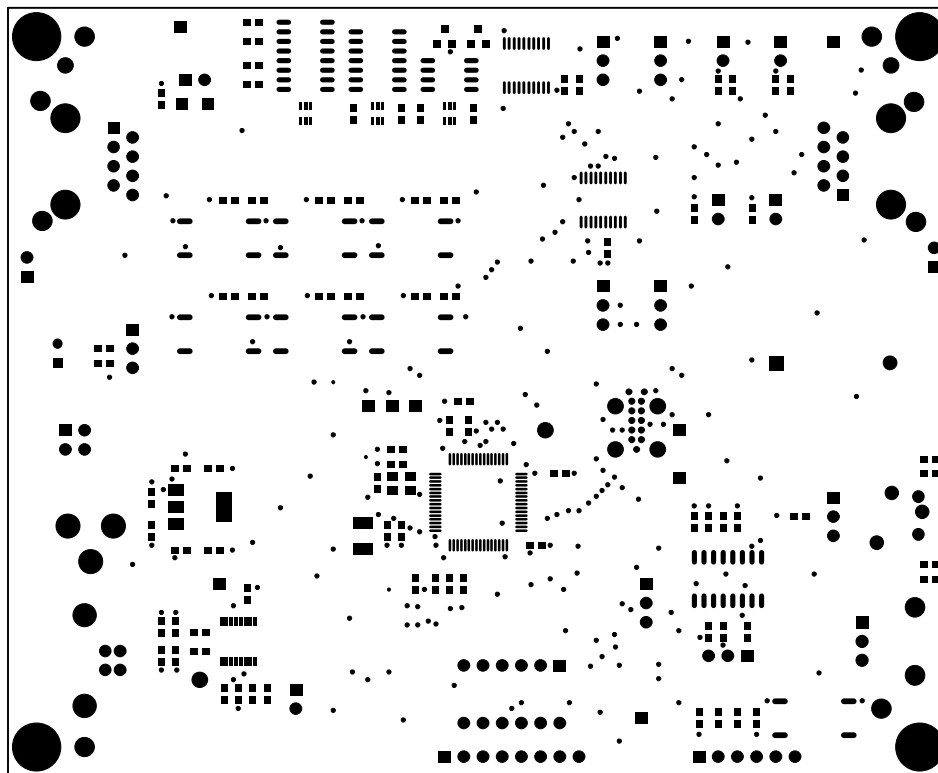


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 PRIMARY SIDE SILK SCREEN

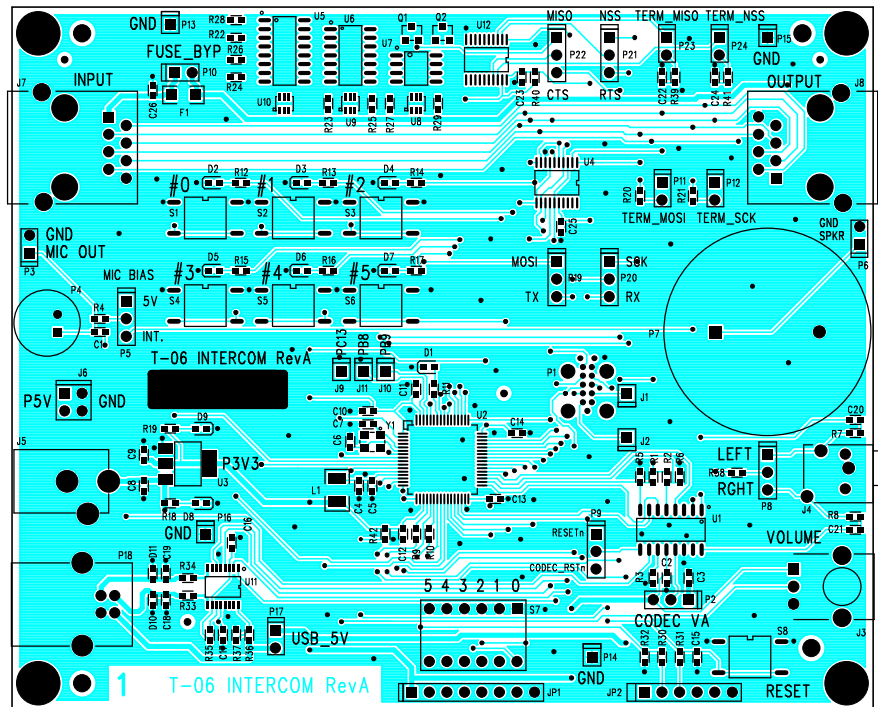
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PRIMARY SIDE SOLDER MASK

