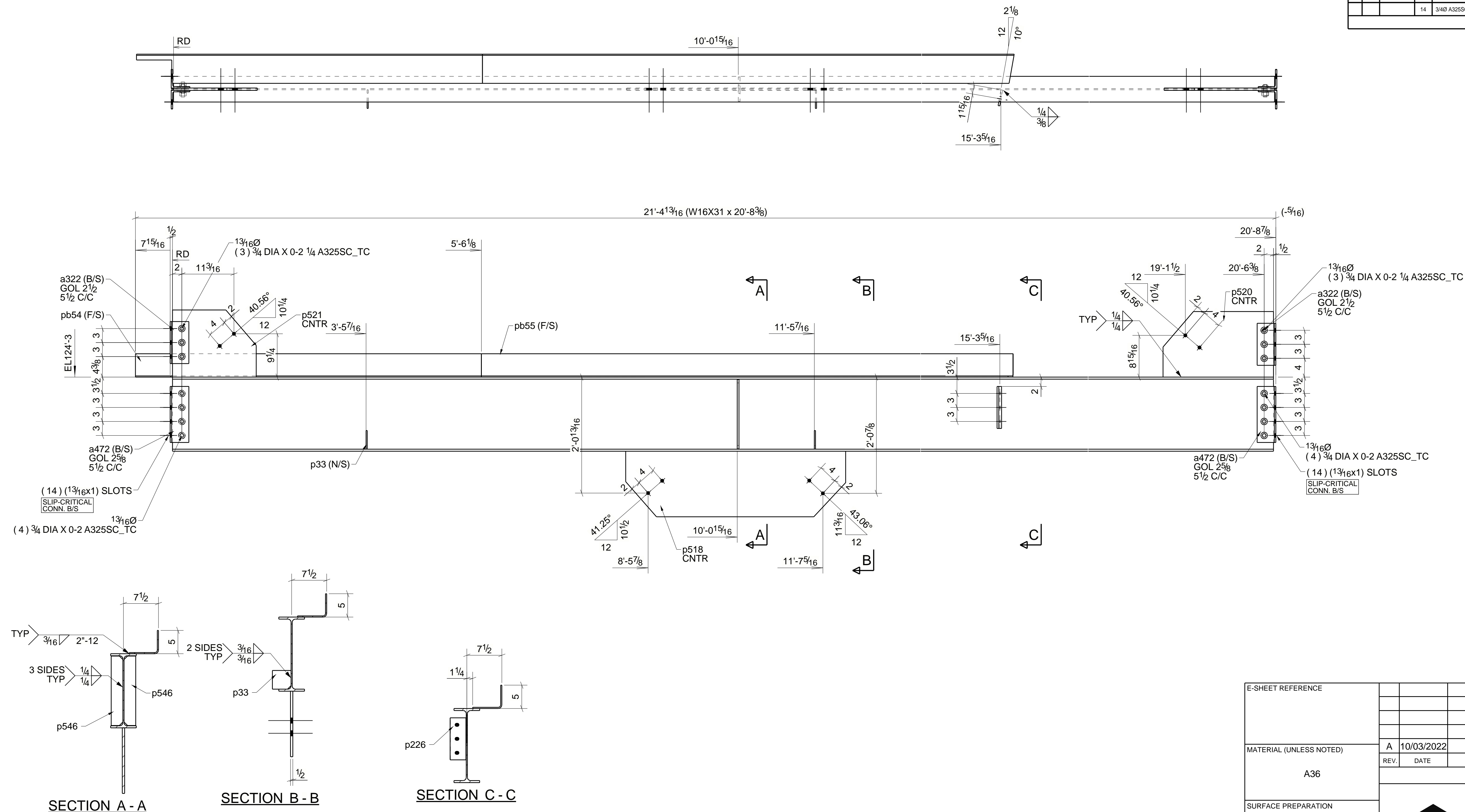




REF. NUMBER		BILL OF MATERIAL								
ABM390										
SQ	SHIPPING BILL			SHOP BILL						
	NO.	ERECTOR Pos.	MARK	NO.	SHAPE	MATERIAL GRADE	LENGTH	ASSY. MARK	REMARKS	WEIGHT
20	1		20B137		BEAM				SQ2	
				1	W16X31	A992	20-8.38	20B137	Ref 220R-345	643
				4	L4X4X5/16	A36	0-9	a322		25
				4	L4X4X5/16	A36	1-0	a472		33
				2	PL1/4"X4"	A36	0-4	p33		2
				1	PL3/8"X3 7/16"	A36	0-9	p226		3
				1	PL1/2"X14 1/16"	A36	3-11 1/8	p518		87
				1	PL1/2"X14 1/16"	A36	1-11 1/16	p520		44
				1	PL1/2"X14 3/8"	A36	1-5 15/16	p521		33
				2	PL3/8"X2 1/2"	A36	1-2 7/8	p546		8
				1	BPL1/4"X10 3/4"	A36	6-2 1/16	p654		53
				1	BPL1/4"X10 3/4"	A36	10-0	p655		91
				6	3/4Ø A325SC, TC BOLT		0-2 1/4		Workshop	4
				8	3/4Ø A325SC, TC BOLT		0-2		Workshop	5
				14	3/4Ø A325SC, TC BOLT		0-2 1/2		Site	
				14	3/4Ø A325SC, TC BOLT		0-2		Site	
TOTAL WEIGHT THIS DRAWING										1029



ONE - BEAM - 20B137

E-SHEET REFERENCE									
MATERIAL (UNLESS NOTED)		A	10/03/2022	ISSUED FOR APPROVAL					
A36		REV.	DATE	DESCRIPTION					
		REVISION AND ISSUE RECORD							
SURFACE PREPARATION		<div><div>ALAMO STRUCTURAL STEEL</div><div>2784 OLD DALLAS RD. WACO, TEXAS 76705 PHONE: 254 799 2471 FAX: 254 799 6227</div></div>							
SSPC-SP2									
SHOP PAINT		Red 220R-345							
SHOP CONNECTIONS/ ELECTRODES		PROJECT: <u>WACO HIGH SCHOOL</u> CUSTOMER: <u>Rogers O'Brien Const Co Inc.</u> LOCATION: <u>2020 N 42nd St, Waco, TX 76710</u> ARCH/ENG: <u>O'CONNELL ROBERTSON</u> DETAILS: <u>BEAM</u>							
WELDS/E70XX									
FIELD CONNECTIONS (U.N.O.)	HOLES (U.N.O.)	DETAILER: <u>MJC</u>		DATE: <u>10/03/2022</u>		JOB NO.		DRWG. NO.	
3/4 A325N_TC	13/16"	CHECKER: <u>AJM</u>		DATE: <u>10/03/2022</u>		32-22017		20B137	
		PM: <u>Dwayne Reed</u>							