# **RESEARCH**

# Materials Knowledge Systems in Python - A Data Science Framework for Accelerated Development of Hierarchical Materials

David B Brough<sup>1</sup>, Daniel Wheeler<sup>2</sup> and Surya R. Kalidindi<sup>1,3\*</sup>

\*Correspondence:

surya.kalidindi@me.gatech.edu

<sup>1</sup>School of Computational Science and Engineering, Georgia Institute of Technology, 30332, Atlanta, USA

Full list of author information is available at the end of the article

### **Abstract**

There is a critical need for customized analytics that take into account the stochastic nature of the internal structure of materials at multiple length scales in order to extract relevant and transferable knowledge. Data driven Process-Structure-Property (PSP) linkages provide systemic, modular and hierarchical framework for community driven curation of materials knowledge, and its transference to design and manufacturing experts. The Materials Knowledge Systems in Python project (PyMKS) is the first open source materials data science framework that can be used to create high value PSP linkages for hierarchical materials that can be leveraged by experts in materials science and engineering, manufacturing, machine learning and data science communities. This paper describes the main functions available from this repository, along with illustrations of how these can be accessed, utilized, and potentially further refined by the broader community of researchers.

**Keywords:** Materials Knowledge Systems; Hierarchical Materials; Multiscale Materials; Python; Scikit-learn; NumPy; SciPy; Machine Learning

### 1 Introduction

Current practices for developing tools and infrastructure used in multiscale materials design, development, and deployment are generally highly localized (sometimes even within a single organization) resulting in major inefficiencies (duplication of effort, lack of code review, not engaging the right talent for the right task, etc.). Although it is well known that the pace of discovery and innovation significantly increases with effective collaboration [1–4], scaling such efforts to large heterogeneous communities such as those engaged in materials innovation has been very difficult.

The advent of information technology has facilitated massive electronic collaborations (generally referred to as e-collaborations) that have lead to significant advances in several domains including the discovery of the Higg's boson [5], the sequencing of the human genome [6], the Polymath project [7], the monitoring of species migration [8,9] and numerous open source software projects. E-collaborations allow experts from complementary domains to create highly productive collaborations that transcend geographical, temporal, cultural, and organizational distances. E-collaborations require a supporting cyber-infrastructure that allows team members to generate, analyze, disseminate, access, and consume information at dramatically increased pace and/or quantity [10]. A key element of this emerging cyber-infrastructure is open source software, as it eliminates collaboration hurdles due

Brough et al. Page 2 of 24

to software licenses and can help foster truly massive e-collaborations. In other words, even with collaborations involving proprietary data, open source cyber-infrastructure provides a common language that can facilitate e-collaborations with large numbers of team members.

Several recent national and international initiatives [11–13] have been launched with the premise that the adoption and utilization of modern data science and informatics toolsets offers a new opportunity to accelerate dramatically the design and deployment cycle of new advanced materials in commercial products. More specifically, it has been recognized that innovation cyber-ecosystems [14] are needed to allow experts from the materials science and engineering, design and manufacturing, and data science domains to collaborate effectively. The challenge in integrating these traditionally disconnected communities comes from the vast differences in how knowledge is captured, curated, and disseminated in these communities [15]. More specifically, knowledge systems in the materials field are rarely captured in a digital form. In order to create a modern materials innovation ecosystem, it is imperative that we design, develop, and launch novel collaboration platforms that allow automated distilling of materials knowledge from large amounts of heterogeneous data acquired through customized protocols that are necessarily diverse (elaborated next). It is also imperative that this curated materials knowledge is presented to the design and manufacturing experts in highly accessible (open) formats.

Customized materials design has great potential for impacting virtually all emerging technologies, with significant economic consequences [12, 13, 16–24]. However, materials design (including the design of a manufacturing process route) resulting in the combination of properties desired for a specific application is a highly challenging inverse problem due to the hierarchical nature of the internal structure of materials. Material properties are controlled by the materials' hierarchical internal structure as well as physical phenomena with timescales that vary at each of the hierarchical length scales (from the atomic to the macroscopic length scale). Characterization of the structure at each of these different length scales is often in the form of images which come from different experimental/computational techniques resulting in highly heterogeneous data. As a result, tailoring the material hierarchical structure to yield desired combinations of properties or performance characteristics is enormously difficult. Figure 1 provides a collection of materials images depicting material structures at different length scales, which are generally acquired using diverse protocols and are captured in equally diverse formats.

While the generation (from experiments and computer simulations) and dissemination of datasets consisting of heterogeneous images are necessary elements in a modern materials innovation ecosystem, there is an equally critical need for customized analytics that take into account the stochastic nature of these data at multiple length scales in order to extract high value, transferable, knowledge. Data-driven Process-Structure-Property (PSP) linkages [26] provides a systemic, modular, and hierarchical framework for community engagement (i.e., several people making complementary or overlapping contributions to the overall curation of materials knowledge). Computationally cheap PSP linkages also communicate effectively the curated materials knowledge to design and manufacturing experts in highly accessible formats.

Brough et al. Page 3 of 24

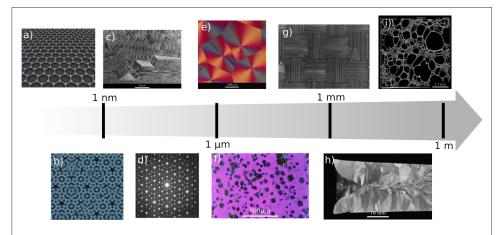


Figure 1 Heirarchical Materials structure at multiple length scales a). Simulated graphene crystalline structure. b). Simulated fivefold icosahedral Al-Ag quasicrystals. c). High resolution electron microscopy image of delamination cracks in h-BN particles subjected to compressive stress in the (0001) planes (within a silicon nitride particulate-reinforced silicon carbide composite). d). Electron diffraction pattern of an icosahedral Zn-Mg-Ho quasicrystal. e). Cross-polarised light image of spherulites in poly-3-hydroxy butyrate (PHB) f). Cast iron with magnesium induced spheroidised graphite. g). SEM micrograph of a taffeta textile fragment. h). Optical microscopy image of a cross-section of an aluminium casting. i). X-ray tomography image of open cell polyurethane foam. Images courtesy of Core-Materials [25].

The Materials Knowledge Systems in Python project (PyMKS) is the first open source materials data analytics toolkit that can be used to create high value PSP linkages for hierarchical materials in large scale efforts driven and directed by an entire community of users. In this regard, it could be a foundational element of the cyber-infrastructure needed to realize a modern materials innovation ecosystem.

# 2 Current Materials Innovation Ecosystem

Open access materials databases and computational tools are critical components of the cyber-infrastructure needed to curate materials knowledge through effective e-collaborations [27]. Several materials science open source computational toolsets and databases have emerged in recent years to help realize the vision outlined in the Materials Genome Initiative (MGI) and the Integrated Computational Materials Engineering (ICME) paradigm [12, 13, 16–24]. Yet, the creation and adoption of a standard materials taxonomy and database schema has not been established due to the unwieldy size of material descriptors and heterogeneous data. Additionally, the coupled physical phenomena that govern material properties are too complex to model all aspects of a material simultaneously using a single computational tool. Consequently, current practices have resulted in the development of computation tools and databases with a narrow focus on specific length/structure scales, material classes, or properties.

