

Hobie Cat Kayak

Group Members

Matthew Ricciardi – Group Leader

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Ryan Wackerly – Purchasing Agent

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Advisors and Clients

- Faculty Advisor

- Dr. Mohamed Samir Hefzy
- Dr. Mehdi Pourazady

- Client Advisor

- Ms. Jill Caruso
- Dr. Chris Beins

- Client

- Mr. Steve Grudzien
CEO Patriot Products

- Project Sponsor

- The Ability Center of Toledo
- National Science Foundation

What is the Hobie Cat Kayak?

The Hobie Cat Kayak is a non-traditional kayak powered by the Mirage Drive System.

- Foot powered propulsion system.
- More efficient than conventional paddles.
- Modeled from tuna fins and penguin flippers.
 - Foil Design



Matt Ricciardi

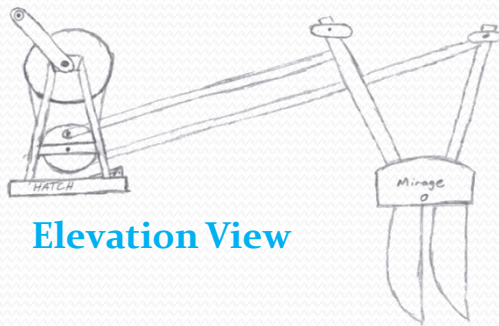
Project Description

- Currently the device is not adaptable to individuals with limited or no use of their legs. Our focus is to transfer the user's arm motion to the Mirage Drive System.
- Our design centers around ease of use, simplicity, and keeping all functionality of the current Hobie Cat Kayak.
- Removal and installation of the device shall be as easy as for the Mirage Drive System.

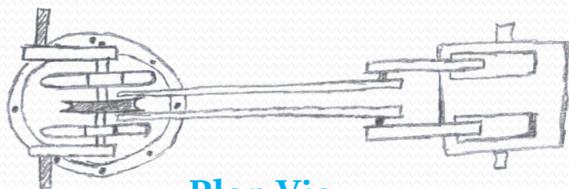
Methodology

- Design Guidelines
 - Operated by arms while in a sitting position.
 - Device will be located between inner thighs.
 - Corrosion resistant.
 - Light weight.
 - Adjustable grip height and connecting rod length.
- Concepts
 - Two push pull rocker arms
 - Hand crank
 - Direct cables

