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### **EXAMPLE / CALIBRATION of WEIGHT MASSES**

Viktor Witkovsky (witkovsky@savba.sk) Ver.: '14-Feb-2024 17:57:36'

```
clear
close all
```

### **CALIBRATION of WEIGHT MASSES**

Problem specified by Jaroslav ZUDA / Czech Metrology Institute (CMI) E-MAIL: jzuda@cmi.cz Related EMPIR Project: Improvement of the realisation of the mass scale Short Name: RealMass, Project Number: 19RPT02

The fundamental challenge faced by any primary laboratory is ensuring the accurate calibration of weights. While the procedure for routine calibration of weights of lower accuracy classes is well-documented in OIML R111, procedures for calibration at the highest level are not as extensively covered. This issue is addressed by the RealMass project, which aims to develop such procedures

Calibration at the highest level often requires the use of the split method for weight units. This procedure involves deriving individual weights from one or more reference weights using a measurement system with known weight values. Typically, these reference weights are prototypes made of a Pt and Ir alloy, although some institutes may use stainless steel weights. The weight is then calculated using the least squares method.

A significant challenge in accurate weight measurement is accounting for buoyancy forces. To address this, it is necessary to determine the density of the surrounding medium, which affects either the density or the volume of the weights. Additionally, the temperature of the environment must be considered since the volume of the weights changes with temperature.

There are various methods for determining the volume of weights, such as measuring the apparent weight in a liquid or comparing the apparent masses with a known volume body in the liquid. In recent years, there has been progress in measuring weights in a vacuum, particularly in light of the new definition of the unit of weight. However, measuring in a vacuum presents challenges due to surface phenomena on the weights. Therefore, it is often more practical to measure at low pressure, approximately corresponding to 50% atmospheric pressure, where surface changes are negligible.

Measurements in air and at low pressure can effectively determine both the volume and weight of weights. Comparisons indicate that this method yields results comparable to determining volume in a liquid. Consequently, there is interest in whether low-pressure measurement can be utilized for current weight and volume determination using the split method for weight units.

