



USE 1/4" DIAM BALL MILL

#### COMMENTS

UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES  
TOLERANCES ARE +/- 0.003

ALL FILLETS 0.25 DIAM  
MOST MACHINING DONE WITH  
FACE A FACING DOWN

#### MATERIAL

0.25" AL6061 89155K221

#### DESIGNER

WILLIAM LI

#### DATE

1/15/2026

#### QTY

3

#### PART NAME

GRID HOLDER

#### DWG NO.

4

#### SCALE

2:1

#### REV

1