## **CE 412 A: Water Supply & Wastewater Disposal Systems**

Tutorial – 2022-23 II ● Part II: Wastewater Management

## TUTORIAL 4 ● Tuesday, March 28, 2023

Design Primary Settling Tank(s) followed by Secondary Treatment operations adopting an Activated Sludge Process for a locality with following information for which Preliminary Treatment Operations (Screen Chamber, Grit Chamber and Equalization Tank) were designed in Tutorial 3.

***		2701
Water Supply	=	250 lpcd
Population density	=	350 person per hectare
Area served	=	690 hectares
Wastewater reaching sewers	=	80% of W/S
Peak Factor	=	3.0
Infiltration Rate	=	7391 l per day per hectare
Design Flow Reaching Sewage Treatment		
Plant (STP)	=	50 MLD
Some Relevant Paramete	rs/Data	/Information
Primary Settling Tank		
Surface Overflow Rate for PST	=	$32 - 48 \text{ m}^3/\text{m}^2/\text{d}$
Outlet Weir Loading Rate	=	
HRT in PST	=	< 4 h
BOD Removal in PST	=	25 – 40 %
Suspended Solids Removal	=	50 – 75 %
Solids Concentration in Settled Sludge	=	4000 – 6000 mg/L
Activated Sludge Process – Influent & Efflu	ent Pai	rameters
Design Value of BOD	=	350 mg/l
Concentration of Fixed Suspended Solids	=	50 mg/L
Effluent Total BOD	=	30 mg/L
Effluent Soluble BOD	=	5 mg/L
Activated Sludge Process – Growth & Kinetic	Parame	eters
Maximum Specific Substrate Utilization Rate,		
_ q <sub>max</sub>	=	4 /d
K <sub>s</sub>	=	25 mg/L
True Yield Coefficient, Y <sub>T</sub>	=	0.5
Endogenous Respiration Coefficient, k <sub>d</sub>	=	0.05 /d
Activated Sludge Process – Range of Some I	Design 1	Parameters
Mixed Liquor Suspended Solid	=	1,500 - 3,000  mg/L
Concentration, X		
Suspended Solids Concentration in Settled	=	8,000 – 10,000 mg/L
Sludge from SST, X <sub>r</sub>		
Hydraulic Retention Time, $\theta$	=	4-12 h
Activated Sludge Process – Related to Desig		
Oxygen Required in Aeration Tank, kg/d] = [E Wasted, kg/d	OD <sub>u</sub> R	emoved, in kg/d] – 1.42.[Sludge
Aerator Rating:		
1, 2, 5 KW	=	Area of Influence: 5m x 5m x
		3m (depth)

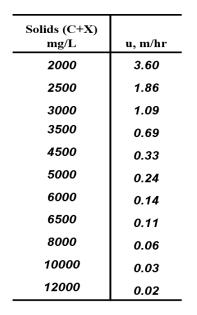
=	Area of Influence: 6m x 6m x
	4m (depth)
=	$2.0 \text{ kg O}_2/\text{h/KW}$
=	80 % of Under Standard
	Conditions
=	$15 - 20 \text{ W/m}^3$
	= = =

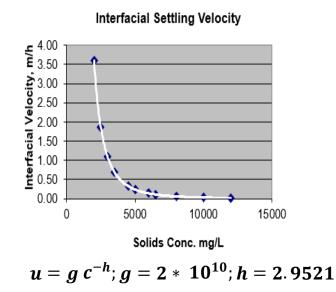
Activated Sludge - Related to N & P Requirement/Removal

**Nutrient Requirement/Removed:** 0.121 g N and 0.022 g P per g biomass produced (or wasted)

Activated Sludge - Related to Secondary Clarification

## **Interfacial Velocities of Sludge Solids**





u = Interfacial settling velocity (in m/hr);

C = Mixed Liquor Suspended Solids Concentration (in mg/L) = X +  $C_0$  \*  $(\theta_c/\theta)$ 

X = Biomass Concentration in Aeration Tank (AT), mg/L

C = Fixed Suspended Solids Concentration in inlet to AT, mg/L

## Area and Depth Choice:

- 1. Clarification Criteria  $\rightarrow$  Q/A = u = Interfacial settling velocity
- 2. Solids Concentration in Under Flow
- 3. Retention Time < 2.5 to 3 h

SOR for Limiting Solids Flux is given by following expression:

$$\frac{Q}{A} = \frac{g(h-1)(\frac{h}{h-1})^h(R)^{h-1}}{(C_0)^h(1+R)^h}$$