## Load data

```
{\bf load} \ {\tt EXAMPLE\_MassCalibration.mat}
```

# Function of implicite restrictions on the model parameters

```
% function fun = funMassCalibration(mu,beta)
\% % funMassCalibration - defines the necessary restrictions on the EIV model
\% % parameters for the calibration of weight masses.
% %
% % funMassCalibration is an anonymous function that takes arguments mu and
% % beta and returns fun, a q-dimensional column vector of constraints.
\ensuremath{\text{\%}} % Ideally, these constraints should equal zero. In this context, mu can be
\% % specified as either an m-dimensional column vector or as a cell array
\% % with one column vector {mu}, while beta is a p-dimensional vector. The
\% % output fun from funMassCalibration(mu, beta) represents the q
\% % constraints on the model parameters mu and beta. If the model
\% % restrictions are satisfied, fun = funMassCalibration(mu, beta) = 0.
% %
\% % Variable related to the vector parameter mu:
% %
\% % mu(1) = X1 = X1R_1 % comparison measurement: M1 - MR in evironment 1
\% % mu(2) = X2 = X2R_1 % comparison measurement: M2 - MR in evironment 1
\% % mu(3) = X3 = X21_1 % comparison measurement: M2 - M1 in evironment 1
\% % \, mu(4) \, = X4 = X1R_2 \, % comparison measurement: M1 - MR in evironment 2
\% % \, mu(5) \, = X5 = X2R_2 \, % comparison measurement: M2 - MR in evironment 2
\% % mu(6) = X6 = X21_2 % comparison measurement: M2 - M1 in evironment 2
\% % mu(7) = X7 = X1R 3 % comparison measurement: M1 - MR in evironment 3
\% % \, mu(8) \, = X8 = X2R_3 \, % comparison measurement: M2 - MR in evironment 3
\% % mu(9) = X9 = X21_3 % comparison measurement: M2 - M1 in evironment 3
% % mu(10) = dMR
                          \% difference from nominal of the reference weight
                          \ensuremath{\mathrm{\%}} volume of the reference weight
% % mu(11) = VR
% % mu(12) = G
                          % gravitational ratio
```

```
% % mu(13) = h1 = hR
                          \% center of gravity of the reference weight
% % mu(14) = h2 = h1
                          \% center of gravity of the measured weight 1
% % mu(15) = h3 = h2
                          \% center of gravity of the measured weight 2
% % mu(16) = K
                          % adjustment constant
\% % mu(17) = \alpha
                          \ensuremath{\mathrm{\%}} coefficient of thermal expansion
\% % \, mu(18) = dT1 = dT_1 \,\% temperature differnce T_1 - 20 in evironment 1
% % mu(19) = dT2 = dT_2 % temperature differnce T_2 - 20 in evironment 2
\% % \, mu(20) = dT3 = dT_3 \, % temperature differnce T_3 - 20 in evironment 3
% % mu(21) = \rho1 = \rho_1 % density of air in evironment 1
% % mu(22) = \rho2 = \rho_2 % density of air in evironment 2
% % mu(23) = \rho3 = \rho_3 % density of air in evironment 3
% %
\% % Variable related to the vector parameter beta:
% %
% % beta(1) = dM1
                          \% difference from nominal of the measured weight 1
% % beta(2) = dM2
                         \% difference from nominal of the measured weight 2
% % beta(3) = V1
                          \% volume of the measured weight 1
% % beta(4) = V2
                          \% volume of the measured weight 2
% %
% % EXAMPLE
% % data = [-9.7550e-08 -9.0350e-08 -6.3200e-09 -4.7849e-07 9.4810e-08 ...
               3.8381e-07 -3.2604e-07 -9.3040e-08 2.3331e-07 6.4100e-07 ...
% %
% %
               1.2544e-04 3.0000e-07 3.6500e-02 3.6500e-02 3.0000e-02 ...
% %
               9.9986e-01 4.8000e-05 8.0000e-01 4.0000e-01 9.0000e-01 ...
% %
               1.1552e+00 5.8770e-01 8.1380e-01]';
% % ux
          = [ 5.0000e-10 3.0000e-10 2.0000e-10 3.0000e-10 3.0000e-10 ...
% %
               3.0000e-10 2.0000e-10 3.0000e-10 2.0000e-10 4.0000e-08 ...
% %
               1.0000e-09 3.0000e-08 5.0000e-04 5.0000e-04 5.0000e-04 ...
               5.0000e-06 2.0000e-06 1.0000e-01 1.0000e-01 1.0000e-01 ...
% %
% %
               5.0000e-04 5.0000e-04 5.0000e-04]';
% % U
          = diag(ux.^2);
% % fun = @(mu,beta) funMassCalibration(mu,beta)
% % mu0 = data;
% % beta0 = [mu0(10) mu0(11) mu0(10) mu0(11)]';
% % clear options
% % options.q = 9;
% % options.method = 'oefpil2';
% % options.criterion = 'function';
% % options.tol = 1e-15;
% % result = OEFPIL(data,U,fun,mu0,beta0,options);
% % Viktor Witkovsky (witkovsky@savba.sk)
% % Ver.: 17-Feb-2024 13:16:08
% %% CHECK THE INPUTS AND OUTPUTS
% if iscell(mu)
%
     mu = mu\{1\};
% end
% % Set the number of constraints
% a = 9;
% fun = zeros(q,1);
% %% Constraints based on equation (8) in [Zuda (2023)] / Environment 1
% fun(1) = mu(1)*mu(16) - ((1+beta(1))*(1-mu(12)*mu(14))).
                              + ((1+mu(10))*(1-mu(12)*mu(13))) ...
                              + (mu(21)*(1+mu(17)*mu(18))*(beta(3)-mu(11)));
% fun(2) = mu(2)*mu(16) - ((1+beta(2))*(1-mu(12)*mu(15))) ...
                              + ((1+mu(10))*(1-mu(12)*mu(13))) ..
                              + (mu(21)*(1+mu(17)*mu(18))*(beta(4)-mu(11)));
% fun(3) = mu(3)*mu(16) - ((1+beta(2))*(1-mu(12)*mu(15))) ...
                              + ((1+beta(1))*(1-mu(12)*mu(14))) ...
                              + (mu(21)*(1+mu(17)*mu(18))*(beta(4)-beta(3)));
% %% Constraints based on equation (8) in [Zuda (2023)] / Environment 2
% fun(4) = mu(4)*mu(16) - ((1+beta(1))*(1-mu(12)*mu(14)))..
                              + ((1+mu(10))*(1-mu(12)*mu(13))) ...
                              + (mu(22)*(1+mu(17)*mu(19))*(beta(3)-mu(11)));
% fun(5) = mu(5)*mu(16) - ((1+beta(2))*(1-mu(12)*mu(15))) ...
                              + ((1+mu(10))*(1-mu(12)*mu(13))) ...
                              + (mu(22)*(1+mu(17)*mu(19))*(beta(4)-mu(11)));
  fun(6) = mu(6)*mu(16) - ((1+beta(2))*(1-mu(12)*mu(15))) ...
                              + ((1+beta(1))*(1-mu(12)*mu(14))) ...
                              + (mu(22)*(1+mu(17)*mu(19))*(beta(4)-beta(3)));
\% %% Constraints based on equation (8) in [Zuda (2023)] / Environment 3
% fun(7) = mu(7)*mu(16) - ((1+beta(1))*(1-mu(12)*mu(14))) ...
                              + ((1+mu(10))*(1-mu(12)*mu(13))) ...
                              + (mu(23)*(1+mu(17)*mu(20))*(beta(3)-mu(11)));
% fun(8) = mu(8)*mu(16) - ((1+beta(2))*(1-mu(12)*mu(15))) ...
                              + ((1+mu(10))*(1-mu(12)*mu(13))) ...
                              + (mu(23)*(1+mu(17)*mu(20))*(beta(4)-mu(11)));
% fun(9) = mu(9)*mu(16) - ((1+beta(2))*(1-mu(12)*mu(15))) ...
```

