

ACADEMIC READING

Reading Passage 1, Questions 1–13

- 1 spinning
 2 (perfectly) unblemished
 3 labour/labor-intensive
 4 thickness
 5 marked
 6 (molten) glass
 7 (molten) tin/metal
 8 rollers
 9 TRUE
 10 NOT GIVEN
 11 FALSE
 12 TRUE
 13 TRUE

Reading Passage 2, Questions 14–26

- 14 ii
 15 vii
 16 ix
 17 iv
 18&19 **IN EITHER ORDER**
 C
 B

- 20 A
 21 H
 22 G
 23 C
 24 C
 25 A
 26 B

Reading Passage 3, Questions 27–40

- 27 viii
 28 ii
 29 vi
 30 i
 31 iii
 32 v
 33 C
 34 A
 35 C
 36 D
 37 clothing
 38 vocabulary
 39 chemicals
 40 cultures

If you score . . .

0–11	12–28	29–40
you are unlikely to get an acceptable score under examination conditions and we recommend that you spend a lot of time improving your English before you take IELTS.	you may get an acceptable score under examination conditions but we recommend that you think about having more practice or lessons before you take IELTS.	you are likely to get an acceptable score under examination conditions but remember that different institutions will find different scores acceptable.