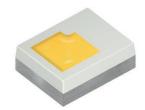
OSLON® Compact CM

Compact light source with a typical luminous flux of 100 lm at 350 mA and an operation range of 50 mA up to 700 mA.





Applications

- Headlamps, LED & Laser & Night Vision

Features:

- Package: Ceramic package

- Chip technology: UX:3

- Typ. Radiation: 120° (Lambertian emitter)

- Color: Cx = 0.33, Cy = 0.34 acc. to CIE 1931 (● ultra white)

- Corrosion Robustness Class: 3A

Qualifications: The product qualification test plan is based on the guidelines of AEC-Q101-REV-C,
 Stress Test Qualification for Automotive Grade Discrete Semiconductors.

- ESD: 8 kV acc. to ANSI/ESDA/JEDEC JS-001 (HBM, Class 3B)



Ordering Information			
Туре	Luminous Flux ¹⁾ $I_F = 350 \text{ mA}$ Φ_V	Ordering Code	
LUW CEUN.CE-7K7L-HNJN-1	90 159 lm	Q65112A9412	



Maximum Ratings			
Parameter	Symbol		Values
Operating Temperature	T _{op}	min.	-40 °C
		max.	125 °C
Storage Temperature	T_{stg}	min.	-40 °C
		max.	125 °C
Junction Temperature	T_{j}	max.	150 °C
Junction Temperature for short time applications*	T_{j}	max.	175 °C
Forward Current	I _F	min.	50 mA
$T_S = 25 ^{\circ}C$	•	max.	700 mA
Surge Current	l _{FS}	max.	1000 mA
$t \le 10 \ \mu s$; D = 0.005 ; $T_s = 25 \ ^{\circ}C$	10		
Reverse voltage ²⁾	V_R	max.	1.2 V
$T_s = 25 ^{\circ}\text{C}$	K		
ESD withstand voltage	V _{ESD}		8 kV
acc. to ANSI/ESDA/JEDEC JS-001 (HBM, Class 3B)			

^{*} The median lifetime (L70/B50) for Tj = 175° C is 100h.



Characteristics

 I_F = 350 mA; T_S = 25 °C

Parameter	Symbol		Values
Chromaticity Coordinate 3)	Cx Cy	typ.	0.33 0.34
Viewing angle at 50% $\rm I_{\rm v}$	2φ	typ.	120 °
Forward Voltage ⁴⁾ I _F = 350 mA	V _F	min. typ. max.	2.75 V 2.97 V 3.25 V
Reverse voltage (ESD device)	V _{R ESD}	min.	45 V
Reverse current ²⁾ V _R = 1.2 V	I _R	max.	200 mA
Real thermal resistance junction/solderpoint ⁵⁾	$R_{ ext{thJS real}}$	typ. max.	8.5 K / W 11.0 K / W
Electrical thermal resistance junction/solderpoint $^{5)}$ with efficiency η_e = 25 %	$R_{ ext{thJS elec.}}$	typ. max.	6.4 K / W 8.3 K / W



Brightness Groups

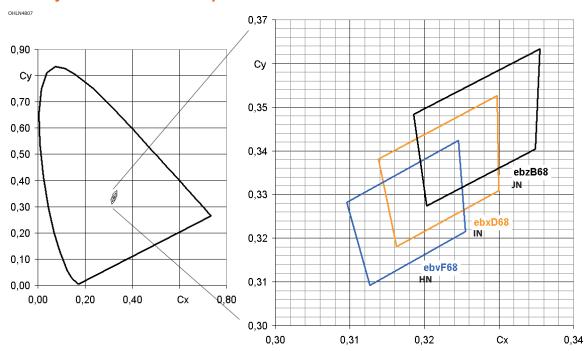
Group	Luminous Flux ¹⁾ $I_F = 350 \text{ mA}$ min. Φ_V	Luminous Flux ¹⁾ $I_F = 350 \text{ mA}$ max. Φ_V	Luminous Intensity $^{6)}$ I _F = 350 mA typ. I _v	
7K	90 lm	100 lm	31 cd	
8K	100 lm	112 lm	35 cd	
5L	112 lm	125 lm	39 cd	
6L	125 lm	140 lm	44 cd	
7L	140 lm	159 lm	49 cd	

Forward Voltage Groups

Group Forward Voltage 4) $I_{F} = 350 \text{ mA}$		Forward Voltage 4) I _F = 350 mA	
	min. V _F	max. V _F	
8E	2.75 V	3.00 V	
8F	3.00 V	3.25 V	



Chromaticity Coordinate Groups 3)



Chromaticity Coordinate Groups 3)

