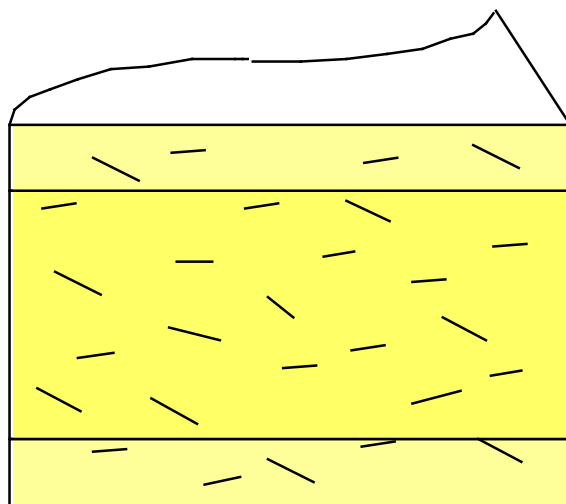




# SP Uncoated



Top Layer	Bleached chemical pulp
Middle layer	Bleached Pressure Groundwood Pulp
Back Layer	Bleached chemical pulp

Grammage	Thickness	Stiffness Taber 15°	
ISO 536 gsm	ISO 534 µm	ISO 2493 CD mNm	MD mNm
350	640	22.3	46.8
400	740	31.0	65.1
+/-4%	+/-5%	+/-15%	+/-15%

Brightness - top  
ISO 2470

73% ISO +/-1.5%

no OBA added

Moisure Content  
ISO 287

7.5% +/-1.5%

Internal Bond Strength  
Tappi UM 403

> 110 Scott J/m2

DG 11/99