Designs

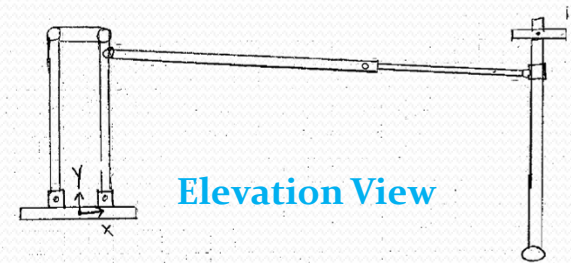


Elevation View

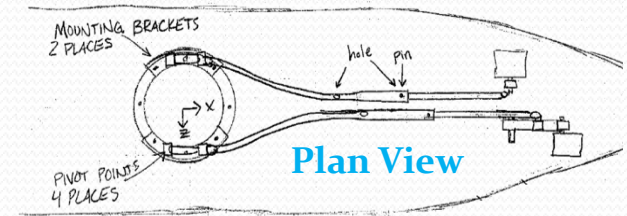


Plan View

1

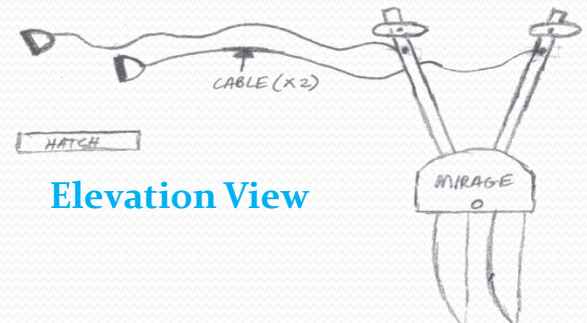


Elevation View

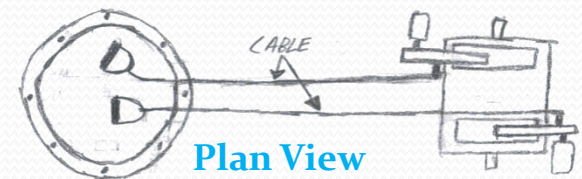


Plan View

2



Elevation View



Plan View

3



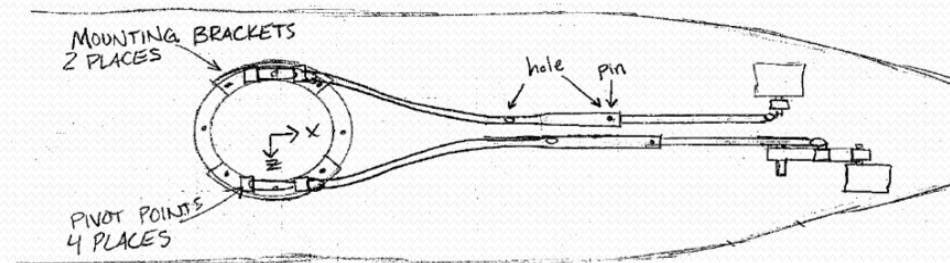
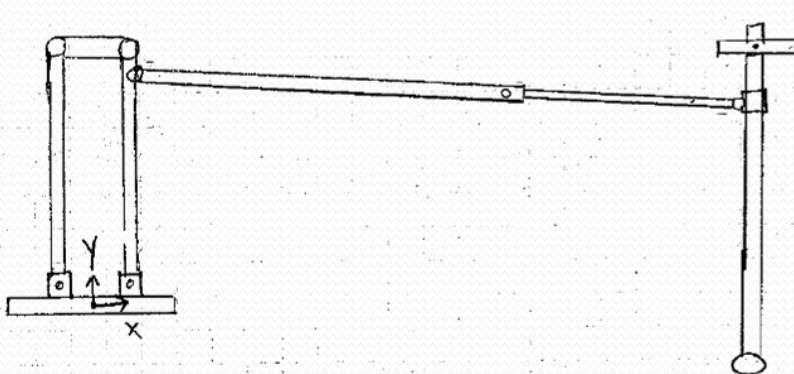
House of Quality

	Importance	Rocker	Crank	Cable
Safety	5	4	4	5
