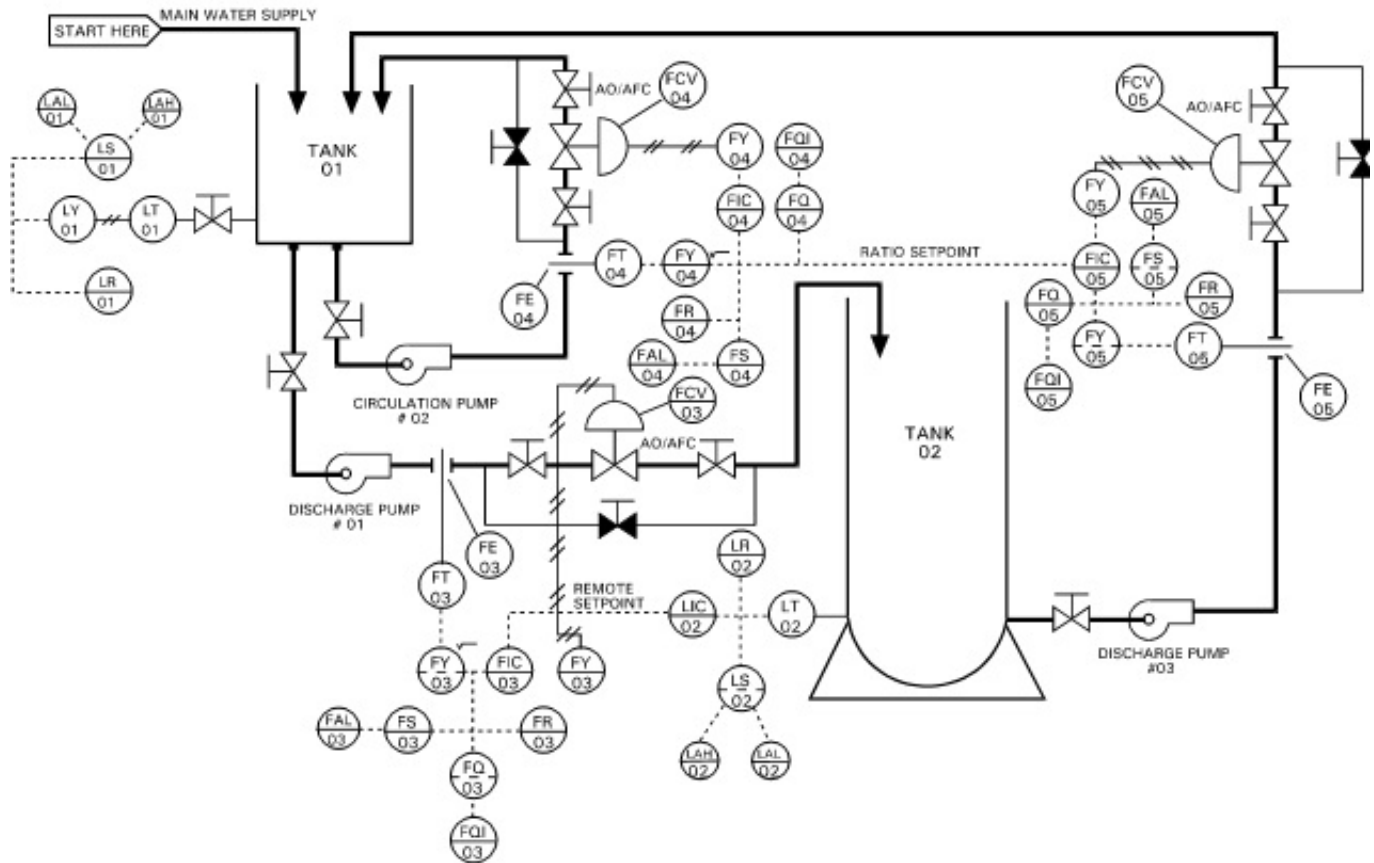


P&ID and Common Abbreviation



the interconnection of process equipment and the instrumentation used to control the process. In the process industry, a standard set of symbols is used to prepare drawings of processes. The instrument symbols used in these drawings are generally based on International Society Automation (ISA) Standard S5.1

Functions of P&ID

The main function of P&ID is related with a significant role in the maintenance and modification of the process that it describes. It is critical to demonstrate the physical sequence of equipment and systems, as well as how these systems connect. During the design stage, the diagram also provides the basis for the [development of system control schemes](#), allowing for further safety and operational investigations, such as the hazard and operability study (HAZOP).