The NIST Data Gateway contains over 100 free and paid query-able web-based materials databases. These databases contain atomic structure, thermodynamics, kinetics, fundamental physical constants, x-ray spectroscopy, among other features [28]. The NIST DSpace provides a curation of links to several materials community databases [29]. The NIST Materials Data Curation Systems (MDCS) is a general online database that aims to facilitate the capturing, sharing, and transforming of

Brough et al. Page 4 of 24

materials data [30]. The Open Quantum Materials Database (OQMD) is an open source data repository for phase diagrams and electronic ground states computed using density functional theory [31]. MatWeb is a database containing materials properties for over 100,000 materials [32]. Atomic FLOW of Materials Discovery (AFLOW) databases millions of materials and properties and hosts computational tools that can be used for atomic simulations [33]. The Materials Project (and the tool pyMatgen) [34,35] provides open web-based access to computed information on known and predicted materials as well as analysis tools for electronic band structures. The Knowledgebase of Interatomic Models (OpenKIM) hosts open source tools for potentials for molecular simulation of materials [36]. PRedictive Integrated Structural Materials Science (PRISMS) hosts a suite of ICME tools and datastorage for the metals community focused on microstructure evolution and mechanical properties [37].

SPPARKS Kinetic Monte Carlo Simulator (SPPARKS) is a parallel Monte Carlo code for on-lattice and off-lattice models [38]. MOOSE is a parallel computational framework for coupled systems of nonlinear equations [39]. Dream3D is a tool used for synthetic microstructure generation, image processing and mesh creation for finite element [40].

While there exits a sizable number of standard analytics tools [41–50], none of them are tailored to create PSP linkages from materials structure image data and their associated properties. PyMKS aims to seed and nurture an emergent user group in the materials data analytics field for establishing homogenization and localization (PSP) linkages by leveraging open source signal processing and machine learning packages in Python. An overview of the PyMKS project accompanied with several examples is presented here. This paper is a call to others interested in participating in this open science activity.

# 3 Theoretical Foundations of Materials Knowledge Systems

Material properties are controlled by their internal structure and the diverse physical phenomena occurring at multiple time and length scales. Generalized composite theories [51,52] have been developed for hierarchical materials exhibiting well separated length scales in their internal structure. Generally speaking, these theories either address homogenization (i.e., communication of effective properties associated with the structure at a given length scale to a higher length scale) or localization (i.e., spatiotemporal distribution of the imposed macroscale loading conditions to the lower length scale). Consequently, homogenization and localization are the essential building blocks in communicating the salient information in both directions between hierarchical length/structure scales in multiscale materials modeling. It is also pointed out that localization is significantly more difficult to establish, and implicitly provides a solution to homogenization.

The most sophisticated composite theory available today that explicitly accounts for the full details of the material internal structure (also simply referred as microstructure) comes from the use of perturbation theories and Green's functions [51, 53–64]. In this formalism, one usually arrives at a series expansion for both homogenization and localization, where the individual terms in the series involve convolution integrals with kernels based on Green's functions. This series expansion

Brough et al. Page 5 of 24

was refined and generalized by Adams and co-workers [63,65,66] through the introduction of the concept of a microstructure function, which conveniently separates each term in the series into a physics-dependent kernel (based on Green's functions) and a microstructure-dependent function (based on the formalism of n-point spatial correlations [57–62]).

Materials Knowledge Systems (MKS) [67–73] complement these sophisticated physics-based materials composite theories with a modern data science approach to create a versatile framework for extracting and curating multiscale PSP linkages. More specifically, MKS employs a discretized version of the composite theories mentioned earlier to gain major computational advantages. As a result, highly adaptable and templatable protocols have been created and used successfully to extract robust and versatile homogenization and localization metamodels with impressive accuracy and broad applicability over large microstructure spaces.

The MKS framework is based on the notion of a microstructure function. The microstructure function provides a framework to represent quantities that describe material structure such as phase identifiers, lattice orientation, chemical composition, defect types and densities, among others (typically referred to as local states). The microstructure function,  $m_i(h;s)$ , represents a probability distribution for the given local state,  $h \in H$ , at each position,  $s \in S$ , in a given microstructure, j [74–77]. The introduction of the local state space H (i.e., the complete set of all potential local states) provides a consolidated variable space for combining the diverse attributes (often a combination of scalar and tensor quantities) needed to describe the local states in the material structure. The MKS framework requires a discretized description of  $m_i$ , which is denoted here as  $m_i[h;s]$ , where the  $[\cdot;\cdot]$  represent the discretized space (in contrast to  $(\cdot;\cdot)$ , which defines the continuous space). The ";" symbol separates indices in physical space to the right of ";" from indices in local state space to the left of ";". In most applications, S is simply tessellated into voxels on a regular (uniform) grid so that the position can be denoted by  $s \to i, j, k$  in three dimensions.

As noted earlier, the local state space in most advanced materials is likely to demand sophisticated representations. In prior work [69, 78, 79], it was found that spectral representations on functions on the local state space offered many advantages both in compact representation as well as in reducing the computational cost. In such cases, h indexes the spectral basis functions employed. The selection of these functions depends on the nature of local state descriptors. Examples include: (i) the primitive basis (or indicator functions) used to represent simple tessellation schemes [67, 68, 70–75, 80], (ii) generalized spherical harmonics used to represent functions over the orientation space [69, 78], and (iii) Legendre polynomials used to represent functions over the concentration space [79].

### 3.1 Homogenization

Comparing different microstructures is quite difficult even after expressing them in convenient discretized descriptions mainly due to the lack of a reference point or a natural origin for the index s in the tessellation of the microstructure volume. Yet the relative spatial distributions of the local states provide a valuable representation of the microstructure that can be used effectively to quantify the microstructure and

Brough et al. Page 6 of 24

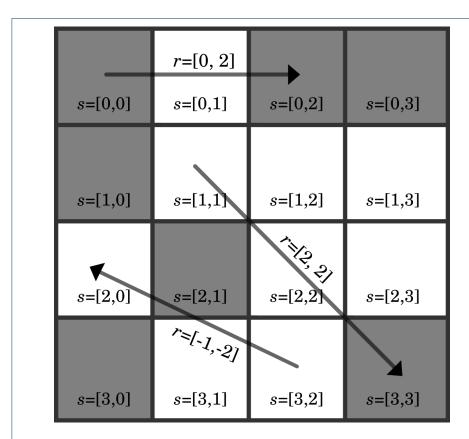


Figure 2 The discretization scheme for both the microstructure function and the vector space needed to define the spatial correlations, illustrated on a simple two-phase composite material. The discretized vectors  $\boldsymbol{r}$  describe the relative positions between different spatial locations.

compare it with other microstructures in robust and meaningful ways [73–75,77,80]. The lowest order of spatial correlations comes in the form of 2-point statistics and can be computed as a correlation of a microstructure function such that

$$f_{j}[h, h'; r] = \frac{1}{\Omega_{j}[r]} \sum_{s} m_{j}[h; s] m_{j}[h'; s + r]$$
(1)

where r is a discrete spatial vector within the voxelated domain specified by s,  $f_j[h,h';r]$  is one set of 2-point statistics for the local states h and h' and  $\Omega_j[r]$  is a normalization factor that depends on r [80]. The subscript j refers to a sample microstructure used for analysis (i.e., each j could refer to a microstructure image). The physical interpretation of the 2-point statistics is explained in Fig. 2 with a highly simplified two-phase microstructure (the two phases are colored white and gray). If the primitive basis is used to discretize both the spatial domain and the local state space then  $f_j[h,h';r]$  can be interpreted as the probability of finding local states h and h' at the tail and head, repsectively, of a randomly placed vector r.

