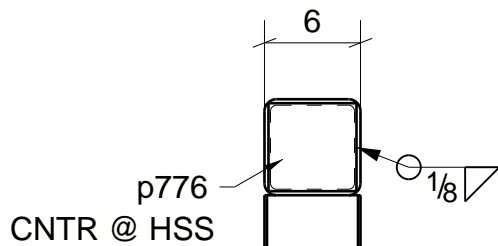
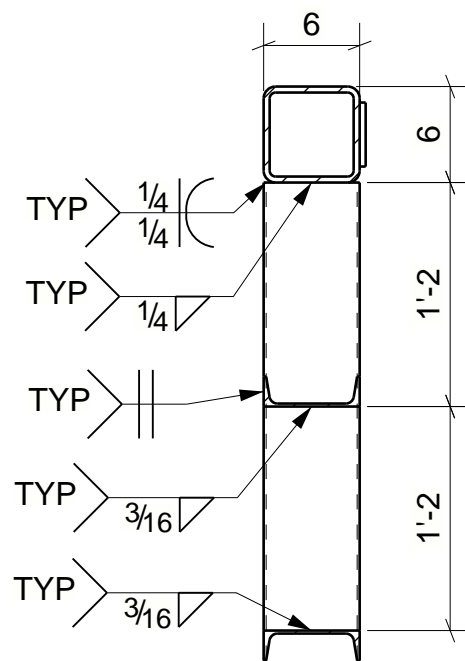


APPROVER PLEASE  
VERIFY ALL WELDS



SECTION A - A



SECTION B - B

ONE - FRAME - 20F101

BILL OF MATERIAL

SEQ	SHIPPING BILL			SHOP BILL					
	NO. Pcs.	ERECTION MARK	NO.	SHAPE	MATERIAL GRADE	LENGTH	ASSY. MARK	REMARKS	WEIGHT
20	1	20F101		BEAM				SQ-2	
			1	HSS6X6X3/8	A500	2-11 1/4	20F101	Red 220R-345	76
			2	C6X8.2	A36	2-5 7/8	ch361		40
			1	C6X8.2	A36	2-11 3/4	ch362		24
			1	C6X8.2	A36	2-8	ch363		22
			1	PL1/4"X5 1/2"	A36	0-5 1/2	p776		2
			1	PL3/8"X4"	A36	0-4	p777		2
TOTAL WEIGHT THIS DRAWING									166



**ALAMO**  
STRUCTURAL STEEL

2784 OLD DALLAS RD.  
WACO, TEXAS 76705  
PHONE: 254 799 2471  
FAX: 254 799 6227

FIELD CONN (U.N.)		HOLES (U.N.)	
3/4 A325N_TC		13/16"	
SURFACE PREP		SHOP PAINT	
SSPC-SP2		Red 220R-345	
DATE		DET	CHK
10/04/2022		RFW	AJM
JOB NO.		DRAWING NO.	
32-22017		20F101	

ISSUED FOR APPROVAL

DESCRIPTION

REVISION AND ISSUE RECORD

PROJECT WACO HIGH SCHOOL LOCATION 2020 N 42nd St, Waco, TX 76710

CUSTOMER Rogers O'Brien Const Co Inc ARCH/ENG O'CONNELL ROBERTSON