Light Weight	4	4	3	5
Cost	3	4	3	5
Original Function	2	5	3	5
Ease of Use	4	5	3	3
Adaptable	5	5	4	1
Durable	5	4	3	4
Score		123	94	107

Selected Design

- Design 1

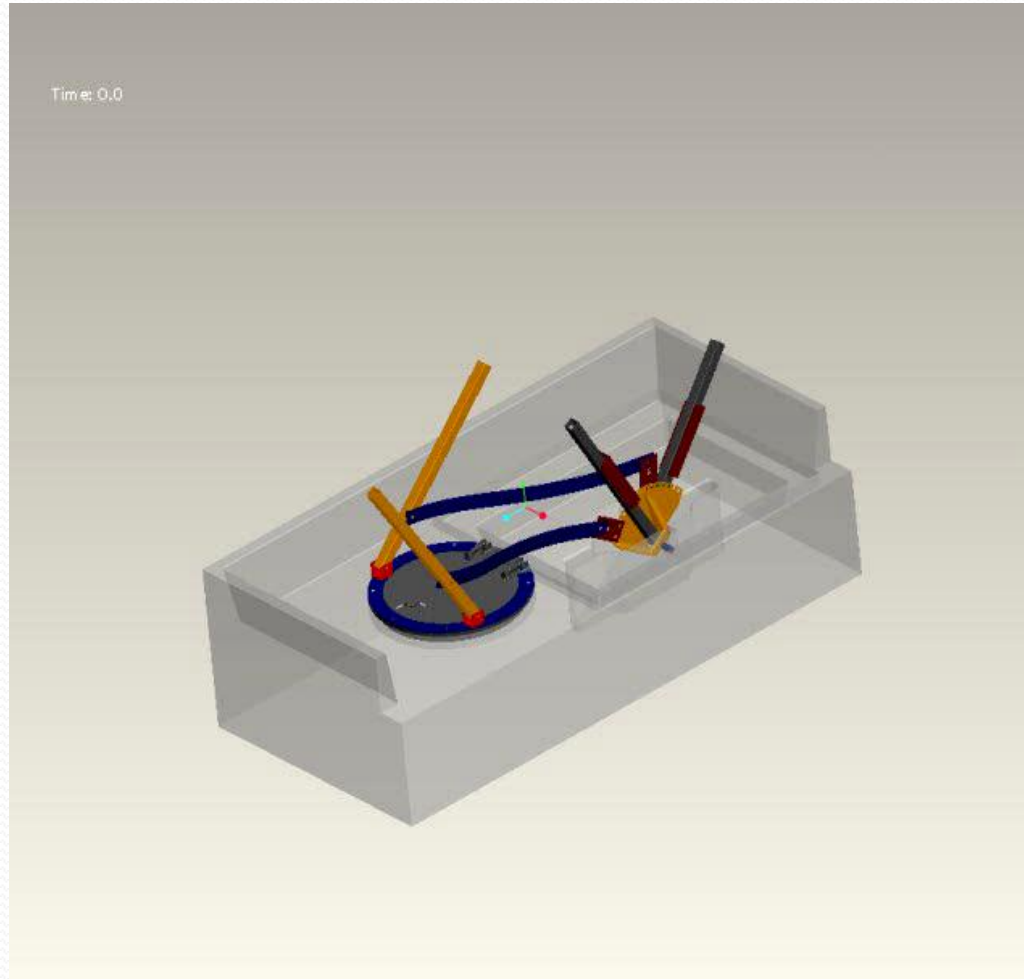
- Allows for upper body to remain square with device, no rotation of spine required
- Allows for use of hatch.
- Allows for simultaneous use of rudder while in operation.
- Lowers center of gravity, mounted closer to kayak hull.



