

Figure 4-1. Location of the Computer Connection Panel

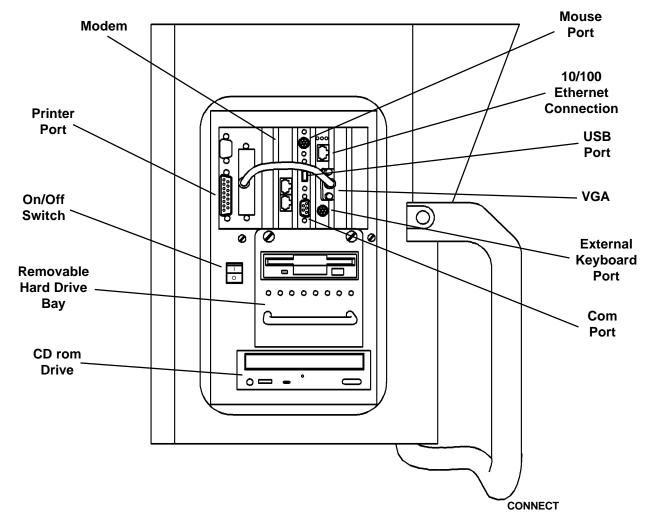


Figure 4-2. Location of the Various Computer Components

SECTION 4 NETWORK CONNECTION

The Orion Control System is capable of functioning when connected to a company network. Such a connection makes it possible to back up program files by copying them to network storage, and also makes it possible to share part programs between production machines.

NOTE

It is not necessary to connect the control system to a network in order to enable it to function. The system functions primarily as a stand-alone system controlling the machine on which it is mounted.

Because company networks vary greatly in configuration, it is not possible to provide instructions for connecting and operating the Orion Control System to a company network. Company technicians must work with Roper technical personnel to make network conections. Company technicians are also responsible for training company personnel in the functions of network connections.

Computer components and connections are located as shown in Figure 4-1, and identified in Figure 4-2.