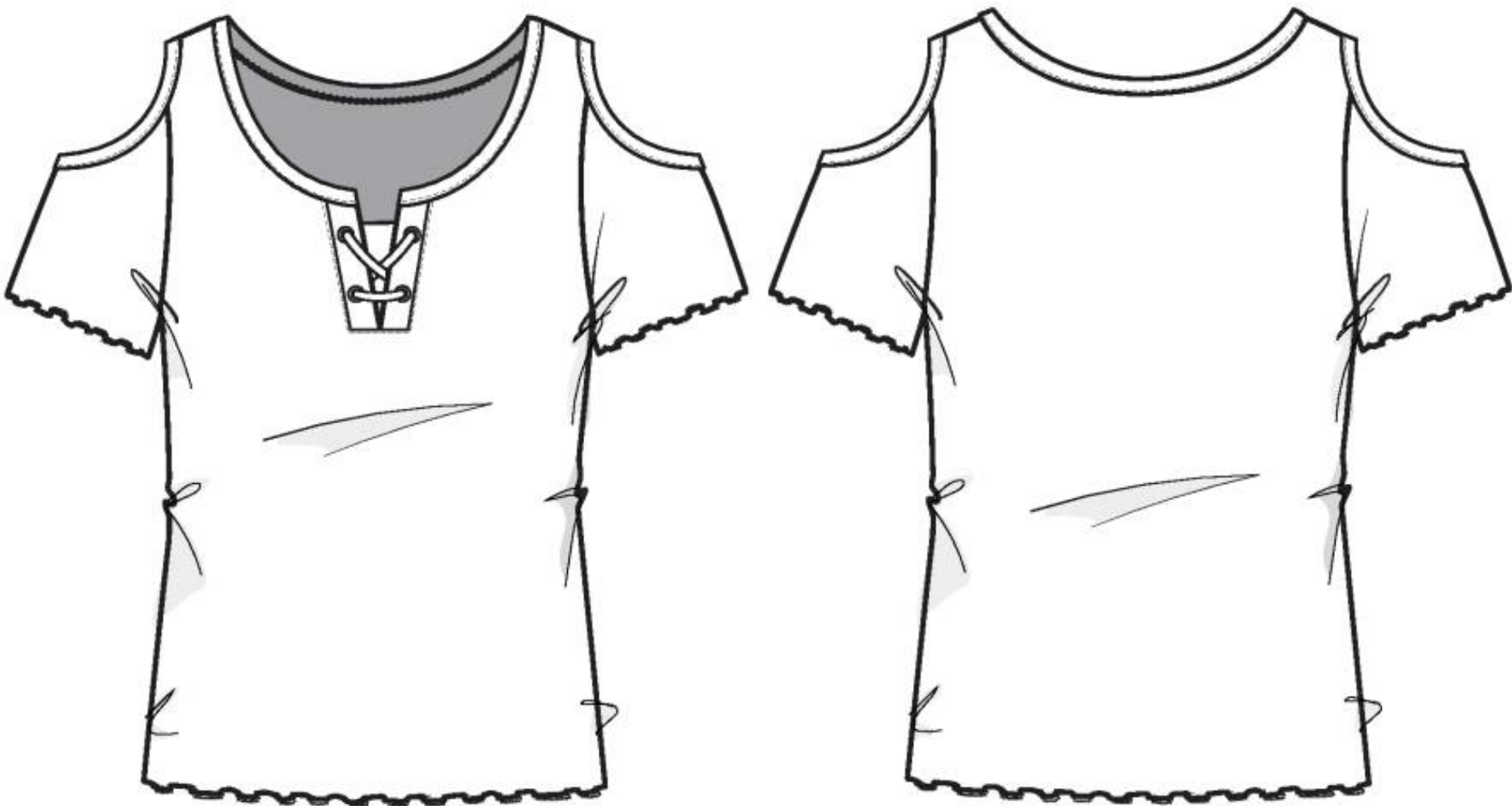





Brand: JUSTICE
Department: 30 KNITS
Class: 1504 FASHION SHORT SLEEVES
Create Date: 2018-11-29 10:02:28

Buyer: ALISON WARNER
Designer: HANNAH SCHMALTZ
Tech Designer: NORA CONNELLY
Modified Date: 2019-03-06 09:31:34

PRODUCT SUMMARY



F: JUSTICE: DESIGN: AI: 19 SEASONS:BTS 19: fashion tops:106

	Brand:	JUSTICE	Buyer:	ALISON WARNER
	Department:	30 KNITS	Designer:	HANNAH SCHMALTZ
	Class:	1504 FASHION SHORT SLEEVES	Tech Designer:	NORA CONNELLY
	Create Date:	2018-11-29 10:02:28	Modified Date:	2019-03-06 09:31:34

DESIGN INTENT

Original sample on size 10 form



Given specs reflect reduced AS, AF, AB and shorter sleeve length.

