Valve Controller

Software Functional Requirements

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Overview

The new oxide extraction line is a configurable Nobel gas extraction line used as a test environment. It consists of a laser/pyrometer system use to heat samples and a mass spectrometer used to measure the resultant gasses. The extraction line includes a 3He spike tank, a 4He standard tank as well as an Ar and Ne tank. There is a cryotrap which consists of two cold fingers that can be added into the line as well.

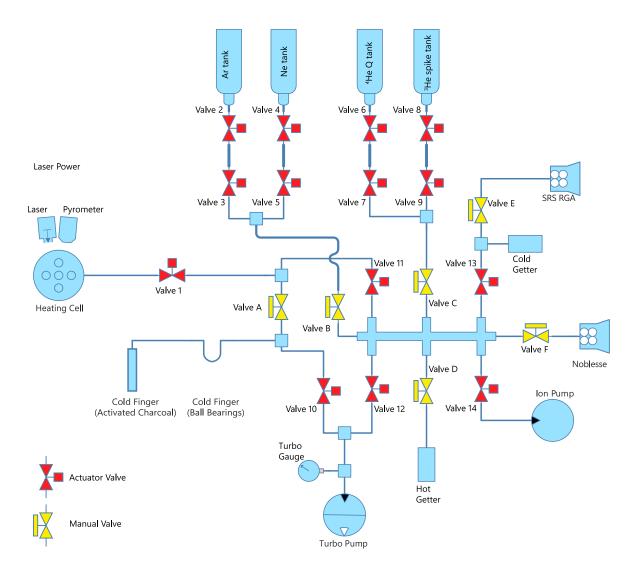


Figure 1: The UCL Test Oxide Nobel Gass Extraction Line

Valve	Description
Valve A	Cryotrap Isolator
Valve B	Ar / Ne Tank Isolator
Valve C	Helium Tanks Isolator
Valve D	Hot Getter Isolator
Valve E	SRS Mass Spectrometer Isolator
Valve F	Nobless Mass Spectrometer Isolator

Table 1: Manual Valves

The valve and laser control software consists of a python (Python Software Foundation 2023) application to control up to 15 24v solenoid valves.

Valve	Description
Valve 1	heating cell
Valve 2	Ar tank pipette input
Valve 3	Ar tank pipette output
Valve 4	Ne tank pipette input
Valve 5	Ne tank pipette output
Valve 6	4He Q tank pipette input
Valve 7	4He Q tank pipette output
Valve 8	3He spike tank pipette input
Valve 9	3He spike tank pipette output
Valve 10	turbo to cryotrap
Valve 11	input to manifold
Valve 12	turbo to manifold
Valve 13	SRS RGA
Valve 14	Ion Pump
Valve 15	spare

Table 2: Automated valves

The computer that controls the valves is a Raspberry Pi 4B (Raspberry PI Foundation 2020), it uses a 40 way connector to break out the required 15 GPIO pins and connect to the driver boards.

Each valve is controlled by a dedicated GPIO line on the raspberry Pi computer. The valves run on 24V DC and the Pi uses a 3.3V signal, so a driver circuit is required to step up the voltage and current from the Pi.

The computer is controlled via a RESTful API listening on port 80 for a valid json message.

The software contains logic to prevent the input and output valves on a pipette opening at the same time in the case of a mistake in the commands sent to the computer. (valve 1 and valve 2), (valve 3 and valve 4)

A single command was also implemented to close all in case of an issue.

Input Messages

Json messages in the following formats are accepted:

```
Open a single valve (nn):
    "item": "valvenn",
    "command": "open"
}
Close a single valve (nn):
{
    "item": "valvenn",
    "command": "close"
}
Close all valves:
    "item": "closeallvalves"
    "command": ""}
Get Valve Status: (for all valves and laser)
{
    "item": "getstatus",
    "command": ""
}
```

Output Messages

"valve": 3

"valve": 4

"status": "closed",

"status": "closed", "valve": 5

"status": "open", "valve": 6

"status": "open",
"valve": 7

"status": "open", "valve": 8

"status": "open", "valve": 9

"status": "open", "valve": 10

"status": "closed",

"status": "closed",

"status": "closed", "valve": 13

"status": "closed", "valve": 14

"status": "closed", "valve": 15

"valve": 11

"valve": 12

},

},

},

}, {

},

},

},

},

},

},

},

}

```
Following any valid command, the following data is returned: (ss = open or closed, xx = on or off )

{
    "status": "closed",
    "valve": 1
},
{
    "status": "closed",
    "valve": 2
},
{
    "status": "closed",
```

