



Broward NRWWTP Biogas to Energy Project

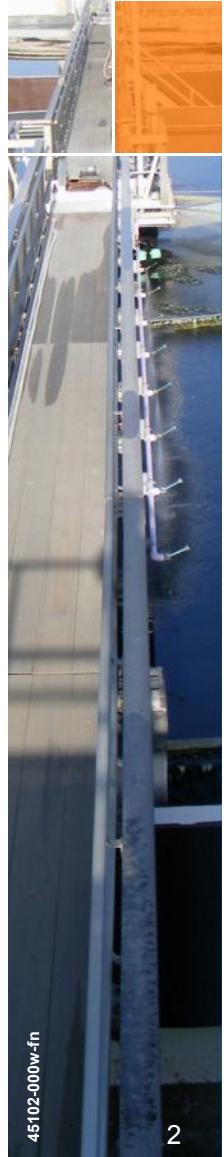
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Water and Wastewater Services

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Cogeneration Agenda

- Project Development
- FOG Receiving Station
- Cogeneration
- Project Benefits



Project Development



Broward County, FL

■ Project Development

- Energy conservation study completed in 1992 but never implemented
- Broward County Green Initiative
- Florida Statute 489.145(4)(a) allowing ESCO implementation at Water/Wastewater Treatment Plants
ESCO Delivery

Pros	Cons
Speed	Proof of payback burden
Stake in success	Added operation
Innovation	Risk of quality
Payback Defined/Funding	Risk “it only needs to fail once”

Focus on Energy Conservation

- Sep. 2009 Broward County selects the OpTerra / Hazen and Sawyer Team
- Jan. 2011 Energy Audit (\$350k)

Energy Conservation Measures (ECMs)



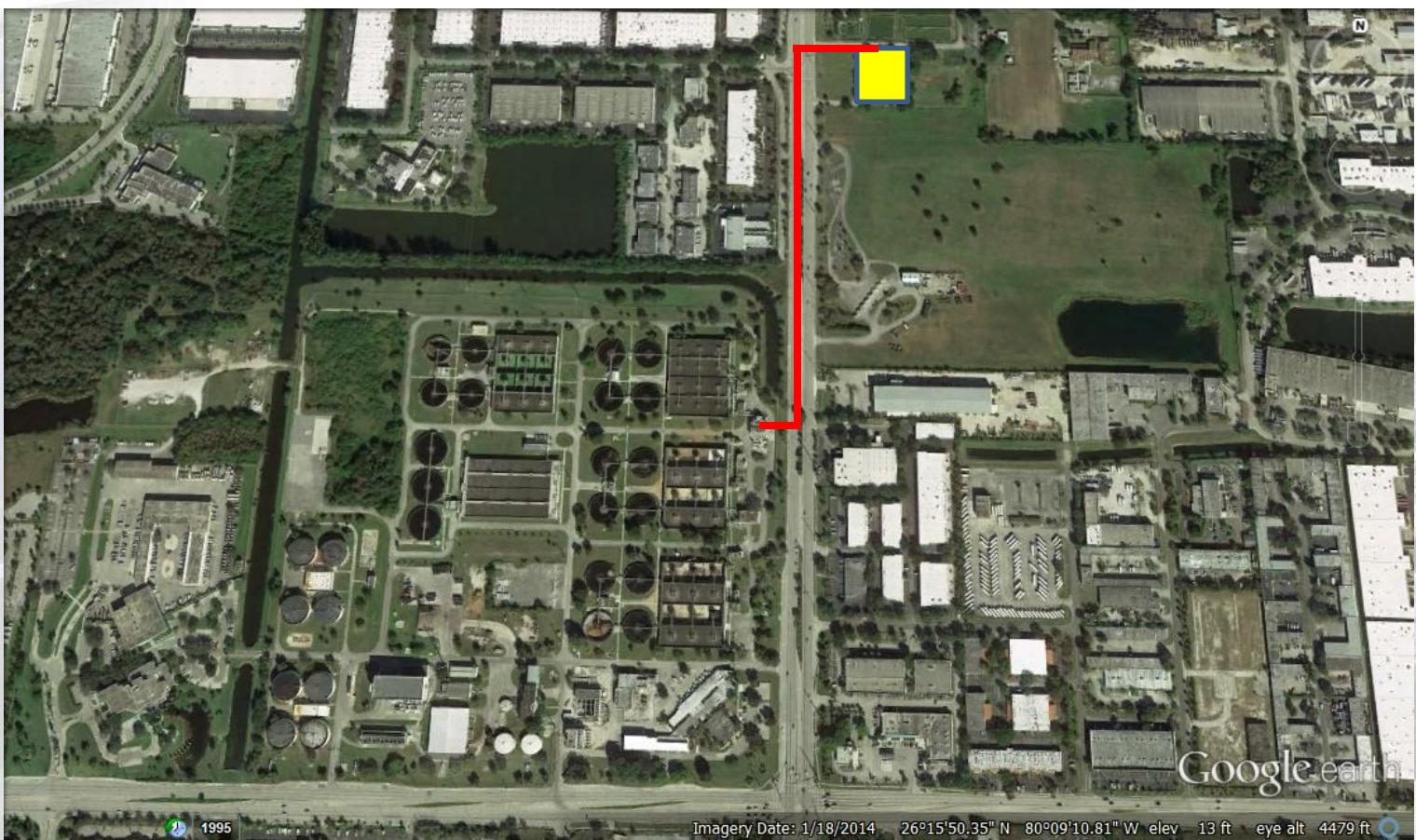
Fine Bubble Conversion



FOG/Cogeneration

Additional Considerations

- FOG impacts the NRWWTP

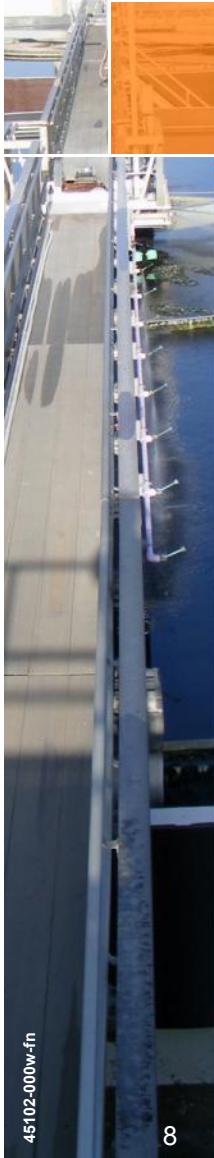


Additional Considerations

- FOG impacts the NRWWTP



Influent Pipe from Septage Receiving Facility



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Biogas to Energy Project

- Jul. 2012 Design & CM (\$2.9M)
- Apr. 2014 Construction (\$14.8M)