Tech details and callouts for new development style 12/13/18:

1. Start with BTS18 style 301126:
Changes to model after:

- Add cold shoulder and front lace up details. Reference original for styling details. Given specs reflect a reduced AS, front, and back from original. Shorter sleeve length.
- See added POM page for all requested measurements. Please follow for 1st submit.
- Plus size grading has been added for your reference.

2. Construction:

- See added CON page and follow all requested details for 1st submit.

3. Additional Requests:

- No additional AGSK internal wash testing requested.
- No wear test requested
- No additional marketing requested
- No additional size fit samples will be requested after size 10R is approved.



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DESIGN INTENT



VISUAL REFERENCE



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DESIGN INTENT



VISUAL REFERENCE



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Department: 30 KNITS
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VISUAL REFERENCE



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VISUAL REFERENCE



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DESIGN INTENT



VISUAL REFERENCE

	Brand:	JUSTICE	Buyer:	ALISON WARNER
	Department:	30 KNITS	Designer:	HANNAH SCHMALTZ
	Class:	1504 FASHION SHORT SLEEVES	Tech Designer:	NORA CONNELLY
	Create Date:	2018-11-29 10:02:28	Modified Date:	2019-03-06 09:31:34

DESIGN INTENT

		ORIGINAL SAMPLE FOR REFERENCE
---	--	-------------------------------

	Brand:	JUSTICE	Buyer:	ALISON WARNER
	Department:	30 KNITS	Designer:	HANNAH SCHMALTZ
	Class:	1504 FASHION SHORT SLEEVES	Tech Designer:	NORA CONNELLY
	Create Date:	2018-11-29 10:02:28	Modified Date:	2019-03-06 09:31:34

DESIGN INTENT

INSPIRATION		OUR ARTWORK / SAMPLE	Delivery Season: BTS	LEGAL APPROVAL
		 <div data-bbox="1115 900 1251 1084">APPROVED IN CHIEF DEC 05 2018 JLE</div>		
BRAND: <i>Beau 21</i>				



Brand:

JUSTICE

Department:

30 KNITS

Class:

1504 FASHION SHORT SLEEVES

Create Date:

2018-11-29 10:02:28

Buyer:

ALISON WARNER

Designer:

HANNAH SCHMALTZ

Tech Designer:

NORA CONNELLY

Modified Date:

2019-03-06 09:31:34

DESIGN INTENT

APPROVAL SUBMISSION

☒ COLOR

☒ QUALITY

☒ FINISH

For Quality, color confirm

APPROVED in Korea

Trim Submission Form

For: Justice

Vendor: AGSK / SAE-A

Vendor Contact Name: LORI/JANE

Country/Dyehouse: KAIL

Construction Fabric Content: TB-CVC-150 60/40 CTTN/POLY JERSEY 150G

For Department: 30

Season: Trans Sp Su BTS H

Style#: 306526

Test Units or Bulk Units

Date Sent: 02/28/19

Color Approval Due Date: 03/04/19

Ex Factory Date: 5/15x

Item: METAL GROMMET 16L		
BODY: BLACK		
BODY: GRAPHITE HEATHER		
Submit Round#: 1ST	Submit Round#: 1	
Color: GUN METAL	Color: 1	
Color comments:		
Item: METAL GROMMET 16L		
BODY: BALLET PINK		
BODY: CLOUDY HEATHER		
Submit Round#: 1ST	Submit Round#: 1	
Color: ROSE GOLD	Color: 1	
Color comments:		
Item: METAL GROMMET 16L		
BODY: TEA ROSE		
Submit Round#: 1ST	Submit Round#: 1	
Color: SILVER	Color: 1	
Color comments:		

