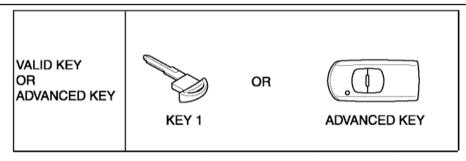


## Immobilizer Programming Procedure (M-E)

Mazda CX-7 (2009-2012 with Advanced Keyless Entry/Start) Mazda2 (2015, with Advanced Keyless Entry/Start)

## Please make sure the battery is fully charged before proceeding

## **DIRECTIONS**



- 1. Replace the PCM
- 2. Connect the M-MDS to the DLC-2.
- 3. Turn the ignition switch to the ON position using the valid key or the valid advanced key. Note: Although the security light remains illuminated and DTC 23 is displayed after approx. 1 min, continue to perform the procedure as indicated.
- 4. Verify that the keyless warning light illuminates for approx 3 s, and then turns off.
- 5. After vehicle identification, Select following from the M-MDS initial screen. Using an IDS (laptop PC):
  - 1. Select "Body".
  - 2. Select "Security".
  - 3. Select "PATS function".
- 6. Then, select an item from the screen menu.
- Parameter Reset
- 7. Perform the security access according to the directions on the M-MDS screen.
- 8. Select replaced parts (PCM) according to the directions on the M-MDS screen.

Caution: At this time, do not Select other parts from the M-MDS menu.

- 9. After verifying that the PATS function menu is displayed again on the M-MDS screen, select "Finish (this menu)".
- 10. Turn the ignition switch to the LOCK position.
- 11. Turn the ignition switch to the ON position.
- 12. Verify that the security light illuminates for approx. 3 s, and then turns off.
- 13. Turn the ignition switch to the LOCK position.
- 14. Verify that the engine can be started with all the keys.