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paperback. Book Condition: New. Ship out in 2 business day, And Fast shipping, Free Tracking number will be provided after the shipment. Paperback. Pub Date: November 2012 Pages: 207 Language: Chinese Publisher: Higher Education Press shortage of skilled personnel in training textbook series: CNC lathe operation and programming skills training (2nd edition) is recommended by the Ministry of Education NC technology application areas of expertise shortage of skilled personnel in training one of the series of textbooks. revised from the version based on CNC lathe operation and programming skills training. according to the development of CNC lathes and the front-line of the latest teaching needs. Shortage of skilled personnel in training textbook series: CNC lathe operation and programming skills training (2nd edition) main line of parts machining. detailing a the FANUC CNC lathe programming methods and parts processing. the main contents include simple parts and complex parts of the process analysis. programming. simulation. processing and machine operator. Shortage of skilled personnel in training textbook series: CNC lathe operation and programming skills training (2nd edition) as the teaching of the NC Technology Application of secondary vocational schools and professional books. and related industries as job training materials. Contents: Project CNC machining entry unit a CNC lathe About task coordinate system the task of a CNC lathe functionality and structure tasks the task of CNC lathe machining characteristics NC programming steps with the structural units of CNC machine tools a CNC machine tool coordinate system of set rules task two machine coordinate system and workpiece coordinate system tasks size units and coordinate units CNC lathe machining process the content task a reasonable set of cutting the amount of tasks a reasonable choice the tool task three reasonable choice fixture and determine the processing route II processing parts unit to a processing pin task...

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