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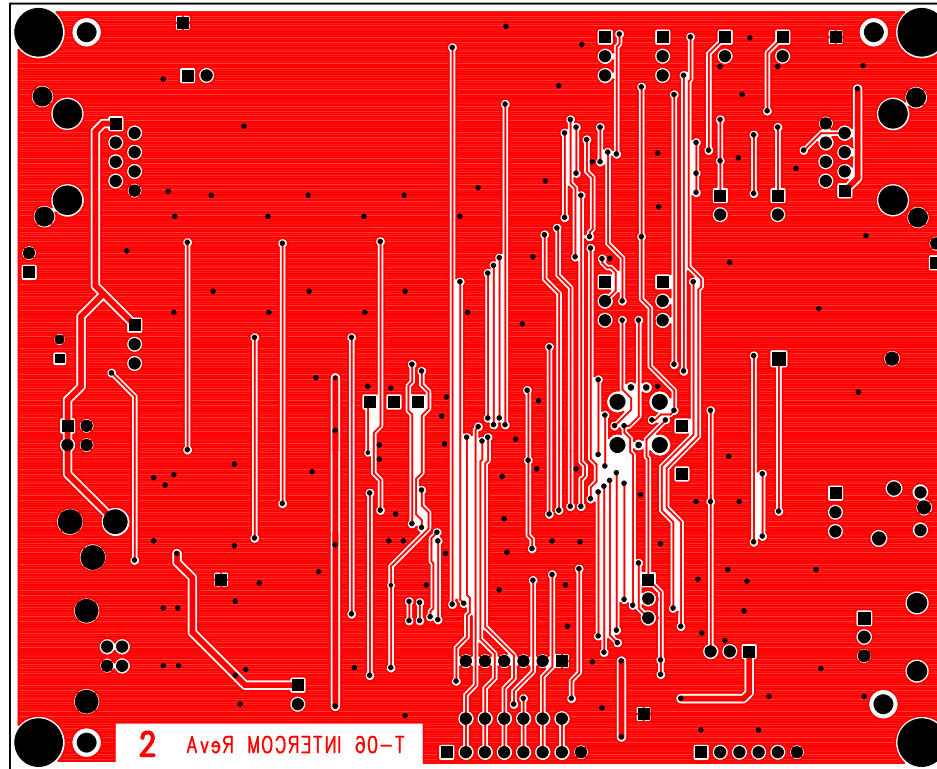


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PRIMARY SIDE SILK SCREEN

PRIMARY SIDE (LAYER 1)

