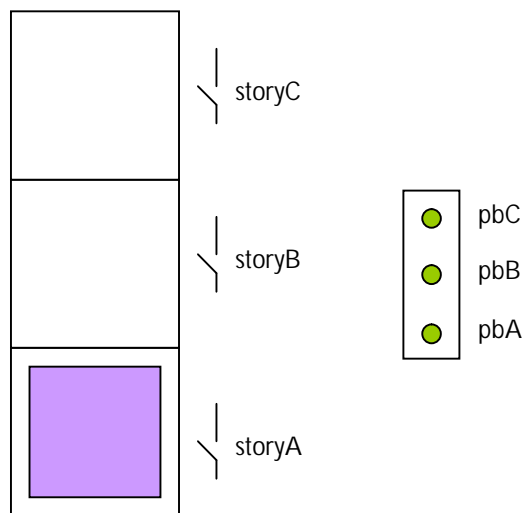
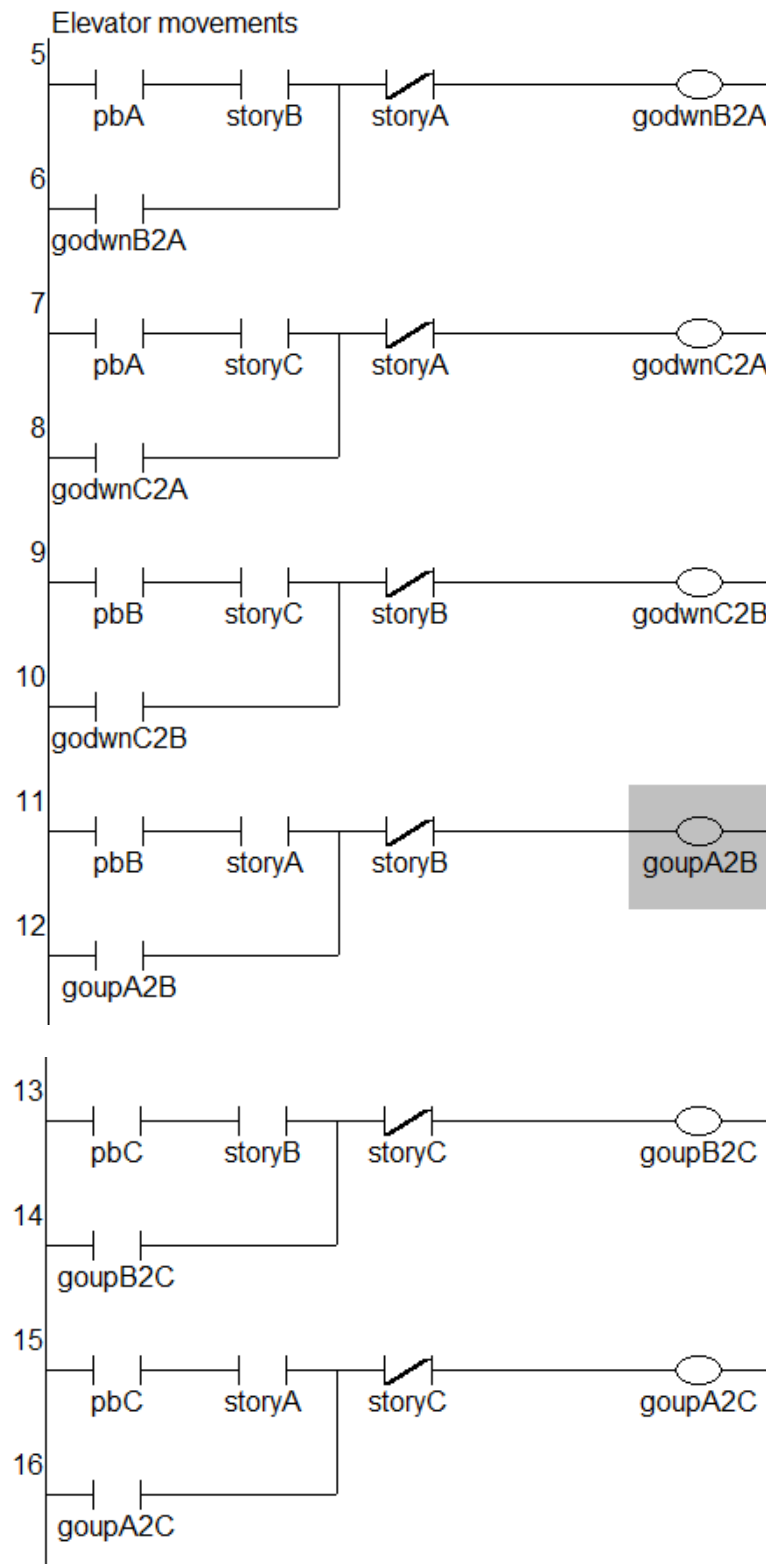


