# Task 7.4 - Power Distribution System PCB Final Design

#### Team I – Lunar ROADSTER

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# **Design Considerations**

#### **Power Source**

Battery: 3x Vanon Power Tools Batteries

Nominal Voltage: 20V Nominal Capacity: 5.0Ah

Energy: 100Wh Chemistry: Li-ion

Cell Configuration: 5s2p Number of Cells: 10

Monitoring: Using Turnigy® Watt Meter and Power Analyzer (180A).

#### **Specifications:**

Operating Voltage Range: 4.6~60 V
Measured Voltage Range: 0~60 V

• Current Range: 0~180 A

#### **Overvoltage Protection:**

Primary: 30 A Blade Fuse (each)

Secondary: Push Button Emergency Stop

### Subsystems

Subsystem	Voltage Range	Regulation Required	Continuous Current/Peak Current	Number of Connectors	Current Capacity of Connectors (Current/Peak)
2x Drive Motors	6~12 VDC	Yes	1.7 A/20 A	1 each (XT- 30)	15 A/30 A
2x Steering Motors	6~12 VDC	Yes	1.7 A/20 A	1 each (XT- 30)	15 A/30 A
Linear Actuator	12 VDC	Yes	-/246mA	1 (JST-XH)	ЗА

3x Roboclaw	6~34	Yes	15 A/30 A	6 Screw	-
Motor Controllers	VDC			Terminals 1 JST-XH	3A (JST-XH)

#### Table continued

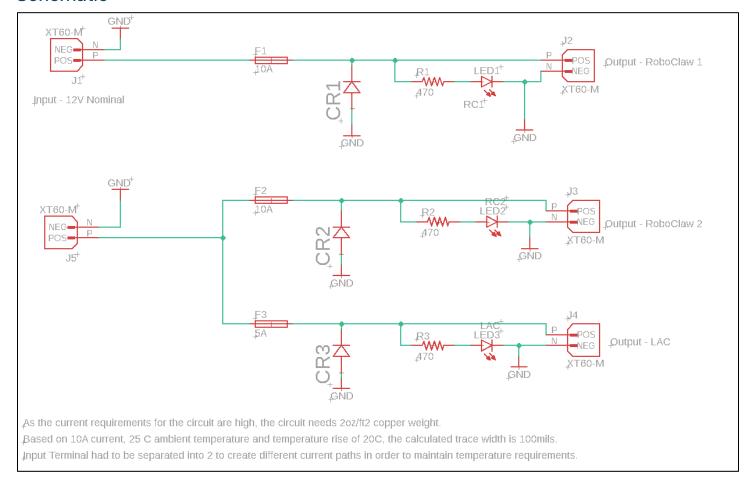
Subsystem	Desired Efficiency	Output Voltage after regulation	Peak output current	Maximum required operating voltage	Overvoltage Protection
2x Drive Motors	60%	12 VDC	20 A (per motor)	12 VDC	10 A Blade Fuse
2x Steering Motors	60%	12 VDC	20 A (per motor)	12 VDC	10 A Blade Fuse
Linear Actuator	60%	12 VDC	246 mA	12 VDC	5 A Blade Fuse
3x Roboclaw Motor Controllers	60%	12 VDC	30 A (per controller)	12 VDC	10 A Blade Fuse

Along with the PDB, we will be using an external step-down DC-DC Converter with an onboard heat sync (https://www.mouser.com/ProductDetail/CUI-Inc/VHK200W-Q24-S12-DIN?qs=WyjlAZoYn50MbhLXm0mMOA%3D%3D).

As our current requirements are high (5-10 A), we could not find suitable regulators or step-down converters that could be part of the PDB. The PDB contains 3 outputs for each motor driver (RoboClaw), including overvoltage (using fuses) and reverse voltage (using diodes) protection. Bypass and Decoupling capacitors minimize any noise in the system from the external step-down converter. Additionally, LEDs are used to monitor the power of each output connector.

The onboard heat sync will dissipate all the heat. We will ensure that the placement of the step-down converter on the rover allows it to receive the required airflow. Additionally, the motor drivers are also equipped with onboard heat syncs to dissipate any additional heat.

### **Schematic**



# **Board Design**

To accommodate the high current requirements for the circuit, we shifted to two different inputs. This allows us to create 2 independent circuits with a common ground.