# **EXAMPLE**

```
%U
      = U diag;
%U
      = U full:
U
     = U full2:
fun
    = @(mu,beta) funMassCalibration(mu,beta);
mu0 = data;
% beta0 = [mu0(10) \ mu0(11) \ mu0(10) \ mu0(11)]';
beta0 = [0 0 0 0]';
clear options
options.q = 9;
options.method = 'oefpil2';
options.criterion = 'function';
                = 1e-15;
options.tol
options.isEstimatedVariance = false;
```

# **OEFPIL** fit

```
result = OEFPIL(data,U,fun,mu0,beta0,options);
    OEFPIL ESTIMATION METHOD = oefpil2
     fun = @(mu,beta)funMassCalibration(mu,beta)
    n m p q ITERATIONS CRITERION FUNCCRIT
                                                                                                                    FUNCCRIT_LIN
                                                                                                                                                        wRSS
                                                                                                                                                                                       RSS
                               5
          23 4 9
                                                1.9412502980686e-16 1.9412502980686e-16 1.53129460506657e-19 208156.88669793 0.000391344976275638
                                                                                                                                                           UPPER
                                                                                                                                                                                             PVAL
                        ESTIMATE
                                                      STD
                                                                                       FACTOR
                                                                                                                         LOWER

        beta_1
        -1.1279917379422e-07
        4.00058100374311e-08
        1.95996398454005

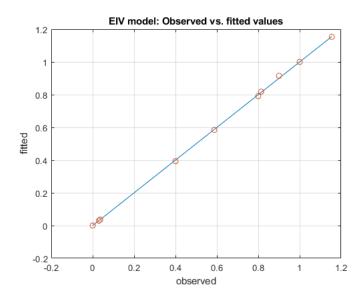
        beta_2
        7.54278548370493e-07
        4.00048732788535e-08
        1.95996398454005

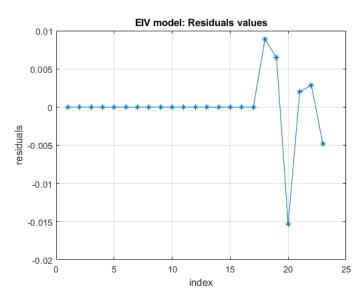
        beta_3
        0.000124891615012911
        1.22208267574956e-09
        1.95996398454005

        beta_4
        0.000125642839434627
        1.18168967328469e-09
        1.95996398454005

                                                                                                              -1.91209120639936e-07
                                                                                                                                                -3.43892269485045e-08
                                                                                                                                                                                   0.00480880712305643
                                                                                                             6.75870437537851e-07
                                                                                                                                                 8.32686659203135e-07
                                                                                                                                                                                  2.69029446861711e-79
                                                                                                                 0.00012488921977488
                                                                                                                                                  0.000124894010250941
                                                                                                               0.000125640523365427
                                                                                                                                                 0.000125645155503828
                                                                                                                                                                                                            0
```