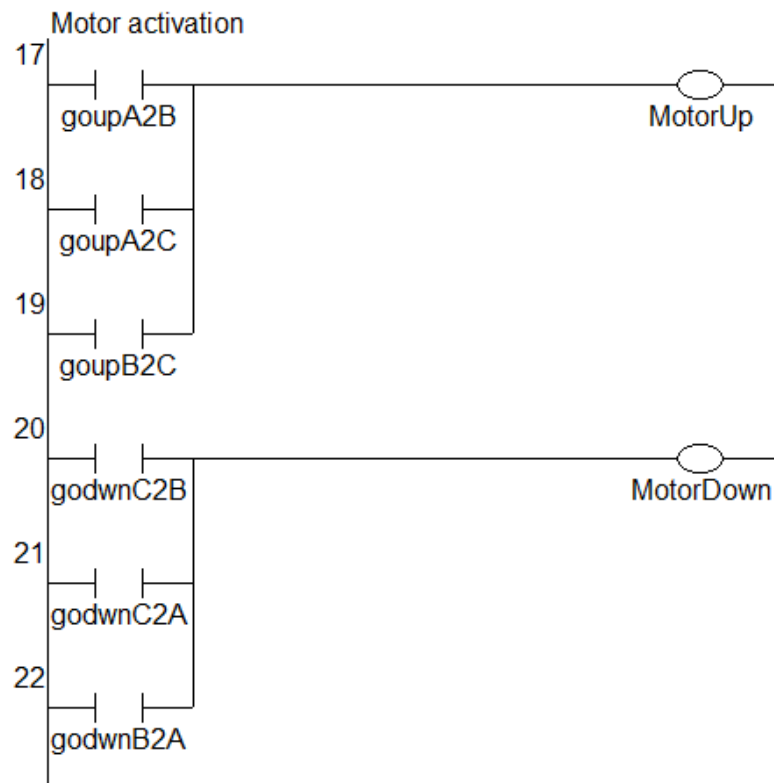
Start/stop ladder circuit examples

Simple movements without cycles

A simple control circuit for an industrial elevator with a control board with three push buttons, three switches as sensors for stories and one bidirectional motor.