#### **Trace Width Calculation Parameters:**

Current - 10A

Ambient Temperature - 25°C

Temperature Rise - 20°C

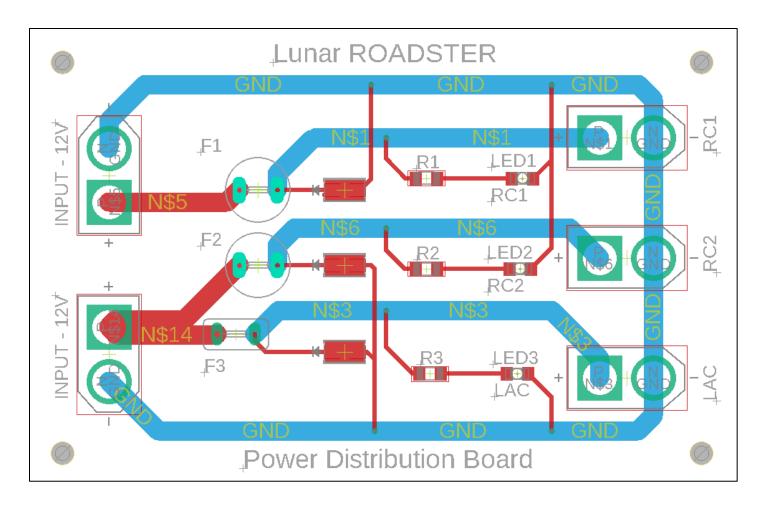
#### Thickness - 2oz/ft<sup>2</sup>

This gave us a minimum trace width of **93mils**.

Tool Used - https://www.advancedpcb.com/en-us/tools/trace-width-calculator/

Hence, the high current trace widths are 100mils and the low current widths are 20mils.

#### **Board Design**



#### **Bill of Materials**

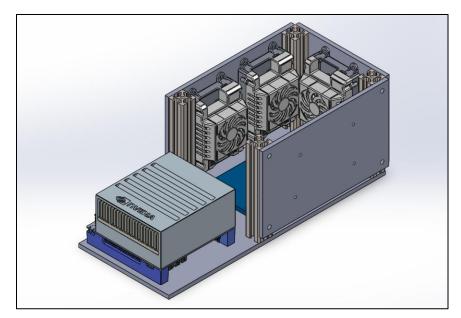
The bill of materials (including spares) for the PDB is shown below:

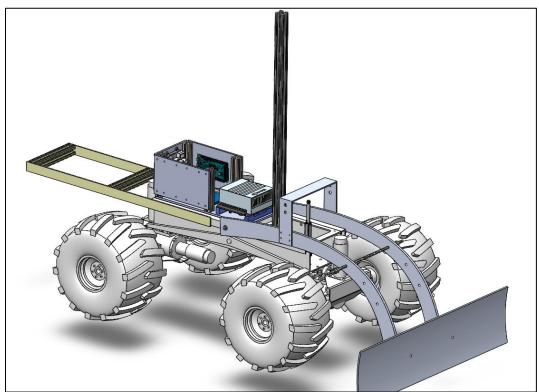
Qty	Value	Part Designator	Part Number	Vendor Link	Cost per part (\$)	Description
4	P4SMA16A	CR1, CR2, CR3	P4SMA16A	P4SMA16A	0.43	Diode
			TR5 -			
6	10A	F1, F2	37321000000	37321000000	1.29	Fuse
3	5A	F3	TE5 - 39515000440	39515000440	1.57	Fuse
6	XT60-M	J1, J2, J3, J4, J5	XT60-M	XT60	0.89	Connector
5	LED 1206	LED1, LED2, LED3	1206 SMD	1206 SMD	0.04	LED
			CR1206-FX-	CR1206-FX-		
5	470 Ω	R1, R2, R3	4700ELF	4700ELF	0.1	Resistor

#### **Mounting Method**

The board contains 4 M3 mounting holes at the corners. On our rover, we have designed an electronic box with custom mounting holes matching the board. An initial iteration of the design is shown below. Once the PDB design is finalized, the placeholder (blue part on the bottom face) will be replaced, and holes will be made accordingly.

All power outputs from the PCB will be connected to components inside the box. The input comes from the batteries mounted behind the box.





# **DFM Results**

- Link to DFM results summary https://www.freedfm.com/freedfm/0038175906222431/results/summary2.htm
- Link to DFM plots https://www.freedfm.com/freedfm/0038175906222431/results/plots.htm
- Link to multilayer PDF <a href="https://www.freedfm.com/freedfm/0038175906222431/FreeDFM-v2.0/freeDFM.pdf">https://www.freedfm.com/freedfm/0038175906222431/FreeDFM-v2.0/freeDFM.pdf</a>

# FreeDFM.com™ Summary for your design.

# Congratulations! No DFM problems were found on your board!

We Found None!

# Problems Automatically Fixed by Free

We Found None!

## **Gerber Viewer**

