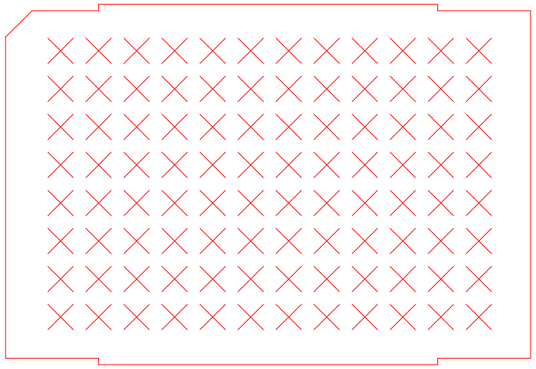
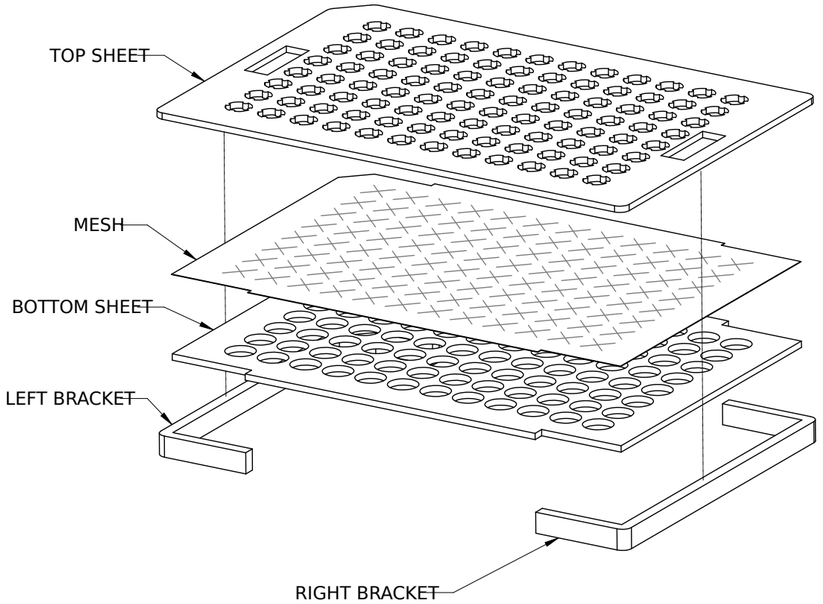
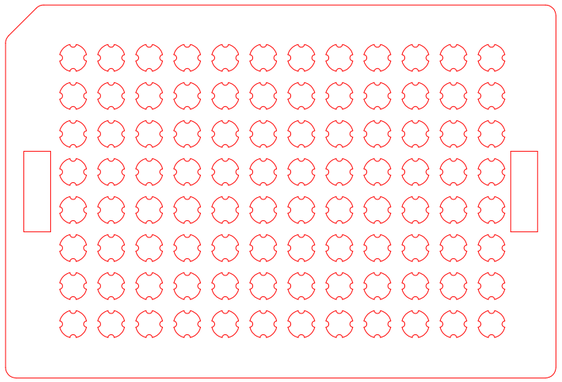


PART: MESH
MATERIAL: POLYESTER OR NYLON MESH
NOTES: USE THE LOWEST POWER / FASTEST SPEED FOR LASER CUTTING TO ENSURE SMALLEST KERF POSSIBLE. MAY TAKE 2 PASSES.

THIS PART IS ALREADY POSITIONED TO MAKE USE OF FRAME PART.





PART: TOP SHEET
MATERIAL: 1/16" CLEAR ACRYLIC
NOTES: NONE

PARTS: LEFT & RIGHT BRACKETS
MATERIAL: 1/4" OPAQUE ACRYLIC
NOTES: HANDLE GENTLY, DELICATE

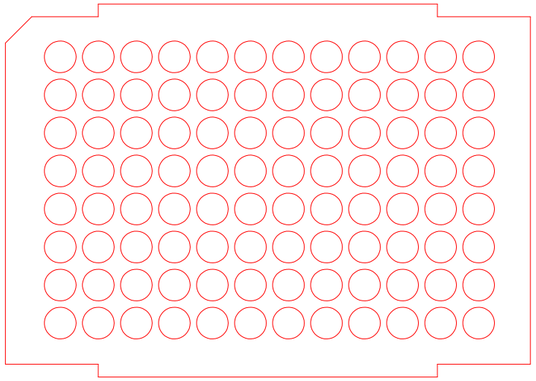
INSTRUCTIONS:

1. LASER CUT TOP & BOTTOM SHEETS, LEFT & RIGHT BRACKETS, AND FRAME FOR MESH.

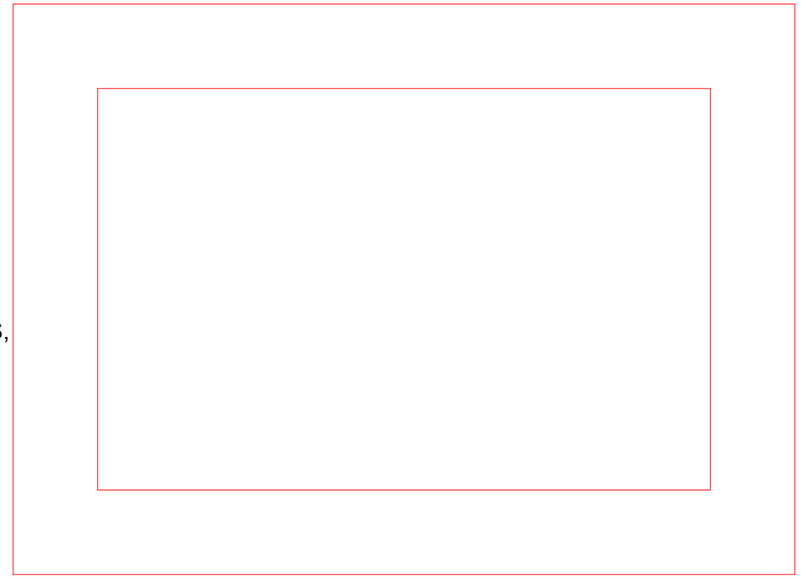
2. CUT SECTION OF MESH FROM LARGE SHEET, THEN POSITION THE FRAME IN THE UPPER LEFT HAND CORNER OF LASER CUTTER BED, WITH MESH SECTION UNDERNEATH.

   BE SURE TO USE A LOW POWER / HIGH SPEED SETTING ON LASER WHEN CUTTING MESH. THE 'X' SHAPED CUTOUTS SHOULD NOT BE BIG ENOUGH FOR A FLY TO ESCAPE. TWO LOW POWER PASSES MAY BE BETTER THAN ONE HIGH.

3. TO ASSEMBLE, STACK PARTS AS SHOWN USING BINDER CLIPS TO CLAMP. BOND PARTS TOGETHER USING SOLVENT WELD (e.g. TAP PLASTICS ACRYLIC CEMENT).



PART: BOTTOM SHEET
MATERIAL: 1/16" CLEAR ACRYLIC
NOTES: NONE



PART: MESH CUTTING FRAME
MATERIAL: 1/4" ACRYLIC
NOTES: USE TO HOLD DOWN MESH DURING LASER CUTTING.

VERSION 1.3 - 21-SEP-2015