2-Point statistics provide a meaningful representation of the microstructure, but create an extremely large feature space that often contains redundant information. Dimensionality reduction can be used to create low dimensional microstructure Brough et al. Page 7 of 24

descriptors from the sets of spatial correlations (based on different selections of h and h') with principal component analysis (PCA). The PCA dimensionality reduction can be mathematically expressed as

$$f_j[l] \approx \sum_{k \in K} \mu_j[k] \phi[k, l] + \overline{f[l]}$$
 (2)

In Eq. 2,  $f_j[l]$  is a contracted representation of  $f_j[h,h';r]$  as a large vector (i.e., l maps uniquely to every combination of h, h' and r deemed to be of interest in the analyses). The  $\mu_j[k]$  are low dimensional microstructure descriptors (the transformed 2-point statistics) or principal component scores (PC scores). The  $\phi[k,l]$  are the calibrated principle components (PCs) and the  $\overline{f[l]}$  are the mean values from the calibration ensemble of  $f_j[l]$  for each l. The  $k \in K$  indices refer to the  $\mu_j[k]$  in decreasing order of significance and are independent of l, l' and r. The main advantage of this approach is that the  $f_j[l]$  can be reconstructed to sufficient fidelity with only a small subset of  $\mu_j[k]$  [81].

After obtaining the needed dimensionality reduction in the representation of the material structure, machine learning models can be used to create homogenization PSP linkages of interest. As an example, a generic homogenization linkage can be expressed as

$$p_i^{\text{eff}} = \mathcal{F}(\mu_i[k]) \tag{3}$$

In Eq. 3,  $p_j^{\text{eff}}$  is the effective materials response (reflecting an effective property in structure-property linkages or an evolved low dimensional microstructure descriptor in process-structure linkages), and  $\mathcal{F}$  is a machine learning function that links  $\mu_j[k]$  to  $p_i^{\text{eff}}$ .

# 3.2 Localization

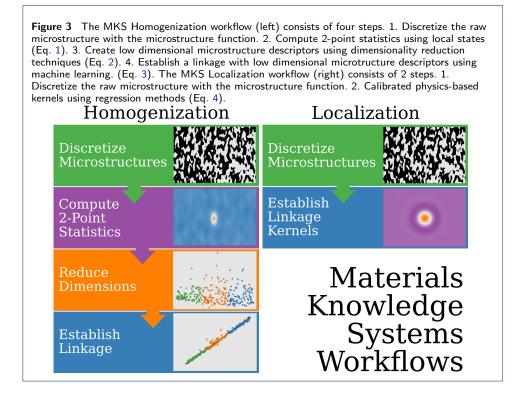
MKS Localization linkages are significantly more complex than the homogenization linkages. These are usually expressed in the same series forms that are derived in the general composite theories, while employing discretized kernels based on Green's functions [51, 53-64]. Mathematically, the MKS localization linkages are expressed as

$$p_{j}[s] = \sum_{h;r} \alpha[h;r] m_{j}[h;s-r] + \sum_{h,h';r,r'} \alpha[h,h';r,r'] m_{j}[h;s-r] m_{j}[h';s-r'] + \dots$$
(4)

In Eq. 4,  $p_j[s]$  is the spatially resolved (localized) response field (e.g., a response variable such as stress or strain rate in a structure-property linkage, or an evolved microstructure function in a process-structure linkage), and  $\alpha[h;r]$  are the Green's function based discretized influence kernels. These digital kernels are calibrated using regression methods [67–70, 78, 79].

Fig. 3 provides schematic overviews of the MKS homogenization and localization workflows. More detailed explanations on the MKS homogenization and localization linkages can be found in prior literature [67–75, 79, 80].

Brough et al. Page 8 of 24



# 4 Materials Knowledge Systems in Python

PyMKS is an object-oriented numerical implementation of the MKS theory developed in the literature [68]. It provides a high-level, computationally efficient, framework to implement data pipelines for classification, cataloging and quantifying materials structures for PSP relationships. PyMKS is written in Python, a natural choice for scientific computing due to its ubiquitous use among the data science community as well as many other favorable attributes [82]. PyMKS is licensed under the permissive MIT license [83] which allows for unrestricted distribution in commercial and non-commercial systems.

# 4.1 Core Functionality

PyMKS consists of four main components including a set of tools to compute 2-point statistics, tools for both homogenization and localization linkages and tools for discretizing the microstructure. In addition, PyMKS has modules for generating data sets using conventional numerical simulations and a module for custom visualization of microstructures. PyMKS builds on Scikit-learn's pipelining methodology to create materials specific machine learning models. This is a high level system for combining multiple data and machine learning transformations into a single customizable pipeline with only minimal required code. This approach makes cross-validation and parameter searches simple to implement and avoids the complicated book keeping issues associated with training, testing and validating data pipelines in machine learning.

The starting point for an MKS homogenization analysis is to use 2-point statistics as outlined in Eq. 1 and provided in PyMKS by the MKSStructureAnalysis object, which calculates the objective low dimensional structure descriptors,  $\mu_i[k]$ .

Brough et al. Page 9 of 24

The default dimensionality reduction technique is PCA, but any model that uses the transform\_fit or a "transformer" object can be substituted. After calculating the descriptors, the MKSHomogenizationModel is used to create linkages between the  $\mu_j[k]$  and the effective material response,  $p_j^{\rm eff}$ , as indicated in Eq. 3. The default machine learning algorithm is a polynomial regression, but any estimator with the fit and predict methods can be substituted to create the linkages between  $\mu_j[k]$  and  $p_j^{\rm eff}$ .

The MKSLocalizationModel object provides the MKS localization functionality. It calibrates the first order influence kernels  $\alpha[h;r]$  used to predict local materials responses,  $p_j[s]$ , as outlined in Eq. 4. The calibration of the influence kernels is achieved using a variety of linear regression techniques described in numerous previous studies [67–69,79]. The MKSLocalizationModel object uses fit and predict methods to follow the standard interface for a Scikit-learn estimator object.

To use either the homogenization or the localization models in PyMKS, the microstructure first needs to be represented by a microstructure function,  $m_j$  [h, s]. The bases module in PyMKS contains four transformer objects for generating the  $m_j$  [h, s] using a varietly of discretization methods [67-73, 79]. These four objects can be thought of as materials specific extension to the feature extraction module in Scikit-learn. A PrimitiveBasis object uses indicator (or hat) functions and is well suited for microstructures that have discrete local states (e.g., distinct thermodynamic phases). The LegendreBasis and FourierBasis objects create spectral representations of microstructure functions defined on nonperiodic and periodic continuous local state spaces, respectively. For example, functions over a range of chemical compositions can be described using LegendreBasis, while functions over orientations in two-dimensional space can be described using FourierBasis. Furthermore, GSHBasis creates compact spectral representations for functions over lattice orientation space (such as those needed to describe polycrystalline microstructures) [84–95].

PyMKS contains modest data generation tools (in the datasets module) that are used in both the PyMKS examples and the PyMKS test suite. The MicrostructureGenerator object creates stochastic microstructures using digital filters. This assists users in creating PyMKS workflows even when data is unavailable. PyMKS has objects for generating sample data from both a spinodal decomposition simulation (using the CahnHilliardSimulation object) and a linear elasticity simulation (using the ElasticFESimulation object). PyMKS comes with custom functions for visualizing microstructures in elegant ways (in the tools module). These are used extensively in the PyMKS example notebooks to minimize incidental code associated with visualization.

### 4.2 Underlying Technologies

PyMKS is built upon the highly optimized Python packages NumPy [96], SciPy [97], and Scikit-learn [43]. NumPy arrays are the primary data structure used throughout PyMKS and provide the basic vector and matrix manipulation operations. SciPy's signal processing and numerical linear algebra functions are used to calibrate models and generate synthetic data. PyMKS is highly integrated with Scikit-learn and

Brough et al. Page 10 of 24

mimics its simple API in order to leverage from Scikit-learn's data pipeling methodology for machine learning and data transformations. In addition, PyMKS uses the Pytest framework to automate execution of the test suite [98].