Group	Сх	Су	Group	Cx	Су	Group	Cx	Су
HN	0.3127	0.3093	IN	0.3163	0.3181	JN	0.3203	0.3274
	0.3255	0.3216		0.3300	0.3308		0.3349	0.3404
	0.3246	0.3424		0.3298	0.3526		0.3355	0.3633
	0.3096	0.3282		0.3138	0.3381		0.3186	0.3484



Group Name on Label

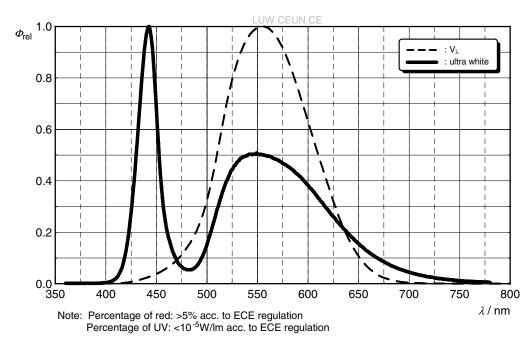
Example: 5L-HN-8E

Brightness	Color Chromaticity	Forward Voltage
5L	HN	8E



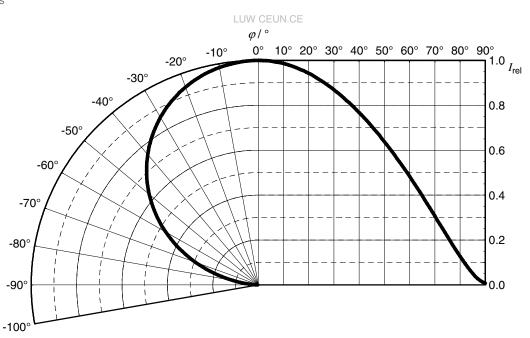
Relative Spectral Emission 6)

$$\Phi_{rel}$$
 = f (λ); I_F = 350 mA; T_S = 25 °C



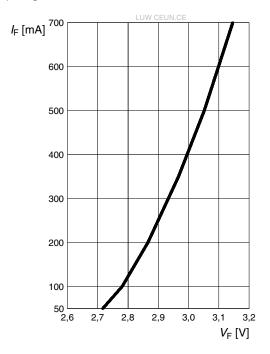
Radiation Characteristics 6)

 $I_{rel} = f(\phi); T_S = 25 °C$



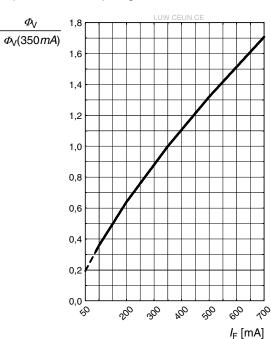
Forward current 6), 7)

$$I_F = f(V_F); T_S = 25 \, ^{\circ}C$$



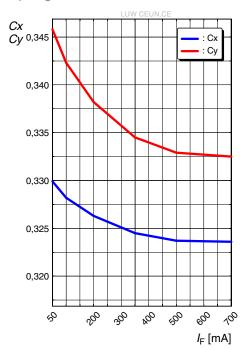
Relative Luminous Flux 6), 7)

$$\Phi_{V}/\Phi_{V}(350 \text{ mA}) = f(I_{F}); T_{S} = 25 \text{ °C}$$



Chromaticity Coordinate Shift 6)

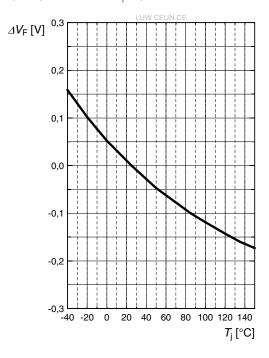
Cx, Cy =
$$f(I_F)$$
; $T_S = 25$ °C





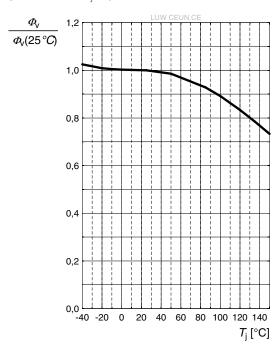
Forward Voltage 6)

$$\Delta V_{_F} = V_{_F} - V_{_F} (25~^{\circ}C) = f(T_{_j}); I_{_F} = 350~mA$$



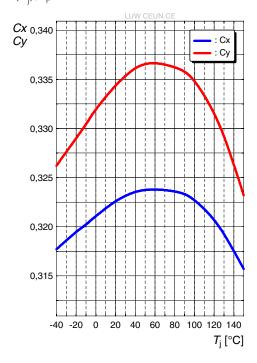
Relative Luminous Flux 6)