Cogeneration

- 1,625 kW savings
- 2 MW generator
- 8,846 Tonne reduction on carbon emissions

FOG (Fat, Oil and grease)

- 260 kW savings on aeration load
- O&M savings



Broward NRWWTP

New Cogeneration Equipment

Digester Complexes

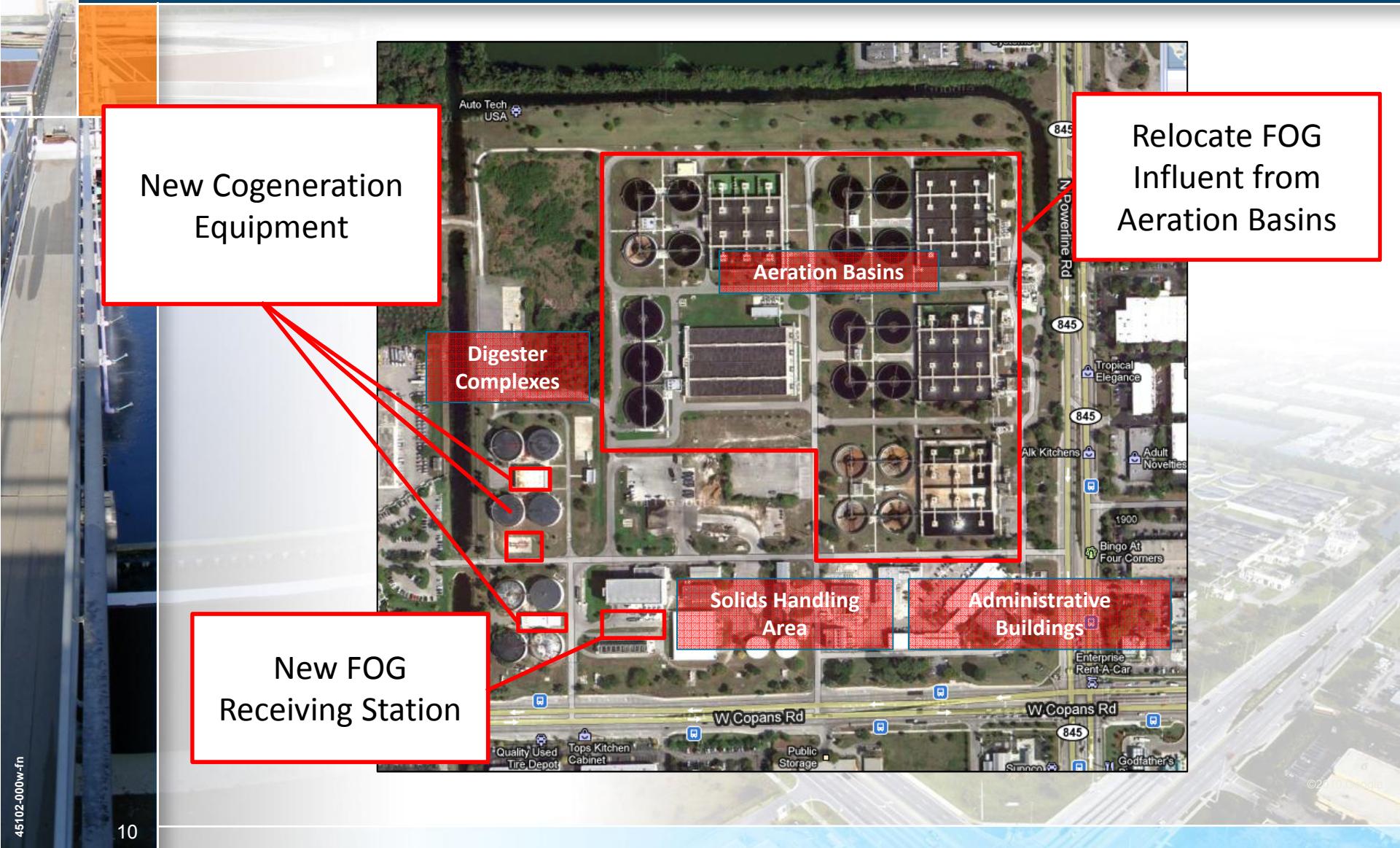
New FOG Receiving Station

Aeration Basins

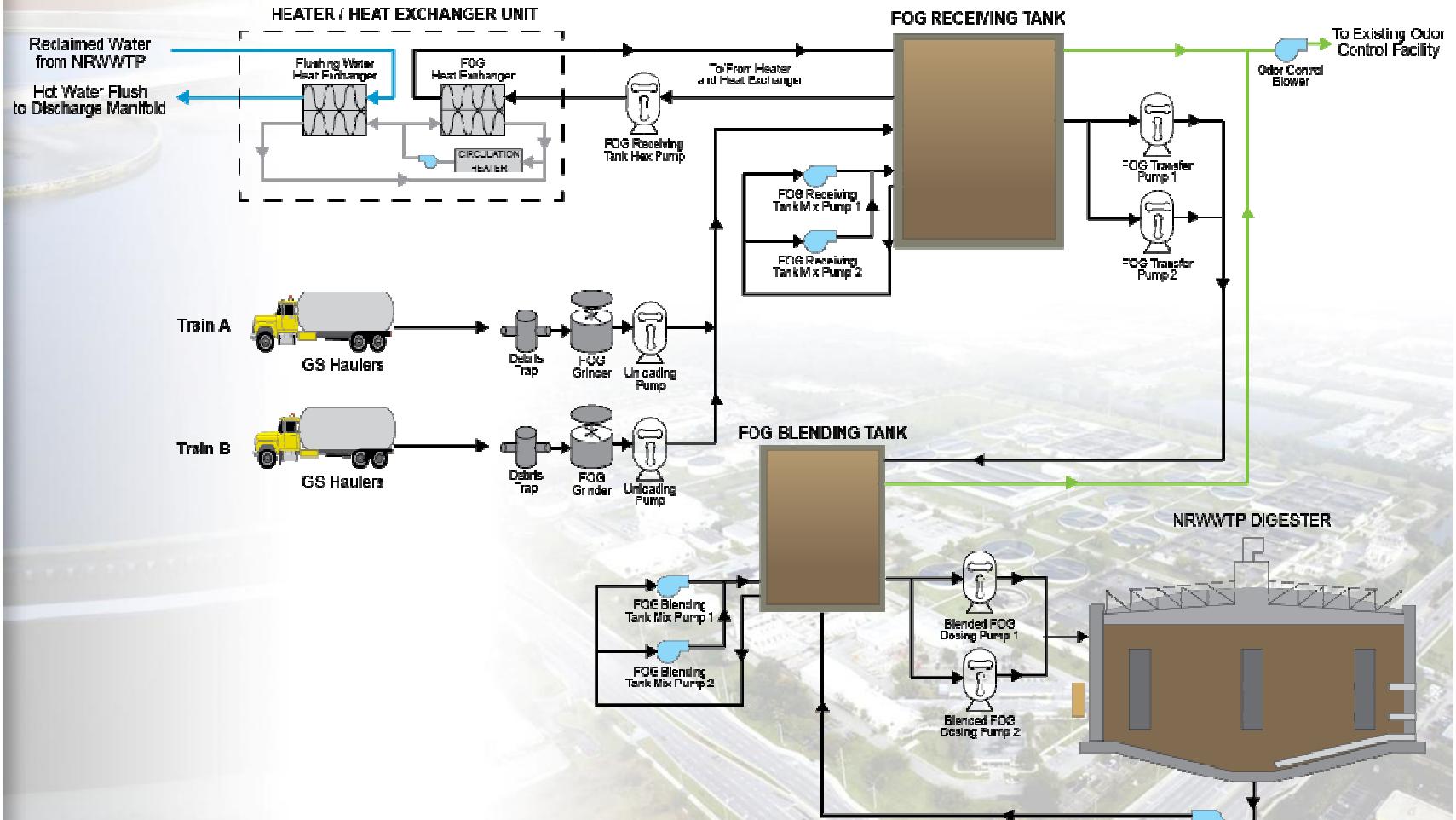
Solids Handling Area

Administrative Buildings

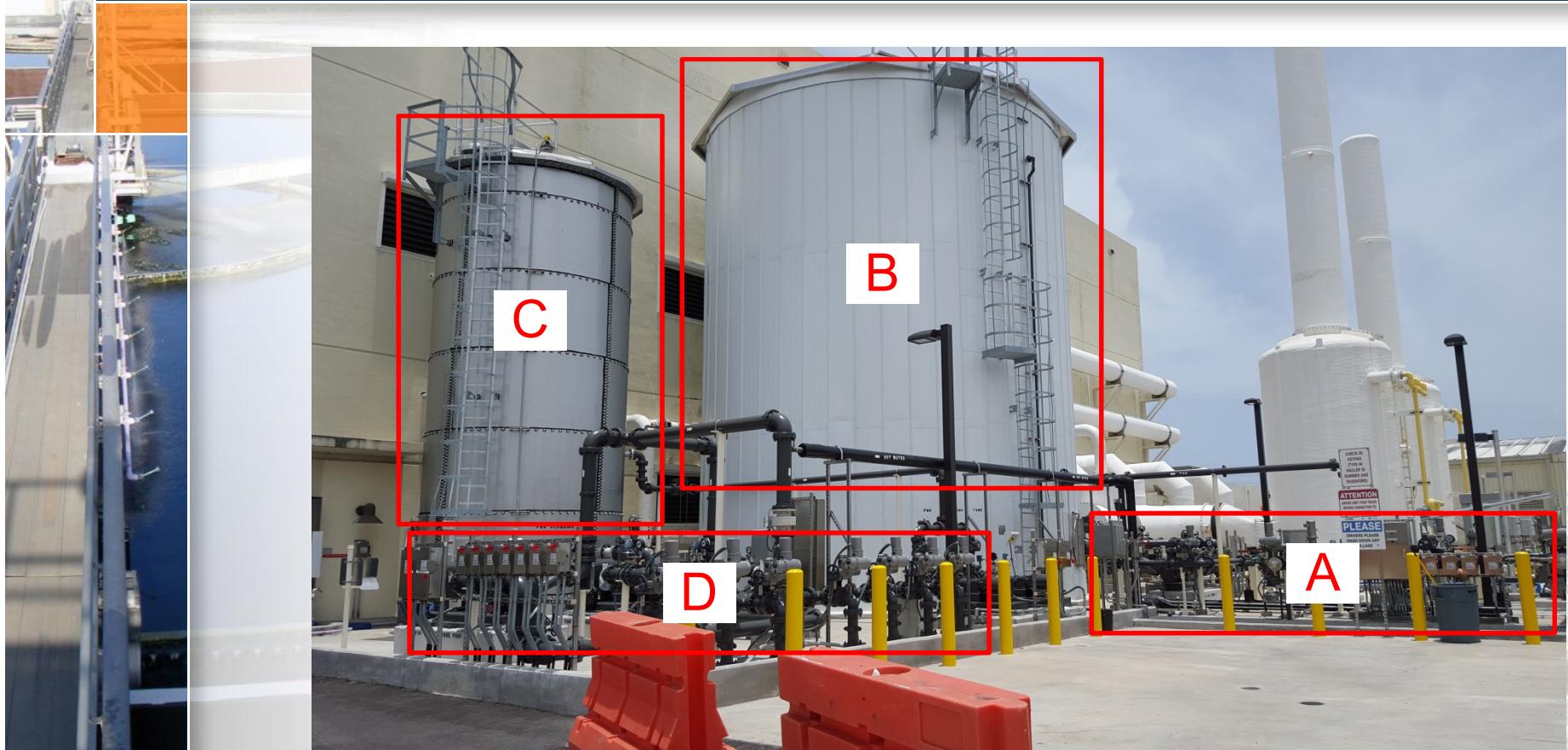
Relocate FOG Influent from Aeration Basins