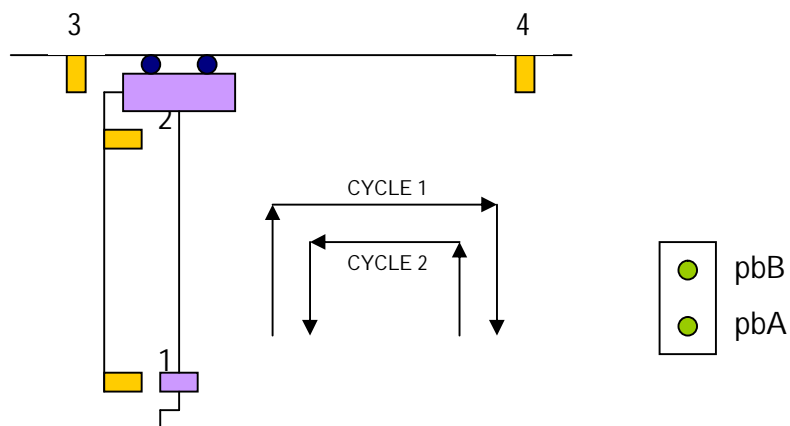


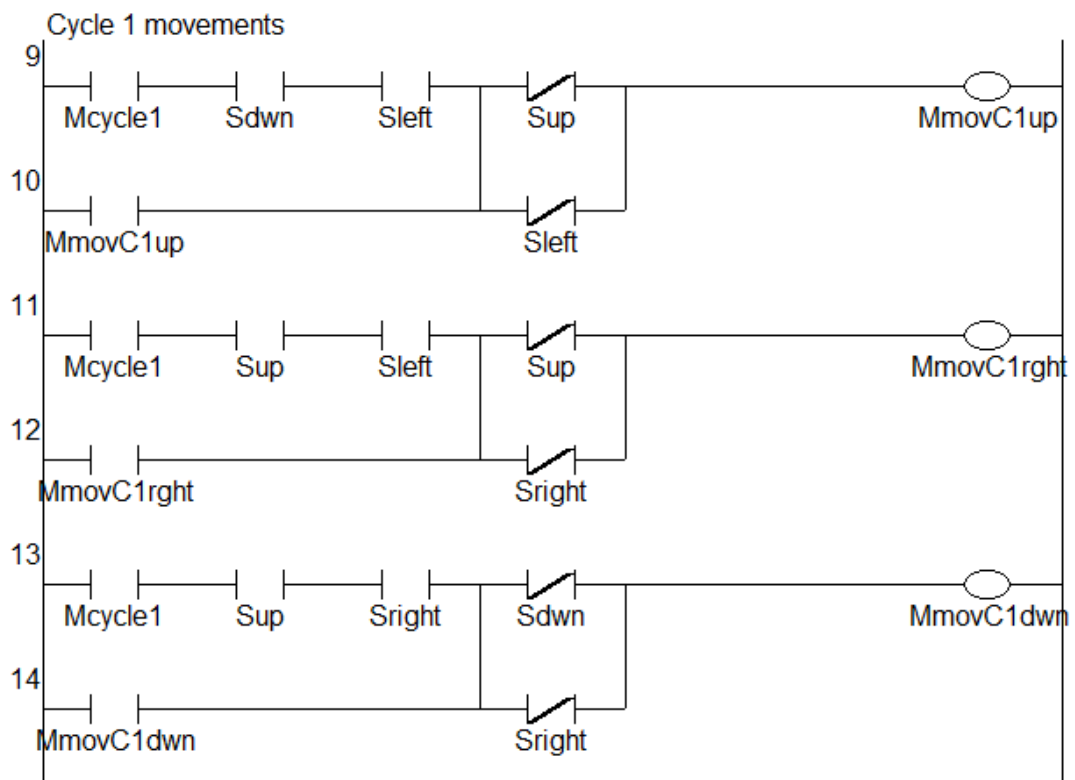
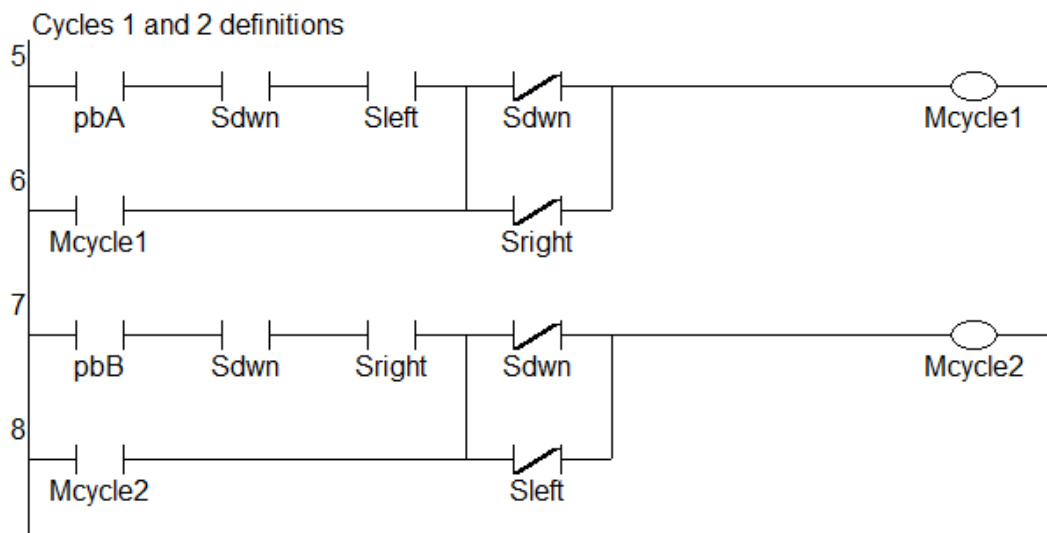


