APPLI	PLICATION REVISIONS					
NEXT ASSY	FINAL ASSY	LTR	DESCRIPTION	DATE	APPROVED	
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VACUUM FLUORESCENT DISPLAY
2 X 20 CHARACTER
\$03601-95B-40

SHEET	1	2	3	4	5	6	7	8	9	10	11 1	2	13	14	15	16	17	18	19	20	21	22	23	24
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PROJ. NO. 418 CONTRACT							INDUSTRIAL ELECTRONIC ENGINEERS, INC. VAN NUYS, CALIFORNIA																	
DRAW					C. I	_ewis	4-	-25-91	VACUUM FLUORESCENT DISPLAY 2 X 20 CHARACTER															
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1.0 GENERAL DESCRIPTION

1.1 Introduction

This specification describes the interface requirements and features of a two-line Vacuum Fluorescent Display, 20 characters wide. The characters are formed using a 5x7 dot matrix.

1.2 Application

This unit may be used as a console display which provides alphanumeric information that is easily readable in high ambient light. It is ideal for point-of-sale terminals, office computers, and a wide range of business and industrial equipment.

1.3 Special Features

"Minimum depth" Hardware reset Low cost Software dimming

Hardware interrupt Extended/European character set

10 User defined characters Superset of 03601-951

1.4 <u>Description</u>

This Vacuum Fluorescent Display is a self-contained multiplexed unit which provides a simple interface to a microprocessor system.

This unit consists of a vacuum fluorescent display tube and a minimal amount of electronic hardware. All display characters and standard control codes are in a 8-bit format. All inputs are TTL compatible. Primary complexity is contained within the microprocessor software, which controls all display functions.

Timing is not critical for data communication except which is shown in Section 5.5. Data is entered in parallel at rates determined by execution times.

A single +5VDC power supply (approximately 370mA typical for brightest setting) is required for operation. Total power is about 1.8 watts.

A wide spectrum of color filters is available to fit all applications. The characters are bright, but soft, providing comfortable short or long-term viewing.

An ASCII-coded English font employs a 96 character set with an extended European character set and 10 user defined characters.

Figure 3 depicts the character sets as displayed by the 03601-95B-40 module.

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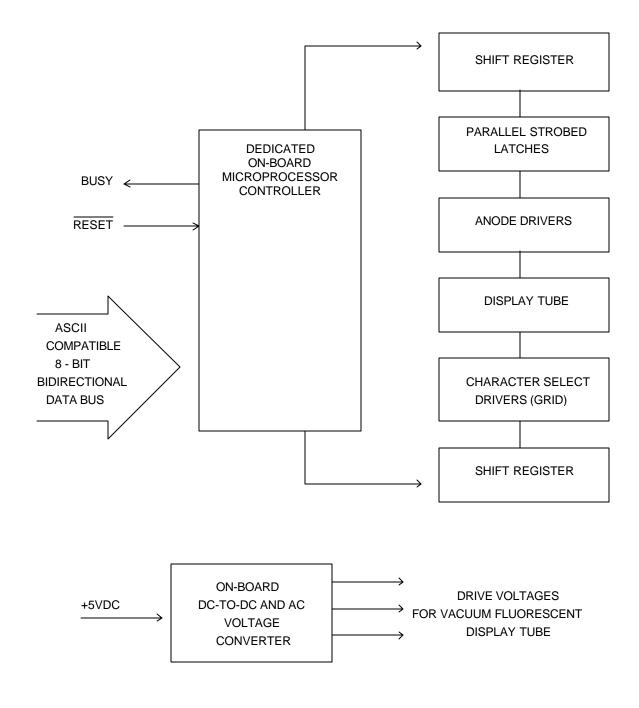


FIGURE 1

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3.0 THEORY OF OPERATION (Dot Matrix Displays)

The Vacuum Fluorescent Display array consists of three basic electrodes which are enclosed in an evacuated glass chamber. The first electrode is the filament, which spans the entire length of the display, and is made from a small diameter oxide coated tungsten wire. This element is common to all characters and supplies the electron emission needed for operation. Individual grid electrodes are provided, one for each character, to control current passing to the anodes. Each grid is a fine mesh metal screen which provides digit-select electrical control with no visual interference. When the grid is positive with respect to the filament, electrons are allowed to pass on to the third electrode, the anode dots, causing the fluorescent phosphor coating on each positively charged dot to glow. Selectively energizing these fluorescent dots causes the desired character to be displayed.