Valve to GPIO assignment

Valve	Designation	Connector		Designation	Valve
	3v3	1	2	5v	
	GPIO 02	3	4	5v	
	GPIO 03	5	6	GND	
	GPIO 04	7	8	GPIO 14	
	GND	9	10	GPIO 15	
Valve 1	GPIO 17	11	12	GPIO 18	Valve 2
Valve 3	GPIO 27	13	14	GND	
Valve 3	GPIO 22	15	16	GPIO 23	Valve 5
	3v3	17	18	GPIO 24	Valve 6
	GPIO 10	19	20	GND	
Valve 7	GPIO 09	21	22	GPIO 25	
Valve 8	GPIO 11	23	24	GPIO 08	
	GND	25	26	GPIO 07	
	GPIO 00	27	28	GPIO 01	
	GPIO 05	29	30	GND	
	GPIO 06	31	32	GPIO 12	Valve 9
Valve 10	GPIO 13	33	34	GND	
Valve 11	GPIO 19	35	36	GPIO 16	Valve 12
Valve 13	GPIO 26	37	38	GPIO 20	Valve 14
	GND	39	40	GPIO 21	Valve 15

Table 3: GPIO to valve assignments

Table 2 shows GPIO channels on a Raspberry Pi 4B, channels in green are available and remain at 0v during the Pi boot up sequence, it is important that no lines are used that could cause the laser to turn on or a valve to open before the software is ready.

Driver circuits and power supply

The Raspberry Pi 4 uses a 5v power supply provided via a USB-C connector. A 5V power supply rated at 3A will be required. The Raspberry Pi internal voltage and the outputs of the GPIO connectors is 3.3v.

The valves are opened by applying 24V DC to the solenoid, when the power is removed the valves will close against a spring. The assumption is that the maximum number of valves that could be actuated (during a pump-down cycle) would be 12 valves so the supply should be able to supply a minimum of 1.0A continuously. In order to provide this level of current reliably a 24V power supply with a continuous rating of 3.0A will be required.

In order to protect the Raspberry Pi from any voltage spikes that may be generated by the solenoids as the valves close, or a faulty component, an opto-isolator will be required to provide full electrical isolation between the Pi and the driver circuit.

The solenoids on the valves will be driven via Metal Oxide Field Effect Transistors (MOSFET). MOSFETs have a very low forward voltage once switched on and have a high-power capacity (Inchange Semiconductor 2016).

As the valves are operated by inductive solenoids, when the power is removed from the solenoids there is a chance voltage spikes will be induced into the circuit so a Schottky diode will protect the MOSFET and opto-isolator.

Each valve driver board has 4 channels so the valve controller requires 3 driver boards to control the 15 valves (Figure 2).

The driver circuit will need to be housed in an enclosure that has external connectors for the mains supply, ethernet cable and connectors for the 12 valve cables. It must have ventilation holes to prevent the Raspberry Pis, power supplies or driver MOS-FET transistors overheating. Indicator lights should show the status of the 5v PSU for the Raspberry Pi and the 24V valve PSU.

