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Rate and capacity of cation release from ultramafic mine tailings for carbon capture and storage

Xueya Lu*, Kate J. Carroll, Connor C. Turvey, Gregory M. Dipple

Carbmin Lab, Department of Earth, Ocean and Atmospheric Sciences, The University of British Columbia, 2020 - 2207 Main Mall, Vancouver, BC, V6T 1Z4, Canada

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ABSTRACT

Solid wastes produced during hard-rock mining have capacity to capture and store atmospheric CO2 via dissolution and precipitation of Mg-bearing carbonate minerals. However, there is a discrepancy in our understanding of weathering and dissolution in these wastes, with dissolution and reaction rates in field studies exceeding those predicted by experiments under far-from-equilibrium conditions. To reconcile these differences, a series of flowthrough dissolution experiments at 25 °C and 1atm were performed to investigate the short-term dissolution kinetics of ultramafic tailings and minerals. Results show that mineral and tailings samples have two stages of dissolution: a fast, transient (or labile) stage, and a slow, stoichiometric stage. Fast releasing labile cations (i.e. labile Mg²⁺) are sourced from trace minerals with a high reaction rate (e.g. brucite) and from non-stoichiometric surface reaction processes of major minerals (e.g. serpentine). These cations are missing from most geochemical models for mineral weathering. The implication of these results is that the initial transient dissolution of minerals, which is typically ignored during geochemical investigations into bulk dissolution rates, is the missing ingredient for understanding dissolution of mine tailings. Labile cations released during the initial transient dissolution process have value for rapid and low-cost carbon capture and storage techniques as they represent reactivity, capacity, and the best opportunities to deploy low-cost carbon sequestration techniques using mine tailings and other industrial wastes. The presence of labile cations and changing reaction rates over time may also suggest that short-term reactivity examined during field tests may overestimate long-term carbon capture potential of some sites.

1. Introduction

The continuous rise in anthropogenic CO_2 levels is significantly disturbing the global carbon cycle and leading to global climate change (IPCC, 2018 and IPCC, 2021). Mineral carbonation, also known as carbon mineralization, is one of the many strategies that has been proposed and investigated to capture, store and utilize the excess CO_2 in the atmosphere (Seifritz, 1990; Gerdemann et al., 2007; Oelkers et al., 2008; Pronost et al., 2011; Harrison et al., 2013; Power et al., 2013; Gislason et al., 2014; Hellevang, 2015; McGrail et al., 2016; Razot et al., 2019; Hills et al., 2020). This process first involves the liberation of metal cations (such as Ca^{2+} , Fe^{2+} and Mg^{2+}) from minerals via dissolution or surface-ion exchange processes. The second step is the introduction of CO_2 and the subsequent precipitation of carbonate minerals with the liberated divalent metal cations. Mineral carbonation can use a variety of materials as feedstocks, including mafic and ultramafic rocks and mine tailings (Power et al., 2013; Kandji et al., 2017a, 2017b; Ruggieri

and Gherardi., 2020; Eloneva et al., 2008; Han et al., 2015; Liu et al., 2018), and industrial wastes such as steel and blast furnace slag. Through mineral carbonation, CO₂ is stored permanently as environmentally benign and stable carbonate minerals, reducing the need for post storage monitoring. One of the challenges associated with mineral carbonation is that reaction kinetics need to be accelerated to sequester meaningful amounts of CO₂ within the necessary time frame to reduce the impact of climate change. Proposed strategies to accelerate the carbonation of ultramafic tailings include the use of elevated temperature and pressure to accelerate carbonation reaction rates (Sipilä et al., 2008; Béarat et al., 2006; Kelemen and Matter, 2008; Zevenhoven et al., 2008; Koukouzas et al., 2009; Krevor and Lackner, 2011; Fagerlund et al., 2012; Wang et al., 2019). However, the substantial energy consumption and financial costs make them work-intensive and less carbon-friendly, limiting their viability.

Recent research has been directed toward improving the efficiency of mineral dissolution under ambient conditions (Arce et al., 2017). These

E-mail address: xlu@eoas.ubc.ca (X. Lu).

 $^{^{\}ast}$ Corresponding author.

Table 1Geochemical composition of samples determined by X-ray fluorescence spectroscopy.