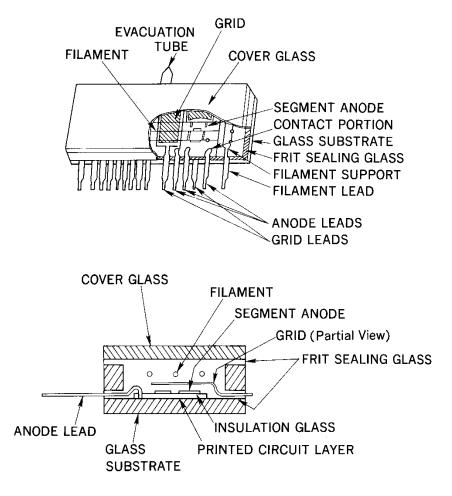


FIGURE 2

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4.0 <u>OPERATION</u>

4.1 <u>Loading ASCII Character Data</u>

All printing characters are in locations from 20 (HEX) to 7F (HEX), and from A0 (HEX) to FF (HEX). Control character assignments are as follows.

4.2 <u>Control Codes</u>

NOTE: CARE SHOULD BE TAKEN NOT TO SEND UNDEFINED CONTROL OR COMMAND CODES TO THE FLIP DISPLAY MODULE AS THIS MAY CAUSE A SOFTWARE MALFUNCTION OF THE MODULE.

DATA (HEX)		DESCRIPTION
08		BACK SPACE CURSOR LOCATION ONE POSITION
09		ADVANCE CURSOR LOCATION ONE POSITION
0A		LINE FEED (vertical scroll from bottom line; cursor positions to the left-most grid).
0D		CARRIAGE RETURN (returns cursor to left-most character position of the same line; does not clear display)
0E	+	MAKE CURSOR INDICATOR INVISIBLE (the cursor location counter continues to function but there is no visible indicator of next location)
0F		MAKE CURSOR INDICATOR VISIBLE (Flashing "reverse rubout character")
<11>	+	NORMAL DATA ENTRY WITH WRAPAROUND TO HOME POSITION (data enters beginning at the home position)
<12>		OVERWRITE OF RIGHT-MOST CHARACTER ON THE BOTTOM LINE ONLY/ AUTOMATIC CARRIAGE RETURN OFF
<13>		HORIZONTAL SCROLL MODE (from right to left on bottom line only, after line has been filled)
14		RESET
15	+	DISPLAY CLEAR (returns cursor to upper left-most position of multi-line displays)
16	+	CURSOR HOME (returns cursor to upper left-most position)
18		BEGIN USER DEFINED CHARACTER LOADING (Para. 4.6)
19		BIT 7 HIGH FOR NEXT BYTE ONLY

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4.2 <u>Control Codes</u> (Continued)

DATA (HEX)	DESCRIPTION
1C	DIMMEST (12%)
1D	DIM LEVEL (25%)
1E	BRIGHT LEVEL (50%)
+1F	BRIGHTEST LEVEL (100%)

+ Display automatically defaults to these conditions after power-up.

4.2.1 <u>Cursor Positioning Instruction</u>

ATA (b ₇ -b ₀)	DESCRIPTION
1B HEX (0001 1011)	MOVE CURSOR TO FOLLOWING POSITION (2 byte instruction to locate cursor)
XXLL LLLL	 * SECOND BYTE (LLLL location in binary - upper left-most location is zero, 00 0000 moves cursor to home position)

^{*} For numbers greater than 27 Hex cursor location will remain unchanged.

4.3 Reading Data and Status Information

Busy status is available on J1-1. This signal may be used as a hardware interrupt for the host processor when the display is busy. High busy signal indicates that the display is busy.

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4.4 Character Chart (5x7 Dot Matrix)



FIGURE 3 US ASCII & EUROPEAN CHARACTER SET (default)

Note: 30H & AFH are the same character.

N/A = Non-Applicable

UDC = User defined character

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4.5 <u>Alternate Character Codes</u>

Not available at this time.

