

Cover Page GO

Active Top

Area:

Theme:

Master Style: **357353**; Active Top Line Plan: GO Boys Active HO16 Flow: 11/14/2016 GO Boys Knit

Product 360161 BF DOORBUSTER CREW **Product Team:** Description:

Product Status: Ready for Sampling **Product Type:**

BOM #: 000264135 Tech Designer: Hedayati, Jennifer Designer: Botha, Amanda

Merch Number(s): 360161 (Global, Regular); 370785 (Japan, Regular) Sourcing Office: Hong Kong

HANSAE CO LTD (1002910) Vendor:

Factory:

Tech Pack Summary

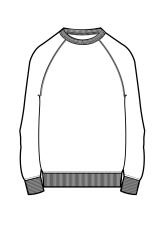
Tech Pack Comment

Sections Included

Section Name	Section Description	Status	Modified Date
ВОМ		Ready for Sampling	May 27, 2016 9:43 AM PDT
Measurement Chart	Regular; FC: Standard	Final	Jun 20, 2016 9:34 AM PDT
Jumps	Regular; FC: Standard	Final	Jun 20, 2016 9:34 AM PDT
Sketches			Jun 15, 2016 12:51 PM PDT

Native Files Included

Туре	Description	File Name	File Size	Modified Date
Document		360161 1ST FIT SAMPLE HANSAE KR.pdf	246.5 kB	Jun 15, 2016 12:53 PM PDT
Patterns		360161R16-05-25GRADE.zip	7.63 kB	Jun 14, 2016 10:29 AM PDT



GO Bill of Materials

 Master Style:
 357353; Active Top
 Line Plan:
 GO Boys Active HO16
 Flow:
 11/14/2016

Product 360161 BF DOORBUSTER CREW **Product Team:** GO Boys Knit

Description:

Product Status: Ready for Sampling Product Type: Active Top Theme:

Category:KNITSSub-Category:KNIT TOPSItem Type:HOODIE/PULLOVERBOM #000264135Tech Designer:Hedayati, JenniferDesigner:Botha, Amanda

Sourcing Office: Hong Kong Merch Number(s): 360161 (Global, Regular); 370785 (Japan, Regular)

Vendor: HANSAE CO LTD (1002910)

Factory:

Packaging Instr: BOM Last Mod: May 27, 2016 9:43
AM PDT

Comments: NB0527: -ADDED BLAZE 950 NB DETAILS: - REMOVE DORITO - CHANGE ORANGE STANDARD TO NEON ORANGE CUTIE 504 RESUBMIT:

1- GARMENT NO DORITO IN NEW CCs. BALANCE CC IN kd. ALL OTHER CCs NEED TO BE APPROVED BY COLORIST SAMPLING: GMT -

Area:

POOLFELT S/OFF - BALANCE

									(SET A: CC1-6 of 6) CC1					
mage	Type/Desc/RD#	Quality Details	Supplier / Supplier Article	Gauge/Tension/ Stitch/Ends	Size	UOM	Qty	Usage	CC1 ELYSIA N BLUE	HEATH			CC5 ACADE MY BLUE	
Fabric														
	Knit 131740 FLEECE: 77/23 COTTON/ POLYESTER FLEECE 280gsm (ALTERNATES INCLUDE 80/20 CTTN/POLY)	77% Cotton, 23% Polyester / gg 26's+50d+16's lb / 71.0 in / 280.0 g/m2 / Piece Dye				lb	0.0	BODY, RAGLAN SLVS	ELYSIAN BLUE 456	FAUX B25	IN THE RED 645	POOL FELT 473	ACADEMY BLUE 544	BLAZE 950
Trim														
	Direct Entry Full Package 01449319 1x1 COTTON RIB - RD 139631						0.0	NECK, SLEEVE CUFFS, BOTTOM HEM	ELYSIAN BLUE 456	FAUX B25	IN THE RED 645	POOL FELT 473	ACADEMY BLUE 544	BLAZE 950
	Thread Trim 183415 Spun Polyester_Gap Outlet	/ n/a tex /	A&E or Coats {Shell RD 183427}			TBD	0.0	BODY	ELYSIAN BLUE 456	FAUX B25	IN THE RED 645	POOL FELT 473	ACADEMY BLUE 544	BLAZE 950
	Thread Trim 183415 Spun Polyester_Gap Outlet	/ n/a tex /	A&E or Coats {Shell RD 183427}			TBD	0.0	STITCH AT INNER NECK, DORITO STITCH	ELYSIAN BLUE 456	FAUX B25	IN THE RED 645	POOL FELT 473	ACADEMY BLUE 544	BLAZE 950
Graph	ics				,	,								
	Graphic 01451042						0.0	CF AW	BORDER (MILK 600) ARCH FILL	WB_13 C2_GA P LOGO BORDER (MILK 600) ARCH FILL (IN THE RED	C2_GA P LOGO BORDER (MILK 600) ARCH FILL (BRILLIA	BORDER (MILK 600) ARCH FILL	BORDER (MILK 600) ARCH FILL	BORDER (MILK 600) ARCH FILL (PANGEA