Sample ID	${ m SiO}_2$	Al_2O_3	Fe_2O_3	CaO	MgO	Na ₂ O	K_2O	
	wt%	wt%	wt%	wt%	wt%	wt%	wt%	
BrQtz mix	89.64	0.29	0.16	0.19	5.58	< 0.01	0.07	
Serpentine	38.80	0.58	7.46	0.35	37.84	0.05	0.12	
Forsterite	31.81	0.16	8.41	0.03	58.99	0.23	0.04	
GK1	38.74	3.57	7.46	7.24	28.77	0.59	1.29	
BD1	34.26	0.16	9.63	0.02	41.92	0.07	< 0.01	
BD2	38.15	1.36	4.11	0.57	43.19	0.15	0.04	
MKM	33.42	0.14	5.03	0.17	46.77	0.17	0.02	
Sample ID	Cr_2O_3	${ m TiO_2}$	MnO	P_2O_5	SrO	ВаО	L.O.I.	Total
	wt%	wt%	wt%	wt%	wt%	wt%	wt%	wt%
BrQtz mix	< 0.01	0.02	0.01	0.01	< 0.01	< 0.01	3.82	99.8
Serpentine	0.24	0.04	0.1	0.02	< 0.01	0.01	13.38	99.0
Forsterite	0.18	0.01	0.12	0.02	< 0.01	0.01	< 0.01	100.0
GK1	0.22	0.63	0.13	0.23	0.04	0.10	10.65	99.6
BD1	0.55	< 0.01	0.11	0.002	< 0.01	< 0.01	12.9	99.6
BD2	0.24	0.03	0.1	0.02	< 0.01	0.01	12.13	100.1
MKM	0.18	0.01	0.08	0.02	< 0.01	0.01	13.5	99.5

approaches utilize the reactivity of the materials while maximizing the economic feasibility at the industrial scale. Many studies have demonstrated that mineral carbonation occurs passively in alkaline wastes generated from the mining of ultramafic rocks at many mine sites worldwide (Power et al., 2009; Wilson et al., 2014; Lechat et al., 2016; Beaudoin et al., 2017). At the Mount Keith nickel mine (Western Australia, Australia) and the Diavik diamond mine (Northwest Territories, Canada), atmospheric CO₂ is sequestered at 40,000t CO₂ year⁻¹ and 400t CO₂ year⁻¹ respectively (Wilson et al., 2009, 2014). Mineral carbonation occurs in tailings at accelerated rates because industrial milling processes decrease grain size and increase surface areas, thereby promoting dissolution kinetics (Vance et al., 2009; Vogeli et al., 2011; Lechat et al., 2016; Miller and Naeth, 2017; Bullock et al., 2021). Mineral dissolution rates under ambient conditions are often slow, and the extent of reactions is limited; however, there is substantial variability between and within individual deposits due to the heterogeneity in mineral variability and the reactivity of individual mineral phases (Murphy and Helgeson, 1987; Aoba et al., 1992; Assima et al., 2012; Daval et al., 2013; Razote et al., 2019; Paulo et al., 2021; Tutolo et al., 2021; Woodall et al., 2021).

Conventional mineral dissolution studies have focused on determining long-term the steady-state dissolution kinetics of specific minerals using laboratory experiments under a variety of conditions. The effect of pH, temperature, and pressure (Vermilyea, 1969; Mellini, 1982; Jordan and Rammensee, 1996; Stumm, 1997; Metz and Ganor, 2001; Pokrovsky and Schott, 2000; 2004; Amram and Ganor, 2005; Daval et al., 2013; Harrison et al., 2013; Lechat et al., 2016) and the presence ligands (Zinder et al., 1986; Stumm et al., 1987; Bondietti et al., 1993; Pokrovsky et al., 2005; Cama and Ganor, 2006) on the weathering kinetics of common minerals in ultramafic mine tailings such as brucite [Mg(OH₂)], serpentine [Mg₃Si₂O₅(OH)₄], forsterite (Mg₂SiO₄) and hydrotalcite group minerals [eg. pyroaurite, Mg₆Fe³⁺₂(CO₃) (OH)₁₆•4 (H₂O)] have been studied (Seyama et al., 1996; Mills et al., 2012; De Baere et al., 2015; Melchiorre et al., 2017; Oelkers et al., 2018; Turvey et al., 2018). These experiments have provided a wealth of data on the rate and dissolution mechanisms under various experimental conditions. Mg-hydroxide minerals, such as brucite, can undergo complete dissolution within a short period due to their relatively reactive crystal structure and composition (Azizi and Larachi, 2019). In contrast, the dissolution of Mg-silicates is much slower.