4.6 External Font Loading (5 X 7 Dot Matrix)

One or more characters may be replaced temporarily (until power-off or reset) by user-defined down-loaded character patterns. To do so, enter the following sequence of commands and data:

<u>BYTE</u>	DESCRIPTION	
1 2 3-7 8 End bit E: End bit E:	Start load 18 (HEX) Location Character dot data Last byte with end bit 0 = end of external font load 1 = continue to next ASCII cha	aracter position
Location byte:	$00 \rightarrow F6$ (Hex) location $01 \rightarrow F7$ (Hex) location $02 \rightarrow F8$ (Hex) location $03 \rightarrow F9$ (Hex) location	$05 \rightarrow FB$ (Hex) location $06 \rightarrow FC$ (Hex) location $07 \rightarrow FD$ (Hex) location $08 \rightarrow FE$ (Hex) location

CHARACTER DOT DATA

DATA BIT

04 → FA (Hex) location

		7	6	5	4	3	2	1	0
	3	Х	03	17	34	Χ	Χ	Χ	Х
DVTF #	4	Х	07	13	30	23	04	14	33
BYTE #	5	Х	11	09	26	27	80	10	29
	6	Х	15	05	22	31	12	06	25
	7	Χ	19	01	18	35	16	02	21
	8	Х	E	Х	Χ	32	28	24	20

CHARACTER MATRIX

09 → FF (Hex) location

_					
Ī	1	2	3	4	5
l	6	7	8	9	10
l	11	12	13	14	15
l	16	17	18	19	20
l	21	22	23	24	25
l	26	27	28	29	30
l	31	32	33	34	35

NOTE 1: ADDRESSING EVERY DOT FOR EVERY GRID IS NOT RECOMMENDED.

4.7 <u>Execution Times</u> (Maximum)

 $\begin{array}{lll} \text{Character rate:} & 220 \mu \text{S} \\ \text{Line feed:} & 230 \mu \text{S} \\ \text{Control codes:} & 230 \mu \text{S} \\ \text{Display clear:} & 350 \mu \text{S} \\ \text{Horizontal scroll:} & 530 \mu \text{S} \\ \text{Software (Reset):} & 710 \mu \text{S} \\ \text{Hardware (Reset):} & 500 \text{mS} \\ \end{array}$

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4.8 Dedicated Hardware Lines

4.8.1 **RESET**

Hardware RESET is available on J1-14. Setting RESET low for greater than 50µS will clear the display and set the cursor to the upper left character (power-up condition). Sinking current must be able to discharge a 1µF capacitor connected internally.

4.8. INTERRUPT (BUSY)

A busy signal is available on J1-1 and may be used to interrupt the host signaling a READY condition.

4.9 Self-Test

The display will go into self-test mode, if E2 is connected to the ground. In the self-test mode, the display will display every printable character from 20 (HEX) to FF (HEX) until E2 is disconnected from ground.

4.10 Connector Pin Assignments

J1 (POWER/DATA)

PIN NO.	FUNCTION
J1-1	BUSY
J1-2	WRITE STROBE
J1-3	D7 (MSB)
J1-4	D6
J1-5	D5
J1-6	D4
J1-7	D3
J1-8	D2
J1-9	D1
J1-10	D0 (LSB)
J1-11	+5V @ 370mA (TYP) *
J1-12	GROUND (COMMON)
J1-13	NOT USED
J1-14	RESET

^{*} For brightest software setting.

CMOS Note: Care must be taken to insure that input signals do not exceed the supply voltage or ground levels. Data cables must be as short as possible to reduce signal overshoots.

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5.0 ELECTRICAL CHARACTERISTICS

5.1 Power ON / OFF Sequence

There are no deleterious effects associated with power ON and OFF of this display; however, rapid ON/OFF sequencing is not recommended. The power/data connector should not be connected/disconnected while power is applied.

CAUTION: Do not apply data or strobe signals unless logic power is also applied; otherwise, the input circuits may be damaged.

Because of the power-up cycle within the microprocessor, rise time of the power supply should be less than 100mS. The display module is not ready to accept data for 500mS.

5.2 Interface Signals

All logic signals abide by the following convention: logic "1" is a high, logic "0" is a low.

Input Levels:

Logic 1 > 2.4VDC @ 1μ A. Logic 0 < 0.5VDC @ 1.6mA.

Output Levels:

Logic 1 > 3.5VDC @ 150μ A. Logic 0 < 0.5VDC @ 4mA.

All parallel interface lines are internally pulled up using 10K resistors connected to the +5V supply.

