

Description: Cura Slicer settings for Minato Temp Sensor

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Minato Kunai Temp sensor

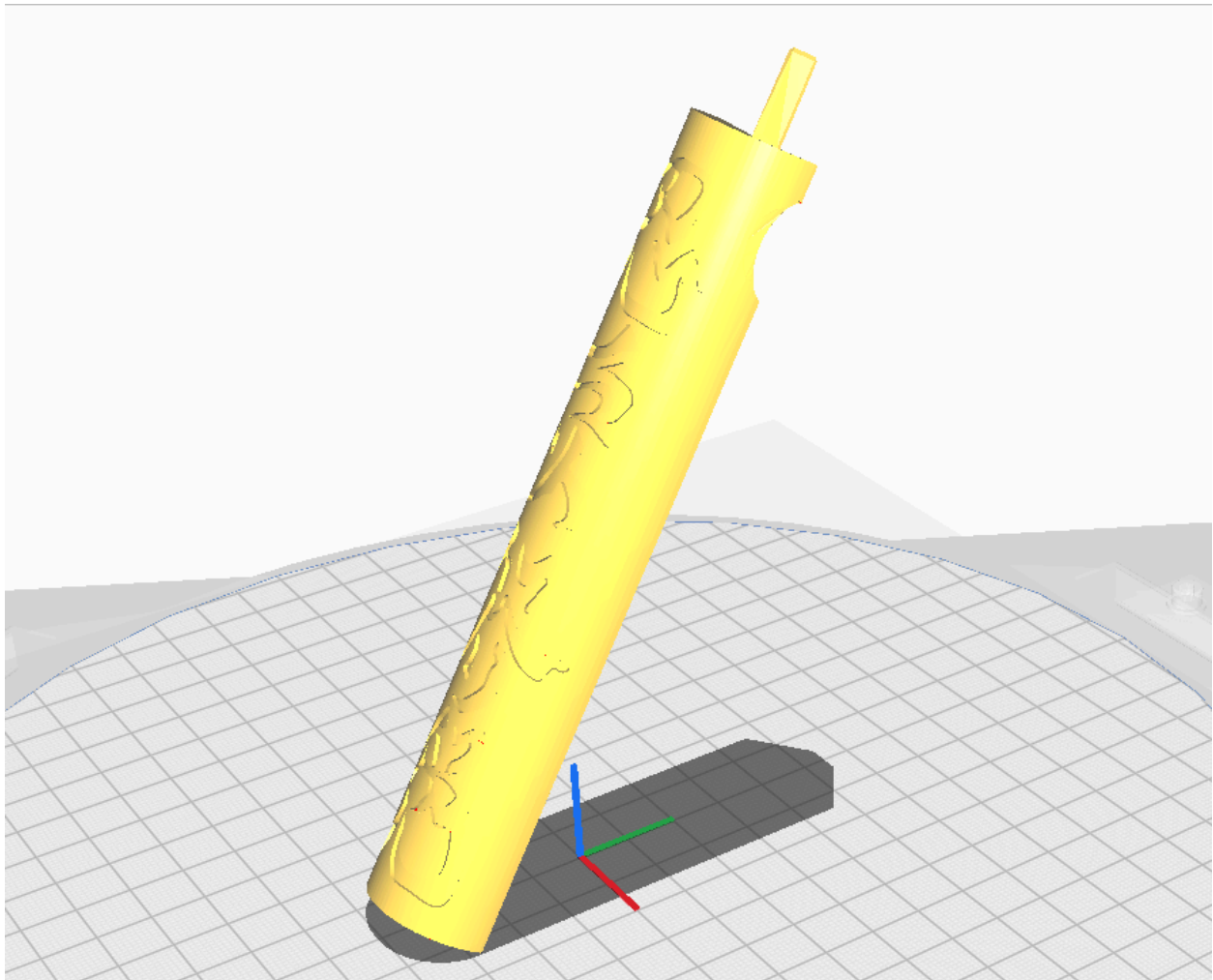