Design Progress

- Telescoping connecting rods.
- Telescoping rocker arms.
- Quick release mounts to Mirage Drive System and kayak hatch.
- Made from aluminum.
 - Mirage Drive supplier uses this currently on their product.
- Interchangeable handles for rocker arms to adapt to different users abilities.

Simulated Prototype



Brian Back

Second House of Quality

	Importance	Aluminum	Stainless Steel	Steel	High Strength Plastic
Safety	5	5	5	5	5
Light Weight	4	4	3	3	5
Cost	3	4	3	5	3
Weldability	3	4	5	5	0
Manufacturer's Use	5	5	0	0	5
Corrosion Resistant	5	4	4	2	5
Strength	5	4	4	5	3
Score		130	101	102	119

General Calculations

Rocker Arm

$$F_{in} := 100\text{ lbf}$$

$$a := 5\text{ in}$$

$$F_{rod} = \blacksquare$$

$$b := 11.5\text{ in}$$

$$F_{pin} = \blacksquare$$

$$\sigma_y := 25000\text{ psi}$$

$$\sigma_{total} := \left(3\tau_{max}^2 + \sigma_{bend}^2 \right)^{.5}$$

Factor of safety at 10^6 cycles

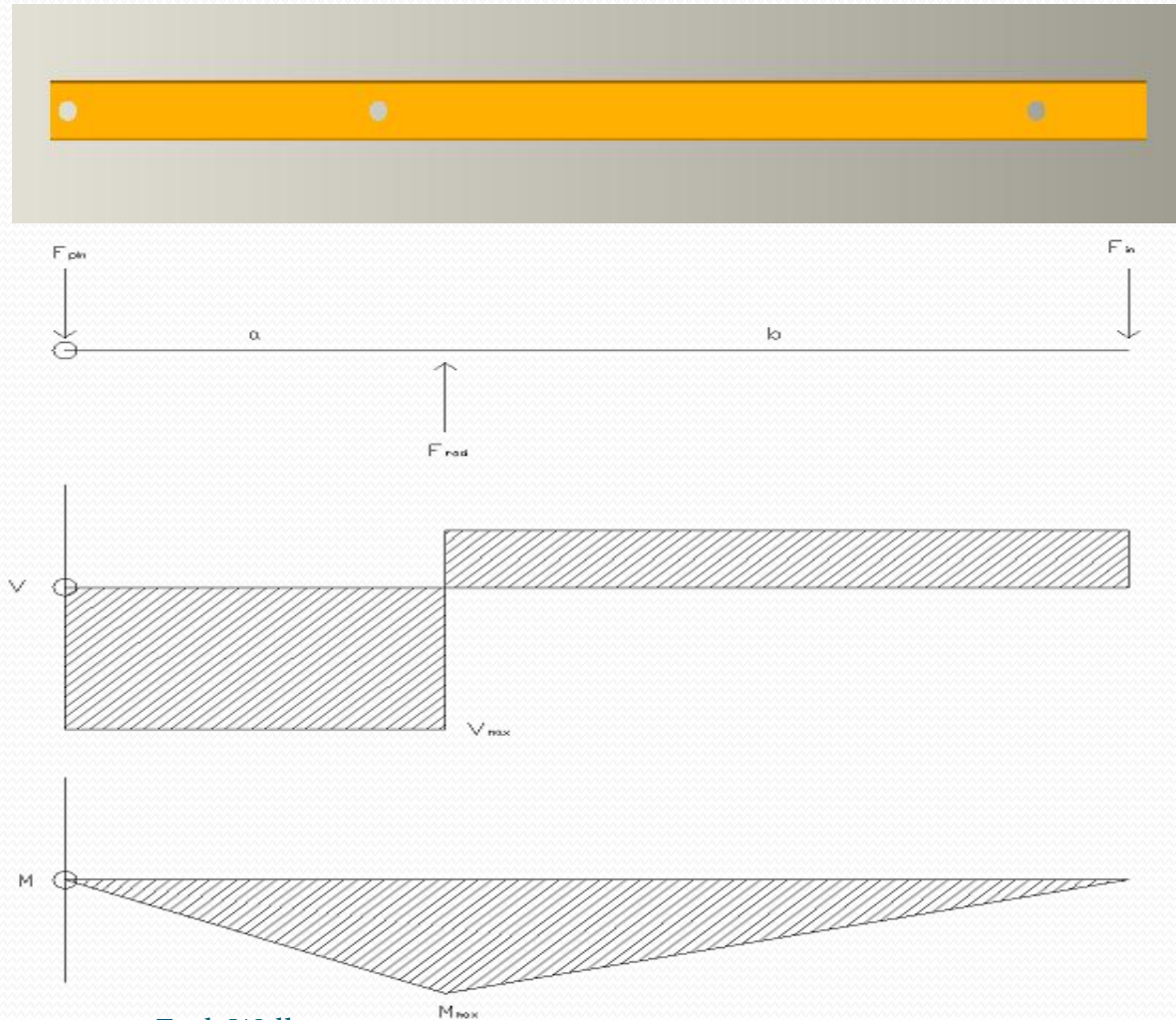
$$\sigma_{total} = 2.042 \times 10^4 \text{ psi}$$

$$FS_{srock} := \frac{\sigma_y}{\sigma_{total}}$$

$$FS_{srock} = \blacksquare$$

$$FS_{frock} := \frac{\omega_n}{\sigma_{total}}$$

$$\omega_{frock} = \blacksquare$$

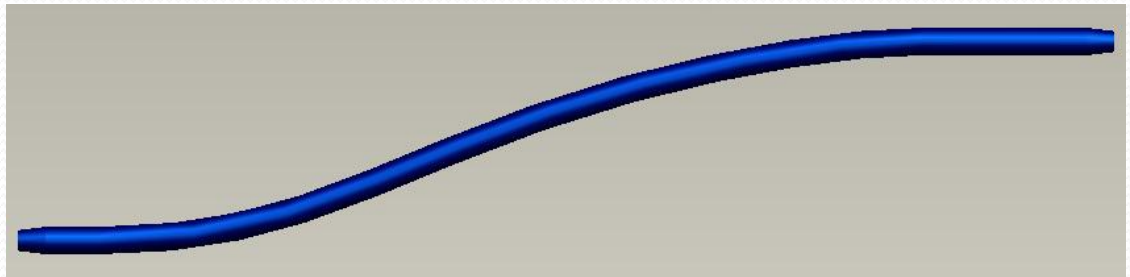


General Calculations

Connecting Rods

$$\sigma_{\text{axial}} := \frac{F_{\text{rod}}}{A_{\text{rod}}} \quad \sigma_{\text{axial}} = \blacksquare$$

$$FS_{\text{frod}} := \frac{S_n}{\sigma_{\text{axial}}} \quad FS_{\text{frod}} = \blacksquare$$

