

Core sanding protocol

May 9, 2025

1. Take a pair of cores from the box labeled "Cores need sanding."
2. Start with the 180/240 grit sandpaper on the orbital sander.
3. Set the speed to 2 or 3 depending on what feels comfortable. Place the orbital sander on the counter and try to keep it stable.
4. Slowly slide the core along the sander from both sides.
5. Progressively change to the next grit once the scratches from the previous grit have been removed.
6. Continue sanding up to 600 grit using the orbital sander.
7. Check the core under the microscope for any remaining scratches.
8. If no scratches are visible, place the two cores from the same individual together.
9. Mark the end of each core with the color corresponding to the stand.
10. If scratches are still visible or the surface is unclear under the microscope, use the triangular sander to further polish with finer sandpaper until the surface is shiny and smooth.
11. Use compressed air to blow off dust from the sandpaper and the core after each sanding step.
12. At the end of the day, clean the bench and unplug the sanders. Ensure all cores are placed back in their designated boxes.