While conventional mineral dissolution studies provide a wealth of information on the kinetics of various minerals, there is a discrepancy between dissolution rates seen in the laboratory and weathering rates observed in the field, with weathering rates often exceeding those predicted by laboratory studies (Matter et al., 2009; Ragnheidardottir et al.,

2011; Gislason et al., 2014; Snæbjörnsdóttir et al., 2018; Beerling et al., 2018, 2020). As mineral carbonation reactions rely on the amount of labile cations produced *in-situ*, understanding this discrepancy could enable better predictions of mineral carbonation potential in a given mine site. Prior to now, many laboratory dissolution studies have demonstrated transient, non-stoichiometric silicate mineral dissolution prior to long-term steady-state dissolution (Luce et al., 1972; Stumm, 1987; Wieland & Stumm., 1992; De Baere et al., 2015). However, very little attention was devoted to understanding these early stages of dissolution and determining how these transient rates vary with mineralogy, acid strength and dissolution mechanism as they were not representative of bulk dissolution processes. In fact, this early transient dissolution could represent the missing reactivity necessary to align the laboratory dissolution rates and weathering rates observed in the field.

This study examines the dissolution behaviour of typical ultramafic tailings and minerals under various chemical and pH conditions, focusing on reaction rates during the early stages of dissolution. Samples were analyzed using a flow-through dissolution reactor to better observe far from equilibrium conditions and monitor changing environmental conditions over time. Reaction rates, cumulative Mg^{2+} leached, and reaction time is used to evaluate the mineral carbonation reactivity of individual mineral phases and ultramafic tailings. By improving the understanding of this early-stage dissolution, we can guide ongoing mineral carbonation research and offer an accurate evaluation of the total mineral carbonation reactivity within mine tailings.

2. Materials and methods

2.1. Sample preparation and characterization

Nine samples were analyzed in this study, including four ultramafic tailings and four pure mineral phases, brucite, serpentine, quartz, forsterite and a synthetic compound with the composition and structure of pyroaurite. High purity pulverized brucite ore was sourced from Brucite Mine (Gabbs District, Nevada, USA). The brucite sample used during dissolution experiments was prepared as a brucite-quartz mixture by mechanically mixing 10 wt% high-purity brucite ore with 90 wt% quartz sand. Brucite-quartz mix is used to decrease the sample size of brucite so that complete dissolution can be achieved within the expected experimental duration. Serpentine samples were obtained from the Swift Creek landslide in northwest Washington (USA). The serpentine is a fresh sample that was not heat treated or chemically altered. Natural quartz sand was sourced from Lane Mountain Company (Washington, USA). Ward's Natural Science supplied forsterite grains from the Twin Sisters dunite (Washington, USA) (item#: 470025-722). The artificial sample of

 Table 2

 Summary of important XRD mineral abundances and BET surface area values.

	10Br90Qtz	Serpentine (Lizardite)	Forsterite	Hydrotalcite (Pyroaurite)	GK1	BD1	BD2	MKM
Serpentine (wt%) ^a	0.4	91.9			47.4	81.1	93.8	78.3
Brucite (wt%) ^b	8.9				0.1	8.9	1.7	5.9
Diopside (wt%) ^a			_		3.4		2.3	
Pyroaurite (wt%) ^b				100.0				8.1
Forsterite (wt%) ^a			94.9		-	3.8	2.3	
Magnesite (wt%) ^a	0.5				_	_		2.8
Phlogopite (wt%) ^a	2.2	3.6			18.3	_		
BET Surface Area (m ² g ⁻¹)	0.53	18.5	0.23	66.1	9.36	3.84	10.8	2.5

^a Abundance determined by qXRD.

^b Abundance determined by TGA.

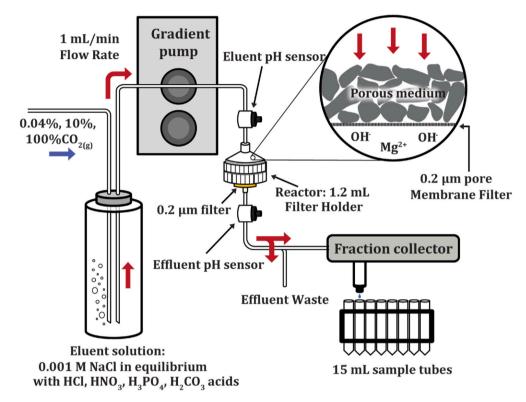


Fig. 1. Schematic diagram of the flow-through time-resolved analysis (FT-TRA) experimental apparatus.