Optional packages that can be used with PyMKS include Simple Finite Elements in Python (SfePy) [99], the python wrapper for the FFTW library (pyFFTW) [100] and the plotting package Matplotlib [101]. SfePy is used to simulate linear elasticity to create sample response field data. PyFFTW is a hightly optimized Fast Fourier Transform library that enhances the efficiency of PyMKS and enables parallel computations in PyMKS. Matplotlib is used to generate custom microstructure visualizations.

### 4.3 Development Practices

PyMKS leverages from existing tools, standards and web resources wherever possible. In particular the developers are an open community that use GitHub for issue tracking and release management (see https://github.com/materialsinnovation/pymks). Additionally a Google group is used as a public forum to discuss the project development, support and announcements (see pymks-general@googlegroups.com). The Travis CI continuous integration tool is used to automate running the test suite for branches of the code stored on GitHub. Code standards are maintained by following the Python PEP8 standards and by reviewing code using pull requests on GitHub. Detailed administrative guidelines are outlined in the ADMINISTRATA.md document, and potential developers are encouraged to follow them.

# 5 Examples of Homogenization and Localization with PyMKS

A demonstration of the MKS homogenization and localization workflows as shown in Fig. 3 are presented in this section using PyMKS. Additional workflow examples can be found on the PyMKS website pymks.org.

# 5.1 Prediction of Effective Stiffness with Homogenization

### 5.1.1 Generation of Calibration Data

In this example the MKSHomogenizationModel is used to create a structureproperty linkage between a 2-phase composite material and effective stiffness  $C_{xx}$ .

Multiple classes of periodic microstructures and their effective elastic stiffness values can be generated by importing the make\_elastic\_stiffness function from pymks.datasets.

This function has several arguments. n\_samples is a list indicating the number of microstructures for each class. grain\_size and volume\_fraction are also lists that specify the average grain features and mean volume fractions for each of the microstructure classes. Variance in the volume fractions for each class can be controlled using percent\_variance which specifies a range of volume fractions centered about the mean values (i.e. volume\_fration ± percent\_variance). size indicates the dimensions of all the microstructures. elastic\_modulus and poissons\_ratio are used to indicate the material properties for each of the phases. Lastly, seed is used as the seed for the random number generator.

In this homogenization example, 50 samples from 16 different microstructures classes with dimensions  $21 \times 21$  and their effective stiffness values were created

Brough et al. Page 11 of 24

totaling to 800 samples. Each of the 16 classes have different sized microstructure features and volume fractions. The make\_elastic\_stiffness function returns the microstructures X and their associated stiffness values y.

```
from pymks.datasets import make_elastic_stiffness
import numpy as np
sample_size = 50
n_samples = [sample_size] * 16
grain_size = [(8, 8), (8, 6), (6, 8), (6, 6),
              (10, 4), (4, 10), (4, 4), (10, 10),
              (12, 2), (2, 12), (2, 2), (12, 12),
              (14, 1), (1, 14), (1, 1), (14, 14)]
volume_fraction = [(0.8, 0.2), (0.7, 0.3), (0.6, 0.4), (0.5, 0.5),
                   (0.2, 0.8), (0.3, 0.7), (0.4, 0.6), (0.5, 0.5),
                   (0.8, 0.2), (0.7, 0.3), (0.6, 0.4), (0.5, 0.5),
                   (0.2, 0.8), (0.3, 0.7), (0.4, 0.6), (0.5, 0.5)
percent_variance = 0.15
elastic_modulus = (300, 200)
poissons_ratio = (0.28, 0.3)
size = (21, 21)
seed = 1
X, y = make_elastic_stiffness(n_samples=n_samples,
                              volume_fraction=volume_fraction,
                              grain_size=grain_size, size=size,
                              percent_variance=percent_variance,
                              elastic_modulus=elastic_modulus,
                              poissons_ratio=poissons_ratio,
                              seed=seed)
```

An example microstructure from each of the 16 classes can be visualized by importing draw\_microstructures function from pymks.tools. The output from draw\_microstructures can be found in Fig. 4.

```
from pymks.tools import draw_microstructures

X_examples = X[1::sample_size]
draw_microstructures(X_examples, figsize=(4, 4))
```

## 5.1.2 Calibration of Homogenization Model

Before an instance of the MKSHomogenizationModel can be made, an instance of a basis class is needed to specify the discretization method for the microstructure functions (see Fig. 3). For this particular example, there are only 2 discrete phases numerated by 0 and 1. It has been shown that the primitive basis provides the most compact representation of discrete phases [67, 67, 70, 73–75, 77, 80]. In PyMKS the

Brough et al. Page 12 of 24

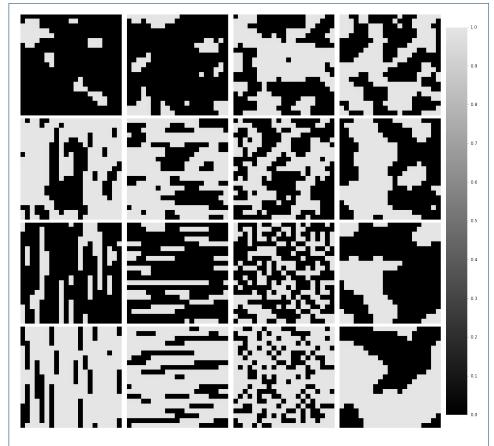


Figure 4 One sample from each of the 16 difference microstructure classes used for calibration of the homogenization model.

class PrimitiveBasis from pymks.bases can be used with n\_states equal to 2 and the domain equal to [0, 1].

The periodic axes as well as the set(s) of spatial correlations need to be specified in addition to the basis class for the MKSHomogenizationModel. This is done using the arguments periodic\_axes and correlations respectively. In practice the set of spatial correlations are a hyper parameter of our model that could be optimized, but for this example only the two autocorrelations will be used.

The default pipeline used to create the homogenization linkage uses PCA and polynomial regression objects for Scikit-learn. Using GridSearchCV from Scikit-learn, cross validation is used on the testing data to find the optimal number of principal components and degree of polynomial (based on the R-squared values) within a defined subspace for the hyper parameters for our model. A dictionary

Brough et al. Page 13 of 24

params\_to\_tune defines the subspace. For this example n\_components will be varied between 1 to 13 and degree of the polynomial regression will be varied between 1 to 3. StratifiedKFold is used to ensure that microstructures from each of the classes are used for each fold during cross validation. The array labels is used to label each of the classes.

The results of our parameter grid search can be examined by either printing or creating visualizations. The parameters and score of the best estimator can be printed as shown below.

```
from __future__ import print_function

print('Order of Polynomial', gs.best_estimator_.degree)

print('Number of Components', gs.best_estimator_.n_components)

print('R-squared Value', gs.score(X, y))

Order of Polynomial 2

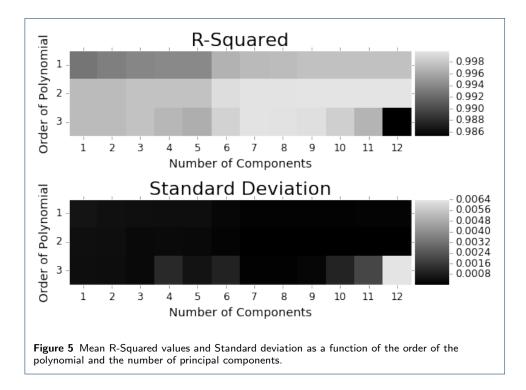
Number of Components 11

R-squared Value 0.999960653331
```

Two different visualizations of the results from GridsearchCV with can be created using draw\_gridscores\_matrix and draw\_gridscores from pymks.tools.

draw\_gridscores\_matrix provides a visualization of two matrices for both the mean R-squared values and their standard deviation. The output from draw\_gridscores\_matrix can be found in Fig. 5.

