

# IP Formulation Minimize Makespan Cmax

		Min	$C_{max}$
O	ne position has at most one job	$\sum_{i=1}^m \sum_{j=1}^n x_{i,j}$	$_{,k} \le 1  \forall k$
One job must be assigned to one position		$\sum_{i=1}^m \sum_{k=1}^n x_{i,j,k} =$	1 ∀ <i>j</i>
Job in position k is completed its release and processing		$h_{i,k} \ge \sum_{j=1}^{n} (p_{i,j} + r_j) x_{i,j,k}  \forall i, j, k$	
Job in position k is completed after job in position k-1		$h_{i,k} \geq h_{i,k-1}$	$+\sum_{j=1}^n x_{i,j,k}*p_{i,j}$
	Lower bound of Makespan	$C_{max} \ge h_{i,k}$	$\forall i, k$
	Position starts from 1	$\sum_{j=1}^{n} x_{i,j,k} \le \sum_{j=1}^{n} x_{i,j,k}$	$\forall i, j, k-1 \qquad \forall i, \forall k > 1$
Binary constraint		$x_{i,j,k} \in \{0,1\}$	
	* Improve the calculation speed	$x_{i,j,k} = 0$	$\forall i, j, p_{i,j} = 2000$

1 A:--

 $x_{i,j,k}$  Binary Indicator of whether job j is in position k on machine i

 $h_{i,k}$  Completion time of job in position k on machine i

Completion time of job i on machine j removed under this objective function

 $Cmax^* = 442.12$ 



Computation Time = 1.78 sec

M1

M2

# Extension: Fairness in Scheduling Problems

## **Motivation**

- People feel better when they know why they are waiting and the schedule caters to their perceived "fairness".
- Pairness could potentially go hand-in-hand with other societal objectives

# Objective

- With IP, compare the efficacy of various definitions of fairness from administrator's perspective
- 2 Assess the feasibility of heuristics in achieving fairness

# **Data Preparation**

- 1. Reduce job quantity to 15 for manageability
- 2. Replace 2000 with realistic values

 $w_{i,j,k} \geq 0$ 

New variables and constraints

W(i,j,k): Waiting Time of Job j in position k on machine i

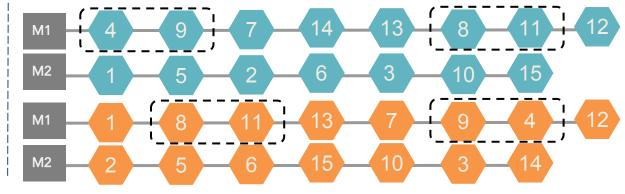
Results comparison

Obj Func	Wmax	Cmax	Time (s)
min Wmax	65.62	149.1	28.8
min Cmax	81	146.2	0.5

$$\begin{aligned} w_{i,j,k} &\geq h_{i,k-1} - r_j - M \times \left(1 - x_{i,j,k}\right) & \forall i, j, \forall k > 1 \\ w_{max} &\geq w_{i,j,k} & \forall i, j, k \\ w_{i,j,k} &\leq M \times x_{i,j,k} & \forall i, j, k \end{aligned}$$

Optimal sequence & analysis

 $\forall i, j, k$ 



### Rationale

Allow more waiting time for jobs that require long processing time.

1 New variables and constraints

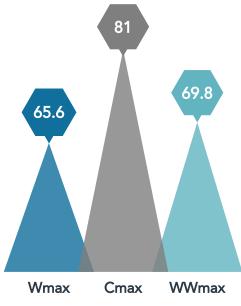
$$ww_{i,j} = \frac{\sum_{k=1}^{m} w_{i,j,k}}{p_{i,j}} \quad \forall i, j$$

$$ww_{max} \ge ww_{i,j} \quad \forall i, j$$

2 Results comparison

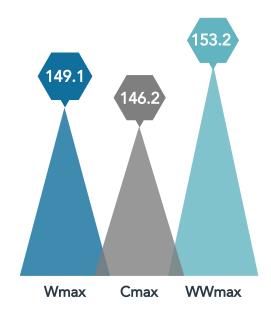
Obj Func	Wmax	Cmax	Time (s)
min WWmax	69.78	153.2	50.75
Min Cmax	81	146.2	0.5

#### IP Formulation: Wmax OR WWmax



#### Maximum Waiting Time

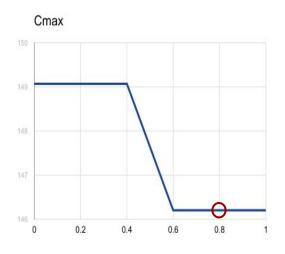
WWmax although has slightly higher Wmax, as expected, it still greatly reduces Wmax from Cmax as an objective.

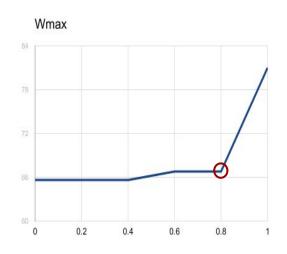


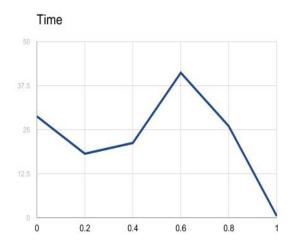
#### Makespan

Wmax is relatively close to the optimal makespan achieved by Cmax, followed by WWmax

## Objective function: k \* Cmax + Wmax







### Heuristic Approach: Greedy Algorithm

1

#### **First Come First Serve**

When one job is completed, process the job that has been released for the longest time.

- No machine idle time
- Maximum waiting time: 68.7
- Makespan: 157.1

2

#### **First Complete First Serve**

When one job is completed, process the job with the smallest expected completion time.

- Potential machine idle time
- Maximum waiting time: 69.7
- Makespan: 158.1

Makespan



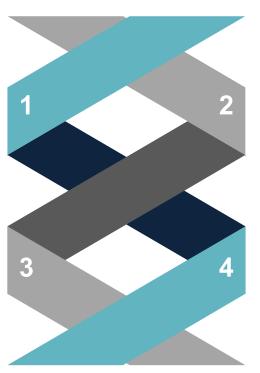
Maximum Waiting Time

#### Speed

It takes significantly longer time to solve an IP with fairness as the objective

## Adaptability

Fairness can be achieved with varying definitions that are tailored for different scenarios



### Compatibility

Minimal sacrifice in makespan for huge reduction in waiting time and improvement in perceived services

#### Heuristic

"First Come First Serve" principle is a simple yet effective method in achieving fairness