pyroaurite was produced by the direct synthesis in the lab; detailed methods are described in Turvey (2018) based on a modified version of the Vucelic et al. (1997) method. Of the four ultramafic tailings samples, two are simulated nickel tailings from the Decar nickel district in central British Columbia, Canada (BD1 and BD2), and one is from the Mount Keith nickel mine in Western Australia (MKM). A fourth tailings sample is processed kimberlite from the Gaucho Kué Mine in Northwest Territories, Canada (GK1). Desired size fractions (53–106 μm) of all samples were obtained by dry-milling and dry screening. All samples were then ultrasonically cleaned using pure ethanol to remove fine particles rinsed with reverse osmosis water (resistivity $\geq \! 15~{\rm M}\Omega$ cm) for 5 min before being air-dried at room temperature. The tailings samples were then sieved while suspended in deionized water (wet-sieved) to further remove fine particles before undergoing similar processing as the mineral samples.

All samples were characterized for their mineralogical composition (via quantitative X-ray diffraction (qXRD), thermogravimetric analysis (TGA), specific surface area [via multi-point Brunauer–Emmett–Teller (BET) method with N_2 gas absorption], and particle size distributions (via a Malvern Mastersizer 2000 laser diffraction particle-size analyzer). Major element oxide compositions of the starting materials were

determined using X-ray fluorescence spectroscopy (XRF; Table 1) at ALS Global Laboratories, North Vancouver, British Columbia, using lithium borate fusion digestion. Brucite abundance in minerals and tailings samples is taken from values measured using Thermogravimetric analysis (TGA) because qXRD analysis typically results in a high relative error for minerals at low abundance (Raudsepp et al., 1999; Tosca and Masterson, 2014; Arce et al., 2017; Turvey et al., 2018). XRD abundance of other minerals was normalized to 100%, incorporating the TGA brucite estimate. The detailed analytical methodology and normalization calculations of XRD and TGA measurements can be found in Table S1.2, Supplementary Information (S.I.). The relevant sample characterization results are summarized in Table 2.

2.2. Flow-through dissolution experimental set-up

Flow-through dissolution experiments were conducted using a purpose-built flow-through time-resolved analysis (FT-TRA) module (Fig. 1). The design and the experimental protocol used in this study are a modification of the procedure used by De Baere et al. (2015). The experimental module included a Dionex ICS-3000 dual-gradient pump operating at a flow rate of 1.0 mL/min and a Foxy®R1 fraction collector

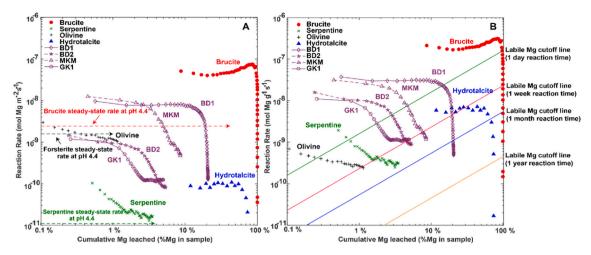


Fig. 2. Dissolution rates versus cumulative Mg leached for minerals and tailings samples at pH = 4.4, $pCO_2 = 0.1$ bar. (A) Dissolution rate normalized to BET surface area (mol Mg m⁻² s⁻¹), steady-state dissolution rates of minerals from literature are plotted in coloured dashed lines. (B) Dissolution rate normalized to sample mass (mol Mg g⁻¹ s⁻¹), labile Mg cut-off line at different residence times are plotted as coloured 1:1 ratio lines.

connected entirely with metal-free polyetheretherketone (PEEK) flow tubes. The reaction chamber was assembled using a 25 mm diameter polypropylene Swinnex filter holder (1.2 mL internal volume) containing a 0.2 µm polycarbonate membrane filter (Millipore catalogue #SLLGC13NL). Weighed sample aliquots were loaded into the sample holder and then shaken to distribute the sample evenly. The sample holder was mounted vertically between two parallel, remotely controlled solenoid valves and above a 0.2 µm syringe filter (diameter: 13 mm). The syringe filter provided secondary filtration to prevent fine particulates from clogging the PEEK tubes. Inlet solution (eluent) flowed through the top solenoid valve, the 1.2 mL reaction chamber, the membrane filter, and the lower solenoid valve. Polytetrafluoroethylene (PTFE) sealant tape was wrapped around the threading on the screw-fitting of the filter holder to prevent any potential leaks that could occur due to pressure build-up inside the reaction chamber. The dissolution experiments were performed at room temperature and pressure (21-25 °C, 1 atm). The experiment duration ranged between 70 and 120 h. The conditions of all experiments are summarized in Table \$4.1 (see S.I.)