Brough et al. Page 14 of 24

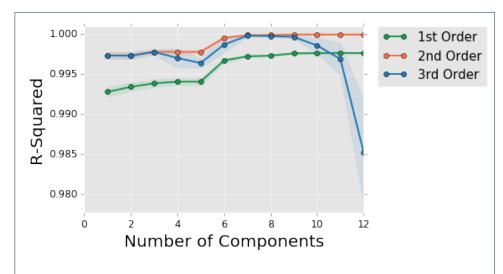


draw\_gridscores provides another view of the same information with the mean values indicated by the points and the standard deviation indication by the shared regions. The output from draw\_gridscores can be found in Fig. 6.

For the specified parameter range, the model with the highest R-squared value was found to have a 2nd order polynomial with 11 principal components. This model is calibrated using the entire training dataset and is used for the rest of the example.

```
model = gs.best_estimator_
model.fit(X, y)
```

Brough et al. Page 15 of 24



**Figure 6** The mean R-Squared values indicated by the points and the standard deviation indication by the shared regions as a function of the number of principal components for the first three orders of a polynomial function.

### 5.1.3 Prediction of Effective Stiffness Values

In order to validate our model, additional data is generated using the make\_elastic\_stiffness function again with the same parameters with the exception of the number of samples and the seed used for the random number generator. The function returns the new microstructure X\_new and their effective stiffness values y\_new.

```
test_sample_size = 10
n_samples = [test_sample_size] * 16

seed = 0

X_new, y_new = make_elastic_stiffness(
    n_samples=n_samples, size=size,
    grain_size=grain_size,
    volume_fraction=volume_fraction,
    percent_variance=percent_variance,
    elastic_modulus=elastic_modulus,
    poissons_ratio=poissons_ratio,
    seed=seed)
```

Effective stiffness values predicted by the model for the new data are generated using the predict method.

```
y_pred = model.predict(X_new)
```

A visualization of the PC scores for both the calibration and the validation data can be created using draw\_components\_scatter from pymks.tools. The output from draw\_components\_scatter can be found in Fig. 7

Because both the validation and the calibration data were generated from the make\_elastic\_stiffness function with the same parameters both sets of data

Brough et al. Page 16 of 24

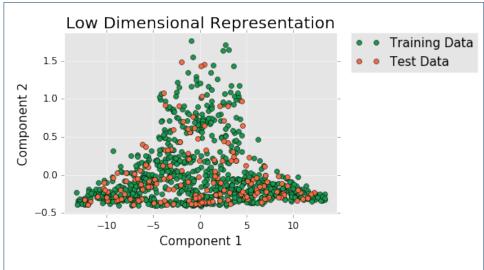


Figure 7 Low dimensional microstructure distributions ( $\mu_j[k]$  from Eq. 2) for both the calibration and validation datasets.

are different samples from the same distribution. Similar visualizations can provide insights on differences between different data sources.

To evaluate our model's predictions, a goodness-of-fit plot can be generated by importing draw\_goodness\_of\_fit from pymks.tools. The results from draw\_goodness\_of\_fit can be found in Fig. 8. Additionally the R-squared value for our predicted data can be printed.

```
print('R-squared value', model.score(X_new, y_new))
R-squared value 0.999949544961
```

# 5.2 Prediction of Local Strain Field with Localization

# 5.2.1 Generation of Calibration Data

In this example the MKSLocalizationModel is used to predict the local strain field for a three phase microstructure with elastic moduli values of 80 MPa, 100 MPa and 120 MPa; Poisson's ratio values all equal to 0.3 and a macroscopic im-

Brough et al. Page 17 of 24



posed strain equal to 0.02. The model is calibrated using delta microstructures (analogous to using a unit impulse response to find the kernel of a system in signal processing) [67]. The the material parameters specified above are used in a finite element simulation using the make\_elasticFEstrain\_delta function from pymks.datasets. The number of Poisson's ratio and elastic moduli values indicates the number of phases.

```
from pymks.datasets import make_elastic_FE_strain_delta
import numpy as np

n = 21
n_phases = 3

elastic_modulus = (80, 100, 120)
poissons_ratio = (0.3, 0.3, 0.3)
macro_strain = 0.02
size = (n, n)

X_delta, strains_delta = make_elastic_FE_strain_delta(
    elastic_modulus=elastic_modulus,
    poissons_ratio=poissons_ratio,
    size=size, macro_strain=macro_strain)
```

Delta microstructures are composed of only two phases with the center of the microstructure being a different phase from the rest. All permutations of the delta microstructures and their associated strain fields  $\varepsilon_{xx}$  are needed to calibrate the

Brough et al. Page 18 of 24

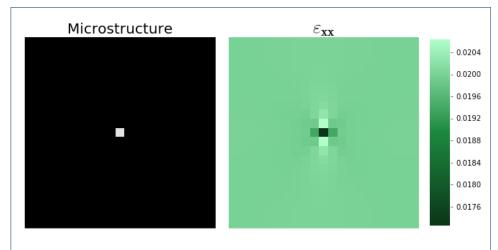


Figure 9 Delta microstructure (right) and its associated strain field (left). The delta microstructures and their local response fields are used to calibrated the localization model.

localization model. A delta microstructure and it's strain field can be visualized using draw\_microstructure\_strain from pymks.tools. The output from draw\_microstructure\_strain can be found in Fig. 9.

```
from pymks.tools import draw_microstructure_strain
draw_microstructure_strain(X_delta[0], strains_delta[0])
```

### 5.2.2 Calibration of the Localization Model

In order to make an instance of the MKSLocalizationModel, an instance of a basis class must first be created to specify the discretization method for the microstructure function (see Fig. 3). For this particular example, there are 3 discrete phases, therefore the PrimitiveBasis from pymks.bases will be used. The phases are enumerated by 0, 1 and 2, therefore we have three local states with a domain from 0 to 2. An instance of the PrimitiveBasis with these parameters can be used to create an instance of the MKSLocalizationModel as follows.

```
from pymks import MKSLocalizationModel
from pymks import PrimitiveBasis

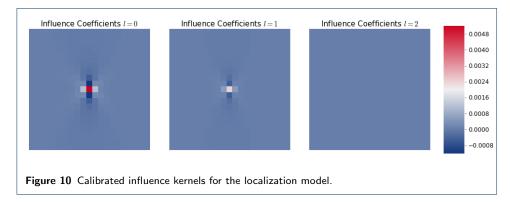
p_basis =PrimitiveBasis(n_states=3, domain=[0, 2])
model = MKSLocalizationModel(basis=p_basis)
```

With the delta microstructures and their strain fields, the influence kernels can be calibrated using the fit method. A visualization of the influence kernels can be generated using the draw\_coeff function from pymks.tools. The results from draw\_coeff can be found in Fig. 10.

```
from pymks.tools import draw_coeff

model.fit(X_delta, strains_delta)
draw_coeff(model.coef_)
```

Brough et al. Page 19 of 24



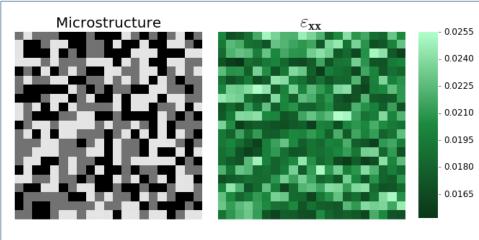


Figure 11 Random microstructure and its local strain field found using finite element analysis.