GO **Bill of Materials**

Master Style: Product

357353; Active Top

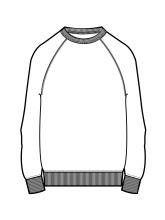
Description:

360161 BF DOORBUSTER CREW

Sourcing Office: Hong Kong

HANSAE CO LTD (1002910) Vendor:

									(SET A:	CC1-6 of	6)			
Image	Type/Desc/RD#	Quality Details	Supplier / Supplier Article	Gauge/Tension/ Stitch/Ends	Size	UOM	Qty	Usage	CC1 ELYSIA N BLUE	CC2 HEATH ER GREY B25	CC3 IN THE RED	CC4 POOL FELT	CC5 ACADE MY BLUE	CC6 BLAZE 950
Finish	/ Wash													
	Finishing 01449320 NORMAL GARMENT WASH						0.0							
Packa	ging / Labels													
- April	Main Label 143977 GGO Kids Tops/Sweaters/Dresses Main Label	Woven / GOLK-143977 / Polyester / Cut & Loop	GOLK-143977			Each	0.0							
Organico SECTI CONTROL	Integrated Label 143980 GGO Kids Printed Satin Label	Printed / GOLK-143980 / Polyester / Cut & Loop	GOLK-143980			Each	0.0							
	Care/Content Label 188697 GGO Universal Normal Wash C&C Label (Global)	Printed / 188697 / Polyester / Straight Cut & Fused	188697			Each	0.0							
	Size Sticker 144103 GGO Kids Tops and Bottoms Size Strip - SIZE ONLY	GGO Kids Tops and Bottoms Size Strip - SIZE ONLY / Transcoat	GOSSK-144103			Each	0.0							
- 1 g	Traceability Label/Joker Tag 146541 GGO Global Traceability Label	Printed / GOLA-146541 / Polyester / Straight Cut & Fused	GOLA-146541			Each	0.0							



GO Measurement Chart - Regular; FC: Standard

Master Style: 357353; Active Top Line Plan: GO Boys Active HO16 Flow:

Product 360161 BF DOORBUSTER CREW **Product Team:** GO Boys Knit **Description:**

Product Status:Ready for SamplingProduct Type:Active TopTheme:

BOM #: 000264135 Tech Designer: Hedayati, Jennifer Designer: Botha, Amanda

Sourcing Office: Hong Kong Merch Number(s): 360161 (Global, Regular); 370785 (Japan, Regular)

Vendor: HANSAE CO LTD (1002910)

Factory:

Grade Rule: Gap Boy Knit/Sweater Tops Alpha Block: GBK401 TRACK JACKET BLOCK (r1) MC Last Mod: Jun 20, 2016 9:34