\_\_\_\_\_





# RESULTS

```
mufit = result.mu;
\% Estimated (fitted) differences from nominal weight 1kg
dMRfit_51699 = mufit(10);  % Reference weight: 516
dM1fit_15N = result.beta(1);  % Measured weight: 15N
                                     % Reference weight: 51699
\label{eq:dm2fit_15963} \mbox{ = result.beta(2); } \mbox{ % Measured weight: 15936}
dmass = [ dMRfit_51699; dM1fit_15N; dM2fit_15963];
massNominal = 1;
mass = massNominal + dmass;
\% Standard uncertainty of the weight
u_MRfit_51699 = result.umu(10); % Uncertainty of the reference weight: 51699
u_M1fit_15N = result.ubeta(1); % Uncertainty of the measured weight: 15N
\mbox{u\_M2fit\_15963 = result.ubeta(2); \% Uncertainty of the measured weight: 15936} \label{eq:u_M2fit_15963}
 u_{mass} = [ \ u_{MRfit_51699}; \ u_{M1fit_15N}; \ u_{M2fit_15963}]; 
% Estimated (fitted) volumes of the weights
                                      % Volume of the reference weight: 51699
VRfit 51699 = mufit(11);
V1fit_15N = result.beta(3);
                                      % Volume of the measured weight: 15N
V2fit_15963 = result.beta(4); % Volume of the measured weight: 15936
volume = [ VRfit_51699; V1fit_15N; V2fit_15963];
\% Standard uncertainty of the volumes
u_VRfit_51699 = result.umu(11); % Uncertainty of the volume of the reference weight: 51699
u_V1fit_15N = result.ubeta(3); % Uncertainty of the volume of the measured weight: 15N
u_V2fit_15963 = result.ubeta(4); % Uncertainty of the volume of the measured weight: 15936
u_volume = [ u_VRfit_51699; u_V1fit_15N; u_V2fit_15963];
```

# **Best Estimates by OEFPIL**

```
BestEstimates = [mass;volume];
disp(table(BestEstimates))
```

```
1.00000064100001
0.99999887200826
1.00000075427855
0.000125440000000000
0.000124891615012911
0.000125642839434627
```

## Uncertainty (covariance) matrix of the OEFPIL Best Estimates

Estimated parameters of interest (M\_R, M\_1, M\_2, V\_R, V\_1, V\_2):

```
id_BestEstimates = [10 24 25 11 26 27];
U_BestEstimates = result.Umubeta(id_BestEstimates,id_BestEstimates);
disp(U_BestEstimates)
% U_BestEstimates =
    1.0e-14 *
%
    0.15999999999368
                        0.159999999999082
                                            0.159999999688647
                                                                0.000116400000000
                                                                                    0.000116399997098
                                                                                                        0.000116399996269
%
     0.159999999999082
                        0.160046483675102
                                            0.160017224365120
                                                                0.000116399999999
                                                                                    0.000156928897815
                                                                                                        0.000137367873159
    0.159999999688647
%
                        0.160017224365120
                                            0.160038988605713
                                                                0.000116399999773
                                                                                    0.000137232202826
                                                                                                        0.000149667262589
%
     0.000116400000000
                        0.000116399999999
                                            0.000116399999773
                                                                0.0001000000000000
                                                                                    0.000099999999998
                                                                                                        0.000099999999997
%
     0.000116399997098
                        0.000156928897815
                                            0.000137232202826
                                                                0.000099999999998
                                                                                    0.000149348606637
                                                                                                        0.000126375525402
%
    0.000116399996269
                        0.000137367873159
                                            0.000149667262589
                                                                0.000099999999997
                                                                                    0.000126375525402
                                                                                                        0.000139639048395
```

```
1.0e-14 *
Columns 1 through 3
0.159999999999368
                    0.159999999999082
                                       0.159999999688647
0.15999999999982 0.160046483675102
                                        0.160017224365120
0.159999999688647
                    0.160017224365120
                                        0.160038988605713
0.000116400000000
                    0.000116399999999
                                        0.000116399999773
 0.000116399997098
                    0.000156928897815
                                        0.000137232202826
0.000116399996269
                    0.000137367873159
                                       0.000149667262589
Columns 4 through 6
0.000116400000000
                    0.000116399997098
                                       0.000116399996269
0.000116399999999
                    0.000156928897815
                                        0.000137367873159
0.000116399999773
                    0.000137232202826
                                        0.000149667262589
0.0001000000000000
                    0.00009999999998
                                        0.000099999999997
0.00009999999998
                    0.000149348606637
                                        0.000126375525402
0.000099999999997
                    0.000126375525402
                                        0.000139639048395
```