In Cura settings

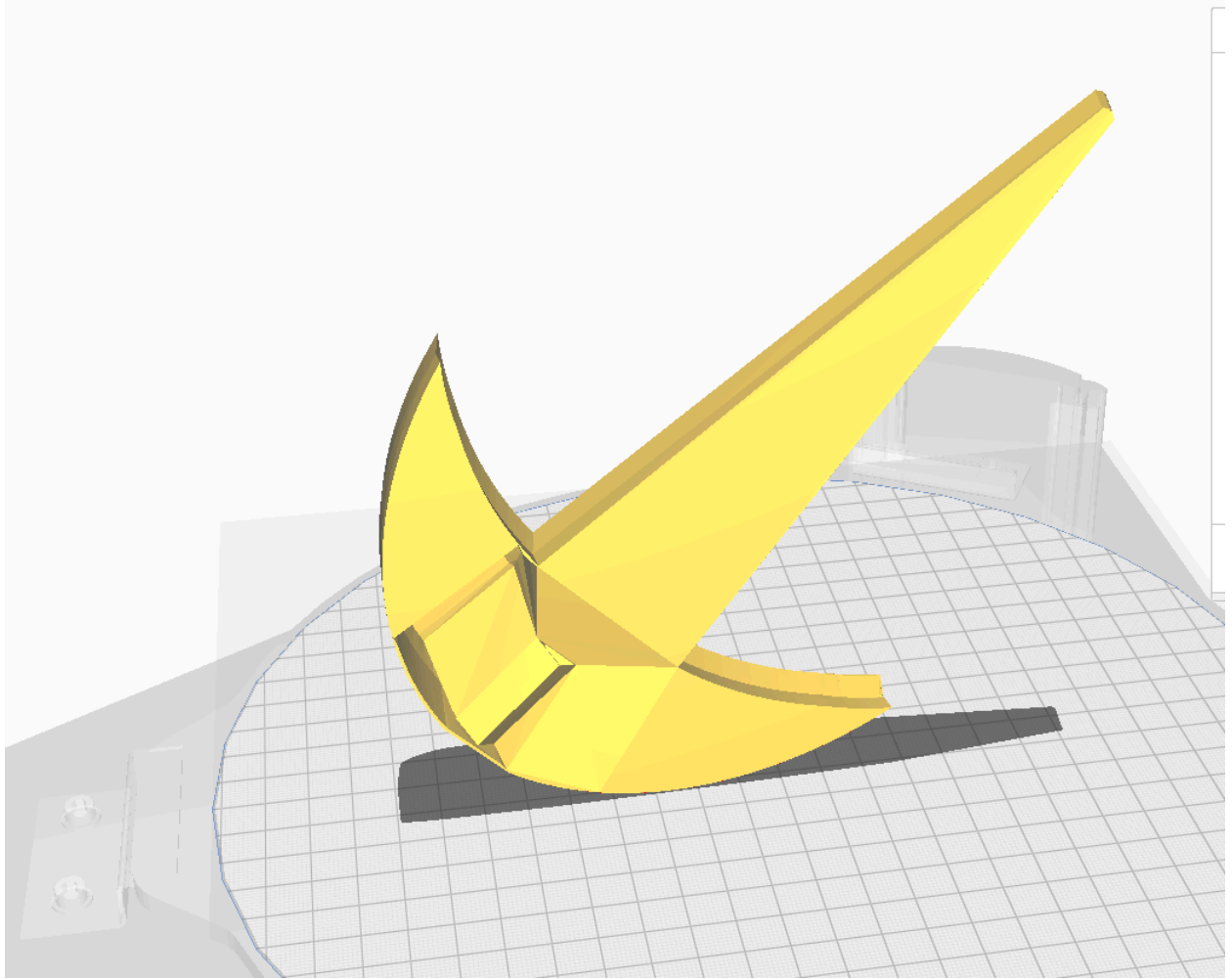
- Layer Height 0.2 mm
- Wall Thickness 2.0 mm
- Wall Line Count 5
- Horizontal Expansion 0.5
- Top/Bottom Thickness 2.0 mm