# 5.2.3 Prediction of the Strain Field for a Random Microstructure

Model validation is done by comparing strain fields computed using a finite element simulation and our localization model for the same random microstructure. The make\_elasticFEstrain\_random function from pymks.datasets generates a random microstructure and its strain field results from finite element analysis. The output from make\_elasticFEstrain\_random are visualized using draw\_microstructure\_strain can be found in Fig. 11.

```
from pymks.datasets import make_elastic_FE_strain_random

np.random.seed(101)

X, strain = make_elastic_FE_strain_random(
    n_samples=1, elastic_modulus=elastic_modulus,
    poissons_ratio=poissons_ratio, size=size,
    macro_strain=macro_strain)

draw_microstructure_strain(X[0], strain[0])
```

The localization model predicts the strain field by passing the random microstructure to the predict method. A visualization of the two strain fields from both the localization model and finite element analysis can be cre-

Brough et al. Page 20 of 24

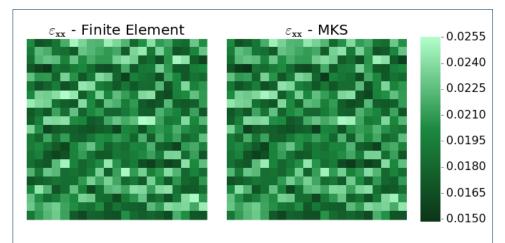


Figure 12 A comparison between the local strain field computed using finite element (left) and the prediction from the localization model (right).

ated using draw\_strains\_compare from pymks.tools. The output from draw\_strains\_compare can be found in Fig. 12.

```
from pymks.tools import draw_strains_compare

strain_pred = model.predict(X)
draw_strains_compare(strain[0], strain_pred[0])
```

These examples demonstrate the high level code that creates accurate and computationally efficient homogenization structure-property linkages using MKSHomogenizationModel and localization linkages using MKSLocalizationModel with PyMKS.

# 6 Conclusion

The MKS framework offers a practical and computationally efficient approach for distilling and disseminating the core knowledge gained from physics-based simulations and experiments using emerging concepts in modern data science. PyMKS is an open source project with a permissive license that provides simple high level APIs to access the MKS framework by implementing pipelines from Scikit-learn with customized objects for data from hierarchical materials. PyMKS has been launched with the aim to nucleate and grow an emergent community focused on establishing data-driven homogenization and localization Process-Structure-Property linkages for hierarchical materials.

# **Acknowledgements**

DBB and SRK acknowledge support from NSF-IGERT Award 1258425 and NIST 70NANB14H191.

### Author details

<sup>&</sup>lt;sup>1</sup>School of Computational Science and Engineering, Georgia Institute of Technology, 30332, Atlanta, USA.

<sup>&</sup>lt;sup>2</sup>Materials Science and Engineering Division, Material Measurement Laboratory, National Institute of Standards and Technology, 20899, Gaithersburg, USA. <sup>3</sup>George W. Woodruff School of Mechanical Engineering, Georgia Institute of Technology, 30332, Atlanta, USA.

Brough et al. Page 21 of 24

### References

1. Sawhney, M., Verona, G., Prandelli, E.: Collaborating to create: The internet as a platform for customer engagement in product innovation. Journal of interactive marketing 19(4), 4–17 (2005)

- Edwards, A.M., Bountra, C., Kerr, D.J., Willson, T.M.: Open access chemical and clinical probes to support drug discovery. Nature Chemical Biology 5(7), 436–440 (2009)
- Bayne-Smith, M., Mizrahi, T., Garcia, M.: Interdisciplinary community collaboration: Perspectives of community practitioners on successful strategies. Journal of Community Practice 16(3), 249–269 (2008)
- 4. Boudreau, K.: Open platform strategies and innovation: Granting access vs. devolving control. Management Science **56**(10), 1849–1872 (2010)
- 5. Aad, G., Abajyan, T., Abbott, B., Abdallah, J., Khalek, S.A., Abdelalim, A., Abdinov, O., Aben, R., Abi, B., Abolins, M., et al.: Observation of a new particle in the search for the standard model higgs boson with the atlas detector at the lhc. Physics Letters B 716(1), 1–29 (2012)
- Lander, E.S., Linton, L.M., Birren, B., Nusbaum, C., Zody, M.C., Baldwin, J., Devon, K., Dewar, K., Doyle, M., FitzHugh, W., et al.: Initial sequencing and analysis of the human genome. Nature 409(6822), 860–921 (2001)
- Cranshaw, J., Kittur, A.: The polymath project: lessons from a successful online collaboration in mathematics. In: Proceedings of the SIGCHI Conference on Human Factors in Computing Systems, pp. 1865–1874 (2011).
   ACM
- 8. Dickinson, J.L., Zuckerberg, B., Bonter, D.N.: Citizen science as an ecological research tool: challenges and benefits. Annual review of ecology, evolution and systematics 41, 149–72 (2010)
- Hochachka, W.M., Fink, D., Hutchinson, R.A., Sheldon, D., Wong, W.-K., Kelling, S.: Data-intensive science applied to broad-scale citizen science. Trends in ecology & evolution 27(2), 130–137 (2012)
- Atkins, D.: Revolutionizing science and engineering through cyberinfrastructure: Report of the national science foundation blue-ribbon advisory panel on cyberinfrastructure (2003)
- 11. Anderson, A.: Report to the president on ensuring american leadership in advanced manufacturing. Executive Office of the President (2011)
- 12. National Science and Technology Council Executive Office of the President: Materials Genome Initiative for Global Competitiveness. http://www.whitehouse.gov/sites/default/files/microsites/ostp/materials\_genome/\_initiative-final.pdf Accessed 2011-06-30
- 13. Materials Genome Initiative National Science and Technology Council Committee on Technology Subcommittee on the Materials Genome Initiative: Materials Genome Initiative Strategic Plan. http://www.whitehouse.gov/sites/default/files/microsites/ostp/NSTC/mgi\_strategic\_plan\_-\_dec\_2014.pdf Accessed 2014-12-30
- McDowell, D.L., Kalidindi, S.R.: The materials innovation ecosystem: A key enabler for the materials genome initiative. MRS Bulletin 41(04), 326–337 (2016)
- Kalidindi, S.R.: Data science and cyberinfrastructure: critical enablers for accelerated development of hierarchical materials. International Materials Reviews 60(3), 150–168 (2015)
- Ward, C.: Materials genome initiative for global competitiveness. In: 23rd Advanced Aerospace Materials and Processes (AeroMat) Conference and Exposition (2012). Asm
- 17. Allison, J., Backman, D., Christodoulou, L.: Integrated computational materials engineering: a new paradigm for the global materials profession. JOM 58(11), 25–27 (2006)
- 18. Allison, J.: Integrated computational materials engineering: A perspective on progress and future steps. JOM Journal of the Minerals, Metals and Materials Society **63**(4), 15–18 (2011)
- 19. Olson, G.B.: Designing a new material world. Science 288(5468), 993-998 (2000)
- on Integrated Computational Materials Engineering, N.R.C.U.C.: Integrated Computational Materials
   Engineering: a Transformational Discipline for Improved Competitiveness and National Security. National
   Academies Press, ??? (2008)
- 21. Schmitz, G.J., Prahl, U.: Integrative Computational Materials Engineering: Concepts and Applications of a Modular Simulation Platform. John Wiley & Sons, ??? (2012)
- 22. Robinson, L.: TMS Study charts a course to Successful ICME Implementation. Springer (2013)
- 23. Allison, J.E.: Integrated computational materials engineering (icme): A transformational discipline for the global materials profession. Metals and Materials, 223
- 24. A Study Organized by The Minerals, Metals & Materials Society: Integrated Computational Materials Engineering (ICME): Implementing ICME in the Aerospace, Automotive, and Maritime Industries
- CORE-Materials: CORE-Materials A resource repository contains a large number of open educational resources (OERs) in Materials Science and Engineering. https://www.flickr.com/people/core-materials/. [Online; accessed 6-April-2016] (2009)
- 26. Kalidindi, S.R.: Hierarchical Materials Informatics: Novel Analytics for Materials Data. Elsevier, ??? (2015)
- 27. Bhat, T.N., Bartolo, L.M., Kattner, U.R., Campbell, C.E., Elliott, J.T.: Strategy for extensible, evolving terminology for the materials genome initiative efforts. JOM 67(8), 1866–1875 (2015)
- of Standards, N.I., Technology: NIST Data Gateway. http://srdata.nist.gov/gateway/ Accessed 2016-04-01
- 29. Laboratory, N.M.M.: NIST Repositories DSpace. https://materialsdata.nist.gov/dspace/xmlui/ Accessed 2016-04-01
- 30. of Standards, N.I., Technology: NIST Data Curation System. https://mgi.nist.gov/materials-data-curation-system Accessed 2016-04-01
- Saal, J.E., Kirklin, S., Aykol, M., Meredig, B., Wolverton, C.: Materials design and discovery with high-throughput density functional theory: the open quantum materials database (oqmd). Jom 65(11), 1501–1509 (2013)
- 32. MatWeb, L.: MatWeb Materials Property Data. http://www.matweb.com/ Accessed 2016-04-01
- 33. Curtarolo, S., Setyawan, W., Hart, G.L., Jahnatek, M., Chepulskii, R.V., Taylor, R.H., Wang, S., Xue, J.,