APPROVED IN KOREA DURING
BTS COSTING TRIP



Brand: JUSTICE

Department: 30 KNITS

Class: 1504 FASHION SHORT SLEEVES

Create Date: 2018-11-29 10:02:28

Buyer: ALISON WARNER

Designer: HANNAH SCHMALTZ

Tech Designer: NORA CONNELLY

Modified Date: 2019-03-06 09:31:34

DESIGN INTENT

APPROVED
Skip

APPROVAL SUBMISSION:
COLOR
QUALITY

For layout, Quality confirm

Yarn dye stripe strikeoff Submit Form

Vendor: AGSK/SA
Vender Contact Name: JAMIE/LORI/JANE
Country/Dyehouse: KOR/SUNIL
Construction/Fiber Content :TB-CVCX2X2-170
57/38/5, cotton/poly/span, 2x2 rib 170gsm
For Department: 30
Season: BTS19
Style#: 306526
REMARK:

For: Justice
Test Units or Bulk Units: BULK
Date Sent: 2019-03-18
S/OFF Approval Due Date: ASAP (-3/17)
Ex Factory Date: 6/5/19x
Submit Round#: 2ND
Match Back Info:

A. CLOUDY HEATHER
B. CREAM
C. TEA ROSE
D.
E.
F.
G.

GR# BTS19 30 030 Colorway_35

List colors in print below

S/OFF (100% AW) @BODY



3/20 APPROVED



Brand: JUSTICE
Department: 30 KNITS
Class: 1504 FASHION SHORT SLEEVES
Create Date: 2018-11-29 10:02:28

Buyer: ALISON WARNER
Designer: HANNAH SCHMALTZ
Tech Designer: NORA CONNELLY
Modified Date: 2019-03-06 09:31:34

DESIGN INTENT

APPROVAL SUBMISSION

For layout, Quality confirm

Yarn dye stripe off Submit Form

APPROVED 3/19 BULK

Justice

For :
Test Units or Bulk Units :
Date Sent : 2019-03-18
S/OFF Approval Due Date: ASAP (3/19)
Ex Factory Date: 6/5/19x
Submit Round# : 2ND
Match Back Info :

Vendor : AGSK/SA
Vender Contact Name : JAMIE/LORI/JANE
Country/Dyehouse: KOR/SUNIL
Construction/Fiber Content : TB-CVCX2X2-170
S7/38/S, cotton/poly/span, 2x2 rib 170gsm
For Department : 30
Season : BTS19
Style# : 306526
REMARK:

Lost colors in print below

A.	TEA ROSE
B.	CLOUDY HEATHER
C.	CREAM
D.	
E.	
F.	
G.	

S/OFF [100% AW] @BODY

3/20 APPROVED

	Brand:	JUSTICE	Buyer:	ALISON WARNER
	Department:	30 KNITS	Designer:	HANNAH SCHMALTZ
	Class:	1504 FASHION SHORT SLEEVES	Tech Designer:	NORA CONNELLY
	Create Date:	2018-11-29 10:02:28	Modified Date:	2019-03-06 09:31:34

BILL OF MATERIALS

FABRIC										
Material No	Material Name	Comments	BLACK		GRAPHITE HEATHER		CLOUDY HEATHER		TEA ROSE	
195	CVC/ELASTANE 2X2 RIB 170 GSM	BODY	BLACK		GRAPHITE HEATHER		BTS19_3 0_030_C OLORWAY_35		BTS19_3 0_030_C OLORWAY_36	
195	CVC/ELASTANE 2X2 RIB 170 GSM	BINDING AT NECK, ARM, AND LACE UP, LACE UP TIES	BLACK		GRAPHITE HEATHER		CLOUDY H EATHER		TEA ROSE	

FABRIC				
Material No	Material Name	Comments	BALLET PINK	
195	CVC/ELASTANE 2X2 RIB 170 GSM	BODY	BALLET P INK	
195	CVC/ELASTANE 2X2 RIB 170 GSM	BINDING AT NECK, ARM, AND LACE UP, LACE UP TIES	BALLET P INK	

TRIM										
Material No	Material Name	Comments	BLACK		GRAPHITE HEATHER		CLOUDY HEATHER		TEA ROSE	
2457	THREAD		DTM		DTM		DTM		DTM	
10	J-MISC	GROMMETS @ CF AS PER 700261	GUNMETA L		GUNMETA L		GUNMETA L		HANGER ROSE GOLD	

TRIM				
Material No	Material Name	Comments	BALLET PINK	
2457	THREAD		DTM	
10	J-MISC	GROMMETS @ CF AS PER 700261	HANGER ROSE GO LD	