AM PDT

Knit Machine; XXS - XXL; Base (M) MC Status: Final

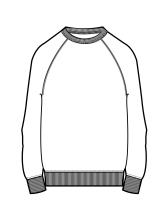
Comments: Ref. HO15 731424 by Makalot, as is. Use pattern in PLM. 4.5 VM--remove dorrito for holiday, bring back for UOM: Inches

spring May 3, 2016 VM-- Send fit sample

POM	Description	Add'l Comments	Variation	QC	Tol(-)	Tol(+)	xxs	XS	S	М	L	XL	XXL		
1082	Neck Width Edge to Edge		<6.5-"	Υ	1/4	1/4	4 3/4	5	5	5 1/4	5 1/2	5 1/2	5 3/4		
1084	Front Neck Drop: Imaginary Line to Top Edge		= 3"</td <td>Υ</td> <td>1/4</td> <td>1/4</td> <td>2</td> <td>2</td> <td>2 1/4</td> <td>2 1/4</td> <td>2 1/4</td> <td>2 1/2</td> <td>2 1/2</td> <td></td> <td></td>	Υ	1/4	1/4	2	2	2 1/4	2 1/4	2 1/4	2 1/2	2 1/2		
1088	Back Neck Drop: Imaginary Line to Top Edge				1/8	1/8	3/4	3/4	3/4	3/4	3/4	3/4	3/4		
1535	Trim Height		Collar		999	999	3/4	3/4	3/4	3/4	3/4	3/4	3/4		
1120	Chest 1" Below Armhole		=17"</td <td>Y</td> <td>1/2</td> <td>1/2</td> <td>13 1/4</td> <td>14 1/2</td> <td>15 3/4</td> <td>17</td> <td>17 3/4</td> <td>18 1/2</td> <td>19 1/4</td> <td></td> <td></td>	Y	1/2	1/2	13 1/4	14 1/2	15 3/4	17	17 3/4	18 1/2	19 1/4		
1258	Bottom Opening Straight		=17"</td <td>Y</td> <td>1/2</td> <td>1/2</td> <td>11 1/4</td> <td>12 1/2</td> <td>13 3/4</td> <td>15</td> <td>15 3/4</td> <td>16 1/2</td> <td>17 1/4</td> <td></td> <td></td>	Y	1/2	1/2	11 1/4	12 1/2	13 3/4	15	15 3/4	16 1/2	17 1/4		
1535	Trim Height		Bottom >\=1.25"		1/8	1/8	2 1/4	2 1/4	2 1/4	2 1/2	2 1/2	2 1/2	2 1/2		
1535	Trim Height		Sleeve >\=1.25"		1/8	1/8	2 1/4	2 1/4	2 1/4	2 1/2	2 1/2	2 1/2	2 1/2		
1101	Raglan Shoulder Slope from Imaginary Line to Top of Sleeve				1/8	1/8	1 1/2	1 5/8	1 3/4	1 3/4	1 3/4	1 7/8	1 7/8		
1293	Raglan Sleeve Length from Imaginary Line-2 Point		Long	Υ	1/2	1/2	19	21 1/2	24	26 1/2	28	29 1/2	31		
1282	Raglan Position from High Point Shoulder at Front				1/8	1/8	2	2	2 1/4	2 1/4	2 1/4	2 1/2	2 1/2		
1283	Raglan Position form High Point Shoulder at Back				1/8	1/8	1 1/4	1 1/4	1 1/2	1 1/2	1 1/2	1 3/4	1 3/4		
1281	Raglan Armhole Straight from Imaginary Line			Y	3/8	1/4	10	10 7/8	11 5/8	12 1/2	13	13 1/2	14		
1298	Bicep 1" below Armhole		=6.5-"</td <td></td> <td>3/8</td> <td>3/8</td> <td>5 1/4</td> <td>5 3/4</td> <td>6 1/4</td> <td>6 3/4</td> <td>7 1/8</td> <td>7 1/2</td> <td>7 7/8</td> <td></td> <td></td>		3/8	3/8	5 1/4	5 3/4	6 1/4	6 3/4	7 1/8	7 1/2	7 7/8		
1503	Width above Rib/Cuff Seam		2" - Sleeve		1/4	1/4	4 1/2	4 3/4	4 3/4	5	5 1/4	5 1/4	5 1/2		
1301	Sleeve Opening		Long	Υ	1/4	1/4	3	3 1/4	3 1/4	3 1/2	3 3/4	3 3/4	4		
1338	Body Length from High Point Shoulder		>/= 22"	Υ	1/2	1/2	16 3/8	18 1/4	20 1/8	22	23 1/4	24 1/2	25 3/4		
1094	Minimum Neck Stretch			Υ	0	999	21	21	22	22	23	23	23		