2.3. Fluid composition analysis and rate calculation

Four types of acids were used to prepare the inlet fluids (eluent) solutions used in this study: hydrochloric (HCl: 37% ACS Reagent Grade, Sigma-Aldrich Corporation), phosphoric (H₃PO₄: 85% ACS Reagent Grade, Sigma-Aldrich Corporation), nitric (HNO3: 70%. Trace Metal Grade, Fisher Scientific International, Inc.) and carbonic (H₂CO₃). The carbonic acid was created by bubbling CO₂ gas of various concentrations through the 0.001M NaCl solution. The CO₂ varied between experiments with 0.04%, 10%, and 100% CO2 concentrations. 10% CO2 was chosen to approximate the CO2 concentration of flue gas from the combustion of fossil fuel, while 0.04% CO2 is the CO2 concentration of air (Zevenhoven et al., 2008; Sanna et al., 2014; Songolzadeh et al., 2014). Compressed tank gas of 10% and 100% CO2 were from Praxair Canada Inc, and 0.04% CO2 was sourced from CO2 in the ambient laboratory air. Carbonic acid solutions were equilibrated for a minimum of 24 h before the commencement of each experiment to ensure that pH stabilized near the expected value (pH = 5.60, pH = 4.41, pH = 3.89) based on PHREEQC (Parkhurst and Appelo, 2013) modelling. The CO₂ abundance converted in ppm, %, bar and equivalent pH value is reported in Table S1.1 (see S. I.). The outlet fluids (effluent), approximately 13 mL per sample, were collected at intervals ranging from 30 min to 2 h for the duration of the experiment. Fluid composition from each experiment was analyzed for Al, Ca, Fe, K, Mg, Na, and Si concentration using a Varian 725-ES

inductively coupled plasma optical emission spectrometer (ICP-OES) at the University of British Columbia. The detection limit for measured elements is reported in Table S1.3 (see S.I). The post-experimental solid material was preserved, dried overnight, and weighed for qualitative XRD analysis.

The mineral dissolution rate was normalized to both the sample total surface area and to the sample mass in units of mol Mg m $^{-2}$ s $^{-1}$ and mol Mg g $^{-1}$ s $^{-1}$. The mineral dissolution rate in mol Mg m $^{-2}$ s $^{-1}$ was calculated based on solution Mg concentration, mineral reactive surface area, and flow rate using Eq. (1) and Eq. (2) (adapted from Daval et al., 2013).

$$R_{Mg(molMgm^{-2}s^{-1})} = \frac{r_f \Delta_{[Mg]}}{\eta_{Mo} A_{BET} m_0}$$

$$\tag{1}$$

$$R_{Mg(molMgg^{-1}s^{-1})} = \frac{r_f \Delta_{[Mg]}}{\eta_{Mo} m_0}$$
 (2)

where $R_{\rm Mg}$ is the dissolution rate based on [Mg], r_f is the flow rate (L s⁻¹), $\Delta_{\rm [Mg]}$ is the difference between the effluent and the eluent [Mg] (mol L⁻¹), η_{Mg} is the mineral stoichiometric coefficient of Mg, and m_0 is the initial mass of mineral reactant (g). A_{BET} (m² g⁻¹) is the reactive surface area measured using the BET method. The mineral dissolution rate in mol Mg g⁻¹ s⁻¹ (Eq. (2)) was calculated without considering the mineral surface area A_{BET} (m² g⁻¹).

3. Results & discussion

3.1. Labile cations and labile Mg

Results from the flow-through experiments show a wide variety of dissolution behaviour between different pure minerals and tailings samples. In Fig. 2, cumulative ${\rm Mg}^{2+}$ leached (%) is plotted against reaction rate normalized by mineral surface area (Fig. 2A) and sample weight (Fig. 2B), for all the mineral and tailings samples, under the same chemical conditions (pH = 4.4, pCO₂ = 0.1 bar). From Fig. 2, we see that the bulk dissolution rate of brucite in solution with $10\%{\rm CO}_2$ is faster than that of the Mg-silicates (i.e. olivine and serpentine) and synthetic pyroaurite. It can also be observed that brucite, serpentine and forsterite dissolved faster than the steady-state rates determined in literature, especially near the beginning of the experiment (Vermilyea, 1969; Jordan and Rammensee, 1996; Pokrovsky & Schott, 2000, 2004; Palandri and Kharaka, 2004; Thom et al., 2013; Daval et al., 2013). Brucite is approximately 2 orders of magnitude faster while serpentine and olivine are around one order of magnitude and 3 times faster,

respectively, reasons for which will be explored in section below on labile Mg dependence on acid types and pCO₂. Finally, the rate of tailings dissolution falls in between that of the minerals (Fig. 2).