FOG Receiving Facility – Process Flow Diagram



FOG Receiving Facility



FOUR Primary Systems

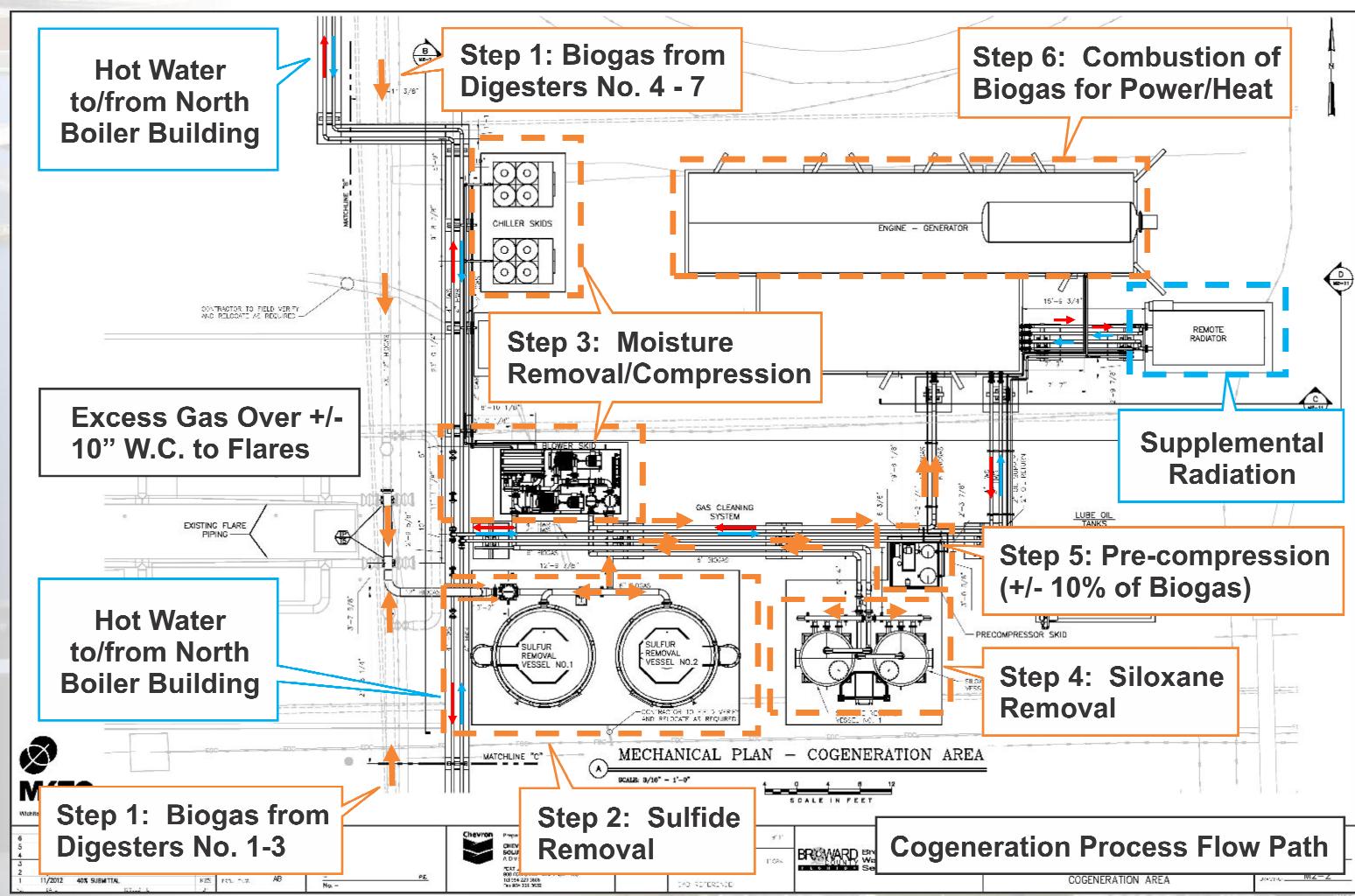
A: FOG Receiving Station

B: FOG Receiving Tank

C: FOG Blending Tank