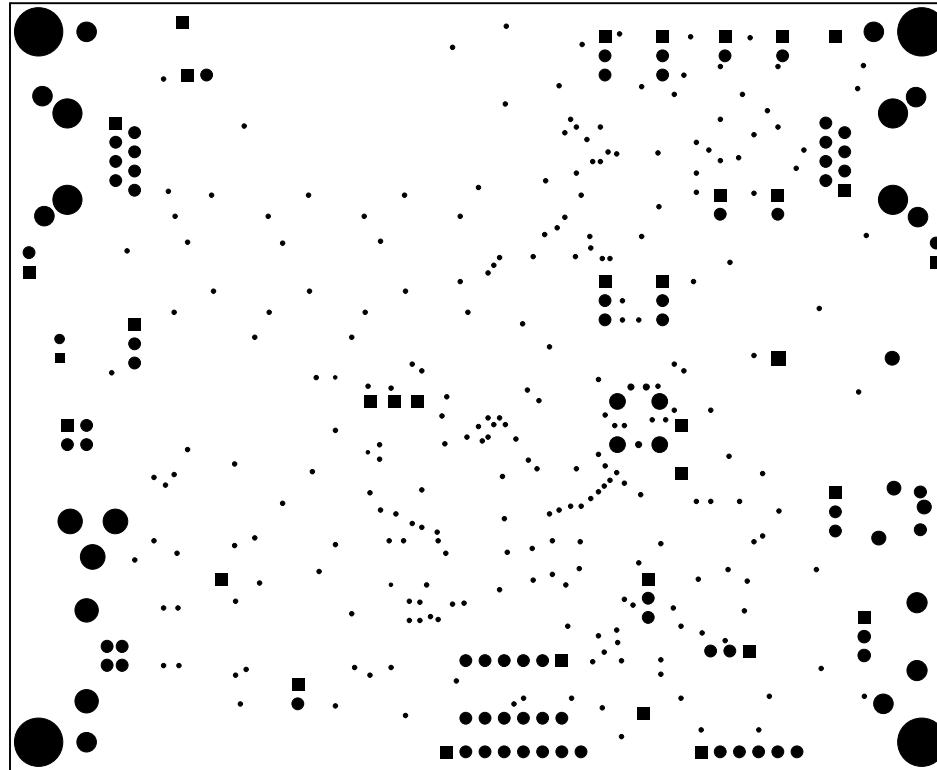
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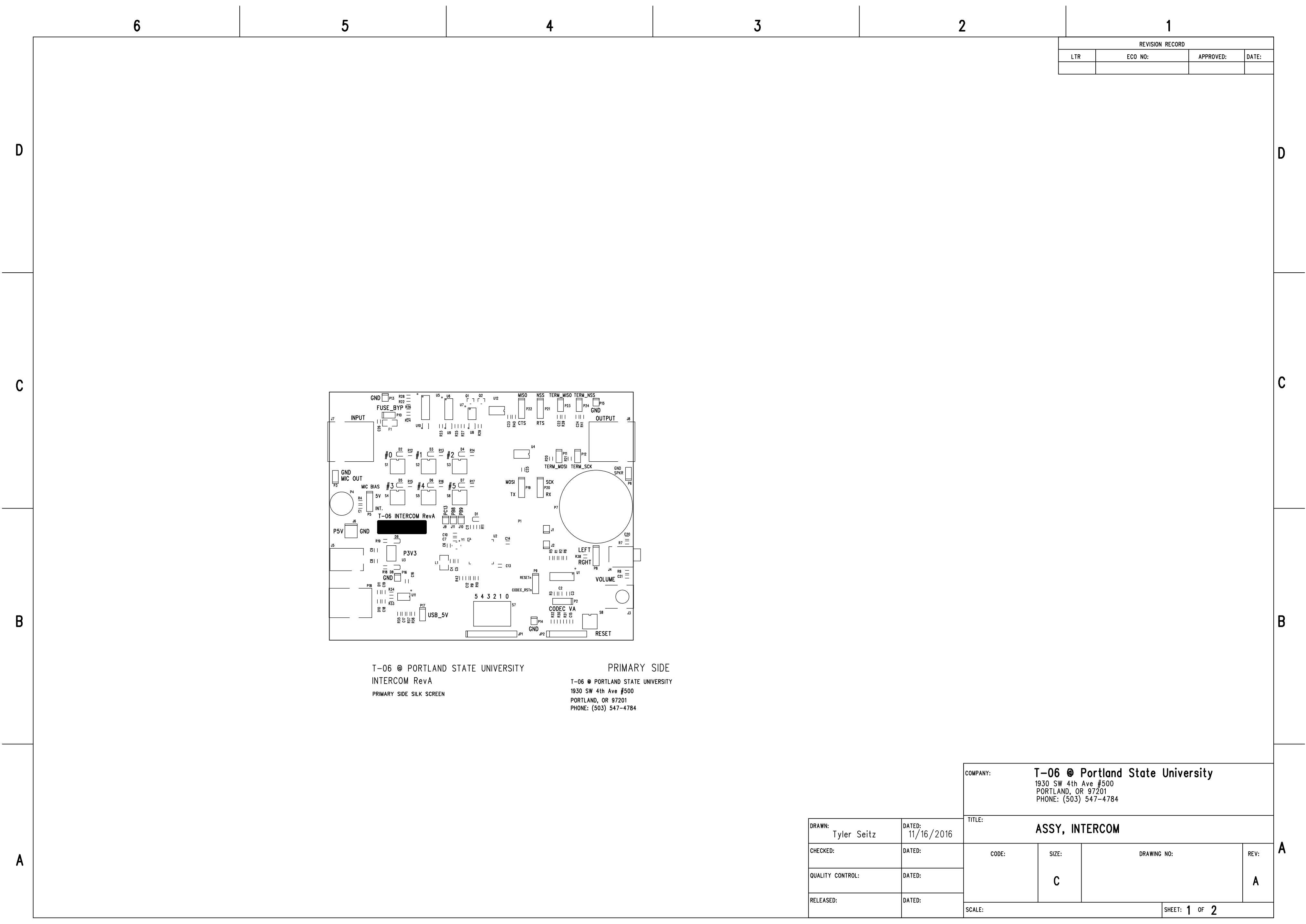
SECONDARY SIDE SILK SCREEN
(LAYER 2)