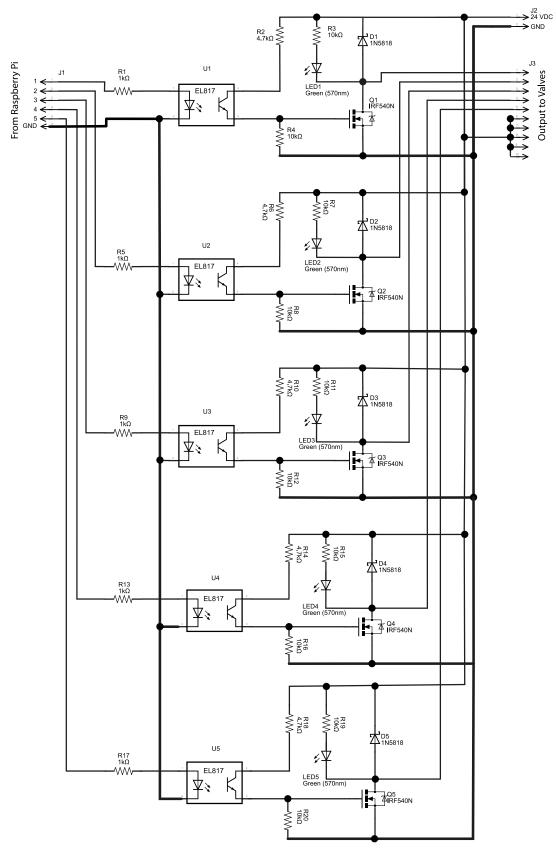


Figure 2: Schematic for a valve driver board

Web interface

As well as accessing the status of the valves via the RESTful API a read-only web interface that can be accessed directly from a browser is will be available to view the valve status, application and web server logs.

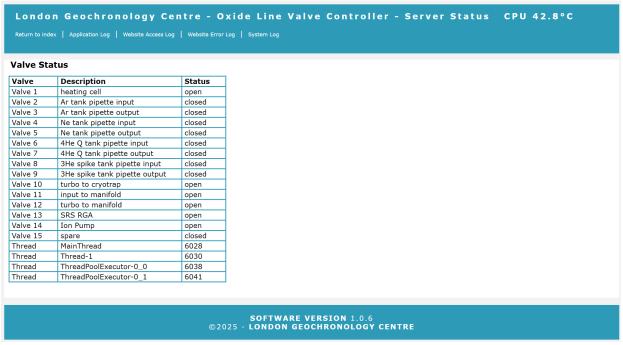


Figure 3: Web status page

Interfaces

Valve Cable Specification

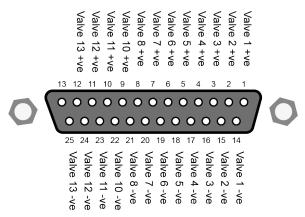


Figure 4: Valve controller D plug assignments

A 25 pin D plug connected to 12 individual cables, each terminated with an SMC 24v latching power plug.

Operating System Installation

Operating system

Use BalenaEtcher to install the latest version of the bookworm-lite 64bit operating system onto a 32Gb MicroMMC card.

Run the sudo raspi-config command to:

- enable ssh
- disable Serial
- disable 1²C bus
- set the password on the pi user account to something other than "raspberry"
- change the GPU memory to 16Gb

Software installation

Run Operating System Updates

Run sudo apt update
Run sudo apt upgrade

Install git and gh

Run sudo apt install git

Run sudo apt install gh

Run gh auth login

- What account do you want to log into? GitHub.com
- What is your preferred protocol for Git operations? HTTPS
- Authenticate Git with your GitHub credentials? (Y/n) y
- How would you like to authenticate GitHub CLI? Paste an authentication token

Configure git and download the valve controller code

Create a GitHub folder

Run mkdir github

Run cd github

Clone the repo

Run git clone https://github.com/westerlymerlin/UCL-Oxide-Valve-

Controller.git

Copy the files to the home folder

Run cp -r ~/github/UCL-Oxide-Valve-Controller/* ~/

Set the execute flag on the scripts

Run chmod 755 ~/bin/*

Copy the Raspberry pi config files to the etc folder

Run sudo cp -r ~/raspberry-pi/etc/* /etc

Reboot the Raspberry pi

Run sudo reboot

After the reboot a warning banner will appear at ssh logon.

Create a python venv

Run python3 -m venv .venv

Change to the venv

Run source activate

Install the Flask libraries

Run pip install gunicorn flask

Gunicorn for Python service

Run sudo systemctl enable gunicorn

Run sudo systemctl start gunicorn

Nginx installation

Run sudo apt install nginx

Change directory to /etc/nginx/sites-enabled/

Run sudo rm default

Run sudo ln -s /etc/nginx/sites-available/valvedata

Reboot the Raspberry pi

Run sudo reboot

If flask is installed, the python files are in the /home/pi directory, gunicorn3 is installed and configured and nginx is installed and configured the web service should be running and the site will be accessible on http://ip address of the server

References

- Inchange Semiconductor (2016) IRF540N. Available online: http://www.iscsemi.com [Accessed.
- Python Software Foundation (2023) *Python 3 Programming Language*. Online. Available online: https://www.python.org [Accessed March 2023].
- Raspberry PI Foundation (2020) Raspberry PI Model 4B Reference. Available online: https://www.raspberrypi.org/products/raspberry-pi-4-model-b/ [Accessed July 2020].