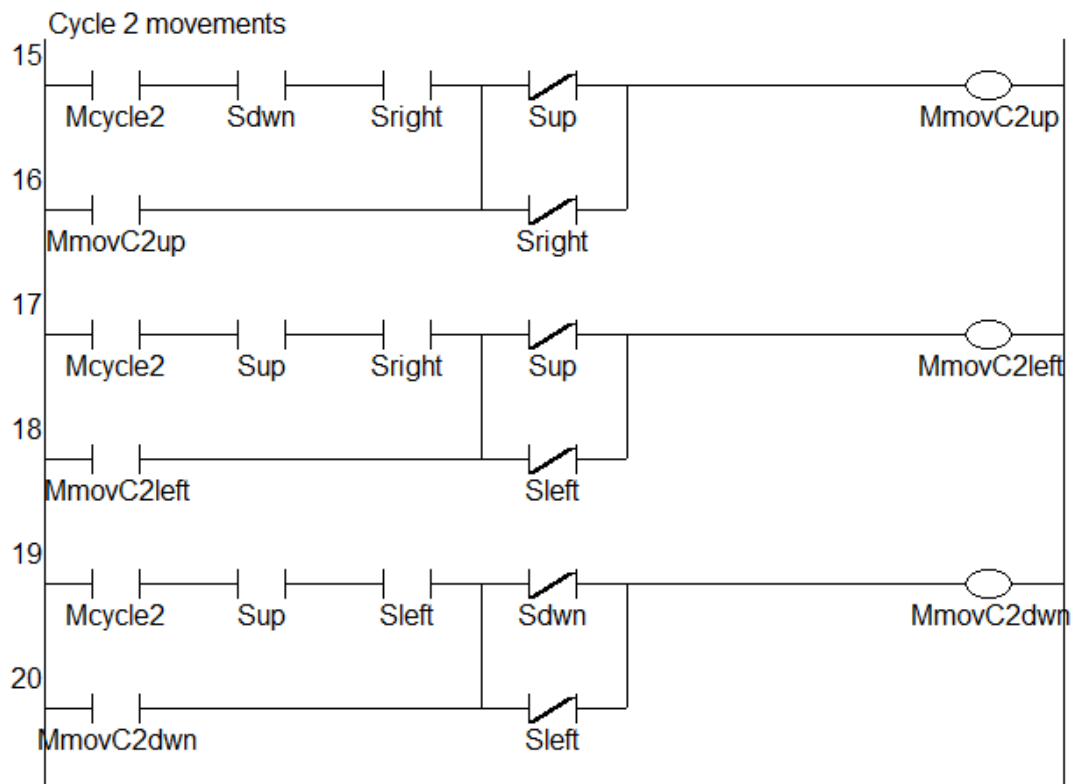


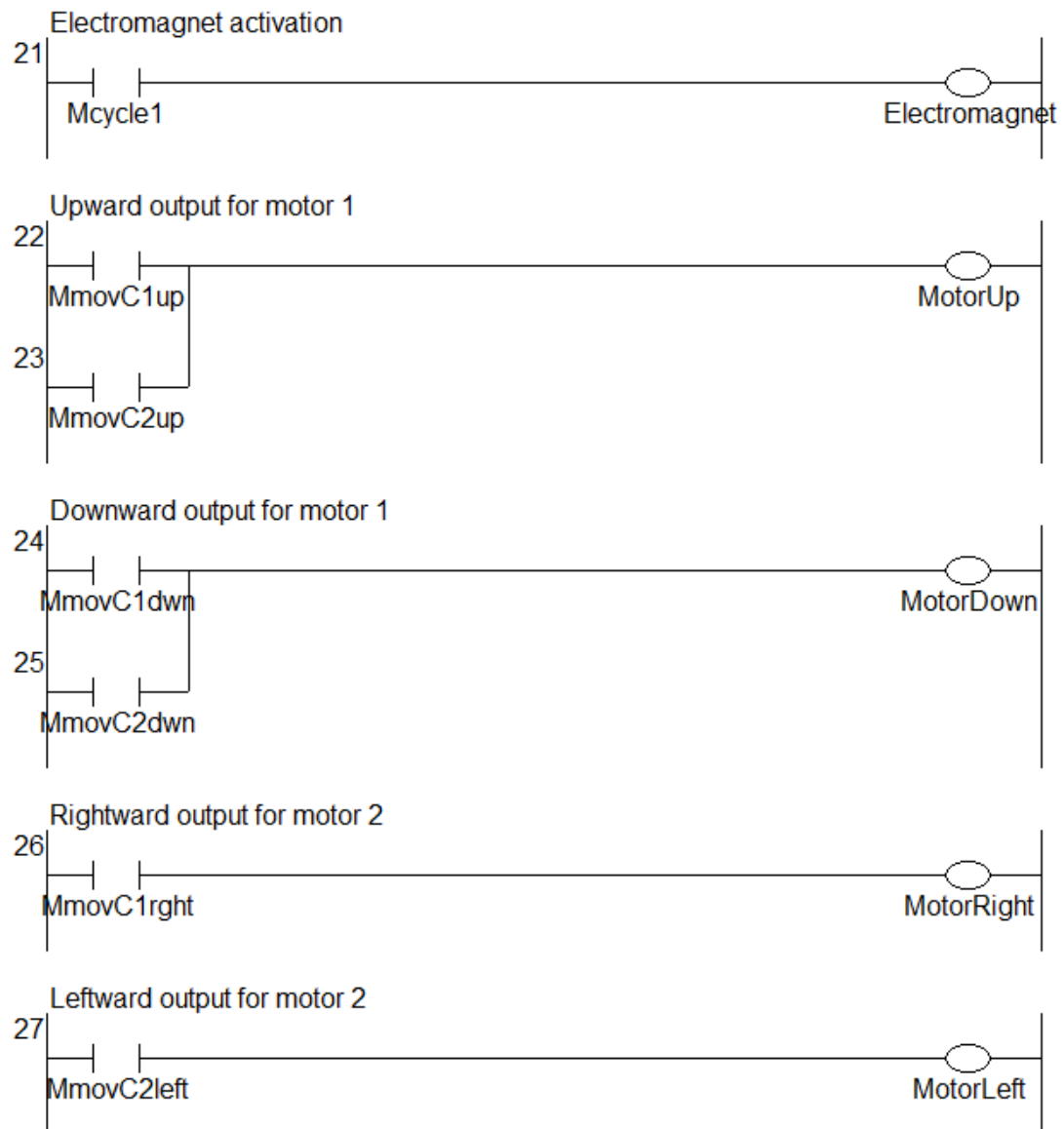
Simple movements with cycles

A simple control circuit for an industrial crane with a control board with two push buttons for every cycle, 4 limit switches as sensors for the 4 extreme positions and two bidirectional motors.