D: FOG Dosing System

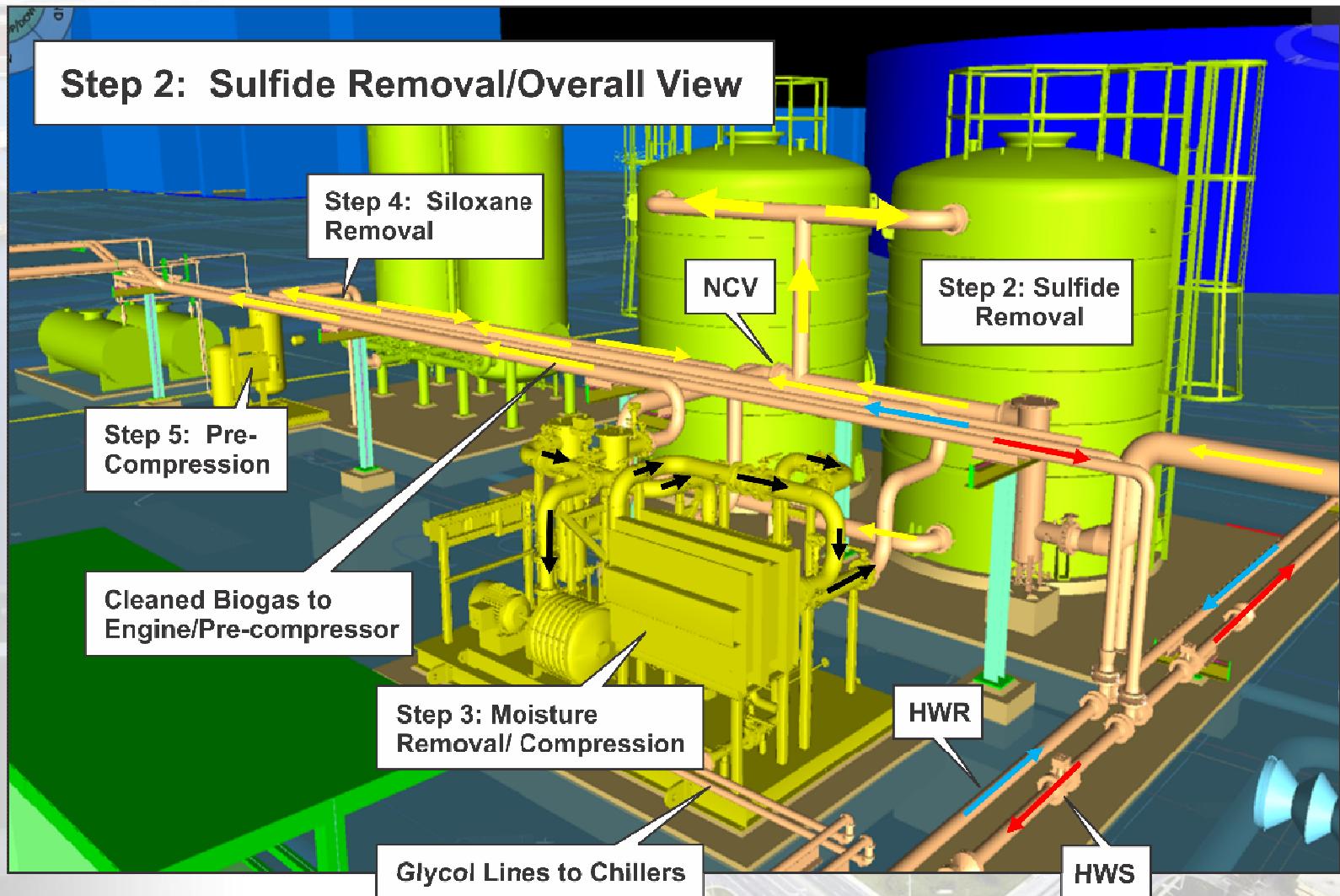
Cogeneration – Schematics



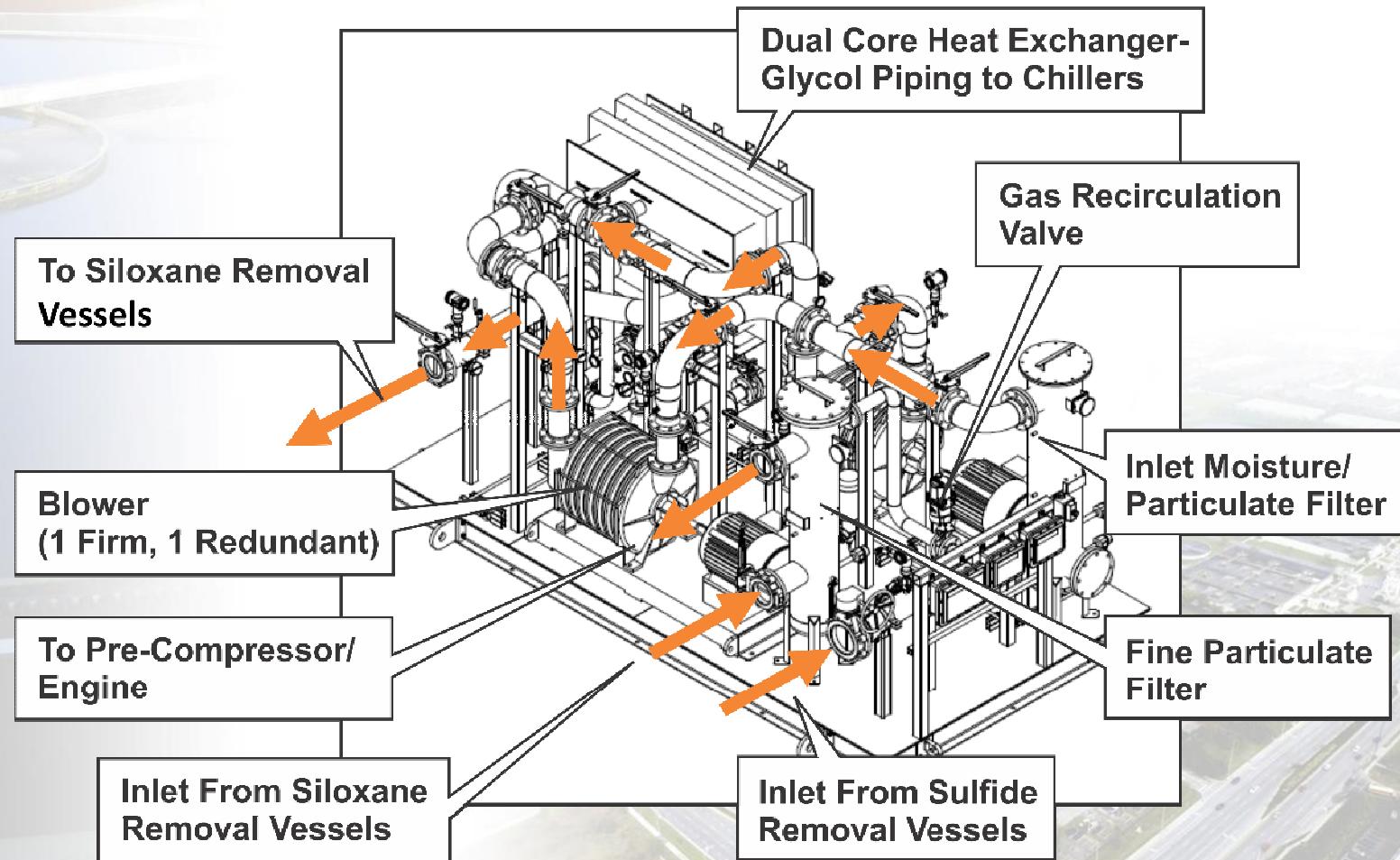
Cogeneration System



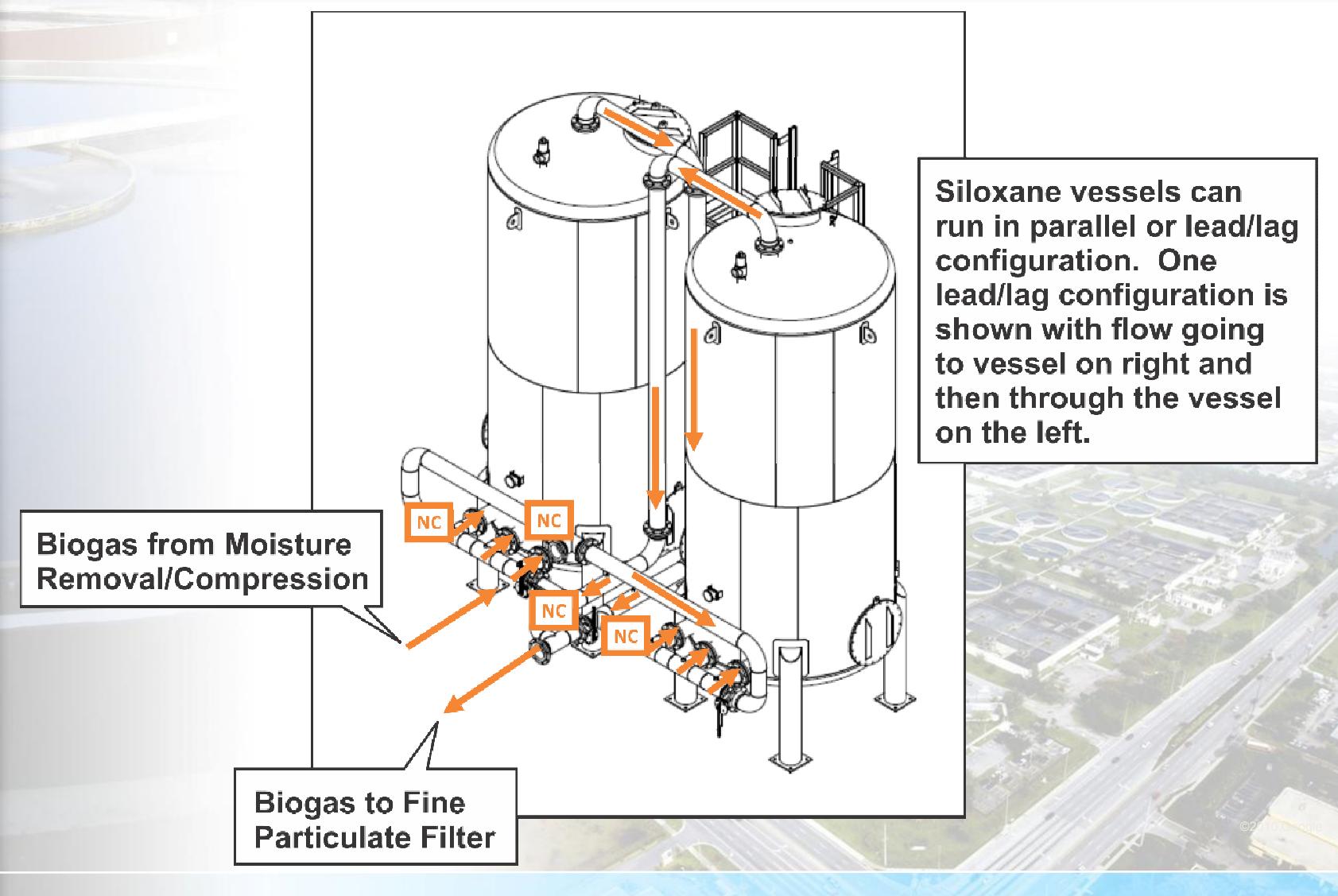
Biogas Cleaning