11/14/2016

Area:



GO Jumps - Regular; FC: Standard

Area:

Master Style: 357353; Active Top Line Plan: GO Boys Active HO16 Flow: 11/14/2016

Product 360161 BF DOORBUSTER CREW **Product Team:** GO Boys Knit

Description:

Product Status:Ready for SamplingProduct Type:Active TopTheme:BOM #:000264135Tech Designer:Hedayati, JenniferDesigner:Botha, Amanda

Sourcing Office: Hong Kong Merch Number(s): 360161 (Global, Regular); 370785 (Japan, Regular)

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Grade Rule: Gap Boy Knit/Sweater Tops Alpha Block: GBK401 TRACK JACKET BLOCK (r1) MC Last Mod: Jun 20, 2016 9:34
AM PDT

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Comments: Ref. HO15 731424 by Makalot, as is. Use pattern in PLM. 4.5 VM--remove dorrito for holiday, bring back for UOM: Inches

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POM	Description	Add'l Comments	Variation	QC	Tol(-)	Tol(+)	xxs	XS	S	М	L	XL	XXL	
1082	Neck Width Edge to Edge		<6.5-"	Y	1/4	1/4	-1/4	0	-1/4	5 1/4	1/4	0	1/4	
1084	Front Neck Drop: Imaginary Line to Top Edge		= 3"</td <td>Y</td> <td>1/4</td> <td>1/4</td> <td>0</td> <td>-1/4</td> <td>0</td> <td>2 1/4</td> <td>0</td> <td>1/4</td> <td>0</td> <td></td>	Y	1/4	1/4	0	-1/4	0	2 1/4	0	1/4	0	
1088	Back Neck Drop: Imaginary Line to Top Edge				1/8	1/8	0	0	0	3/4	0	0	0	
1535	Trim Height		Collar		999	999	0	0	0	3/4	0	0	0	
1120	Chest 1" Below Armhole		=17"</td <td>Y</td> <td>1/2</td> <td>1/2</td> <td>-1 1/4</td> <td>-1 1/4</td> <td>-1 1/4</td> <td>17</td> <td>3/4</td> <td>3/4</td> <td>3/4</td> <td></td>	Y	1/2	1/2	-1 1/4	-1 1/4	-1 1/4	17	3/4	3/4	3/4	
1258	Bottom Opening Straight		=17"</td <td>Y</td> <td>1/2</td> <td>1/2</td> <td>-1 1/4</td> <td>-1 1/4</td> <td>-1 1/4</td> <td>15</td> <td>3/4</td> <td>3/4</td> <td>3/4</td> <td></td>	Y	1/2	1/2	-1 1/4	-1 1/4	-1 1/4	15	3/4	3/4	3/4	
1535	Trim Height		Bottom >\=1.25"		1/8	1/8	0	0	-1/4	2 1/2	0	0	0	
1535	Trim Height		Sleeve >\=1.25"		1/8	1/8	0	0	-1/4	2 1/2	0	0	0	
1101	Raglan Shoulder Slope from Imaginary Line to Top of Sleeve				1/8	1/8	-1/8	-1/8	0	1 3/4	0	1/8	0	
1293	Raglan Sleeve Length from Imaginary Line-2 Point		Long	Y	1/2	1/2	-2 1/2	-2 1/2	-2 1/2	26 1/2	1 1/2	1 1/2	1 1/2	
1282	Raglan Position from High Point Shoulder at Front				1/8	1/8	0	-1/4	0	2 1/4	0	1/4	0	
1283	Raglan Position form High Point Shoulder at Back				1/8	1/8	0	-1/4	0	1 1/2	0	1/4	0	
1281	Raglan Armhole Straight from Imaginary Line			Y	3/8	1/4	-7/8	-3/4	-7/8	12 1/2	1/2	1/2	1/2	
1298	Bicep 1" below Armhole		=6.5-"</td <td></td> <td>3/8</td> <td>3/8</td> <td>-1/2</td> <td>-1/2</td> <td>-1/2</td> <td>6 3/4</td> <td>3/8</td> <td>3/8</td> <td>3/8</td> <td></td>		3/8	3/8	-1/2	-1/2	-1/2	6 3/4	3/8	3/8	3/8	
1503	Width above Rib/Cuff Seam		2" - Sleeve		1/4	1/4	-1/4	0	-1/4	5	1/4	0	1/4	
1301	Sleeve Opening		Long	Y	1/4	1/4	-1/4	0	-1/4	3 1/2	1/4	0	1/4	
1338	Body Length from High Point Shoulder		>/= 22"	Y	1/2	1/2	-1 7/8	-1 7/8	-1 7/8	22	1 1/4	1 1/4	1 1/4	
1094	Minimum Neck Stretch			Y	0	999	0	-1	0	22	1	0	0	