5.3 Absolute Maximum Ratings

Primary voltage: +5.5VDC

Logic range: -0.5VDC thru +5.5VDC

5.4 Normal Operating Ratings

Primary voltage: $+5.0 \pm 0.25$ VDC

PRODUCTION

Dimmest

260mA Min. (Screen clear at 5.0V)

290mA Typ. (Screen filled with "A" character at 5.0V)

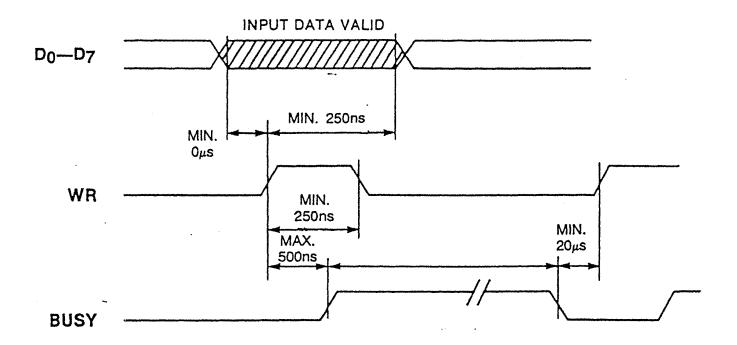
Brightest

280mA Min. (Screen clear at 5.0V)

370mA Typ. (Screen filled with "A" character at 5.0V) 460mA Max. (Screen filled with "A" character at 5.25V)

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DATA WRITE TIMING



OPTICAL CHARACTERISTICS 6.0

Format: 2 line of 20 characters Character height: 0.20 in. (5.05mm) Character width: 0.14 in. (3.55mm)

Character spacing: 0.19 in. (4.75mm) center-to-center

Character design: 5 x 7 dot matrix

Type of cursor indicator: Block

Character set: 96-character U.S. ASCII-7

> Extended European character set and 10 user defined characters Blue-green, peak at 5000 Angstroms

Color:

Viewing angle: 150 degrees

Brightness: (22^oC) 100fL (min), 200fL (typ)

Projected life at rated

operating conditions: 40,000 to 100,000 hours*

*Note: End of useful life is defined as the point when the display tube light output has decreased to half its initial minimum rated brightness. This life rating is based on use with random text messages. To obtain maximum life, users are encouraged to avoid fixed messages and to blank or clear the display when it is not in use.

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7.0 <u>ENVIRONMENTAL CHARACTERISTICS</u>

Operating temperature: 0 to +55 (°C) +32 to 131 (°F) Storage temperature: -20 to +70 (°C) -4 to +158 (°F) Relative humidity: 0 to 95% (non-condensing)

Vibration: 10 to 50 Hz 2mm peak-to-peak (3 axis, random)

Shock: 20 G (3 axis)

Weight: 6.3 ounces (177 grams)

8.0 ACCESSORIES

Part Number	•	Qty Required
33375-XX*	Single-ended	1
33374-XX*	Double-ended	1
31785-22/-23		1
	33375-XX* 33374-XX*	33374-XX* Double-ended

*XX = Length in inches: -99 omits cables

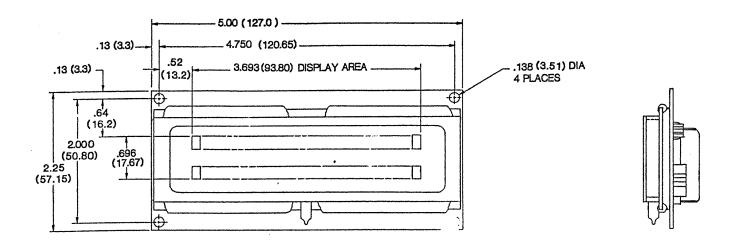
Filters	31110-XX
Gray	-01
Blue	-02
Aqua	-04
Neon Yellow-Orange	-05
Green	-07
Neutral Gray CP	-09
Yellow CP	-10

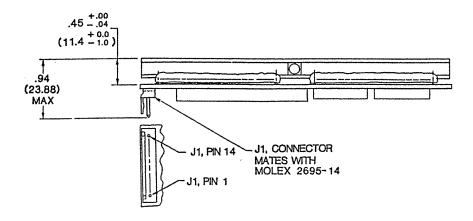
Connectors Mates With: Molex 6373-14

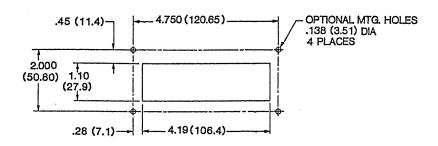
Data & Power Molex 2695-14 (Crimp)

Molex 7720-14 (IDC)

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SUGGESTED PANEL CUTOUT

FIGURE 5

TOLERANCE:

 $.XX = \pm .03 (0.8)$ $.XXX = \pm .010(0.25)$

Dim. in inches (mm)

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