## Standard uncertainties of the OEFPIL Best Estimates

Estimated parameters of interest (M\_R, M\_1, M\_2, V\_R, V\_1, V\_2):

```
u_BestEstimates = sqrt(diag(U_BestEstimates));
disp(table(u_BestEstimates))
% u_BestEstimates =
     1.0e-07 *
%
%
     0.399999999999210
%
     0.400058100374311
%
     0.400048732788535
%
     0.0100000000000000
%
     0.012220826757496
%
     0.011816896732847
```

```
3.999999999921e-08
4.00058100374311e-08
4.00048732788535e-08
1e-09
1.22208267574956e-09
1.18168967328469e-09
```

u\_BestEstimates

```
Corr BestEstimates = U BestEstimates ./ (u BestEstimates * u BestEstimates');
disp(Corr_BestEstimates)
% Corr BestEstimates =
                                                                 0.0291000000000065
                                                                                     0.023811809014198
                                                                                                          0.024625753888923
     1.00000000000000000
                        0.999854770155231
                                             0.999878180926137
     0.999854770155231
                         1.0000000000000000
                                             0.999840594256046
                                                                 0.029095773811460
                                                                                     0.032098095769199
                                                                                                          0.029057528035923
     0.999878180926137
                         0.999840594256046
                                             1.00000000000000000
                                                                 0.029096455064893
                                                                                     0.028070008747368
                                                                                                          0.031659968335108
     0.029099999999991
                         0.029095773811460
                                             0.029096455064893
                                                                 1.0000000000000000
                                                                                     0.818275244238725
                                                                                                          0.846245865205206
%
     0.023811809014198
                         0.032098095769199
                                             0.028070008747368
                                                                 0.818275244238725
                                                                                     1.0000000000000000
                                                                                                          0.875102543877616
    0.024625753888923
                         0.029057528035923
                                             0.031659968335108
                                                                 0.846245865205206
                                                                                     0.875102543877616
                                                                                                          1.0000000000000000
```

```
Columns 1 through 3
                     0.999854770155231
                                         0.999878180926137
 1.00000000000000000
 0.999854770155231
                                         0.999840594256046
                     1.0000000000000000
 0.999878180926137
                     0.999840594256046
                                         1,00000000000000000
 0.029099999999991
                     0.029095773811460
                                         0.029096455064893
 0.023811809014198
                     0.032098095769199
                                         0.028070008747368
 0.024625753888923
                     0.029057528035923
                                         0.031659968335108
Columns 4 through 6
 0.0291000000000065
                                         0.024625753888923
                     0.023811809014198
 0.029095773811460
                     0.032098095769199
                                         0.029057528035923
 0.029096455064893
                     0.028070008747368
                                         0.031659968335108
 1.00000000000000000
                     0.818275244238725
                                         0.846245865205206
 0.818275244238725
                     1.0000000000000000
                                         0.875102543877616
                     0.875102543877616
                                         1.0000000000000000
 0.846245865205206
```