Brucite showed the fastest dissolution rate and furthest reaction extent of all the minerals reacting at a steady state of $\sim 10^{-7}$ mol Mg g⁻¹ s^{-1} until ~90% of the Mg has been leached from the sample, at which point the reaction rate rapidly falls (Fig. 2B). The decline in reaction rate is due to the consumption of reactive mineral grains approaching 100% reaction. The steady-state mineral dissolution rates (i.e. brucite, serpentine, olivine) from literature are renormalized using BET surface area measured in this study before making the comparison (Figs. 2 and 4) (see detailed discussion in S.I. section S3). The synthetic pyroaurite sample exhibited similar steady-state dissolution behaviour as the brucite, but at a lower rate of $\sim 10^{-8}$ mol Mg g⁻¹ s⁻¹ until $\sim 60\%$ of the Mg has dissolved, after which the reaction rate rapidly falls. The Mg-silicates serpentine and olivine exhibited markedly different reaction behaviour to the brucite and pyroaurite with a 2-stage dissolution. Their initial transient reaction rates were relatively high (\sim 4.7 \bullet 10 $^{-10}$ mol Mg m $^{-2}$ s⁻¹ for serpentine, $\sim 1.7 \cdot 10^{-8}$ mol Mg m⁻² s⁻¹ for olivine) but slowed over time, approaching a plateau at their steady-state literature dissolution rates ($\sim 10^{-11}$ for serpentine, $\sim 1.6 \cdot 10^{-9}$ for olivine) (Fig. 2A). In the case of olivine, it reached steady-state dissolution after 10 h, by which point it had leached \sim 0.5% of the total Mg in the sample, while serpentine had not yet reached steady-state after the experiment ended at 78 h, during which it had dissolved ~4% of the total Mg in the sample (Fig. 2B).

In Fig. 2, reaction rate were examined based on both weight (mol Mg g^{-1} s⁻¹, Fig. 2B) and mineral surface area (mol Mg m⁻² s⁻¹, Fig. 2A). This is because previous authors have shown that there can be significant discrepancies between rates calculated using these two measurements (Qin and Beckingham, 2021) (see S.I. section S3 for details). For example, the forsterite reaction rate is faster than that of serpentine and hydrotalcite on a per surface area basis (Fig. 2A) but becomes the slowest on a per gram basis (Fig. 2B). Similarly, the dissolution rate of the synthetic pyroaurite increase by ~3 orders of magnitude when measuring rate per gram instead of normalizing to surface area (Fig. 2B) because the synthetic sample has a much higher BET surface area than the other minerals (66.1 m^2/g for the synthetic pyroaurite vs 4.15 m^2/g for the natural brucite). The main challenge associated with rate calculations using surface area is accurately capturing and characterizing the accessible reactive surface areas that account for surface roughness and variations in reactive site density of the mineral phase (White and Brantley, 2003; Azizi and Larachi, 2019). Additionally, Oin and Beckingham (2021) demonstrate orders of magnitude differences between various reactive surface area measuring techniques. This implies that reaction rates on a per gram basis are more suitable for polymineralic material such as tailings because it decouples it from the effect of reactive surface areas. Therefore, the rate comparison in Fig. 2B will be used for the rest of the discussion in this paper.

The tailings samples show a 2-stage dissolution pathway similar to those of the pure Mg-silicates, during which the Mg release rate in the transient stage is much faster than that at steady-state. In Fig. 2B, tailings with a higher abundance of brucite, such as BD1 (9 wt% brucite) and MKM (6 wt% brucite), react almost half an order of magnitude faster than BD2 (<3 wt% brucite, Fig. 2B). GK1, which has a brucite abundance below the detection limit (<0.3 wt% when using TGA), dissolved the slowest at a rate comparable to the pure serpentine sample. The reaction rate of BD1 plunged approximately two orders of magnitude upon releasing approximately 19% of the total Mg²⁺, exhibiting a similar trend to the brucite sample when it approached 100% reaction. MKM released about 8% of the total Mg²⁺ before the rate dropped to below 10^{-9} mol Mg g⁻¹ s⁻¹. In Fig. 2B, the serpentine dissolution rate shows a gradual decline while brucite shows a plateau followed by a sharp drop. Brucite-rich tailings mirror the dissolution behaviour of brucite, displaying a plateau with a sharp decline (i.e. BD1, MKM). Brucite-poor, serpentine-rich tailings demonstrate a gradual flattened

rate, following the trend of serpentine dissolution (i.e.BD2, GK1). Based on these observations, the tailings dissolution rates can as expected be understood in the context of mineral content. Dissolution pathways of tailings are primarily constrained by brucite and serpentine abundance, with tailings containing more brucite dissolving faster (Fig. 2B).