$$\Phi_{v}/\Phi_{v}(25 \text{ °C}) = f(T_{i}); I_{F} = 350 \text{ mA}$$



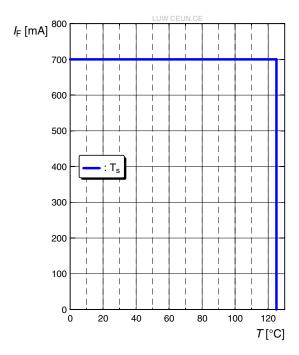
Chromaticity Coordinate Shift 6)

$$Cx, Cy = f(T_i); I_F = 350 \text{ mA}$$



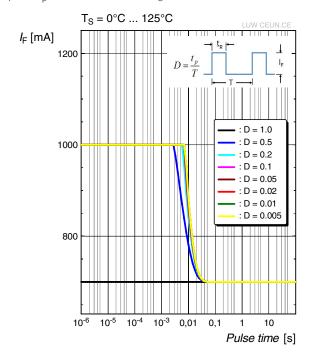
Max. Permissible Forward Current

$$I_F = f(T)$$

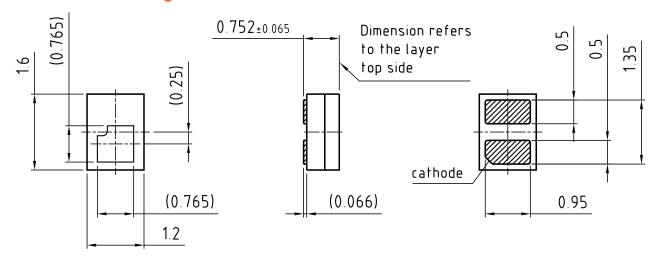


Permissible Pulse Handling Capability

 $I_F = f(t_p)$; D: Duty cycle; $T_S = 25 \, ^{\circ}C$



Dimensional Drawing 8)



general tolerance \pm 0.05 lead finish Au

C63062-A4137-A3-03

Further Information:

Approximate Weight: 4.8 mg

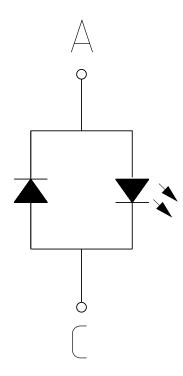
Corrosion test: Class: 3A

Test condition: 40°C / 90 % RH / 15 ppm H₂S / 14 days (stricter than IEC

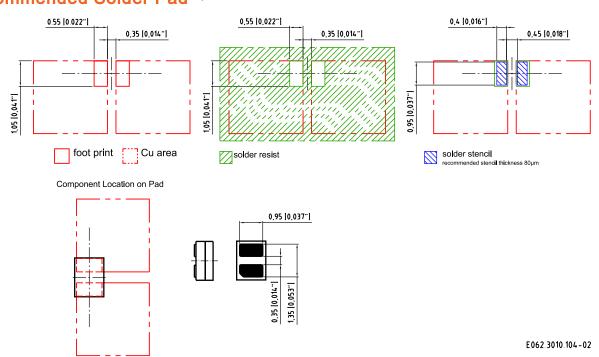
60068-2-43)



Electrical Internal Circuit



Recommended Solder Pad 8)

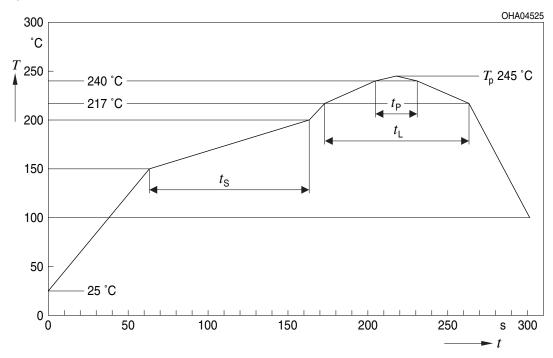


For superior solder joint connectivity results we recommend soldering under standard nitrogen atmosphere. Package not suitable for ultra sonic cleaning.