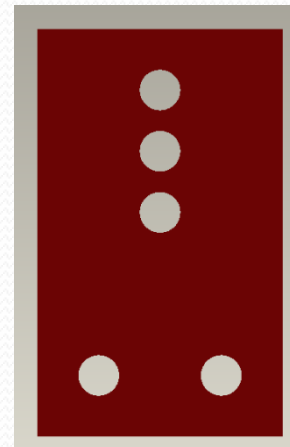


Mirage Adaptor Plate

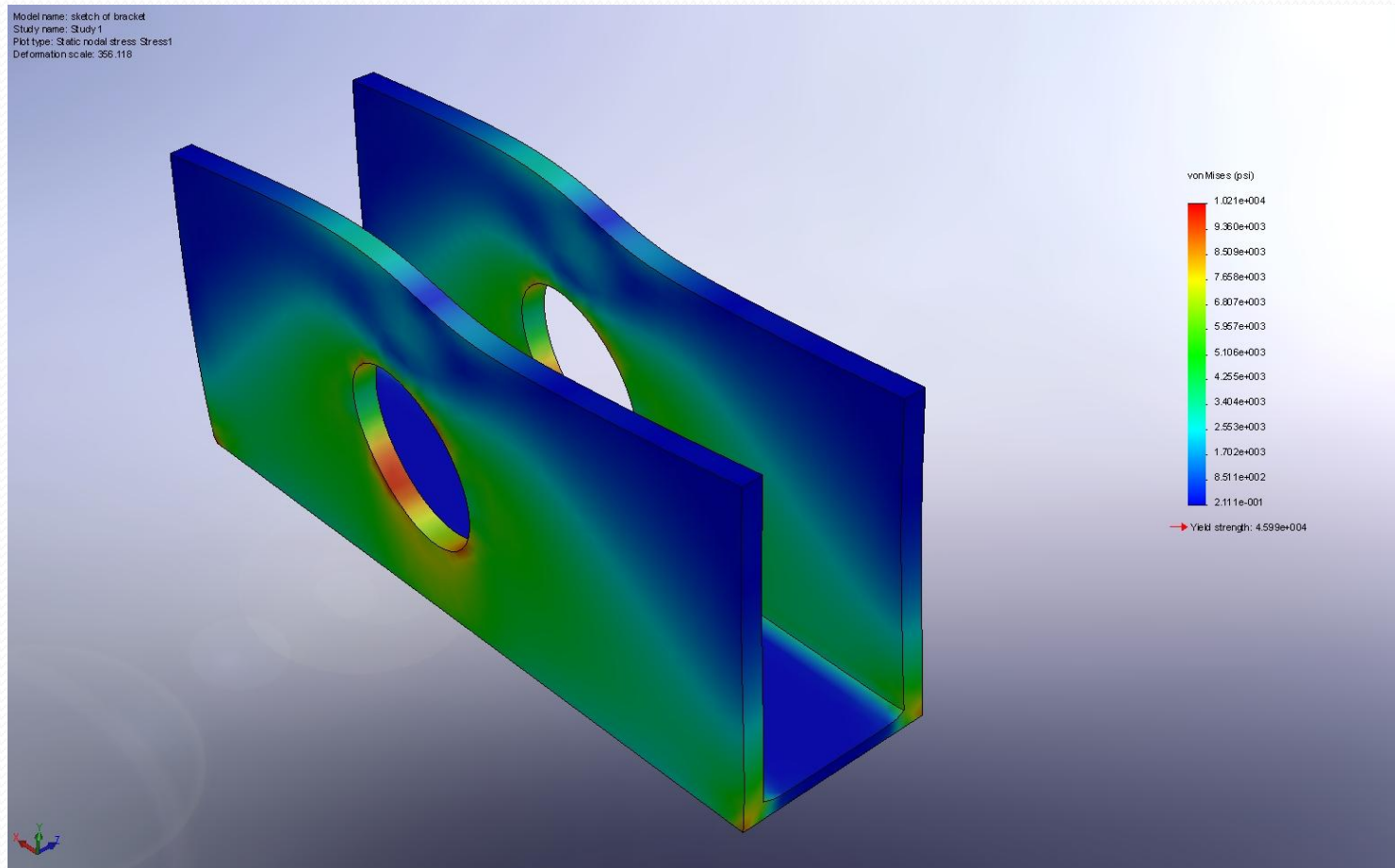
$$\sigma_{\text{bearing}} := \frac{F_{\text{rod}}}{A_{\text{mpin}}} \quad \sigma_{\text{bearing}} = \blacksquare$$

$$FS_{\text{smpin}} := \frac{S_y}{\sigma_{\text{bearing}}} \quad FS_{\text{smpin}} = \blacksquare$$