LABELS / HANGTAGS						
Material No	Material Name	Comments	BLACK	GRAPHITE HEATHER	CLOUDY HEATHER	TEA ROSE
7196	2016 GENERIC HEAT TRANSFER LABEL					



Brand:

JUSTICE

Buyer:

ALISON WARNER

Department:

30 KNITS

Designer:

HANNAH SCHMALTZ

Class:

1504 FASHION SHORT SLEEVES

Tech Designer:

NORA CONNELLY

Create Date:

2018-11-29 10:02:28

Modified Date:

2019-03-06 09:31:34

BILL OF MATERIALS

LABELS / HANGTAGS

Material No	Material Name	Comments	BLACK	GRAPHITE HEATHER	CLOUDY HEATHER	TEA ROSE
7462	2016 NON BRANDED CARE AND CONTENT LABEL					
9469	2017 INTERNATIONAL MAIN LABEL					
12263	2018 JST 1 1 PIECE HANGING PRICE TICKET					
7535	2016 TOPS SIZE STICKERS					

LABELS / HANGTAGS

Material No	Material Name	Comments	BALLET PINK
7196	2016 GENERIC HEAT TRANSFER LABEL		
7462	2016 NON BRANDED CARE AND CONTENT LABEL		
9469	2017 INTERNATIONAL MAIN LABEL		
12263	2018 JST 1 1 PIECE HANGING PRICE TICKET		
7535	2016 TOPS SIZE STICKERS		



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GRADED MEASUREMENTS

Tolerance Model : TOPS SPLIT -TOL

Size Range :

SPLIT SIZE 2019

POM Descr :

Base Size :

10

Grading Method/UM :

Product Category :