When considering the need for carbon sequestration, not all mineral sources of divalent cations are equally useful. This is because the divalent cations need to dissolve and be released into solution on human time scales of months to years, rather than geological time scales, if they are reacted to form carbonates at a rate that could reduce climate change. Here, we describe the easily accessible cations as "labile" cations. For ultramafic rocks, minerals with a high abundance of ${\rm Mg}^{2+}$ are the most common divalent cation source, meaning that the primary labile cation in ultramafic mine wastes is Mg²⁺ (Power et al., 2009; Hamilton et al., 2018; Ruggieri and Gherardi, 2020; Bullock et al., 2021; Cutts et al., 2021). Hence, we use labile Mg²⁺ to quantify carbon sequestration reactivity in ultramafic rocks and define it as ${\rm Mg}^{2+}$ that is accessible and can be rapidly leached at ambient pressure and temperature for mineral carbonation. However, what can be considered as accessible will depend on the characteristics of a carbon sequestration site, particularly the length of time that the cation feedstock is exposed and can dissolve and react with CO2 to form carbonates (e.g., duration of CO₂ injection or duration of tailings exposure to CO₂ in the atmosphere).

In Fig. 2B, we plot four 1:1 cutoff lines that show how rapidly a mineral or rock has to be releasing Mg into the solution to be considered labile Mg, given four different exposure or reaction times (1 day, 1 week, 1 month and 1 year). The starting point for each line is the dissolution rate required to dissolve 100% of the Mg²⁺ from a sample in the given time, which corresponds with dissolution rates of 1.67×10^{-7} , 2.3×10^{-7} 10^{-8} , 5.4 × 10^{-9} and 4.5 × 10^{-10} mol Mg g⁻¹ s⁻¹. Calculation of these rates follows the relationship of dissolution rate \times reaction time = amount, assuming amount = $0.014 \text{ mol Mg}^{2+} \text{ g}^{-1}$ because this is the average total Mg²⁺ content of typical ultramafic minerals (i.e. brucite, serpentine, forsterite). They are 1:1 lines because it is assumed that if only a portion of a sample ${\rm Mg}^{2+}$ is accessible, then a lower reaction rate is required to dissolve all the easily accessible Mg in the given time frame. If a sample plot is entirely above a given cutoff line, it is wholly considered labile; if a sample plot is partially above and partially below a cutoff line, then the part above the cutoff line is the labile Mg²⁺ content. For example, using Fig. 2B, assuming a reaction time of one week (red cutoff line), we can see that almost all ${\rm Mg}^{2+}$ in the brucite sample is labile as it is almost entirely above the red line. However, the olivine and serpentine samples cross the red cutoff line at approximately 1% and 2% of their total Mg^{2+} , indicating that only these portions can be considered labile.

Tailings samples are assessed similarly. The high brucite nickel tailings sample (BD1) contains 19% labile Mg, while the kimberlite tailings with no brucite content (GK1) contains only 3.9% labile Mg. From Fig. 2B, we can see that portions of the Mg content for olivine and serpentine are labile, even when considering the shortest reaction time (1 day). Thus, labile Mg in ultramafic mine tailings comes from two sources A, bulk dissolution of highly reactive trace minerals (i.e. brucite and hydrotalcite); and B, the initial transient reaction of Mg-silicates (i. e. serpentine, olivine). Source A is important because even though Mghydroxides are present in trace abundances in ultramafic tailings, all their Mg²⁺ are labile. Source B is important because even though the labile Mg content is relatively low, the total abundance of the Mgsilicates can be very high. The labile content of Mg-silicates may represent the missing link that explains the faster than anticipated mineral carbonation rate documented at mine sites (Wilson et al., 2009, 2010, 2014), as many previous studies' predictions were based solely on the dissolution of trace phases and ignoring the initial transient dissolution of Mg-silicate minerals.