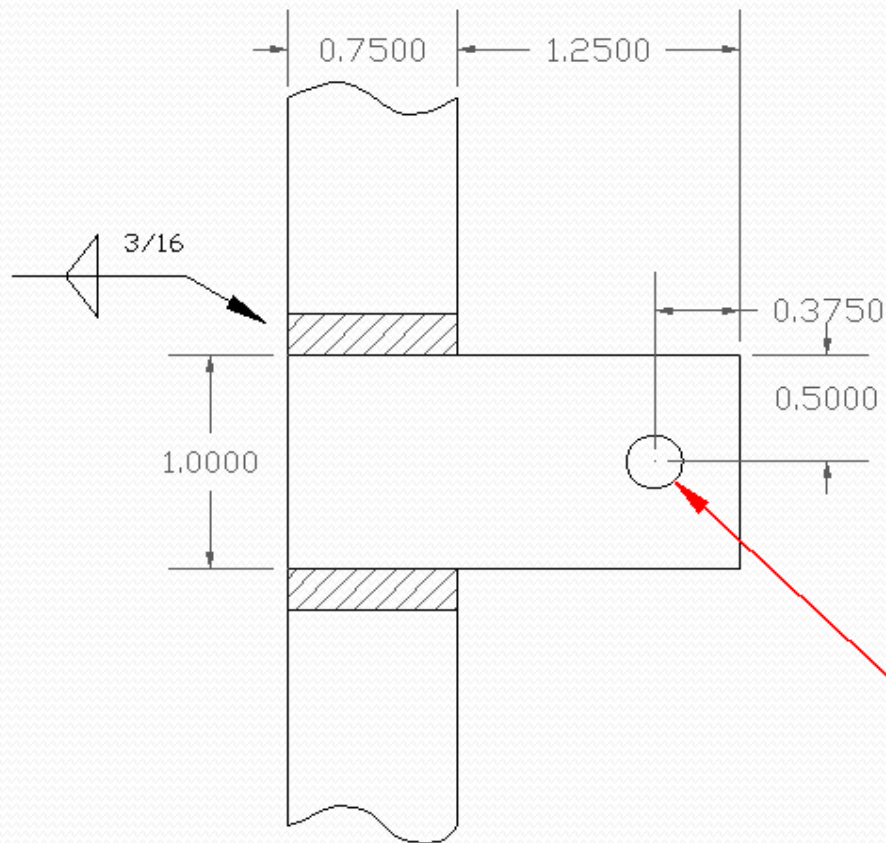
$$FS_{\text{fmpin}} := \frac{v_n}{\sigma_{\text{bearing}}} \quad FS_{\text{fmpin}} = \blacksquare$$



FEA on Rocker Arm Pivot



General Calculations



$$S_{y_{alum}} := 25000 \text{ psi}$$

$$S_{s_{y_{alum}}} := 14425 \text{ psi}$$

$$t_{plate} := .1875 \text{ in}$$

$$t_{weld} := .1875 \text{ in}$$

$$A_{throat} := 2 \left[\frac{3}{4} \cdot \text{in} \cdot (.707 t_{weld}) \right]$$

$$V := .5 F_{rod} \cdot \cos(\theta)$$

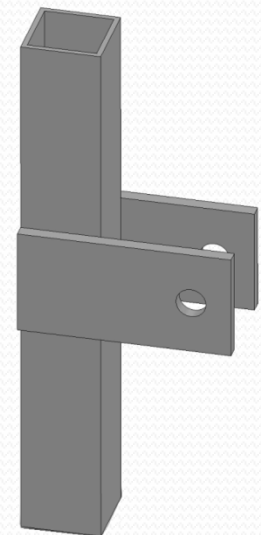
$$\tau' := \frac{V}{A_{throat}} = 762.179 \text{ psi}$$

