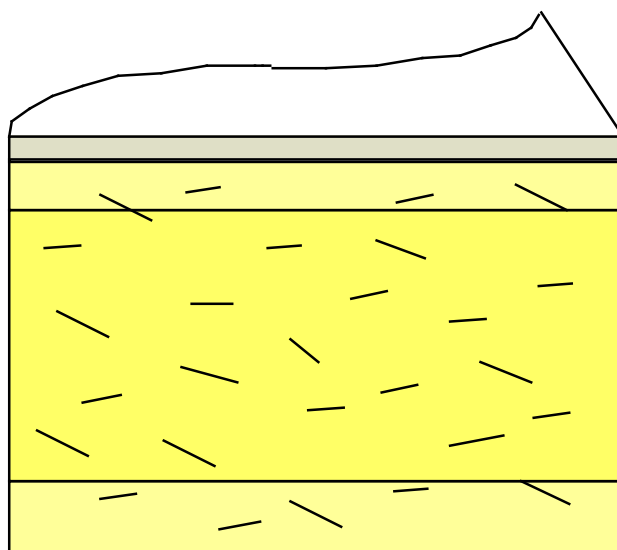




# Cellofold



Top Coating	Blade
Top Layer	Bleached chemical pulp
Middle layer	Mechanical pulp
Back Layer	Bleached chemical pulp

Grammage	Thickness	Stiffness Taber 15°		Stiffness Din 5°		Moisture Content
ISO 536 gsm	ISO 534 µm	ISO 2493 CD mNm	MD mNm	DIN 53121 CD mNm	MD mNm	ISO 287 %
200	350	4.6	10.2	8.8	19.3	7.5
220	400	6.1	13.2	11.6	25.0	8.0
250	460	9.1	19.9	17.5	38.0	8.0
270	500	11.3	24.7	21.5	47.5	8.0
+/-4%	+/-4% or max +/- 20	+/-10%	+/-10%	+/-10%	+/-10%	+/-1%

Brightness - top  
ISO 2470 82% ISO +/-1%

Smoothness  
ISO/DIS 8791-4 < 2.5 PPS<sub>10</sub>µm

Gloss  
ISO/DIS 8254/1 > 25 Hunter 75°%

Surface Strength  
ISO 3782 > 0.7 IGT m/s medium viscosity oil

Internal Bond Strength  
TAPPI UM 403 > 110 Scott J/m<sup>2</sup>

DG 7/95