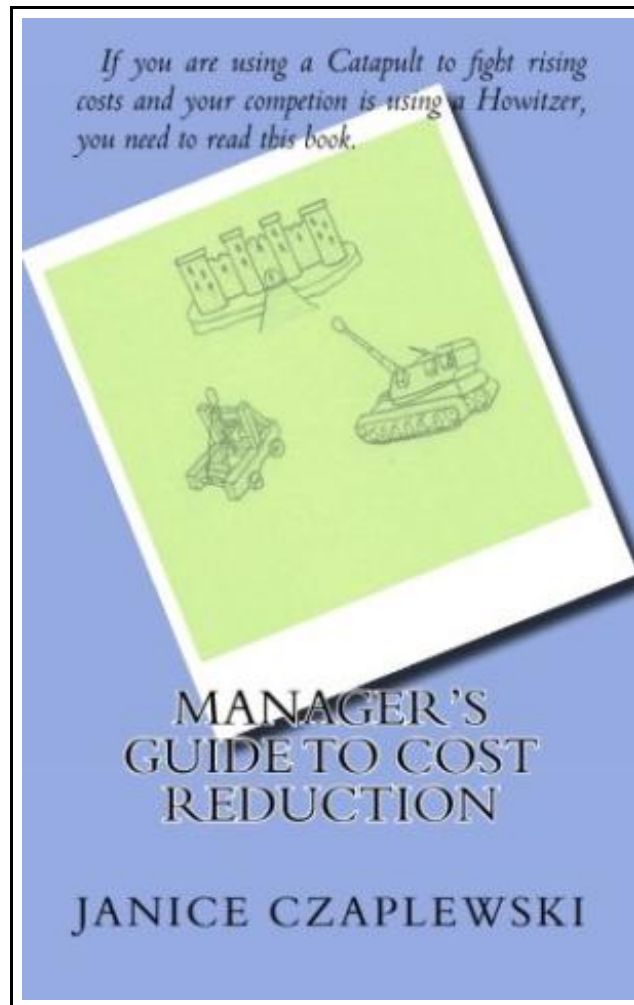


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(Ms. Ora Buckridge)

MANAGERS GUIDE TO COST REDUCTION



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