

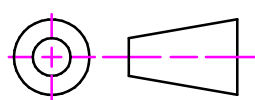

REVISIONS					
REV	DESCRIPTION	DR	CHK	DATE	ECR/ESR NO.
01	CHANGED TWO 3.0DIA HOLES TO SLOTS. ADDED 2.0 X 6.00 CUTOUT.	JV	JV	1/18/00	NA
01	LENGTH DIMENSION 20.0 WAS 18.0	PS	JE	9/27/00	FBOD-4J5LYW

APPROVED FOR PRODUCTION

Print Date
06/19/2000

NOTES:

1. MACHINE AS DIMENSIONED DO NOT COMPENSATE FOR SURFACE TREATMENT.
2. PERMANENTLY MARK PART NO. (INC. REV. NO.) FOLLOWED BY SUPPLIER ID MARKING USING 1.5mm HIGH CHARACTERS. FILE SMOOTH ANY RAISED MATERIAL.
3. SUPPLIER TO HANDLE ALL SURFACE TREATMENTS.
4. FLASH TEFLON IMPREGNATED HARDCOAT, TO MEET SPECIFICATIONS 'MIL-A-8625F TYPE III' AND 'AMS 2482C TYPE I'. COATING THICKNESS .008-.012mm. (50% OF COATING THICKNESS IS IMPREGNATED INTO BASE MATERIAL AND 50% OF COATING THICKNESS IS BUILT UP ON SURFACE).

THIRD ANGLE PROJECTION		METRIC		BILL OF MATERIALS			
				<div><div>Applied Robotics Solutions in reach</div><div>Applied Robotics, Inc. 648 Saratoga Rd. Glenville, NY 12302 Tel. (518) 384-1000 Fax. (518) 384-1200</div></div> <div>TITLE</div> <div>MOUNT, SWITCH</div>			
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		CHK D.G. 6/9/99					
		ENG J VALLELUNGA 6/2/99					
		MFG A.P. 6/9/99					
		ISSUED J.E. 6/14/99					
ANGLES = ± 1/2		QC D.P. 6/9/99		SIZE C99504C104202			
SURFACE FINISH = 1.6√		SCALE: 2X					
MAT'L: ALUM 6061-T6		DO NOT SCALE DRAWING					
SURFACE TREATMENT: SEE NOTES		DIM. AND TOLERANCING IN ACCORDANCE WITH ANSI Y14.5M-1982					
3D	ISO 9001 REGISTERED						