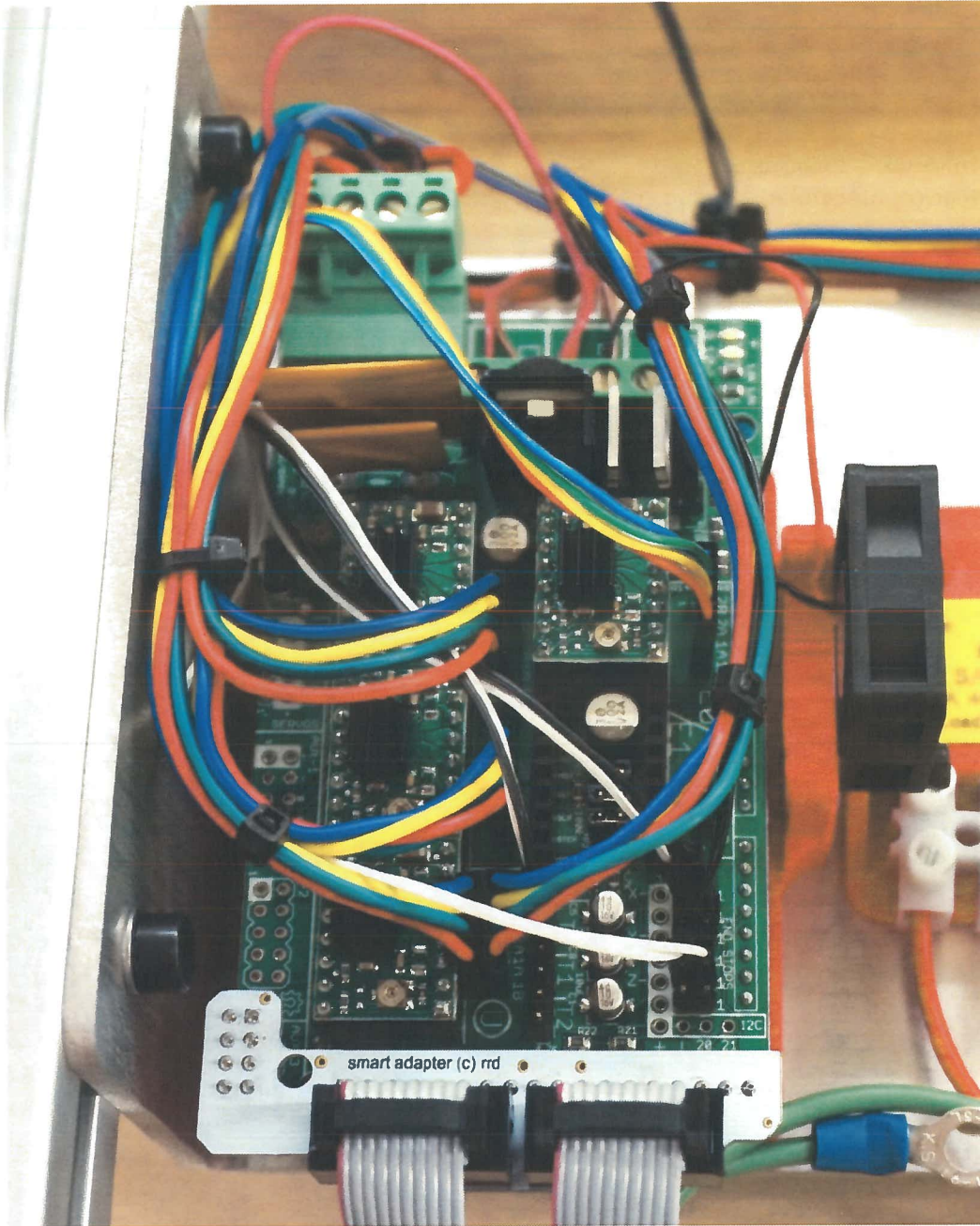


1. Plug in X, Y, LZ, RZ, and Extruder Motor wires into the 4-pin male connectors next to the appropriate stepper drivers. All motor wire plugs should have the BLUE WIRE TO THE BACK of the printer.

RAMPs Magnified



1. Limit Switches are plugged into X-, Y-, and Z-
2. D8 Terminal is for heated bed signal wire that goes to the SS Relay.
3. D9 Terminal is for both fans, RAMPs and Extruder Fans. Make Sure that the RED wires get plugged into the POSITIVE (+) port.
4. D10 Terminal is Extruder Heater
5. T0 is for Extruder Thermistor
6. T1 is for Bed Thermistor
7. DC Power Input must have jumper wires in correct ports!