- Top thickness 2.0 mm
- Top Layers 10
- Bottom Thickness 2.0 mm
- Infill Density 15%
- Infill Pattern Grid
- Print Speed 45.0mm
- Support tree

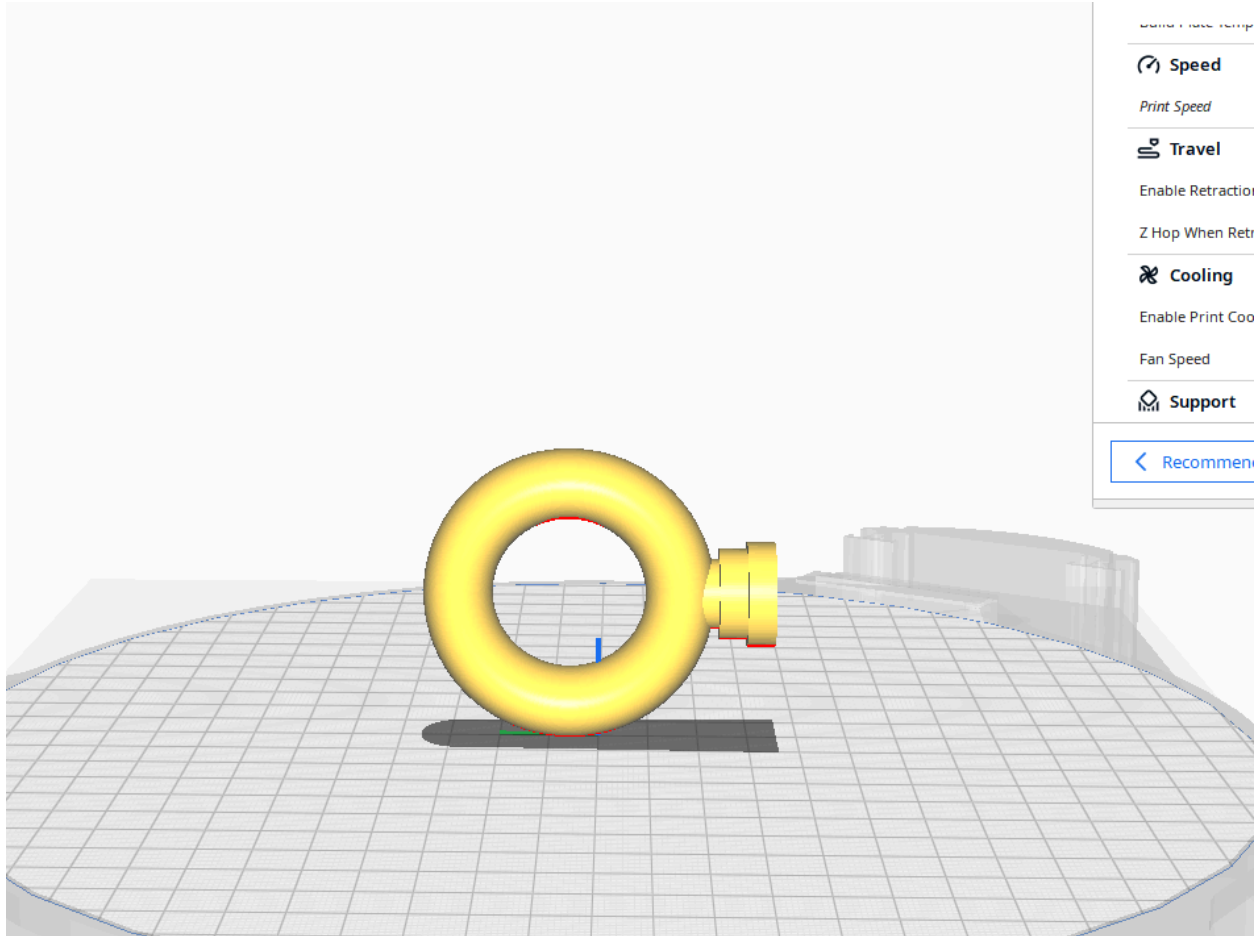
for hole.stl 12.3918 z-axis size