$$\tau'' := \frac{M \cdot r}{J} = 2005.733 \text{ psi}$$

$$\tau := \sqrt{\tau''^2_x + |\tau''_y + \tau'|^2} = 2537.391 \text{ psi}$$

$$n_{weld} := \frac{S_{s_{y_{alum}}}}{\tau} = 5.685$$

Force on Pin, $\frac{F_{rod}}{2}$



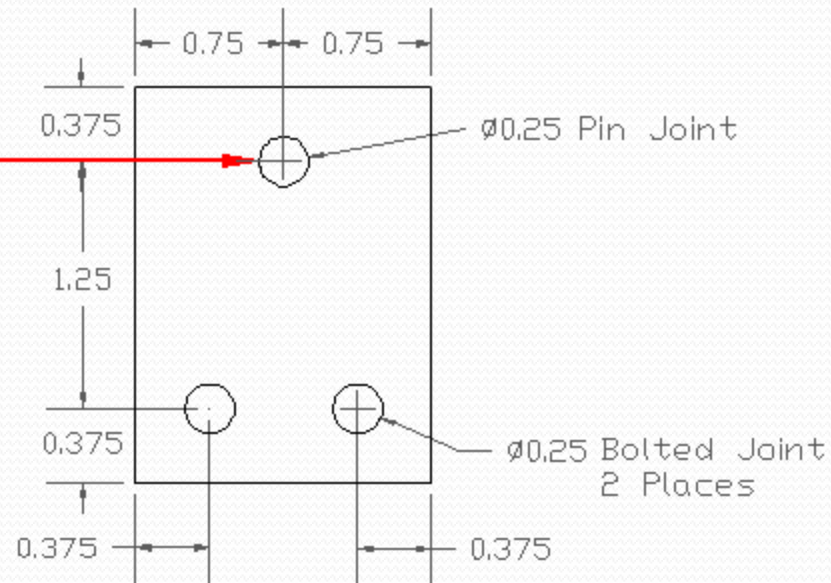
General Calculations

Force on Pin, F_{rod}

Pin Joint between Connecting Rod and Bracket

$$F_{rod} := 350 \cdot \text{lbf} \quad D_{pin} := \frac{1}{4} \cdot \text{in}$$

$$\tau_{pin} := \frac{F_{rod}}{A_{pin}} = 7130.14 \text{ psi} \quad n_{pin} := \frac{S_{y_{ss}}}{\tau_{pin}} = 3.237$$



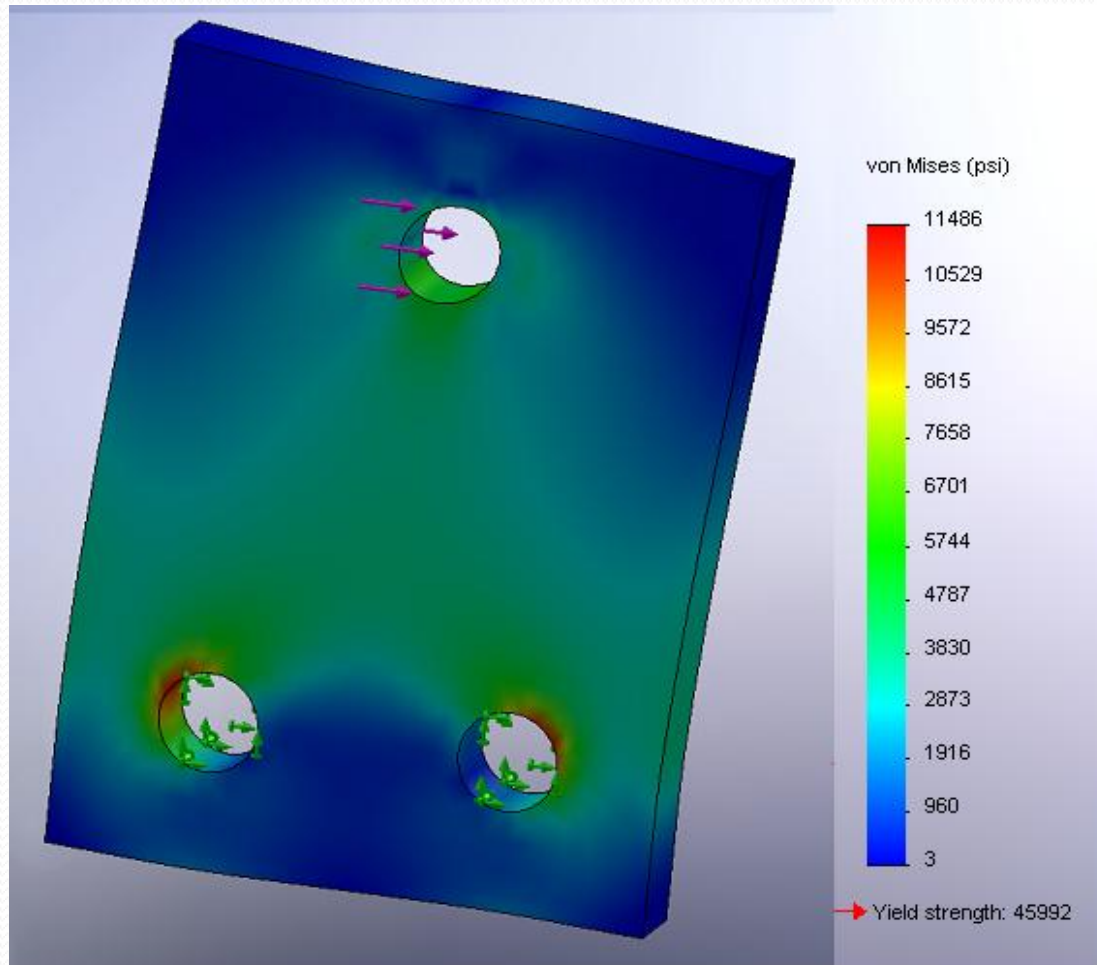
Grade 1 Bolts Connecting Bracket to Mirage Drive