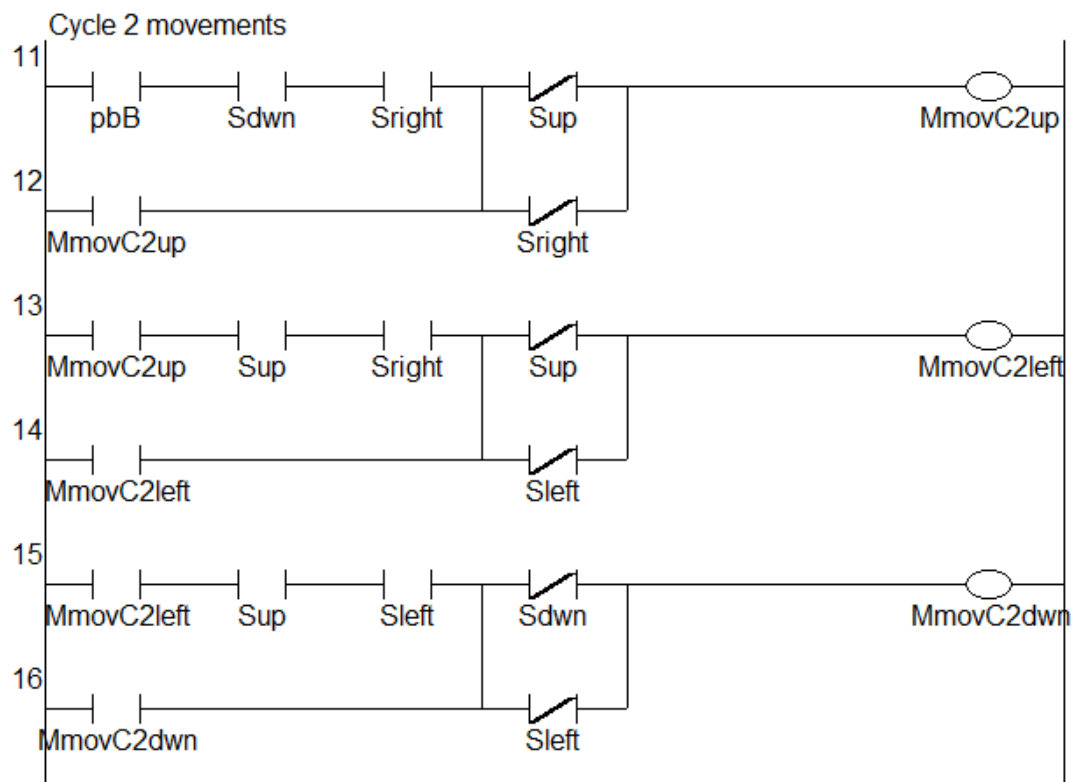
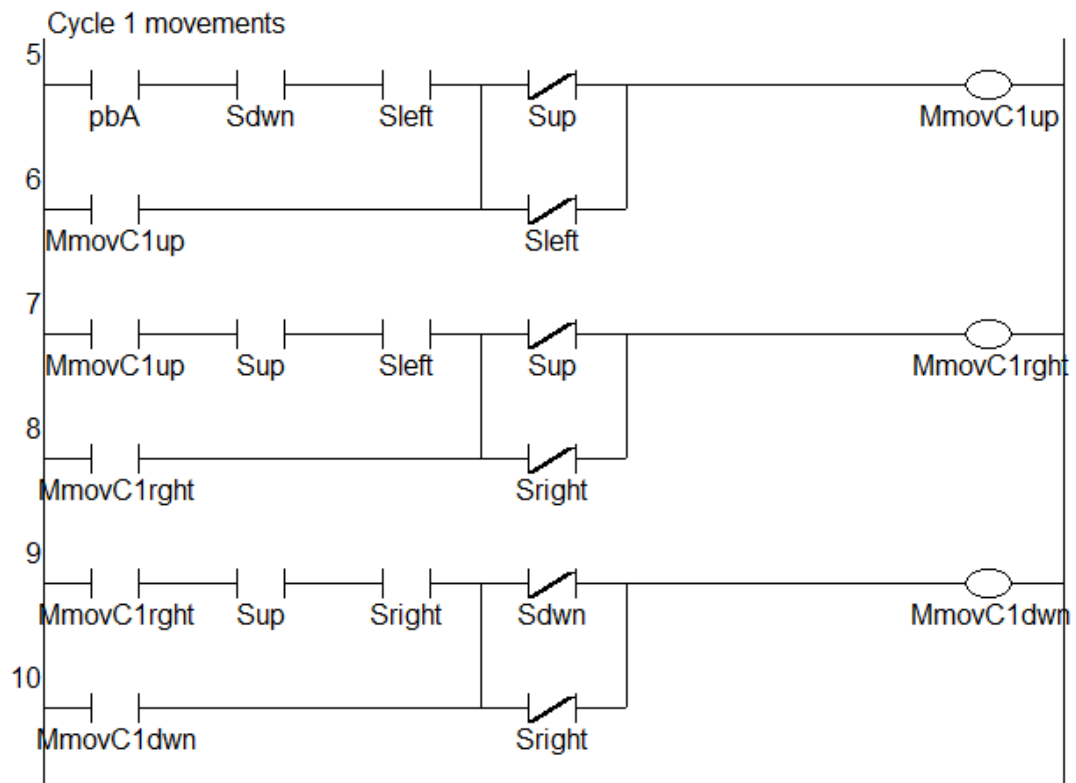


