

Description: Cura Slicer settings for Minato Temp Sensor

Date: April 5, 2025

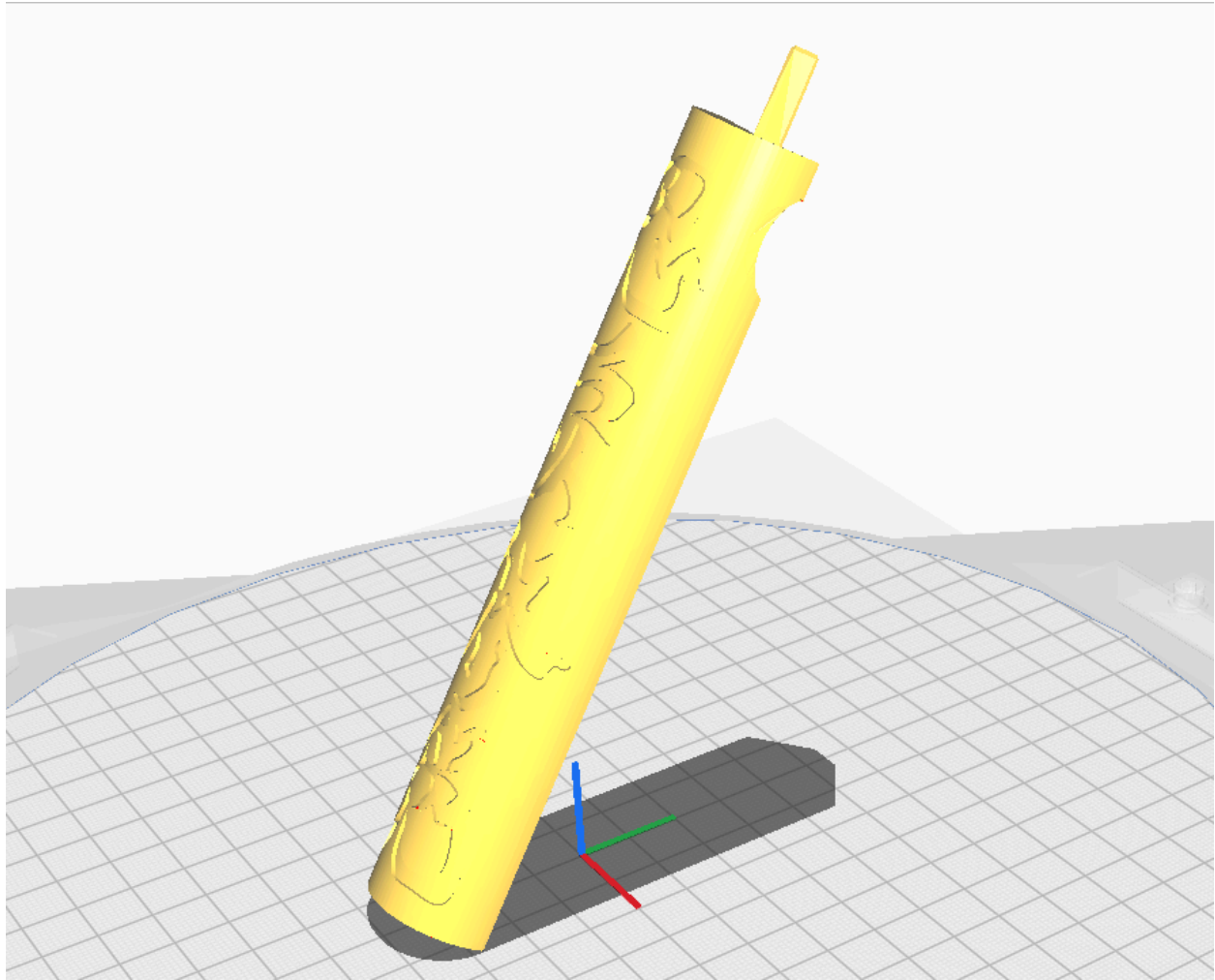
By: Aaron Gumba

Minato Kunai Temp sensor

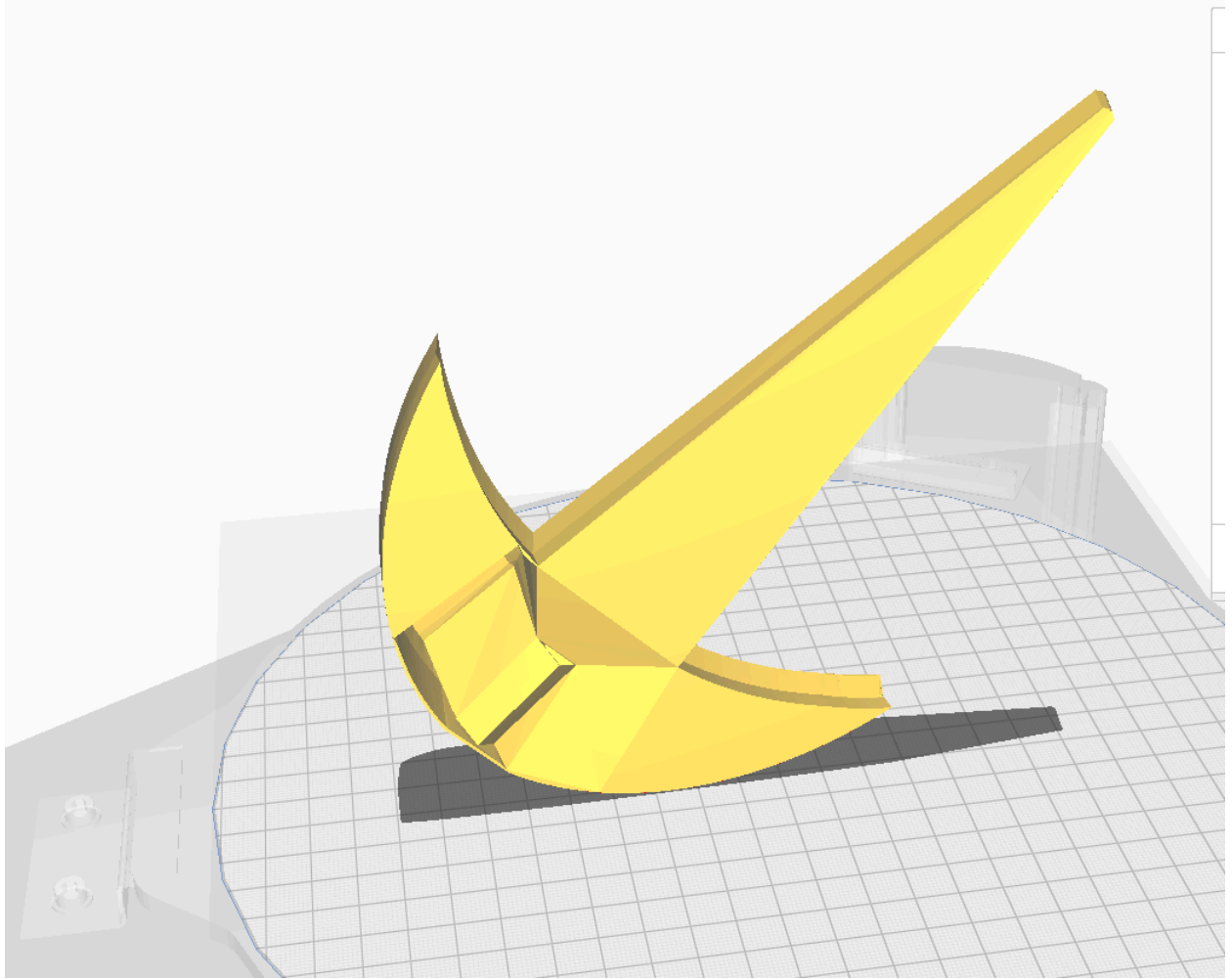
In Cura settings

- Layer Height 0.2 mm
- Wall Thickness 2.0 mm
- Wall Line Count 5
- Horizontal Expansion 0.5
- Top/Bottom Thickness 2.0 mm
 - Top thickness 2.0 mm
 - Top Layers 10
 - Bottom Thickness 2.0 mm
- Infill Density 15%
- Infill Pattern Grid
- Print Speed 45.0mm
- Support tree

