

FORD

All Ford PCM (Powertrain Control Module), Ford ECM (Engine Control Module) & Ford ECU (Electronic Control Unit) from Flagship One, Inc. are precisely programmed and flashed to meet your vehicle's specific requirements.

Passive Anti-Theft System (PATS) *Type D*

If a vehicle is equipped with PATS, this procedure needs to be performed and a minimum of one key should be programmed to the replacement PCM in order for the vehicle to start. A *scan tool* is required to perform this procedure. This can be done by following the instructions below or choose to have it done by a Locksmith or Ford Dealer. If your vehicle does not have PATS then your programmed unit will be plug and play.



Important reminder: The vehicle's battery needs to be <u>fully charged</u> when performing the relearn. **Two keys are required for this process.**

Steps for the relearning procedure:

- 1. Cycle the first key to RUN.
- 2. Select "Ignition Key Code Erase".
- 3. Disconnect the tool and leave the first key in the RUN position for 20 seconds.
- 4. Then cycle the first key to OFF position.
- 5. Repeat steps 1-4 using the second key.
- 6. Attempt to start the engine. Once the engine starts and runs successfully, the relearn is completed.

For any related concerns, please contact our customer service.