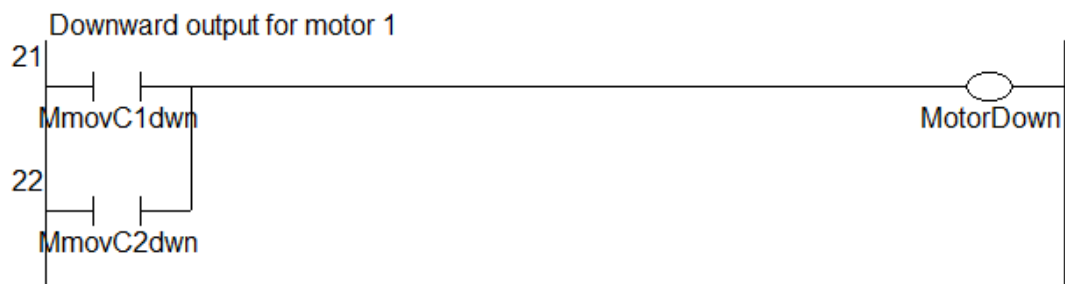
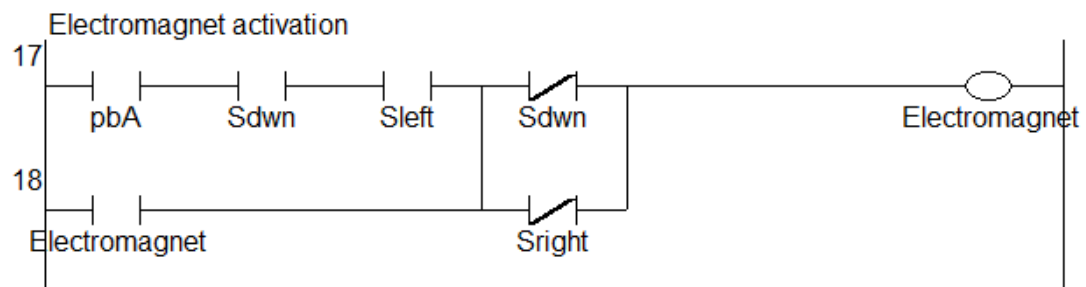




Simple movements on a sequence

For the same crane, this is the solution using a sequence of movements.





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