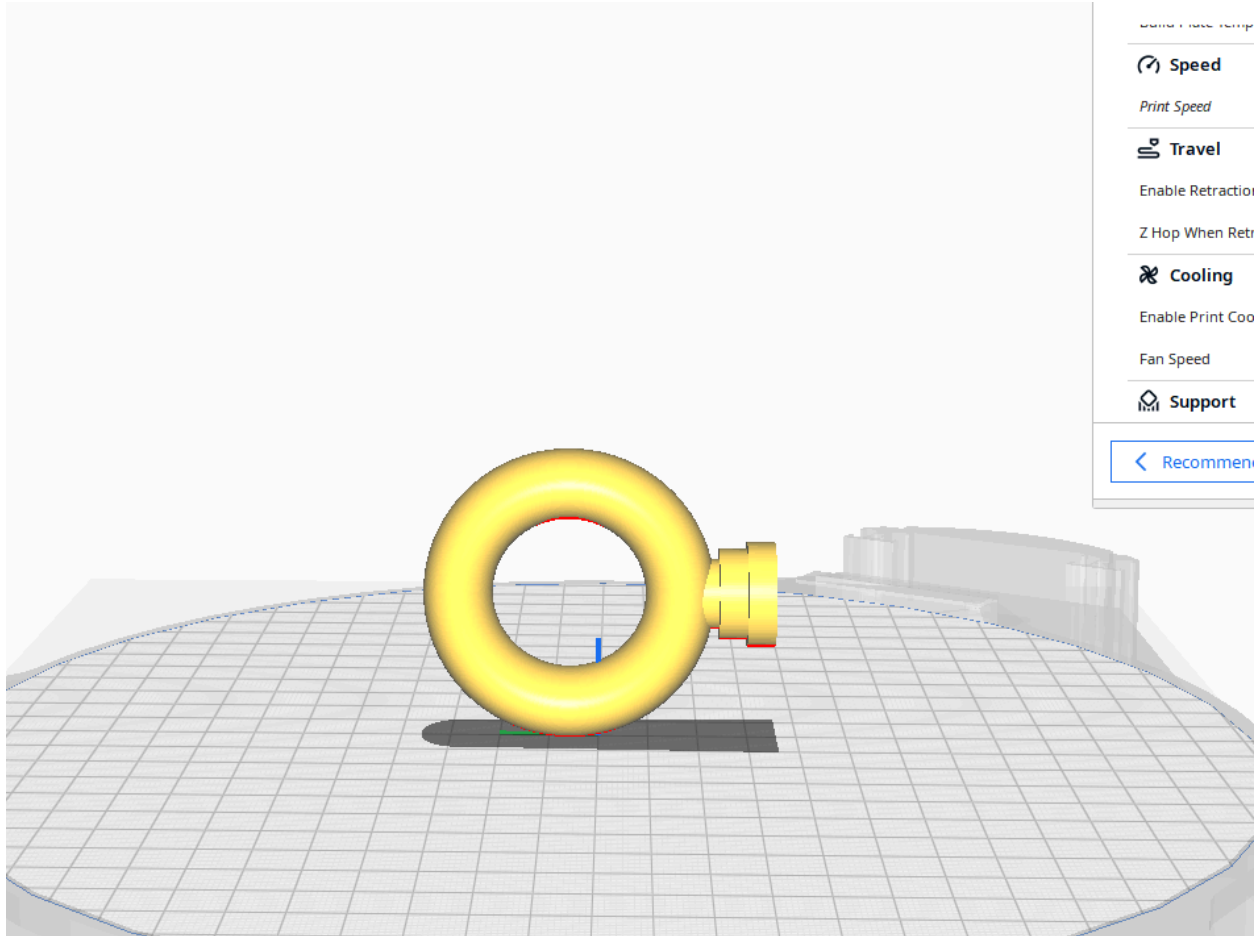
for hole.stl 12.3918 z-axis size



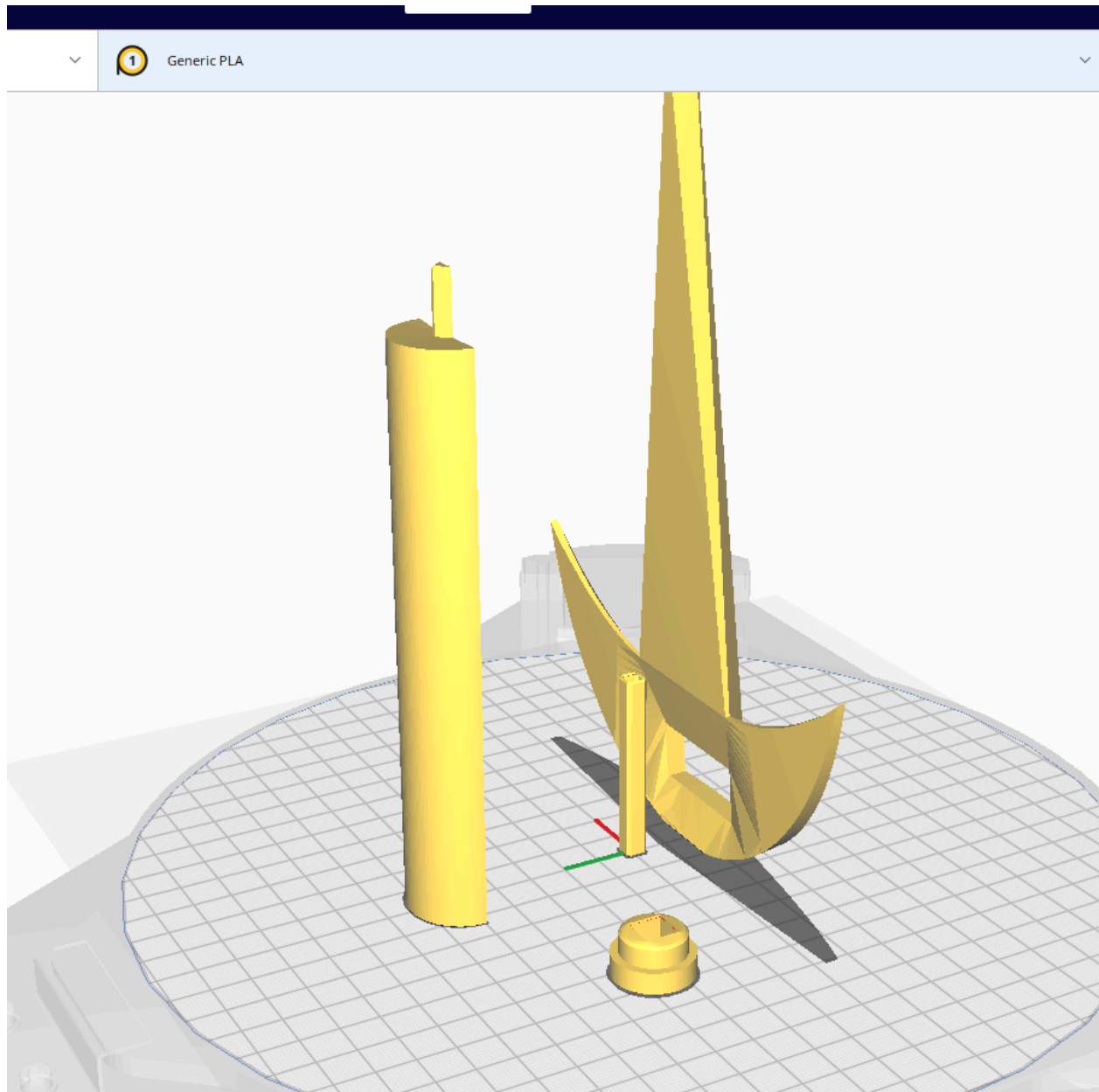
Tilt final_grip(letter) 2x twice.



Tilt kunai(close) 3x.



Position the ring like this.



the rest can be put like this (location doesnt matter)