ISA S5.1 Identification Letters

| | First-letter | | Succeeding- Letters | | |
|---|---------------------------------|--------------|---------------------|-----------------|----------|
| | Measured or Initiating variable | Modifier | Readout function | Output function | Modifier |
| A | Analysis | | | | |
| C | | | | Control | |
| D | | Differential | | | |
| F | Flow Rate | Ratio | | | |
| H | Hand | | | | High |
| I | Current | | Indicate | | |
| L | Level | | | | Low |
| P | Pressure, vacuum | | | | |
| Q | Quantity | Totalizer | | | |
| S | | Safety | | Switch | |
| T | Temperature | | | Transmit | |
| V | Vibration | | | Valve, Damper | |
| Z | Position | | | Actuator | |

There are a few rules in preparing a P&ID whereby there are item that should be included and some items should not.

A P&ID should include:

- Instrumentation and designations
- Mechanical equipment with names and numbers
- All valves and their identifications
- Process piping, sizes and identification
- Miscellaneous – vents, drains, special fittings, sampling lines, reducers, increasers and swaggers
- Permanent start-up and flush lines
- Flow directions
- Interconnections references
- Control inputs and outputs, interlocks
- Interfaces for class changes
- Seismic category
- Quality level
- Annunciation inputs
- Computer control system input
- Vendor and contractor interfaces
- Identification of components and subsystems delivered by others
- Intended physical sequence of the equipment

A P&ID should not include:

- Instrument root valves
- control relays
- manual switches
- primary instrument tubing and valves
- pressure temperature and flow data

P&ID Common Abbreviation

| | | | |
|--|----------------------------|--|-------------------------------|
| | Analyzer Element (Chemical | | Motion TransmitterPressure |
|--|----------------------------|--|-------------------------------|

| | | | |
|-------|-----------------------------------|------|---------------------------------|
| | Composition)Air Operated Valves | | Alarm |
| AEAOV | | MTPA | Pressure Controller |
| BE | Burner Element (flame detector) | PC | Pressure Control Valve |
| CR | Conductivity Recorder | PCV | Differential Pressure Indicator |
| DP | Differential Pressure | Pdl | pH Transmitter |
| DT | Density Transmitter | pHT | Pressure Indicator |
| FC | (also specific gravity and Baume) | PI | Press. Indicating Controller |
| FCV | Flow Controller | PIC | |
| FE | Flow Control Valve | PIT | Press. Indicating Transmitter |
| FG | Flow Element | PR | Pressure Recorder |
| FHC | Flow Sight Glass | PS | Pressure Switch |
| FHS | Flow Hand Control (manual) | PT | Pressure Transmitter |
| FI | Hand Switch in Flow Loop | PTd | Pressure Transducer |
| FIC | Flow Indicator | PZV | Pressure Relief Valve |
| FM | Flow Indicating Controller | RO | Restriction Orifice |
| FQR | Flow Meter (Pos. Displ. or Turb) | ST | Speed Transmitter |
| FQI | Flow Qantity Recorder | SV | Solenoid Valve |
| FR | Flow Quantity Indicator | TC | Temp. Controller |
| FRC | Flow Recorder | TCV | Temp. Control Valve |
| FS | Flow Recorder Controller | TE | Temp. Element |
| FT | Flow Switch | TI | Temp. Indicator |
| Ftd | Flow Transmitter | TIC | Temp. Indicating Controller |
| HCV | Flow Transducer | TR | |
| HS | | TRAP | Temp. Recorder |

| | | | |
|-----|-----------------------------|-----|--------------------------------|
| LC | Hand operated Control Valve | TS | Steam Trap or Airvent |
| LCV | Hand switch | TSA | Temp. Switch |
| LG | Level Controller | TT | Temp. Switch Alarm |
| LHC | Level Control Valve | TTd | Temp. Transmitter |
| LI | Level Gage Glass | TW | Temp. Transducer |
| LIC | Level Hand Control (manual) | TY | Thermowell |
| LR | Level Indicator | WE | Relay in Temperature Loop |
| LS | Level Indicating Controller | XA | Weight Measuring Element |
| LT | Level Recorder | XVE | Weight Measuring Element |
| Ltd | Level Switch | XVS | Annunciator |
| MOV | Level Transmitter | ZV | Vibration Detector |
| | Level Transducer | | Vibration Switch |
| | Motor Operated Valve | | Safety Shut-down (Pilot) valve |