

Figure 14-1. Run/Programming Screen

SECTION 14

DIAGNOSTICS

Machine diagnostics are used by machine technicians to monitor and troubleshoot machine functions. The diagnostic screens are shown in Figures 14-2 and 14-3.

To access the diagnostics screens, touch the Diagnostics Touchbutton on the Run/Programming Screen shown in Figure 14-1.

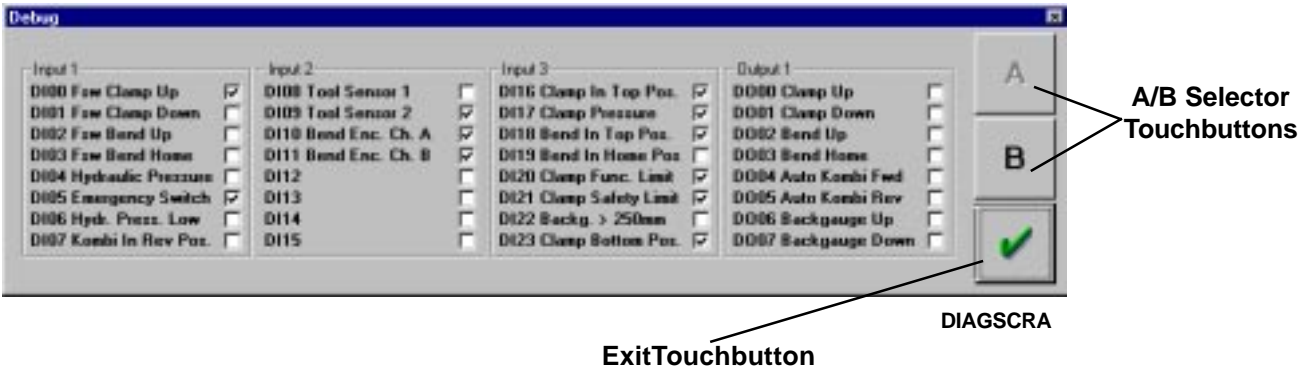


Figure 14-2. Diagnostic Screen A

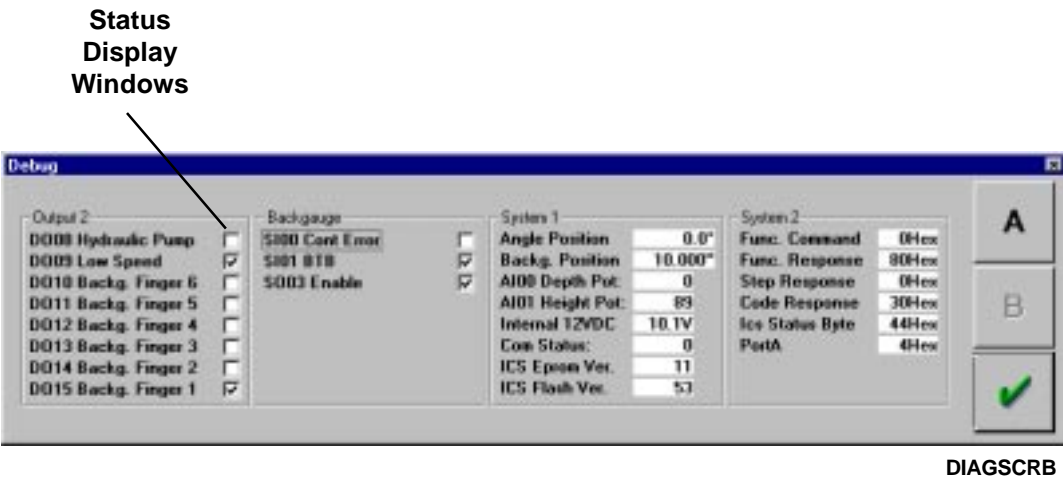


Figure 14-3. Diagnostic Screen B

DIAGNOSTIC SCREENS

There are two diagnostic screens, labeled “A” and “B”. These are shown in Figures 14-2 and 14-3.

The Status Display Windows on Diagnostic Screen A show relay closures. If there is no check mark in the window, the corresponding relay is open. Closed relays are represented by check marks.

The Status Display Windows on Diagnostic Screen B show a combination of relay closures and analog numeric values. As with Screen A, check marks represent relay closures.

Toggle between the two screens by touching the A/B Selector Touchbuttons. The touchbutton for the visible screen is “greyed out”, while the touchbutton for the screen not seen is “highlighted”.

To return to the Run/Programming Screen, touch the Acknowledgment Touchbutton.