Reflow Soldering Profile

Product complies to MSL Level 2 acc. to JEDEC J-STD-020E



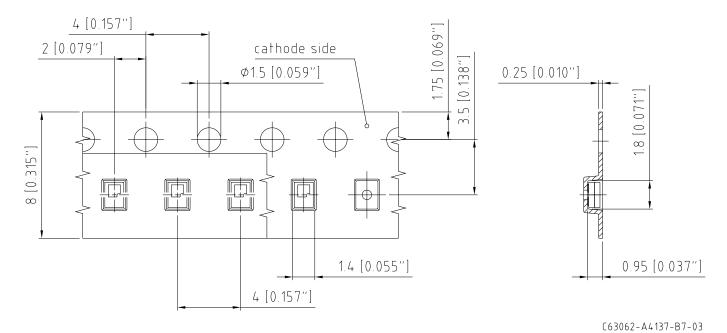
Profile Feature	Symbol Pb-Free (SnAgCu) Assembly		Unit		
		Minimum	Recommendation	Maximum	
Ramp-up rate to preheat*)	'		2	3	K/s
25 °C to 150 °C					
Time t _s	t_s	60	100	120	S
T_{Smin} to T_{Smax}					
Ramp-up rate to peak*)			2	3	K/s
T_{Smax} to T_{P}					
Liquidus temperature	T_{L}		217		°C
Time above liquidus temperature	$t_{\scriptscriptstyle \perp}$		80	100	S
Peak temperature	T_{P}		245	260	°C
Time within 5 °C of the specified peak	t _P	10	20	30	S
temperature T _P - 5 K					
Ramp-down rate*			3	6	K/s
T _P to 100 °C					
Time				480	S
25 °C to T _P					

All temperatures refer to the center of the package, measured on the top of the component



^{*} slope calculation DT/Dt: Dt max. 5 s; fulfillment for the whole T-range

Taping 8)



Tape and Reel 9)



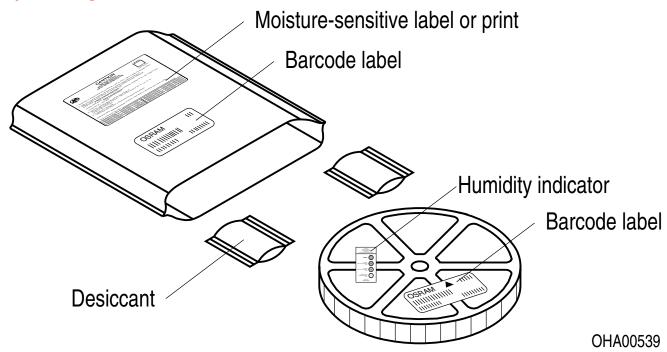
Reel Dimensions

Α	W	N_{\min}	W_1	$W_{2\text{max}}$	Pieces per PU
180 mm	8 + 0.3 / - 0.1 mm	60 mm	8.4 + 2 mm	14.4 mm	4000

Barcode-Product-Label (BPL)



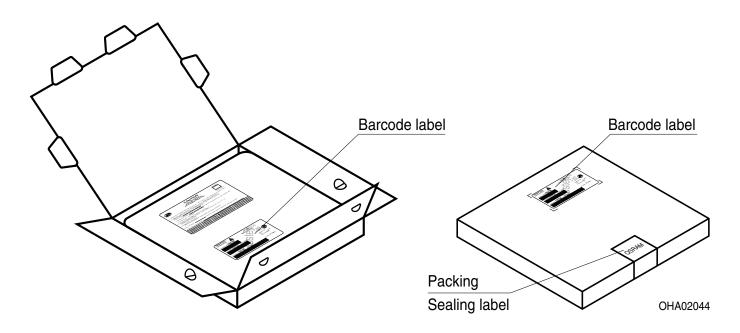
Dry Packing Process and Materials 8)



Moisture-sensitive product is packed in a dry bag containing desiccant and a humidity card according JEDEC-STD-033.



Schematic Transportation Box 8)