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SECONDARY SIDE SOLDER MASK



REVISION RECORD			
LTR	ECO NO:	APPROVED:	DATE:

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PRIMARY SIDE SILK SCREEN

PRIMARY SIDE
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		COMPANY: T-06 @ Portland State University 1930 SW 4th Ave #500 PORTLAND, OR 97201 PHONE: (503) 547-4784			
DRAWN: Tyler Seitz	DATED: 11/16/2016	TITLE: ASSY, INTERCOM			
CHECKED:	DATED:	CODE:	SIZE: C	DRAWING NO:	REV: A
QUALITY CONTROL:	DATED:				
RELEASED:	DATED:				
SCALE:				SHEET: 1 OF 2	

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LTR

DESCRIPTION

DATE

DR

APPROVED

PCB FABRICATION NOTES (UNLESS OTHERWISE SPECIFIED)

1. PRIMARY SIDE SHOWN.

2. TWO LAYER PCB

3. FABRICATE PER IPC-6012, CLASS 2, CURRENT REV.
PCB SHALL BE RoHS COMPLIANT.

4. DETERMINE ACCEPTABILITY PER IPC-A-600, CURRENT REV.
25% BREAKOUT PERMITTED ON VIAS IF INTERFACE
BETWEEN CONDUCTOR AND TERMINAL AREA OF PAD IS 100%.

BOARDS TO BE 100% ELECTRICALLY TESTED FOR CONTINUITY
(OPENS AND SHORTS).
CERTIFICATION OF THIS TEST REQUIRED
WITH EACH SHIPMENT FOR EACH DATE CODE SUPPLIED. CERTIFICATION TO
INCLUDE THE MOVING PIXEL P.O. #, P/N, AND QUANTITY OF EACH DATE CODE.

5. MATERIAL PER MIL-P-13949, CURRENT REV. USE 0.062" +/-10%
THICK 170Tg FR408. BOARD TO BE
MEASURED OUTER METAL-TO-METAL THICKNESS.

6. PLATE TO 1.0 OZ COPPER NOMINAL ON SURFACE LAYERS, 1.0 OZ
COPPER NOMINAL IN HOLES AND INTERIOR LAYERS IF PRESENT.
MINIMUM COPPER THICKNESS ANYWHERE ON BOARD IS 0.0006".

7. TOOLING HOLES OF DIAMETER UP TO 0.126" ARE NON-PLATED AND MAY
OR MAY NOT BE PRESENT IN DESIGN AS PER SUPPLIED ARTWORK.
IF PRESENT IN DESIGN THEY SHALL BE MARKED "T". ALL OTHER HOLES
SHALL BE PLATED OR NON-PLATED ACCORDING TO HOLE CHART.