Moisture Removal/Compression

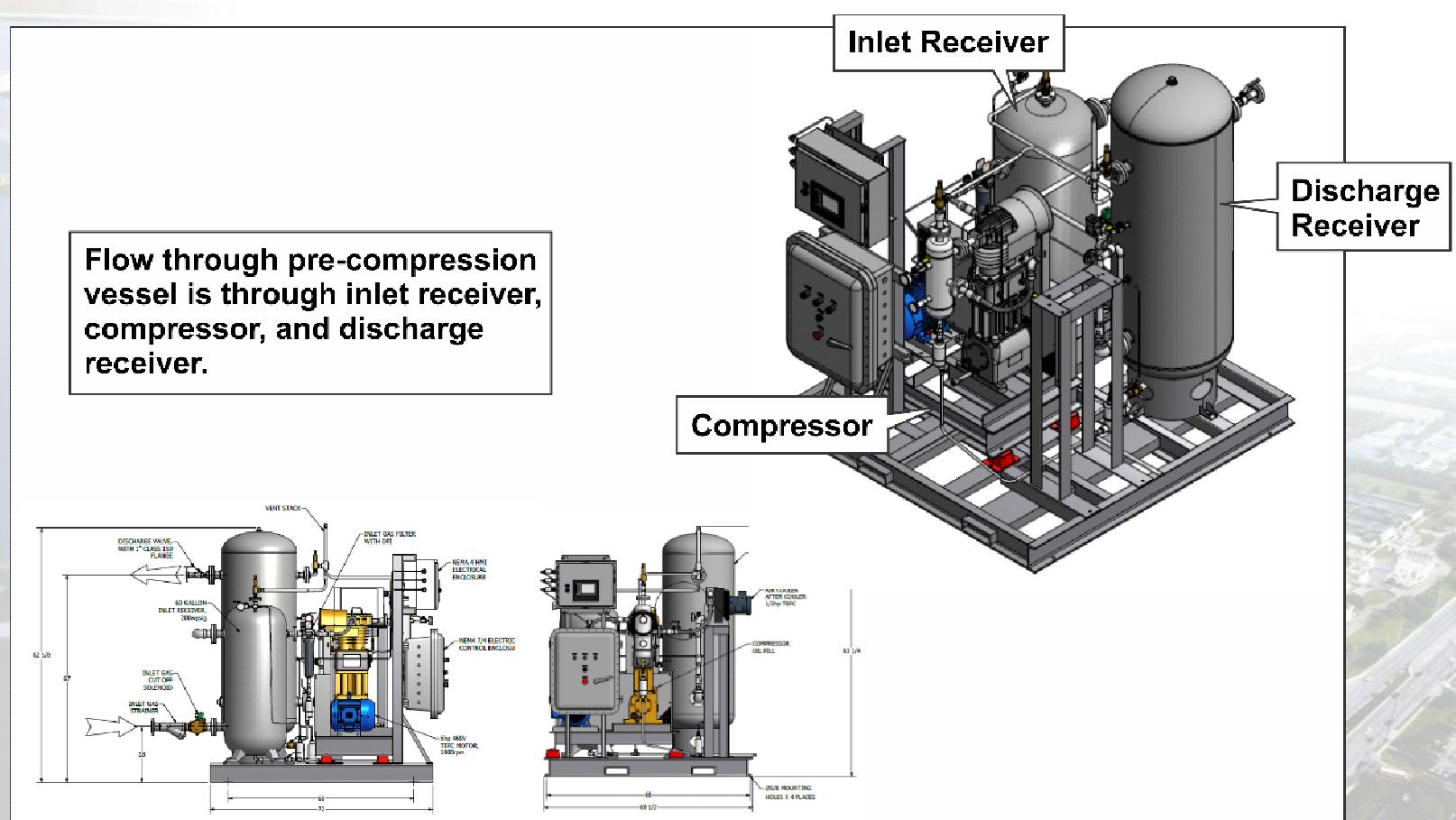


Siloxane Removal



Pre-Compression

Flow through pre-compression vessel is through inlet receiver, compressor, and discharge receiver.