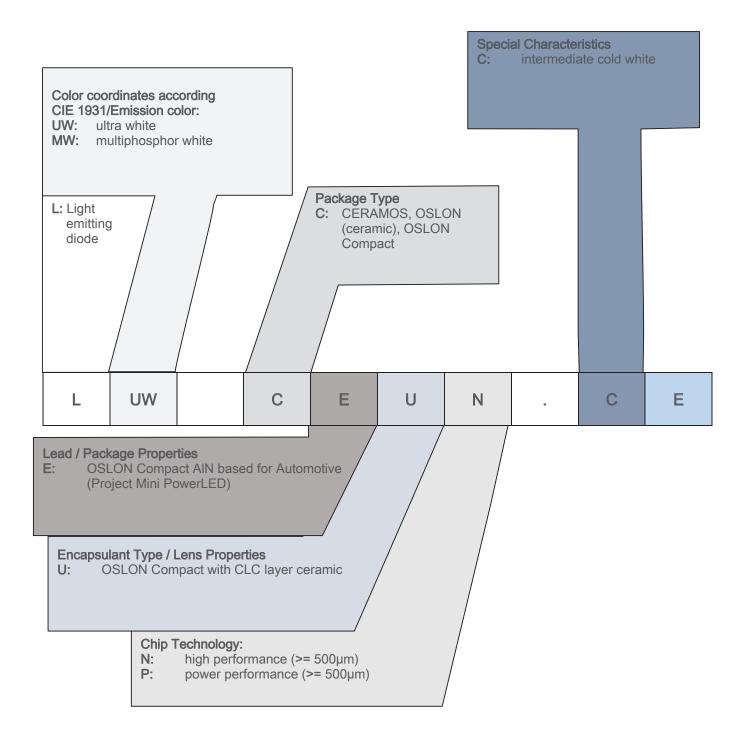


Dimensions of Transportation Box

Width	Length	Height
200 ± 5 mm	195 ± 5 mm	30 ± 5 mm



Type Designation System





Notes

The evaluation of eye safety occurs according to the standard IEC 62471:2006 (photo biological safety of lamps and lamp systems). Within the risk grouping system of this IEC standard, the device specified in this data sheet falls into the class **moderate risk (exposure time 0.25 s)**. Under real circumstances (for exposure time, conditions of the eye pupils, observation distance), it is assumed that no endangerment to the eye exists from these devices. As a matter of principle, however, it should be mentioned that intense light sources have a high secondary exposure potential due to their blinding effect. When looking at bright light sources (e.g. headlights), temporary reduction in visual acuity and afterimages can occur, leading to irritation, annoyance, visual impairment, and even accidents, depending on the situation.

Subcomponents of this device contain, in addition to other substances, metal filled materials. Metal filled materials can be affected by environments that contain traces of aggressive substances. Therefore, we recommend that customers minimize device exposure to aggressive substances during storage, production, and use.

For further application related information please visit www.osram-os.com/appnotes



Disclaimer

Attention please!

The information describes the type of component and shall not be considered as assured characteristics. Terms of delivery and rights to change design reserved. Due to technical requirements components may contain dangerous substances.

For information on the types in question please contact our Sales Organization.

If printed or downloaded, please find the latest version on the OSRAM OS website.

Packing

Please use the recycling operators known to you. We can also help you – get in touch with your nearest sales office. By agreement we will take packing material back, if it is sorted. You must bear the costs of transport. For packing material that is returned to us unsorted or which we are not obliged to accept, we shall have to invoice you for any costs incurred.

Product and functional safety devices/applications or medical devices/applications

OSRAM OS components are not developed, constructed or tested for the application as safety relevant component or for the application in medical devices.

OSRAM OS products are not qualified at module and system level for such application.

In case buyer – or customer supplied by buyer – considers using OSRAM OS components in product safety devices/applications or medical devices/applications, buyer and/or customer has to inform the local sales partner of OSRAM OS immediately and OSRAM OS and buyer and /or customer will analyze and coordinate the customer-specific request between OSRAM OS and buyer and/or customer.



Glossary

- Brightness: Brightness values are measured during a current pulse of typically 25 ms, with an internal reproducibility of ±8 % and an expanded uncertainty of ±11 % (acc. to GUM with a coverage factor of
- Reverse Operation: Reverse Operation of 10 hours is permissible in total. Continuous reverse operation is not allowed.
- 3) Chromaticity coordinate groups: Chromaticity coordinates are measured during a current pulse of typically 25 ms, with an internal reproducibility of ±0.005 and an expanded uncertainty of ±0.01 (acc. to GUM with a coverage factor of k = 3).
- Forward Voltage: The forward voltage is measured during a current pulse of typically 8 ms, with an internal reproducibility of ±0.05 V and an expanded uncertainty of ±0.1 V (acc. to GUM with a coverage factor of k = 3).
- 5) **Thermal Resistance:** Rth max is based on statistic values (6σ) .
- 6) Typical Values: Due to the special conditions of the manufacturing processes of semiconductor devices, the typical data or calculated correlations of technical parameters can only reflect statistical figures. These do not necessarily correspond to the actual parameters of each single product, which could differ from the typical data and calculated correlations or the typical characteristic line. If requested, e.g. because of technical improvements, these typ. data will be changed without any further notice.
- Characteristic curve: In the range where the line of the graph is broken, you must expect higher differences between single devices within one packing unit.
- Tolerance of Measure: Unless otherwise noted in drawing, tolerances are specified with ±0.1 and dimensions are specified in mm.
- Tape and Reel: All dimensions and tolerances are specified acc. IEC 60286-3 and specified in mm.



Revision History				
Version	Date	Change		
1.5	2019-10-17	Ordering Information Brightness Groups		



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