8. HOLE SIZES GIVEN ARE FINISHED DIMENSIONS.

9. SOLDERMASK BOTH SIDES OVER BARE COPPER PER IPC-SM-840,
CLASS 2, CURRENT REV, AND MANUFACTURERS SPECIFICATIONS.
NO BARE COPPER ALLOWED. NO SOLDER MASK
PERMISSIBLE ON COMPONENT PADS AS PER SUPPLIED ARTWORK.
SURFACE FINISH: ENIG

10. DATE CODE, UL RECOGNIZED VENDOR MARK, AND UL94V-0 MARK REQUIRED.
DATE CODE SHALL USE FOUR NUMERALS, GIVING WORK WEEK
AND YEAR, EG., 2814 STANDS FOR THE 28TH WEEK OF 2014.
THESE MARKS SHALL BE MADE IN COPPER AND SHALL BE LOCATED
ON THE SECONDARY SIDE OF THE PCB.

11. SCREEN COMPONENT ID WITH NON-CONDUCTING WHITE INK.
COMPONENT ID REGISTRATION TO BE WITHIN +/- 0.005" OF ITS
RESPECTIVE COMPONENT LAYER.
NO SILKSCREEN INK PERMISSIBLE ON COMPONENT PADS
OR IN PADS AS PER SUPPLIED ARTWORK.

12. ETCH TOLERANCE +0.001" - 0.002". TOTAL TRACE REDUCTION
CANNOT EXCEED 20%.

13. FRONT-TO-BACK REGISTRATION TO BE WITHIN +/-0.005".

14. BOARD WARP TO BE NO GREATER THAN 2.0%.

15. LAYER CONFIGURATION DIAGRAM:
PRIMARY SIDE COMPONENT I.D.
PRIMARY SIDE SOLDER MASK
CIRCUIT LAYER #1 (PRIMARY SIDE)
CIRCUIT LAYER #2 (SECONDARY SIDE)
SECONDARY SIDE SOLDER MASK
SECONDARY SIDE COMPONENT I.D.

16. THEIVING PERMITTED. MAINTAIN 0.050" MINIMUM CLEARANCE TO COPPER FEATURES
IN SUPPLIED GERBER FILES.

17. THEIVING NOT PERMITTED OVER LAYER ID.

18. SOLDERMASK TO BE GREEN IN COLOR.

4900mil

4750mil

150mil

150mil

4000mil

10

1

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PRIMARY SIDE (LAYER 1)

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SOLDER OR PLATING
PLUG ACCEPTABLE IN
HOLES UP TO 0.021"

SIZE	QTY	SYM	PLATED	TOL
0.126	4	⊕	NO	+/-0.003
0.156	4	⊗	YES	+/-0.003
0.09	2	□	YES	+/-0.003
0.012	244	◇	YES	+0.000/-0.003
0.035	78	⊗	YES	+/-0.003
0.04	21	⊗	YES	+/-0.003
0.04331	3	⊕	YES	+/-0.003
0.08268	2	⊕	YES	+/-0.003
0.062	3	⊕	YES	+/-0.003
0.05	3	⊕	YES	+/-0.003
0.063	2	⊕	YES	+/-0.003
0.093	4	⊕	NO	+/-0.003
0.04	3	⊕	NO	+/-0.003
0.02756	2	⊕	YES	+/-0.003
0.04921	2	⊕	YES	+/-0.003
0.067	4	⊕	YES	+/-0.003
0.128	4	⊕	YES	+/-0.003
0.01	3	⊕	YES	+/-0.003

ORIG.

DATE

DRAWN

11/16/2016

ENGR.

MFG.

QA

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TITLE

PCB, INTERCOM

SIZE

D

SHT

1

OF

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DRAWING NO.

REV

A

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
.X +/- 0.03 ANGLES: +/- 1 DEG.
.XX +/- 0.02 HOLES: SEE TABLE
.XXX +/- 0.010

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T06-PCB Layout- Interco - Wed Nov 16 23:39:46 2016