## **TABLE OEFPIL Best Estimates of Mass**

Estimated parameters of interest (M\_R, M\_1, M\_2):

```
alpha = 0.05:
coverageFactor = norminv(1-alpha/2);
TABLE mass= table;
TABLE mass.Properties.Description = 'Estimated Mass of Weights by OEFPIL':
TABLE mass.ESTIMATE = mass:
TABLE mass.STD
                   = u mass;
TABLE_mass.FACTOR = coverageFactor*ones(size(mass));
TABLE_mass.LOWER
                   = mass - coverageFactor*u mass;
TABLE mass.UPPER
                   = mass + coverageFactor*u mass:
TABLE mass.PVAL
                    = 2*normcdf(-abs((1-mass)./u mass));
TABLE_mass.Properties.RowNames = {'M_R (51699)' 'M_1 (15N)' 'M_2 (15963)'};
TABLE_mass.Properties.VariableNames = {'ESTIMATE [kg]' 'STD [kg]' 'FACTOR'
                                                                              'LOWER BOUND [kg]' 'UPPER BOUND [kg]' 'PVAL [H0: Mass = 1 kg]'};
disp(TABLE mass)
                                                                   FACTOR
                                                                                  LOWER BOUND [kg]
                                                                                                        UPPER BOUND [kg]
                                                                                                                             PVAL [H0: Mass = 1 kg]
                   ESTIMATE [kg]
                                            STD [kg]
% M_R (51699)
                  1.00000064100001
                                      3.99999999999833e-08
                                                              1.95996398454005
                                                                                   1.00000056260145
                                                                                                        1.00000071939857
                                                                                                                              8.54906569271744e-58
% M_1 (15N)
                 0.999999887200826
                                       4.0005810037432e-08
                                                              1.95996398454005
                                                                                  0.999999808790879
                                                                                                        0.999999965610773
                                                                                                                               0.00480880712865863
% M_2 (15963)
                  1.00000075427855
                                       4.0004873278121e-08
                                                              1.95996398454005
                                                                                   1.00000067587044
                                                                                                        1.00000083268666
                                                                                                                              2.69029455690485e-79
                     ESTIMATE [kg]
                                              STD [kg]
                                                                     FACTOR
                                                                                    LOWER BOUND [kg]
                                                                                                                               PVAL [H0: Mass = 1 kg]
                                                                                                         UPPER BOUND [kg]
    M R (51699)
                   1.00000064100001
                                         3.999999999991e-08
                                                                1.95996398454005
                                                                                     1.00000056260145
                                                                                                          1.00000071939857
                                                                                                                                8.54906568928706e-58
                   0.999999887200826
                                        4.00058100374311e-08
                                                                1.95996398454005
                                                                                     0.999999808790879
                                                                                                          0.999999965610773
                                                                                                                                 0.00480880712865768
    M 1 (15N)
    M 2 (15963)
                    1.00000075427855
                                        4.00048732788535e-08
                                                                1.95996398454005
                                                                                     1.00000067587044
                                                                                                           1.00000083268666
                                                                                                                                2.69029457446623e-79
```

# **TABLE OEFPIL Best Estimates of Volume**

Estimated parameters of interest (V\_R, V\_1, V\_2):

```
TABLE volume= table;
TABLE volume.Properties.Description = 'Estimated Volume of Weights by OEFPIL':
TABLE volume.ESTIMATE = volume;
                     = u volume:
TABLE volume.STD
                    = coverageFactor*ones(size(volume));
TABLE volume.FACTOR
TABLE volume.LOWER
                     = volume - coverageFactor*u_volume;
                     = volume + coverageFactor*u volume;
TABLE volume.UPPER
                     = 2*normcdf(-abs((0.000125-volume)),/u volume));
TABLE volume.PVAL
TABLE_volume.Properties.RowNames = { 'V_R (51699)' 'V_1 (15N)' 'V_2 (15963)' };
TABLE_volume.Properties.VariableNames = {'ESTIMATE [m^3]' STD [m^3]' 'FACTOR' 'LOWER BOUND [m^3]' 'UPPER BOUND [m^3]' 'PVAL [H0: Volume = 125 cm^3]'};
disp(TABLE volume)
```

%	ESTIMATE [m^3]	STD [m^3]	FACTOR	LOWER BOUND [m^3]	UPPER BOUND [m^3]	PVAL [H0: Volume = 125 cm/
% % V_R (51699) % V_1 (15N)	0.000125440000000005 0.000124891615012911	1e-09 1.22208267574956e-09	1.95996398454005 1.95996398454005	0.00012543804003602 0.00012488921977488	0.000125441959963989 0.000124894010250941	0 0
% V_2 (15963)	0.000125642839434627	1.18168967328469e-09	1.95996398454005	0.000125640523365427	0.000125645155503828	0
	ESTIMATE [m^3]	STD [m^3]	FACTOR	LOWER BOUND [m^3]	UPPER BOUND [m^3]	PVAL [H0: Volume = 125 o
V_R (51699)	0.000125440000000005	1e-09	1.95996398454005	0.00012543804003602	0.000125441959963989	0
V_1 (15N)	0.000124891615012911	1.22208267574956e-09	1.95996398454005	0.00012488921977488	0.000124894010250941	0
V_2 (15963)	0.000125642839434627	1.18168967328469e-09	1.95996398454005	0.000125640523365427	0.000125645155503828	0

