

ORION/A2000 BACKGAUGE SETTINGS

BALLSCREW / AIR	B.S.	AIR	AIR	BOTH	BOTH	B.S.	AIR
BACKGAUGE SIZE (mm)	1550	1550	1000	2000	2100	1650	1650
BACKGAUGE SIZE (in)	61"	61"	40"	78"	82"	65"	65"
MACHINE SIZE	K25	K25	K25	K25	K50	K50	K50

Backgage 1 Max Pos.	5900	6100	5848	7900	7900	6100	6600
Backgage 2 Max Pos.	10700	10800	10000	13950	14550	11300	11550
Backgage 3 Max Pos.	15500	15500	10000	20000	21000	16500	16500
Backgage 4 Max Pos.	15500	15500	10000	20000	21000	16500	16500
Backgage 5 Max Pos.	15500	15500	10000	20000	21000	16500	16500
Backgage 6 Max Pos.	15500	15500	10000	20000	21000	16500	16500
Backg. Diff 1-2	3501	4151	4150	6001	6551	4601	5251
Backg. Diff 1-3	8301	8301	4150	12001	13101	9401	9401
Backg. Diff 1-4	8301	8301	4150	12001	13101	9401	9401
Backg. Diff 1-5	8301	8301	4150	12001	13101	9401	9401
Backg. Diff 1-6	8301	8301	4150	12001	13101	9401	9401

A2000 ONLY

Size Max Allowed	15500	15500	10000	20000	21000	16500	16500
Backg. Max Allowed	15500	15500	10000	20000	21000	16500	16500