

%%G code

%% P1

O366;

G90 G54 G20;

M6 T3;

M3 S1500;

G00 Y.5;

G00 X.5;

Z-.5;

G01 X.2 Y-.3 F5;

Z-.2

G00 X-.3 Y.2;

Z-.5

G01 X.3 Y.4 F5;

Z-.2;

G00 X-.3;

Z-.5;

G01 Y-.6;

Z-.2;

M05;

G28;

M02;

%% P2

O001;

G91 G54 G20;

G00 X2 Y1;

M03 S1000;

G01 Z-1.1;

X-1 Y3;

X-3; needs to be X-3 Y1 on same line

Y1;

Z0.2;

G00 Y-2;

G01 Z-0.2 F8;

X-2; Cutting tool travels in positive X direction

Z0.2;

M05;

G00 Y-1;

X-1 Y-1;

M02;