### TABLE / Estimated parameters / OEFPIL

```
p = length(BestEstimates);
TABLE_OEFPIL = table;
TABLE OEFPIL.Properties.Description = 'Estimated Mass and Volume of the Weights by OEFPIL';
TABLE_OEFPIL.ESTIMATE = BestEstimates;
TABLE_OEFPIL.STD
                      = u BestEstimates;
TABLE_OEFPIL.FACTOR = coverageFactor*ones(size(BestEstimates));
                      = BestEstimates - coverageFactor*u_BestEstimates;
TABLE OEFPIL.LOWER
TABLE OEFPIL.UPPER
                      = BestEstimates + coverageFactor*u_BestEstimates;
TABLE_OEFPIL.Properties.RowNames = {'M_R (51699)' 'M_1 (15N)' 'M_2 (15963)' 'V_R (51699)' 'V_1 (15N)' 'V_2 (15963)'};
TABLE_OEFPIL.Properties.VariableNames = {'ESTIMATE [kg | m^3]' 'STD [kg | m^3]' 'FACTOR' 'LOWER BOUND [kg | m^3]'
                                                                                                                           'UPPER BOUND [kg | m^3]' };
disp(TABLE_OEFPIL)
                                                                                                                   UPPER BOUND [kg | m^3]
                 ESTIMATE [kg | m^3]
                                              STD [kg | m^3]
                                                                         FACTOR
                                                                                         LOWER BOUND [kg | m^3]
% M_R (51699)
                                            3.999999999921e-08
                                                                                                                          1.00000071939857
                      1.00000064100001
                                                                    1.95996398454005
                                                                                              1.00000056260145
% M_1 (15N)
                                           4.00058100374311e-08
                     0.999999887200826
                                                                    1.95996398454005
                                                                                             0.999999808790879
                                                                                                                         0.999999965610773
% M 2 (15963)
                      1.00000075427855
                                           4.00048732788535e-08
                                                                    1.95996398454005
                                                                                              1.00000067587044
                                                                                                                         1.00000083268666
% V_R (51699)
                 0.000125440000000005
                                                                    1.95996398454005
                                                                                           0.00012543804003602
                                                                                                                     0.000125441959963989
                                                           1e-09
% V 1 (15N)
                 0.000124891615012911
                                           1.22208267574956e-09
                                                                    1.95996398454005
                                                                                           0.00012488921977488
                                                                                                                     0.000124894010250941
% V_2 (15963)
                                           1.18168967328469e-09
                 0.000125642839434627
                                                                    1.95996398454005
                                                                                          0.000125640523365427
                                                                                                                     0.000125645155503828
                    ESTIMATE [kg | m^3]
                                                STD [kg | m^3]
                                                                           FACTOR
                                                                                           LOWER BOUND [kg | m^3]
                                                                                                                      UPPER BOUND [kg | m^3]
    M_R (51699)
                        1.00000064100001
                                             3.999999999991e-08
                                                                      1.95996398454005
                                                                                                1.00000056260145
                                                                                                                            1.00000071939857
    M 1 (15N)
                       0.999999887200826
                                             4.00058100374311e-08
                                                                      1.95996398454005
                                                                                               0.999999808790879
                                                                                                                           0.999999965610773
    M_2 (15963)
                       1.00000075427855
                                             4.00048732788535e-08
                                                                      1.95996398454005
                                                                                                1.00000067587044
                                                                                                                           1.00000083268666
    V_R (51699)
                    0.0001254400000000005
                                                            1e-09
                                                                      1.95996398454005
                                                                                             0.00012543804003602
                                                                                                                       0.000125441959963989
                                             1.22208267574956e-09
                    0.000124891615012911
                                                                      1.95996398454005
                                                                                             0.00012488921977488
                                                                                                                       0.000124894010250941
    V 1 (15N)
    V_2 (15963)
                    0.000125642839434627
                                             1.18168967328469e-09
                                                                      1.95996398454005
                                                                                            0.000125640523365427
                                                                                                                       0.000125645155503828
```

## Save the results

save RESULTS\_MassCalibration.mat

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