$$D_{bolt} := \frac{1}{4} \cdot \text{in} \quad F' := \frac{F_{rod}}{2} \quad F'' := \frac{F_{rod} \cdot 1.5 \cdot \text{in}}{.375 \cdot \text{in}} \cdot \frac{1}{2}$$

$$F_{eq} := \sqrt{F'^2 + F''^2} \quad \tau_{bolt} := \frac{F_{eq}}{A_{bolt}} = 14699.163 \text{ psi}$$

$$n_{bolt} := \frac{S_{y_{gr1}}}{\tau_{bolt}} = 1.413$$

FEA on Mirage Adapter Plate

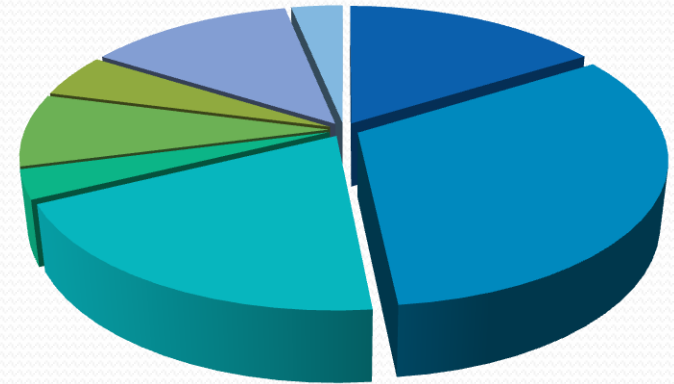


Work Plan & Project Deliverables

	January			February				March					April				May
	12	19	26	2	9	16	23	2	9	16	23	30	6	13	20	27	4
Establish Group																	
Assign Roles																	
Meet with Client																	
Meet with Client Advisors																	
Meet with Faculty Advisors																	
Brainstorming Sessions																	
Establish Multiple Designs																	
Design Selection																	
Proposal Presentation/Report																	
Design Modeling																	
Order Materials																	
Assemble/Test																	
Midterm Presentation/Report																	
Finished Product																	
Final Presentation/Report																	
Design Expo																	
NSF CD and Abstract																	
Evaluations/Final Paperwork																	

Budget

• Aluminum Bar Stock	\$50
• Aluminum Plate	\$100
• Aluminum Tube	\$60
• Threaded Fasteners	\$10
• Quick Disconnect Pin	\$25
• ER 5356 Aluminum Welding Rods	\$15
• Rod Ends	\$80
• Compression Springs	\$10
• Shipping	\$85
• Machining Costs	<u>\$65/hr</u>
• Current Total Deliverables	\$500



- | | |
|-------------------------|-----------------------|
| ■ Bar Stock | ■ Plate Stock |
| ■ Tube Stock | ■ Threaded Fasteners |
| ■ Quick Disconnect Pins | ■ Welding Rods |
| ■ Rod Ends | ■ Compression Springs |

Future Plans

- Testing prototype on kayak in lake/pool and using spring scale to verify input force required.
- Model and FEA final design.
- Build display stand for final presentation.
- Recalculate stresses and loading for final design.

Questions



Thank you very much