JUSTICE

POM	Description	Tol-	Tol+	6	7	8	10	12	14/16	18/20	10/12P	14/16P	18P	20P	22P	24P
LTH100LG	CF LENGTH FROM HPS - LONG (19- 23 1/2" FROM HPS)	-1/2	1/2	15 3/4	17	18	19	19 3/4	21 1/2	22 1/2	20	21 3/4	23 1/8	23 3/8	23 5/8	23 7/8
LTH100LG	CB LENGTH FROM HPS - LONG (19- 23 1/2" FROM HPS)	-1/2	1/2	15 1/2	16 3/4	17 3/4	18 3/4	19 1/2	21 1/4	22 1/4	19 3/4	21 1/2	22 7/8	23 1/8	23 3/8	23 5/8
ACR301TK	ACROSS SHOULDER EDGE TO EDGE--TANK	-1/4	1/4	10 5/8	10 7/8	11 1/8	11 1/2	11 7/8	12 5/8	13 3/8	12 5/8	13 3/8	13 3/4	14	14 1/4	14 1/2
ACR201TK	ACROSS BACK @ MID AH - SEAM TO SEAM--TANK	-1/4	1/4	9 5/8	9 7/8	10 1/8	10 1/2	10 7/8	11 5/8	12 3/8	11 5/8	12 3/8	12 3/4	13	13 1/4	13 1/2
ACR101TK	ACROSS FRONT @ MID AH - SEAM TO SEAM --TANK	-1/4	1/4	9 1/8	9 3/8	9 5/8	10	10 3/8	11 1/8	11 7/8	11 1/8	11 7/8	12 1/4	12 1/2	12 3/4	13
BST101	BUST/CHEST 1" BELOW ARMHOLE (1/2)	-1/2	1/2	11 1/2	12	12 3/4	13 1/2	14 1/4	15 3/4	17 1/4	15 3/4	17 1/4	18	18 3/4	19 3/4	20 3/4
SWP101KT	SWEEP STRAIGHT @ 1/2" ABOVE HEM EDGE (1/2)--KNIT	-1/2	1/2	12	12 1/2	13 1/4	14	15	16 3/4	18 1/2	16 1/4	18 1/4	18 3/4	19 1/4	20 1/4	21 1/4
NCK101TK	NECK OPENING WIDTH @ HPS - EDGE TO EDGE--TANK	-1/4	1/4	6 5/8	6 7/8	7 1/8	7 1/2	7 7/8	8 3/8	8 7/8	7 7/8	8 5/8	9 1/8	9 1/8	9 1/8	9 1/8
NCK106	MINIMUM NECK OPENING (1/2)	0	1/2	11	11	11 1/4	11 1/2	11 3/4	12	12	11 1/2	11 3/4	12	12	12	12
NCK302	BACK NECK DEPTH HPS TO CB NECK EDGE - HIGH NECK	-1/8	1/8	1 3/8	1 3/8	1 3/8	1 1/2	1 1/2	1 5/8	1 5/8	1 5/8	1 5/8	1 3/4	1 3/4	1 3/4	1 3/4
NCK202	FRONT NECK DEPTH HPS TO CF NECK EDGE - HIGH NECK (LESS THAN 4" TO EDGE)	-1/8	1/8	3 1/8	3 1/4	3 3/8	3 1/2	3 5/8	3 3/4	3 3/4	3 5/8	3 7/8	4 1/8	4 3/8	4 3/8	4 3/8
NCK202	FRONT NECK DEPTH HPS TO CF MODESTY PANEL EDGE - HIGH NECK (LESS THAN 4" TO EDGE)	-1/8	1/8	3 3/8	3 1/2	3 5/8	3 3/4	3 7/8	4	4	3 7/8	4 1/8	4 3/8	4 5/8	4 5/8	4 5/8
DET100SH	FRONT PLACKET LENGTH--SHORT	-1/4	1/4	3 1/2	3 1/2	3 1/2	3 1/2	3 1/2	3 1/2	3 1/2	3 1/2	4	4	4	4	4
DET201	KEYHOLE/NOTCH WIDTH @ TOP	-1/8	1/8	1/2	1/2	3/4	3/4	3/4	3/4	1	3/4	3/4	1	1	1	1
SHR100	SHOULDER SLOPE	-1/4	1/4	7/8	7/8	7/8	1	1	1	1 1/8	1 1/8	1 1/8	1 1/4	1 1/4	1 3/8	1 3/8
SHR101	SHOULDER FORWARD	-1/8	1/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	5/8	5/8	5/8	5/8	3/4	3/4
ARM104	ARMHOLE DEPTH FROM HPS	-1/4	1/4	6 1/4	6 1/2	6 3/4	7	7 1/4	7 3/4	8 1/4	7 1/2	8	8 1/4	8 1/2	8 3/4	9
SLV103SI	SLEEVE LENGTH S/S - FROM BTM OF COLD SHOULDER OPENING EDGE	-1/4	1/4	2 1/4	2 1/2	2 3/4	3	3 1/4	3 3/4	4 1/4	3 1/4	3 3/4	4	4 1/4	4 1/4	4 1/4
SLV404	SLEEVE WIDTH @ 1/2" ABOVE OPENING EDGE - S/S (1/2)	-1/4	1/4	4	4 1/4	4 1/2	4 3/4	5	5 1/2	6	5 1/4	5 3/4	6 1/4	6 3/4	7 1/8	7 1/2
MSC000	COLD SHLDR HOLE LENGTH-EDGE TO EDGE	-1/8	1/8	2 5/8	2 3/4	2 7/8	3	3 1/8	3 3/8	3 5/8	3 1/8	3 3/8	3 1/2	3 1/2	3 1/2	3 1/2
MSC000	FRONT COLD SHLDR HOLE WIDTH FROM IMAGINARY LINE @ CENTER TO EDGE	-1/8	1/8	1 1/2	1 1/2	1 3/4	1 3/4	1 3/4	1 7/8	2	1 7/8	2	2	2	2	2
MSC000	BACK COLD SHLDR HOLE WIDTH FROM IMAGINARY LINE @ CENTER TO EDGE	-1/8	1/8	1 1/4	1 1/4	1 1/2	1 1/2	1 1/2	1 5/8	1 3/4	1 5/8	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4



Company:
Brand:
Department:
Season:
Style Desc:

ASCENA
JUSTICE
30 KNITS
BTS 2019
SS COLD SHOULDER LACE UP

CONSTRUCTIONS

- General construction details:
- 1) 1/4" 2N 4TH overedge all seams and interior raw edges; 12-14 SPI
 - 2) Clear elastic in shoulder seams
 - 3) 12-14 SPI on topstitching unless otherwise noted.
 - 4) Use the correct time, temperature, and pressure to achieve the proper bond on all heat set embellishments without burning or discoloring the fabric.
 - 5) For stripe combos:
 - Use solid self fabric for bindings and placket.Stripe matching:
 - Do not have to match stripes at SS.
 - Do not have to match sleeve stripes at front armhole.
 - Stripes on sleeves must be cut the same/mirror each other.
 - Stripes must be placed straight and perpendicular to the grain line on F and B bodice pattern pieces.