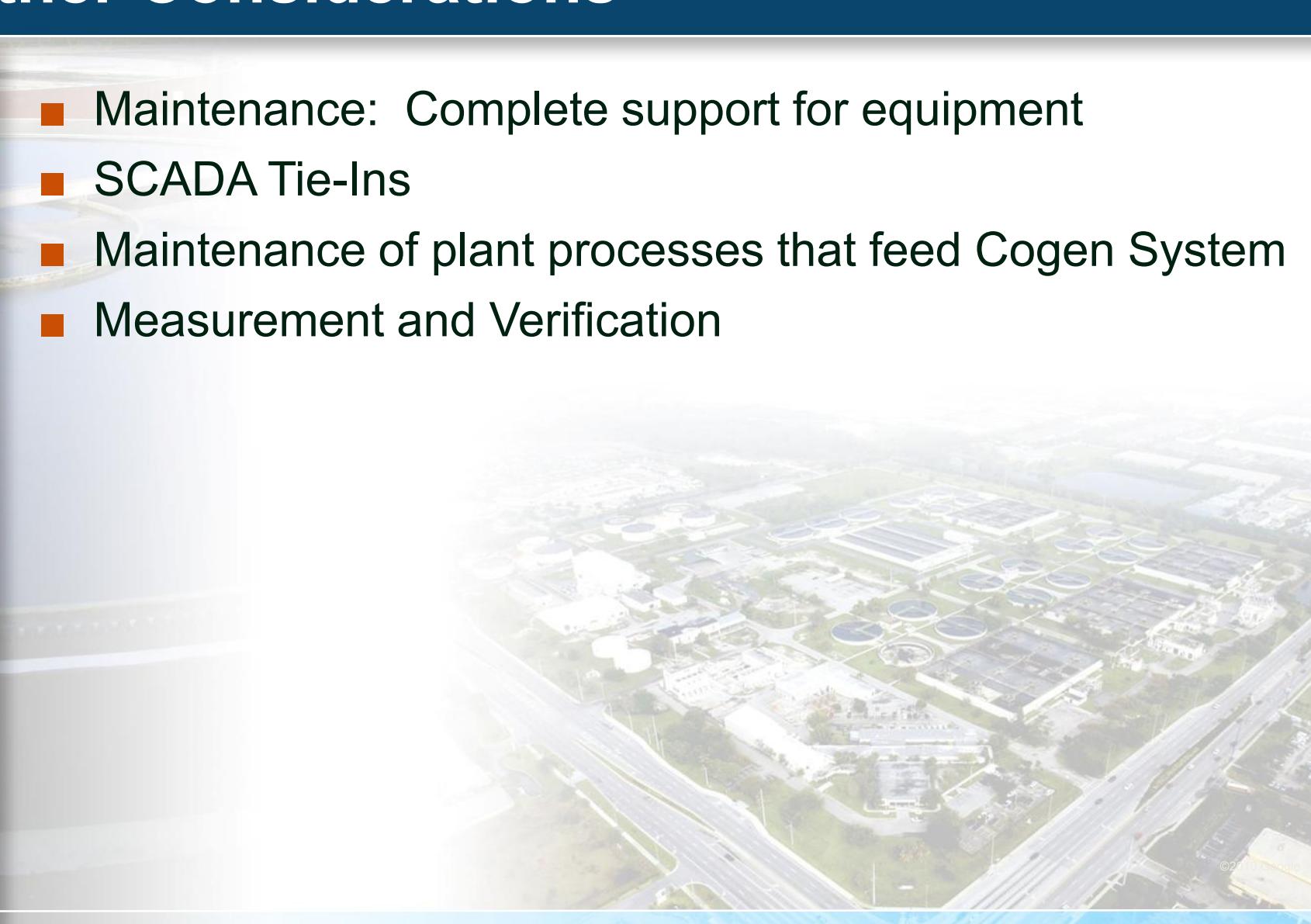


Other Considerations

- Maintenance: Complete support for equipment
- SCADA Tie-Ins
- Maintenance of plant processes that feed Cogen System
- Measurement and Verification