GO **Sketches - Front**

Master Style: **357353**; Active Top Line Plan: GO Boys Active HO16 Flow: 11/14/2016 **Product Team:** GO Boys Knit Area:

Product 360161 BF DOORBUSTER CREW Description:

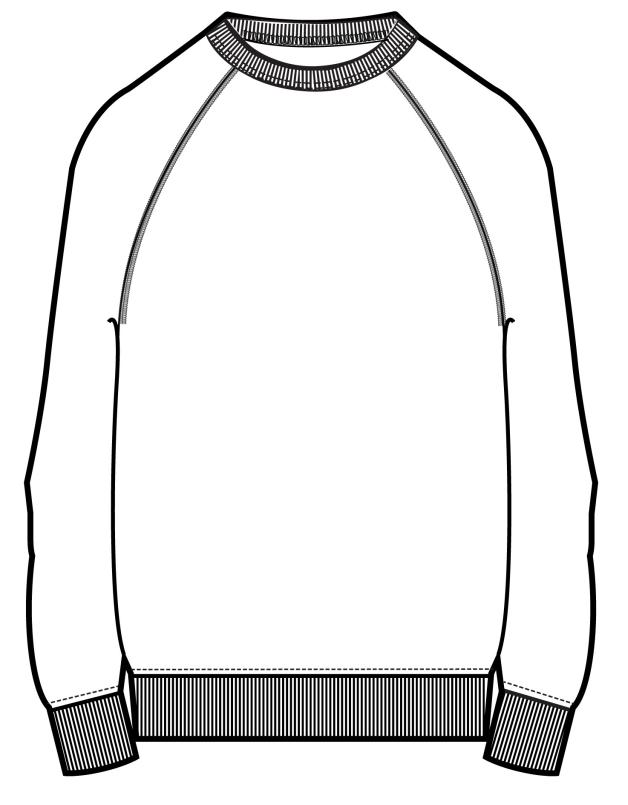
Product Status: Product Type: Ready for Sampling Active Top Theme:

360161 (Global, Regular); **370785** (Japan, Regular) Sourcing Office: Hong Kong Merch Number(s):

Vendor: HANSAE CO LTD (1002910)

Factory:

Comments: Sketch View Last Mod: Jun 15, 2016 12:51 PM PDT



GO **Sketches - Back**

357353; Active Top Line Plan: GO Boys Active HO16 11/14/2016 Master Style: Flow: **Product Team:** GO Boys Knit Area:

Product 360161 BF DOORBUSTER CREW Description:

Product Status: Ready for Sampling **Product Type:** Active Top Theme:

360161 (Global, Regular); 370785 (Japan, Regular) Sourcing Office: Hong Kong Merch