Neckline:
3/8" "B" fold binding;
SN chainstitch along binding seam edge;
turn back ends to clean finish at CF neck opening edges and SN tack.

Cold Shoulder Opening:
3/8" "B" fold binding;
SN chainstitch along binding seam edge;
Join seam at back armhole.
Press seam allowance towards bodice and SN tack.

CF detail:
Placket with lace up detail and self modesty panel.
- See next sketch for more details.

Sleeve Opening:
Raw edge w/1/8" G Purl edge stitch;
Texturized threads in loopers;
Lettuce Hem; 34-36SPI

Sweep:
Raw edge w/1/8" G Purl edge stitch;
Texturized threads in loopers;
Lettuce Hem; 34-36SPI

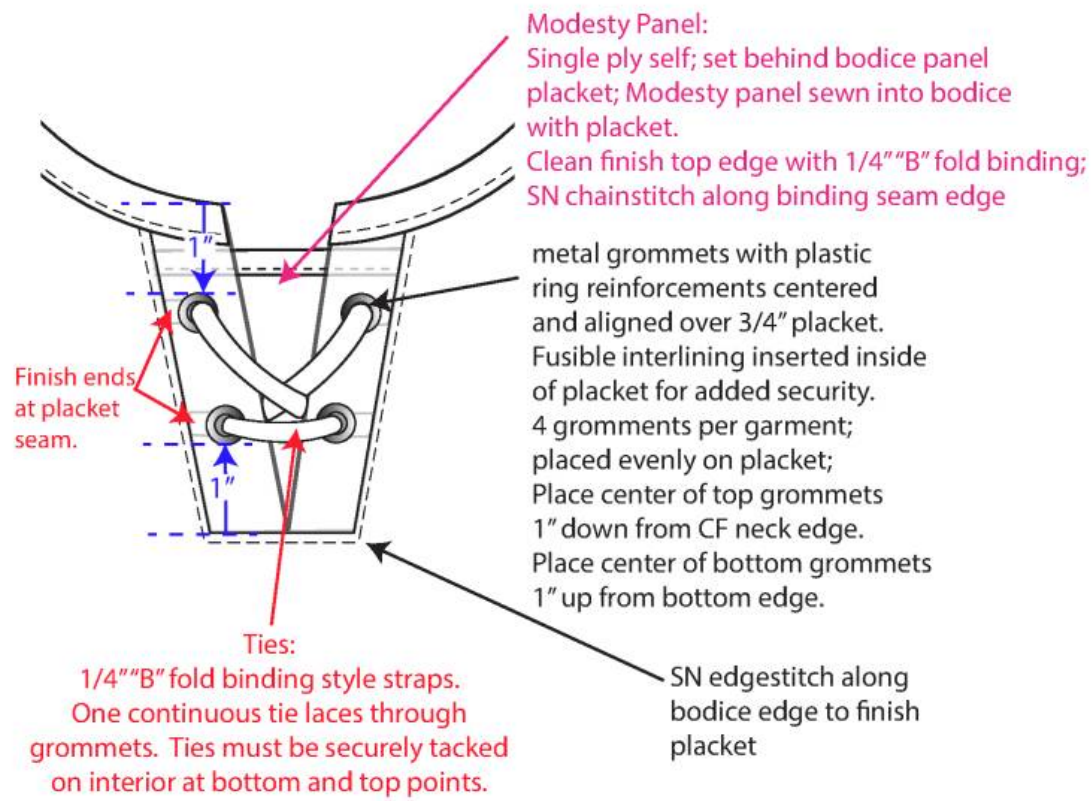
2 Thread Overedge	Single "purl" on Edge	503	Serging & Blindhemming	Specify 1) Width Bite (Ex. 1/8", 3/16", 1/4") 2) SPI.	Stitch formed by 1-needle thread and 1-looper thread with purl on edge of seam for serging or blindhemming ONLY.
For Sleeve and sweep Edge					



Company: ASCENA
Brand: JUSTICE
Department: 30 KNITS
Season: BTS 2019
Style Desc: SS COLD SHOULDER LACE UP

CONSTRUCTIONS

CF Lace Up Details:





Company: ASCENA
Brand: JUSTICE
Department: 30 KNITS
Season: BTS 2019
Style Desc: SS COLD SHOULDER LACE UP

