

Attn: (JE Sales Associate)



# Custom Piston Order Form

15312 Connector Lane, Huntington Beach, CA 92649, USA • TEL (714) 898-9763 • FAX (714) 893-8297 • www.jepistons.com

Engine Make: \_\_\_\_\_ Model: \_\_\_\_\_ Year: \_\_\_\_\_

Number of Cylinders: \_\_\_\_\_ Order Quantity of Pistons: \_\_\_\_\_

Cubic Inch Displacement: \_\_\_\_\_ Max RPM: \_\_\_\_\_ Approx. HP: \_\_\_\_\_

Bore Size: \_\_\_\_\_ Stroke: \_\_\_\_\_

Rod Length: \_\_\_\_\_

☐ Steel ☐ Aluminum ☐ Titanium

Brand: \_\_\_\_\_

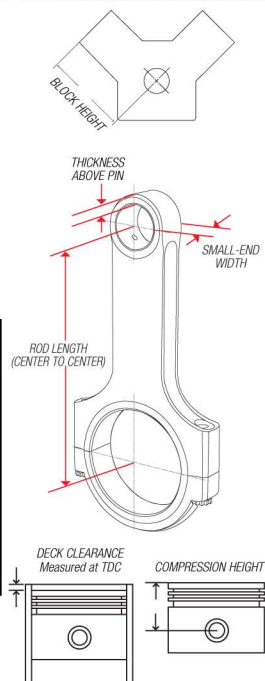
Rod Small-End Width: \_\_\_\_\_

Thickness Above Pin: \_\_\_\_\_

Piston Guided Rod ☐ Yes ☐ No

## Compression Height Calculation Table

Block Height: _____
-1/2 of Stroke: _____
Rod Length: _____
Deck Clearance +/-: _____
Compression Height: _____



Head Gasket Thickness: \_\_\_\_\_

Compression Ratio: \_\_\_\_\_

CAMSHAFT SPECS: ☐ Hydraulic ☐ Solid ☐ Roller

Gross Valve Lift: In: \_\_\_\_\_ Ex: \_\_\_\_\_

Lobe Separation (°): \_\_\_\_\_ Duration @.050: In: \_\_\_\_\_ Ex: \_\_\_\_\_

Degreed in Std. °: + \_\_\_\_\_ ° - \_\_\_\_\_ °

Valve Lift @ TDC: In: \_\_\_\_\_ Ex: \_\_\_\_\_

CYLINDER HEAD Type: \_\_\_\_\_ Pt#: \_\_\_\_\_

Combustion Chamber Size: \_\_\_\_\_ cc's

Valve Diameter: In: \_\_\_\_\_ Ex: \_\_\_\_\_

Free Drop (If Known): In. \_\_\_\_\_ Ex: \_\_\_\_\_

Was Cylinder Head Milled?: ☐ Yes ☐ No

If Cylinder Head Was Milled, How Much?: Flat: \_\_\_\_\_ Angled: \_\_\_\_\_

Piston Type (Circle One If Known):

☐ Dome ☐ Flat Top ☐ Dish ☐ Inverted Dome  
☐ Conical ☐ Spherical ☐ Round ☐ 3D

Pistons Designed For: ☐ Circle Track ☐ Asphalt ☐ Dirt  
☐ Drag Race ☐ Road Race ☐ Marine ☐ Street/Strip  
☐ Other (Please Specify): \_\_\_\_\_

Is Your Motor: ☐ Carbureted ☐ Injected  
☐ Turbo Charged: Lbs. Boost: \_\_\_\_\_ ☐ Blown: Lbs. Boost: \_\_\_\_\_  
☐ Nitrous - How Much HP: ☐ 100 ☐ 250 ☐ 350 ☐ 400+  
☐ Other (Please Specify): \_\_\_\_\_
Fuel Type: ☐ Pump Gas ☐ Race Gas ☐ Alcohol ☐ NitroPurchasing Rings with Order: ☐ Yes ☐ No Cylinder Qty: \_\_\_\_\_If **NOT** Purchasing Rings, Please Provide Ring Set Brand

And Part Number: \_\_\_\_\_

Axial Ring Height:  AXIAL RING HEIGHT

Top: \_\_\_\_\_ 2nd: \_\_\_\_\_ Oil: \_\_\_\_\_

Radial Ring Widths:  RADIAL RING WIDTH

Top: \_\_\_\_\_ 2nd: \_\_\_\_\_ Oil: \_\_\_\_\_

## OPTIONAL FEATURES

\*For details on custom piston features and terminology refer to catalog pages VIII and IX

Gas Ports; Vertical: \_\_\_\_\_ Spin Boss: \_\_\_\_\_

Gas Ports; Lateral: \_\_\_\_\_ Window Mill: \_\_\_\_\_

Accumulator Grooves: \_\_\_\_\_ Skirt Coating: \_\_\_\_\_

Contact Reduction: \_\_\_\_\_ DBL Pin Oilers: \_\_\_\_\_

Oil Rail Supports: \_\_\_\_\_

## PIN SPECS

Pin Diameter: \_\_\_\_\_ Length: \_\_\_\_\_ Wall Thickness: \_\_\_\_\_ Qty: \_\_\_\_\_

Pins With Order: ☐ Yes ☐ No Pin Fit: ☐ Yes ☐ NoPin Series: ☐ 51 ☐ 52 ☐ 72 ☐ 93 ☐ 94 ☐ 95 ☐ 44
Locks: ☐ Double Spiro Lock ☐ Wire Lock ☐ Tru Arc ☐ HookWire  
☐ Single Spiro Lock ☐ Single Tru Arc ☐ Buttons

**JE Pistons reserves the right to choose the appropriate pin length if supplying pins per each piston design.**

## Expedite Service

☐ 7 day + 25% ☐ 5 day + 40% ☐ 3 day + 50%

## BILLING INFORMATION

Bill To: \_\_\_\_\_ Acct #: \_\_\_\_\_

Address: \_\_\_\_\_

Ship To: \_\_\_\_\_ Acct #: \_\_\_\_\_

Address: \_\_\_\_\_

Phone: \_\_\_\_\_ Fax: \_\_\_\_\_

Ship Method: UPS GROUND P.O. #: \_\_\_\_\_

CC#: \_\_\_\_\_ CVC#: \_\_\_\_\_

Name On Card: \_\_\_\_\_ Exp: \_\_\_\_\_

Deposit Amount (50% required): \_\_\_\_\_ Billing Zip Code: \_\_\_\_\_

Signature: \_\_\_\_\_ Date: \_\_\_\_\_

Customer's Email address: \_\_\_\_\_

**RETURN POLICY:** Custom pistons are returnable only for defects in workmanship or materials in the as received condition. Under no circumstances will parts be returnable after 90 days. Please check packaging for complete details regarding return policy. All returns require "Return Materials Authorization" (RMA) number, available from the JE sales department.