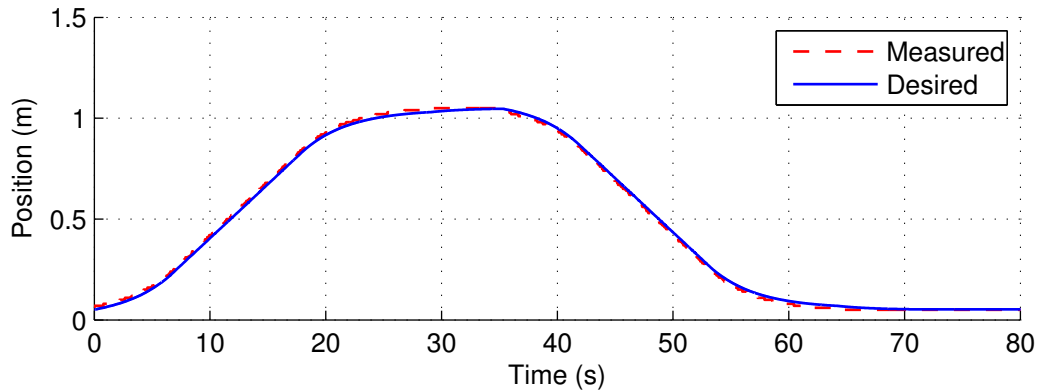


Desired Z Position and Measured Z Position



Desired Z Velocity and Measured Z Velocity