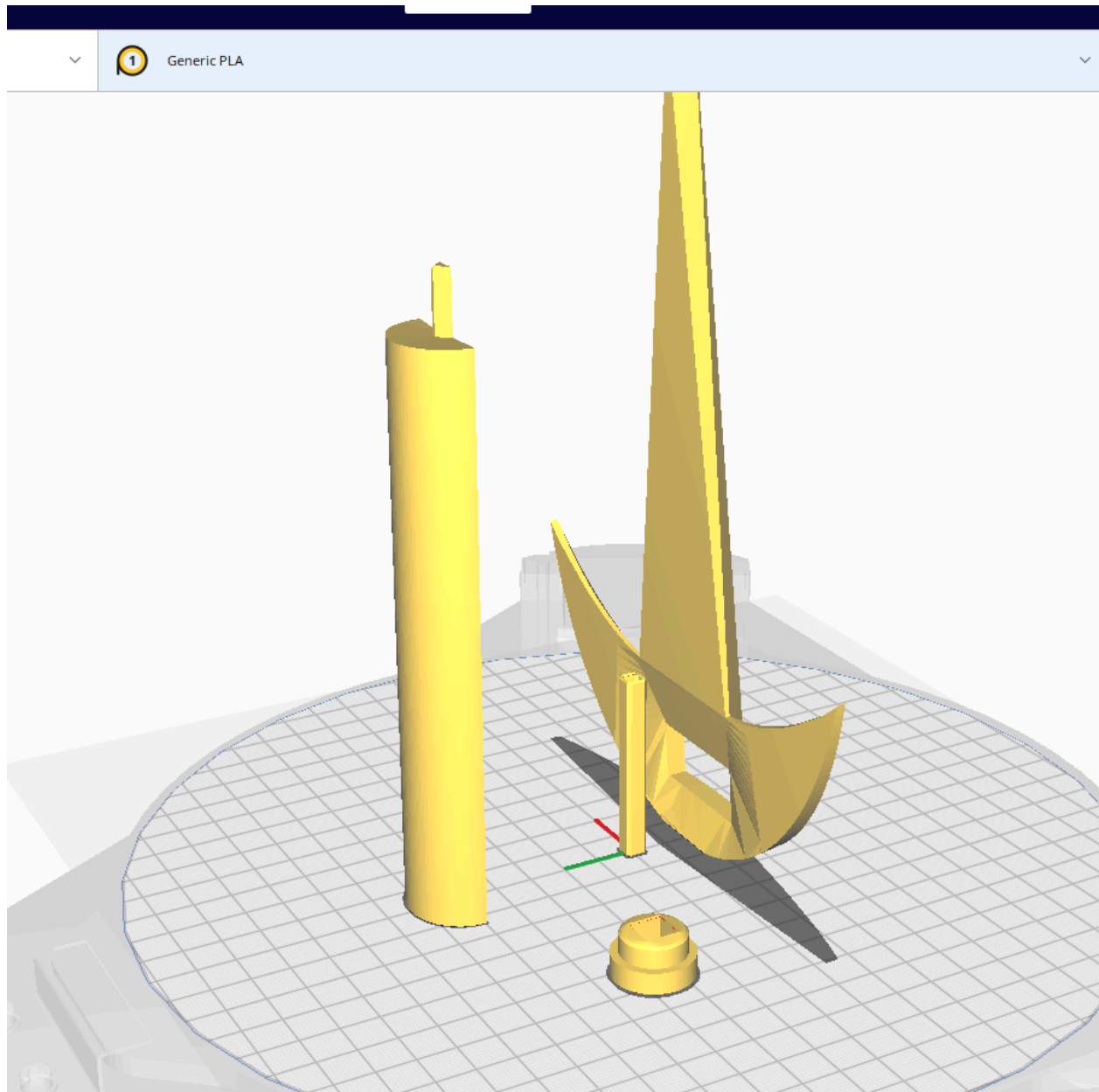
Tilt final_grip(letter) 2x twice.



Tilt kunai(close) 3x.



Position the ring like this.



the rest can be put like this (location doesnt matter)