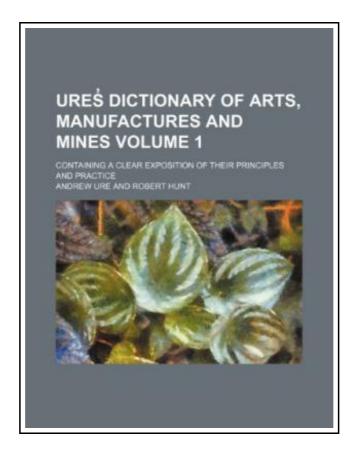
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Not Avail, United States, 2012. Paperback. Book Condition: New. 246 x 189 mm. Language: English . Brand New Book ***** Print on Demand *****.This historic book may have numerous typos and missing text. Purchasers can download a free scanned copy of the original book (without typos) from the publisher. Not indexed. Not illustrated. 1867 Excerpt: .of the architect or builder than for the brick-maker. Perforated bricks are a fifth less in weight than solid ones, which is a matter of some importance in transit; but it takes considerably more power to force the clay through those dies than for solid brick-making. In the mauufacturc of perforated bricks, there is also a royalty or patent right to be paid to Mr. Beart. Mr. Chamberlain s own machine is in principle as follows (Jig. 279): --The clay is fed into a pug-mill, placed horizontally, which works and amalgamates it, and then forces it off through a mouth-piece or die of about 65 square inches, or about half an inch deeper and half an inch longer than is required for the brick, of a form similar to a brick on edge, but with corners well rounded off, each corner forming a quarter of a 3-inch circle, for clay will pass smoothly through an aperture thus formed, but not through a keen angle. After the clay has escaped from the mill it is seized by four rollers, covered with a porous fabric (moleskin), driven at a like surface speed from connection with the pug-mill. These rollers are two horizontal and two vertical ones, having a space of 45 inches between them; they take this larger stream of rough clay, and press or roll it into a squared block, of the exact size and shape of a brick edgeways, with beautiful sharp edges, for the...

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