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Project Benefits



Projected Energy Savings

FOG

- 260 kW Savings

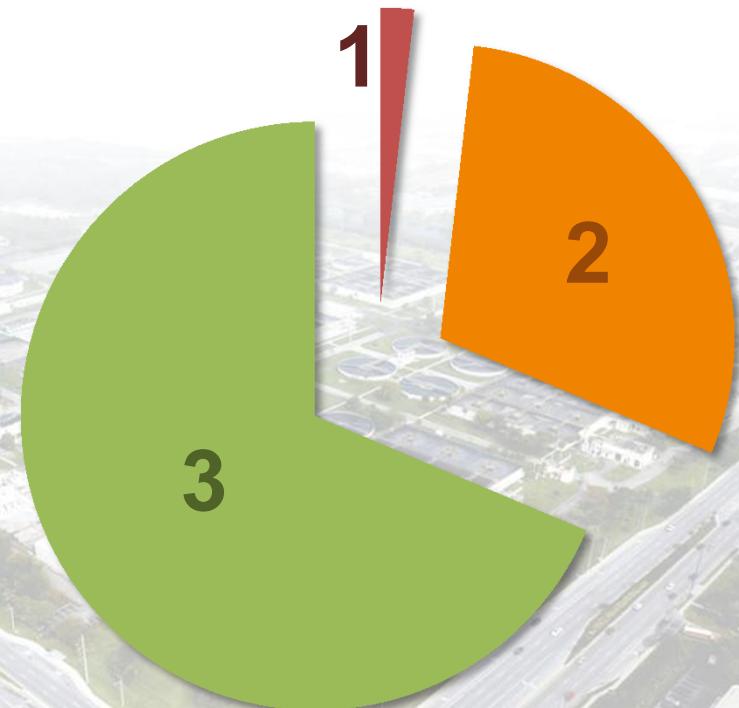


Cogeneration

- 1,625 kW Savings

Total WWTP 5,500 kW

1,885 kW Savings



Economic Impact

- 1st Year Electrical Savings - \$1.17M
- O&M Costs - \$369,000
- Net Benefit - \$799,000



Projected Energy Savings

Reduce County carbon emissions:

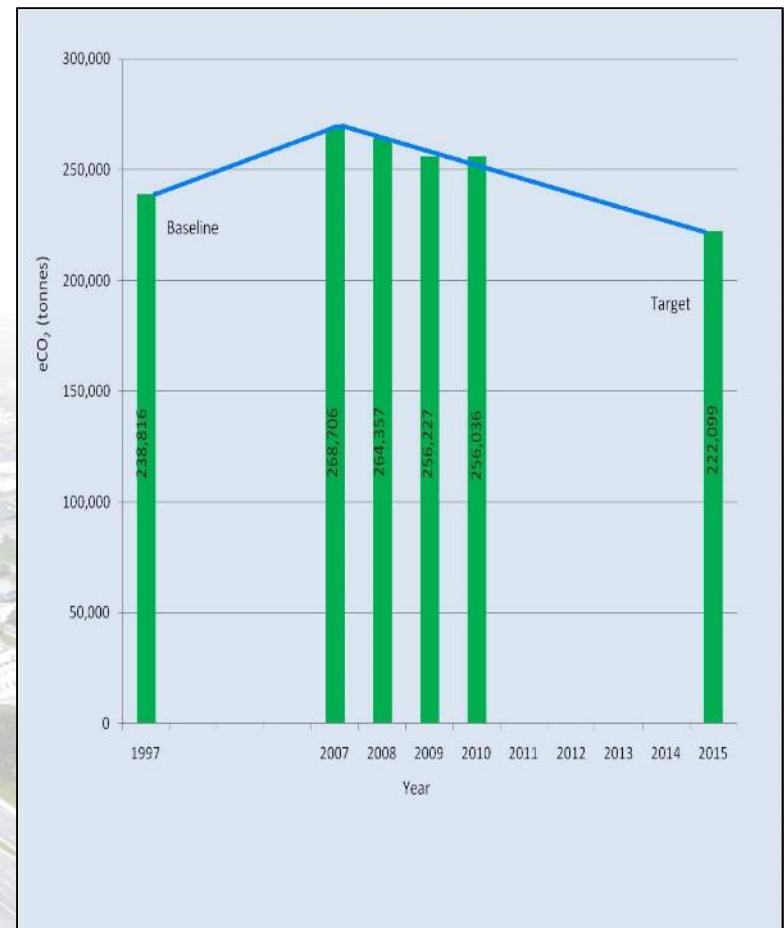
- Goal of 34,000 tonnes per year by 2015
- Project achieves 8,846 tonne per year reduction

Plant carbon footprint reduction of over 25%

Reduced flaring

Equivalent to removing:

- 1,500 cars from the road each year
- Planting 1,850 acres of pine forest per year



Project Summary

- Improved WWTP facilities
- Self-funding from savings
- Hedge against future rate increases
- Rapid implementation
- Positive environmental impact
- ASCE Broward Branch Project of the Year 2015



Cogeneration Construction



FOG Receiving Facility - Construction