Brough et al. Page 22 of 24

- Yang, K., Levy, O., et al.: Aflow: an automatic framework for high-throughput materials discovery. Computational Materials Science 58, 218–226 (2012)
- Ong, S.P., Richards, W.D., Jain, A., Hautier, G., Kocher, M., Cholia, S., Gunter, D., Chevrier, V.L., Persson, K.A., Ceder, G.: Python materials genomics (pymatgen): A robust, open-source python library for materials analysis. Computational Materials Science 68, 314–319 (2013)
- 35. Jain, A., Ong, S.P., Hautier, G., Chen, W., Richards, W.D., Dacek, S., Cholia, S., Gunter, D., Skinner, D., Ceder, G., et al.: Commentary: The materials project: A materials genome approach to accelerating materials innovation. Apl Materials 1(1), 011002 (2013)
- Project, K.: OpenKIM The Knowledgebase of Interatomic Models. https://openkim.org/ Accessed 2016-04-01
- Project, P.: PRedictive Integrated Structural Materials Science (PRISMS). http://www.prisms-center.org/#/home Accessed 2016-04-01
- 38. Plimpton, S., Thompson, A., Slepoy, A.: SPPARKS kinetic Monte Carlo simulator (2012)
- Gaston, D., Newman, C., Hansen, G., Lebrun-Grandie, D.: Moose: A parallel computational framework for coupled systems of nonlinear equations. Nuclear Engineering and Design 239(10), 1768–1778 (2009)
- 40. Groeber, M.A., Jackson, M.A.: Dream. 3d: a digital representation environment for the analysis of microstructure in 3d. Integrating Materials and Manufacturing Innovation 3(1), 1–17 (2014)
- 41. Littell, R.C.: Sas. Wiley Online Library, ??? (2006)
- 42. Seabold, S., Perktold, J.: Statsmodels: Econometric and statistical modeling with python. In: Proceedings of the 9th Python in Science Conference, pp. 57–61 (2010)
- Pedregosa, F., Varoquaux, G., Gramfort, A., Michel, V., Thirion, B., Grisel, O., Blondel, M., Prettenhofer, P., Weiss, R., Dubourg, V., et al.: Scikit-learn: Machine learning in python. The Journal of Machine Learning Research 12, 2825–2830 (2011)
- 44. Albanese, D., Visintainer, R., Merler, S., Riccadonna, S., Jurman, G., Furlanello, C.: mlpy: Machine learning python. arXiv preprint arXiv:1202.6548 (2012)
- 45. Goodfellow, I.J., Warde-Farley, D., Lamblin, P., Dumoulin, V., Mirza, M., Pascanu, R., Bergstra, J., Bastien, F., Bengio, Y.: Pylearn2: a machine learning research library. arXiv preprint arXiv:1308.4214 (2013)
- McKinney, W.: Python for Data Analysis: Data Wrangling with Pandas, NumPy, and IPython. "O'Reilly Media, Inc.", ??? (2012)
- 47. Müller, A.C., Behnke, S.: Pystruct: learning structured prediction in python. The Journal of Machine Learning Research 15(1), 2055–2060 (2014)
- 48. Demšar, J., Zupan, B., Leban, G., Curk, T.: Orange: From Experimental Machine Learning to Interactive Data Mining. Springer, ??? (2004)
- Abadi, M., Agarwal, A., Barham, P., Brevdo, E., Chen, Z., Citro, C., Corrado, G.S., Davis, A., Dean, J., Devin, M., et al.: Tensorflow: Large-scale machine learning on heterogeneous distributed systems. arXiv preprint arXiv:1603.04467 (2016)
- Van Der Walt, S., Schönberger, J.L., Nunez-Iglesias, J., Boulogne, F., Warner, J.D., Yager, N., Gouillart, E., Yu, T.: scikit-image: image processing in python. PeerJ 2, 453 (2014)
- Hill, R.: Elastic properties of reinforced solids: some theoretical principles. Journal of the Mechanics and Physics of Solids 11(5), 357–372 (1963)
- 52. Hashin, Z.: Analysis of composite materials—a survey. Journal of Applied Mechanics 50(3), 481-505 (1983)
- 53. Brown Jr, W.F.: Solid mixture permittivities. The Journal of Chemical Physics 23(8), 1514-1517 (1955)
- Kröner, E.: Statistical modelling. In: Modelling Small Deformations of Polycrystals, pp. 229–291. Springer, ??? (1986)
- Kröner, E.: Bounds for effective elastic moduli of disordered materials. Journal of the Mechanics and Physics of Solids 25(2), 137–155 (1977)
- 56. Kröner, E.: Statistical Continuum Mechanics. Springer, ??? (1972)
- 57. Etingof, P., Adams, B.L.: Representations of polycrystalline microstructure by n-point correlation tensors. Texture, Stress, and Microstructure 21(1), 17–37 (1993)
- 58. Adams, B.L., Olson, T.: The mesostructure—properties linkage in polycrystals. Progress in Materials Science 43(1), 1–87 (1998)
- Fullwood, D.T., Adams, B.L., Kalidindi, S.R.: A strong contrast homogenization formulation for multi-phase anisotropic materials. Journal of the Mechanics and Physics of Solids 56(6), 2287–2297 (2008)
- Torquato, S.: Random Heterogeneous Materials: Microstructure and Macroscopic Properties vol. 16. Springer, ??? (2013)
- Li, D., Saheli, G., Khaleel, M., Garmestani, H.: Quantitative prediction of effective conductivity in anisotropic heterogeneous media using two-point correlation functions. Computational Materials Science 38(1), 45–50 (2006)
- 62. Milhans, J., Li, D., Khaleel, M., Sun, X., Garmestani, H.: Prediction of the effective coefficient of thermal expansion of heterogeneous media using two-point correlation functions. Journal of Power Sources 196(8), 3846–3850 (2011)
- 63. Adams, B.L., Kalidindi, S., Fullwood, D.T.: Microstructure-sensitive Design for Performance Optimization Butterworth-Heinemann, ??? (2013)
- Garmestani, H., Lin, S., Adams, B., Ahzi, S.: Statistical continuum theory for large plastic deformation of polycrystalline materials. Journal of the Mechanics and Physics of Solids 49(3), 589–607 (2001)
- 65. Adams, B.L., Gao, X.C., Kalidindi, S.R.: Finite approximations to the second-order properties closure in single phase polycrystals. Acta Materialia **53**(13), 3563–3577 (2005)
- Binci, M., Fullwood, D., Kalidindi, S.R.: A new spectral framework for establishing localization relationships for elastic behavior of composites and their calibration to finite-element models. Acta Materialia 56(10), 2272–2282 (2008)
- 67. Landi, G., Niezgoda, S.R., Kalidindi, S.R.: Multi-scale modeling of elastic response of three-dimensional voxel-based microstructure datasets using novel dft-based knowledge systems. Acta Materialia 58(7),