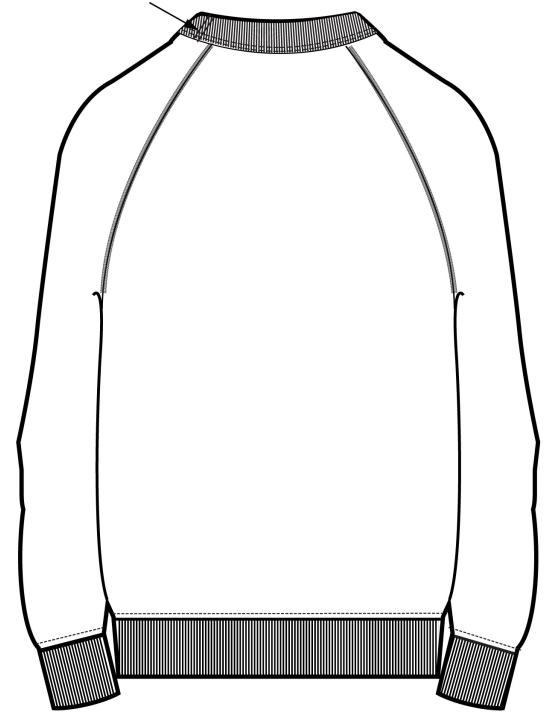
Number(s):

Vendor: HANSAE CO LTD (1002910)

Factory:

Comments: Sketch View Last Mod: Jun 15, 2016 12:51 PM PDT

> Place JOIN SEAM AT WEARER'S LEFT 1" behind HPS w/SN Tack, 1/8" Margin,



Sketches - Front Detail 1

Master Style: 357353; Active Top Line Plan: GO Boys Active HO16 Flow: 11/14/2016

Product 360161 BF DOORBUSTER CREW Product Team: GO Boys Knit Area:

Description:

GO

Product Status: Ready for Sampling Product Type: Active Top Theme:

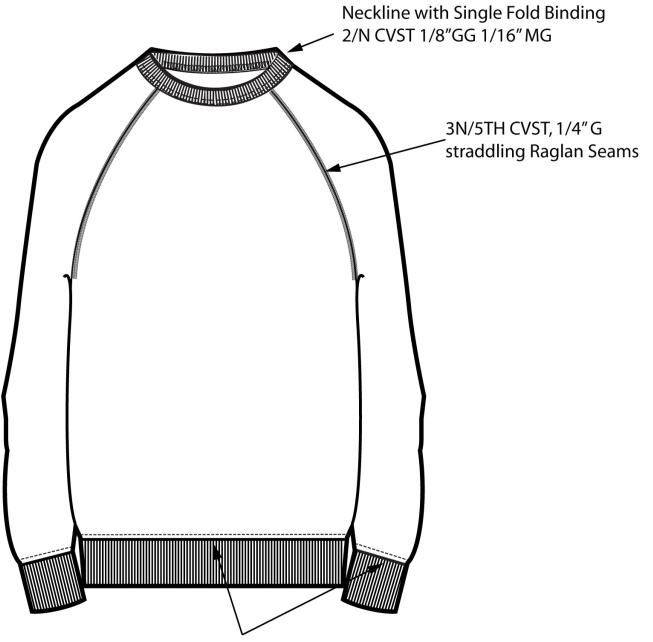
Sourcing Office: Hong Kong Merch 360161 (Global, Regular); 370785 (Japan, Regular) Number(s):

Vendor: HANSAE CO LTD (1002910)

Factory:

Comments: Sketch View Last Mod: Jun 15, 2016 12:51 PM PDT

PLEASE FOLLOW GAP INC. CONSTRUCTION STANDARDS FOR KNIT TOPS. DETAILS NOTED ON SKETCH BELOW ARE VARIATIONS FROM THE STANDARDS FOR THIS STYLE ONLY.



SINGLE FOLD INSET BOTTOM TRIM & CUFF w/ 1/4" MG SN Chainst