INSTRUCTIONS

	<div>ARG-001</div> <p>TURN INSIDE OUT, MACHINE WASH COLD WITH LIKE COLORS, ONLY NON-CHLORINE BLEACH WHEN NEEDED, TUMBLE DRY LOW, WARM IRON ON REVERSE IF NEEDED, DO NOT IRON ON DECORATION</p> <p>Fiber Content: 57% Cotton 38% Polyester 5% Elastane</p>
A diagram showing the placement of the main label on the back of the garment. A curved line represents the neckline. An arrow points down from the center of the neckline to a rectangular box labeled 'Main'. Another arrow points down from the bottom center of the 'Main' box to the label 'CB', indicating the center back position.	<div>MAIN LABEL SCREEN AT CB NECK</div> <p>* Place main label 1 1/4" down from CB neck edge. *Set heat transfer label with proper time, temperature and pressure to achieve secure bond without burning the fabric</p>



Company: ASCENA
Brand: JUSTICE
Department: 30 KNITS
Season: BTS 2019
Style Desc: SS COLD SHOULDER LACE UP

INSTRUCTIONS

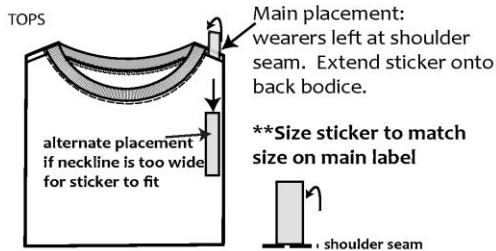
A diagram showing the placement of labels on a garment. A rectangular box is divided into three sections. The top section is labeled 'Tracking'. The middle section is labeled 'Care'. The bottom section is labeled '(if needed) International and Canada Stuff law'. An arrow points from the bottom section up towards the 'Care' section.	<table><tr><td></td><td>CARE/TRACK/ INTERNATIONAL AND CANADA STUFF LAW LABEL AT WEARER'S LEFT SIDE SEAM</td></tr></table> <p>instruction details:</p> <ul style="list-style-type: none">*Tracking label must include: Style Number, Factory ID, and Date of Initial Production.*Add international label for franchise POs only*Add Stuff law label -form 2 when product is stuffed, filled, quilted or padded* Standard garments: Label is placed 3" above bottom edge.* Cropped garments: Label is placed 1 1/2" above bottom edge.* Long garments (outerwear): Label is placed 4 1/2" above bottom edge* Garments w/sweep band seam: Label is placed 1 1/2" above band seam.* Garments w/side slits: Label is placed 1 1/2" above side slit* Garments w/hem tab: Label is placed 1/2" above tab		CARE/TRACK/ INTERNATIONAL AND CANADA STUFF LAW LABEL AT WEARER'S LEFT SIDE SEAM
	CARE/TRACK/ INTERNATIONAL AND CANADA STUFF LAW LABEL AT WEARER'S LEFT SIDE SEAM		
A diagram showing the placement of a price ticket on a garment. A rectangular box labeled 'Price Ticket' is shown with a line indicating it is to be attached to a garment. The garment is shown with a curved neckline and a seam allowance.	<table><tr><td>MAIN LABEL PLACEMENTS</td><td>PRICE TICKET IN WEARER'S LEFT SHOULDER SEAM</td></tr></table> <p>** Attach price ticket through seam allowance on body</p> <ul style="list-style-type: none">* Price tickets to be attached using a 3/8" long clear swift tack* Order price tickets/hangtags from approved suppliers"	MAIN LABEL PLACEMENTS	PRICE TICKET IN WEARER'S LEFT SHOULDER SEAM
MAIN LABEL PLACEMENTS	PRICE TICKET IN WEARER'S LEFT SHOULDER SEAM		



Company: ASCENA
Brand: JUSTICE
Department: 30 KNITS
Season: BTS 2019
Style Desc: SS COLD SHOULDER LACE UP

INSTRUCTIONS

SIZE STICKER PLACEMENT FOR TOPS



****Adjust placement of size sticker to avoid embellishment as necessary. If all over foil/embellishment, ok to proceed without size sticker.**

* Due to shoulder AW: Place sticker at wearer's left shoulder seam. Extend sticker onto back bodice.

*Size on sticker to match size on label

* Standard placement: Place sticker on wearer's left shoulder. Extend sticker onto back bodice 1" past shoulder seam

*Follow sketch for alternative placement if shoulder width is too small for sticker to fit

*Size on sticker to match size on label