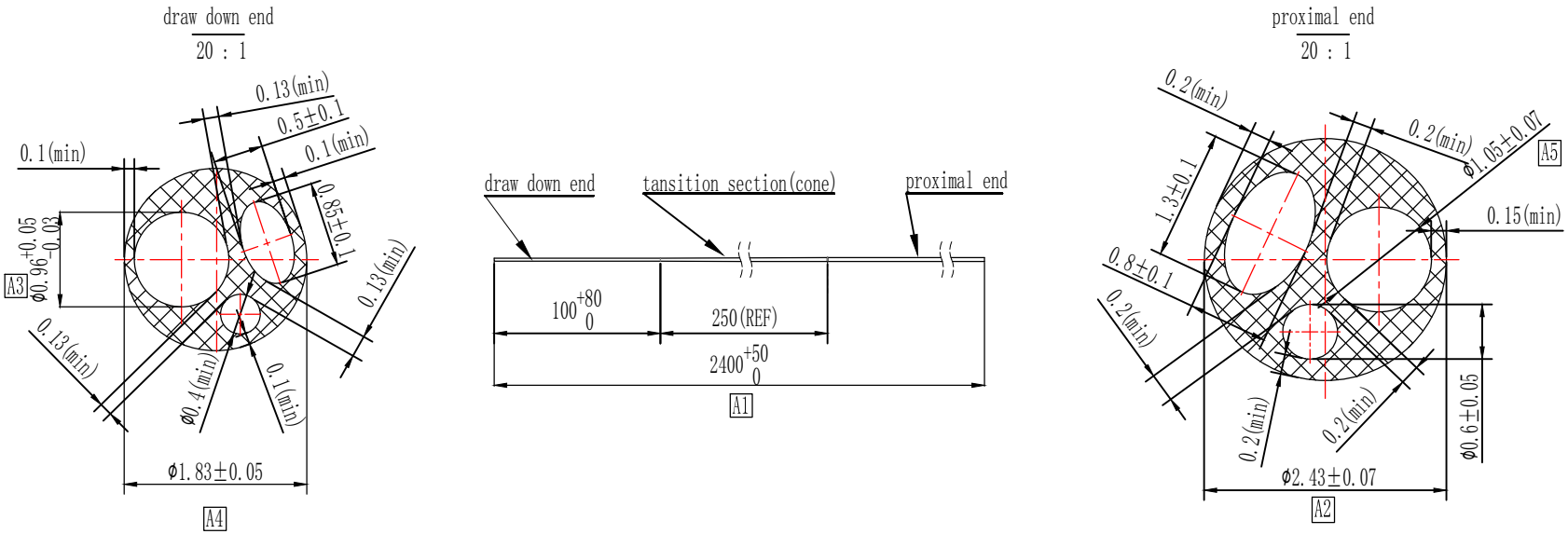
D300000305

Version	Mark	Change Description	Date	Changer



NOTES:

1 Material:PeBax 7233,Color is PANTONE 313C, medical grade, clean and free of foreign particles and dust

2 Hardness: Shore 70-75D

3 finish to be smooth and glossy, no kinks or flat section

4 all diameter and space diamentions to be measured by: cut a slice of 1±0.5mm, ensure the ends are perpendicular 0.5mm to the axis, stand one end on a projector or smartscope

5 ship staight lengths bagged in a maximum of 100 pcs and bags numbered sequentially in respect with the run and one run per bag

6 vendor to provide certificate of compliance for material specifications and testing requirements per above notes.

7.Drawings with "A1,A2....."is the key size.

8.Material code is 300000305.

技术要求

1.材质为：PeBax7233，Pantone 313C,医用级别，洁净，无其他颗粒和粉尘/灰尘；

2.硬度：肖氏硬度70-75D;

3.成品状态需平直光滑，没有扭结或压扁；

4.外管直径和孔内径的测量方法：切一片1±0.5mm的薄片，确保两端面与管子轴线垂直，一端放在投影仪平台上测量；

5.使用长包装袋密封包装，每袋最多包装100个，每袋都需要编号区分；

6.供应商应提供材质证明及检验证明；

7.标注“A1,A2……”为关键尺寸；

8.物料编码为300000305。

未注角度公差为±1°								材料 MATERIAL	PEBAX 7233	宁波新跃医疗科技股份有限公司			
公差等级	基本尺寸分段							重量 WEIGHT					
	0.5~3	>3~6	>6~30	>30~120	>120~400	>400~1000	>1000~2000	比例 SCALE	1:1	设计 DESIGN		名称 NAME	三腔导管
精密f	±0.05	±0.05	±0.1	±0.15	±0.2	±0.3	±0.5	单位 UNIT	mm	审核 CHECK			
中等m	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	视图 VIEW		批准 APPROVE		图号 NUMBER	D300000305
粗糙c	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	版本号 VERSION	A/0	型号 MODEL		共 1 页	第 1 页