Brough et al. Page 23 of 24

- 2716-2725 (2010)
- 68. Kalidindi, S.R., Niezgoda, S.R., Landi, G., Vachhani, S., Fast, T.: A novel framework for building materials knowledge systems. Computers, Materials, & Continua 17(2), 103–125 (2010)
- Yabansu, Y.C., Patel, D.K., Kalidindi, S.R.: Calibrated localization relationships for elastic response of polycrystalline aggregates. Acta Materialia 81, 151–160 (2014)
- Al-Harbi, H.F., Landi, G., Kalidindi, S.R.: Multi-scale modeling of the elastic response of a structural component made from a composite material using the materials knowledge system. Modelling and Simulation in Materials Science and Engineering 20(5), 055001 (2012)
- 71. Kalidindi, S.R., Niezgoda, S.R., Salem, A.A.: Microstructure informatics using higher-order statistics and efficient data-mining protocols. Jom **63**(4), 34–41 (2011)
- 72. Gupta, A., Cecen, A., Goyal, S., Singh, A.K., Kalidindi, S.R.: Structure–property linkages using a data science approach: Application to a non-metallic inclusion/steel composite system. Acta Materialia 91, 239–254 (2015)
- 73. Çeçen, A., Fast, T., Kumbur, E., Kalidindi, S.: A data-driven approach to establishing microstructure–property relationships in porous transport layers of polymer electrolyte fuel cells. Journal of Power Sources 245, 144–153 (2014)
- Niezgoda, S.R., Kanjarla, A.K., Kalidindi, S.R.: Novel microstructure quantification framework for databasing, visualization, and analysis of microstructure data. Integrating Materials and Manufacturing Innovation 2(1), 1–27 (2013)
- 75. Niezgoda, S.R., Yabansu, Y.C., Kalidindi, S.R.: Understanding and visualizing microstructure and microstructure variance as a stochastic process. Acta Materialia **59**(16), 6387–6400 (2011)
- Qidwai, S.M., Turner, D.M., Niezgoda, S.R., Lewis, A.C., Geltmacher, A.B., Rowenhorst, D.J., Kalidindi, S.R.: Estimating the response of polycrystalline materials using sets of weighted statistical volume elements. Acta Materialia 60(13), 5284–5299 (2012)
- 77. Niezgoda, S.R., Turner, D.M., Fullwood, D.T., Kalidindi, S.R.: Optimized structure based representative volume element sets reflecting the ensemble-averaged 2-point statistics. Acta Materialia **58**(13), 4432–4445 (2010)
- Yabansu, Y.C., Kalidindi, S.R.: Representation and calibration of elastic localization kernels for a broad class of cubic polycrystals. Acta Materialia 94, 26–35 (2015)
- 79. Brough, D.B., Wheeler, D., Warren, J.A., Kalidindi, S.R.: Microstructure-based knowledge systems for capturing process-structure evolution linkages. Current Opinion in Solid State and Materials Science (2016)
- 80. Cecen, A., Fast, T., Kalidindi, S.R.: Versatile algorithms for the computation of 2-point spatial correlations in quantifying material structure. Integrating Materials and Manufacturing Innovation 5(1), 1–15 (2016)
- 81. Hotelling, H.: Analysis of a complex of statistical variables into principal components. Journal of educational psychology 24(6), 417 (1933)
- 82. Pérez, F., Granger, B.E., Hunter, J.D.: Python: An ecosystem for scientific computing. Computing in Science & Engineering 13(2), 13–21 (2011). doi:10.1109/MCSE.2010.119
- 83. The MIT License (MIT). https://opensource.org/licenses/mit-license.php. Accessed: 2016-05-18
- 84. Kalidindi, S.R., Duvvuru, H.K., Knezevic, M.: Spectral calibration of crystal plasticity models. Acta Materialia 54(7), 1795–1804 (2006)
- Shaffer, J.B., Knezevic, M., Kalidindi, S.R.: Building texture evolution networks for deformation processing of
  polycrystalline fcc metals using spectral approaches: applications to process design for targeted performance.
  International Journal of Plasticity 26(8), 1183–1194 (2010)
- 86. Knezevic, M., Levinson, A., Harris, R., Mishra, R.K., Doherty, R.D., Kalidindi, S.R.: Deformation twinning in az31: influence on strain hardening and texture evolution. Acta Materialia **58**(19), 6230–6242 (2010)
- 87. Al-Harbi, H.F., Knezevic, M., Kalidindi, S.R.: Spectral approaches for the fast computation of yield surfaces and first-order plastic property closures for polycrystalline materials with cubic-triclinic textures. Computers, Materials, & Continua 15(2), 153–172 (2010)
- 88. Duvvuru, H.K., Knezevic, M., Mishra, R.K., Kalidindi, S.R.: Application of microstructure sensitive design to fcc polycrystals. In: Materials Science Forum, vol. 546, pp. 675–680 (2007). Trans Tech Publ
- Li, D., Garmestani, H., Schoenfeld, S.: Evolution of crystal orientation distribution coefficients during plastic deformation. Scripta Materialia 49(9), 867–872 (2003)
- Li, D., Garmestani, H., Adams, B.: A texture evolution model in cubic-orthotropic polycrystalline system. International journal of plasticity 21(8), 1591–1617 (2005)
- 91. Li, D., Garmestani, H., Ahzi, S.: Processing path optimization to achieve desired texture in polycrystalline materials. Acta materialia 55(2), 647–654 (2007)
- 92. Li, D.S., Bouhattate, J., Garmestani, H.: Processing path model to describe texture evolution during mechanical processing. In: Materials Science Forum, vol. 495, pp. 977–982 (2005). Trans Tech Publ
- 93. Creuziger, A., Hu, L., Gnäupel-Herold, T., Rollett, A.D.: Crystallographic texture evolution in 1008 steel sheet during multi-axial tensile strain paths. Integrating Materials and Manufacturing Innovation 3(1), 1 (2014)
- 94. Sundararaghavan, V., Zabaras, N.: A multi-length scale sensitivity analysis for the control of texture-dependent properties in deformation processing. International Journal of Plasticity 24(9), 1581–1605 (2008)
- 95. Sundararaghavan, V., Zabaras, N.: Linear analysis of texture–property relationships using process-based representations of rodrigues space. Acta materialia **55**(5), 1573–1587 (2007)
- 96. Van Der Walt, S., Colbert, S.C., Varoquaux, G.: The numpy array: a structure for efficient numerical computation. Computing in Science & Engineering 13(2), 22–30 (2011)
- 97. Jones, E., Oliphant, T., Peterson, P.: {SciPy}: open source scientific tools for {Python} (2014)
- 98. Pytest. http://pytest.org (2016)
- 99. Cimrman, R.: Sfepy-write your own fe application. arXiv preprint arXiv:1404.6391 (2014)
- Frigo, M., Johnson, S.G.: Fftw: An adaptive software architecture for the fft. In: Acoustics, Speech and Signal Processing, 1998. Proceedings of the 1998 IEEE International Conference On, vol. 3, pp. 1381–1384 (1998).
   IEEE

Brough et al. Page 24 of 24

101. Hunter, J.D., et al.: Matplotlib: A 2d graphics environment. Computing in science and engineering 9(3), 90–95 (2007)