3.2. Labile Mg from serpentine vs olivine

Flow-through experimental results indicate that there are significant

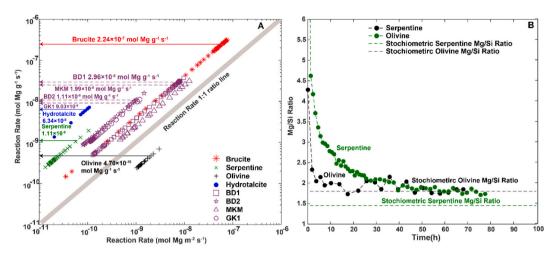


Fig. 3. (A) Comparison of reaction rate normalized with surface area (mol Mg m $^{-2}$ s $^{-1}$) and mass (mol Mg g $^{-1}$ s $^{-1}$); 1:1 indicates where rates are equal. The coloured arrow lines indicate the rate at the 3rd or the 4th measurement of the experiment. The labelled reaction rates are typically indicative of the plateau observed in Fig. 2. (B) Aqueous Mg/Si molar ratio versus time. The dashed black line indicates the olivine stochiometric Mg/Si ratio of 1.8; the dashed green line indicates the stochiometric Mg/Si ratio of serpentine 1.45.

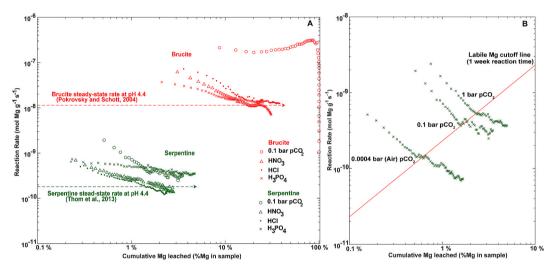


Fig. 4. (A) Brucite and serpentine dissolution rate (mol Mg g $^{-1}$ s $^{-1}$) versus cumulative Mg leached (%) at pH 4.4 using HCl, HNO₃, H₃PO₄ and 0.1 bar pCO₂. The brucite and serpentine steady-state dissolution rates are indicated as red and green dashed lines. (B) Serpentine dissolution rate versus cumulative Mg leached in solution at 1 bar, 0.1 bar and 0.0004 bar pCO₂; the red 1:1 ratio line is the labile Mg cut-off at 1-week reaction time.

differences in the relative reactivity of olivine and serpentine which depend on how reaction rate is assessed. This observation contradicts earlier research that argued olivine always reacts faster and, therefore, has more significant geological carbon sequestration potential (O'Connor et al., 2002; Kelemen and Hirth, 2012; Li et al., 2018; Oelkers et al., 2018; Sun et al., 2019). Olivine (forsterite-Mg endmember: Mg_2SiO_4) is an unpolymerized orthosilicate that tends to dissolve more rapidly than phyllosilicates such as serpentine when normalized to the surface area of the material (Fig. 2A, Luce et al., 1972; Pokrovsky and Schott, 2004; De Baere et al., 2015). As serpentine has a relatively higher surface area and olivine has a relatively low surface area, this normalization favored the olivine dissolution rate. However, the experimental rate comparison results, normalized to sample mass, indicate that serpentine dissolution is five times faster than olivine (Fig. 2B). In Fig. 3, we further compared the two rate calculation methods and observed that dissolution rates of all samples are faster on a per mass basis than per area (higher than the 1:1 ratio line) except for olivine (Fig. 3). Given that dissolution for field-scale carbon sequestration is constrained by the mass of reactive material, normalizing the reaction rate to mass enables a more realistic comparison between minerals capacity for releasing labile Mg for use in carbon sequestration. These results agree with the previous conclusion that when considering materials for carbon sequestration, using a reaction rate normalized by mass is more suitable. Thus, the amount of labile ${\rm Mg}^{2+}$ sourced from olivine is much lower than that of serpentine because olivine dissolves slower.

In Fig. 3, the Mg:Si ratio of serpentine remained non-stoichiometric through to the end of the experiment. Olivine, on the other hand, reached steady-state dissolution after 15 h. These results suggest that there is correspondence between fast rate and non-stoichiometric dissolution. During the non-stoichiometric dissolution of Mg-silicates, rates tend to be faster than that at steady-state, and the transient period of serpentine dissolution is more extended than olivine. Serpentine dissolution experiments (Daval et al., 2013; Thom et al., 2013) have suggested that the rate of serpentine dissolution is initially highly non-stoichiometric due to the preferential release of Mg²⁺ from the surface 'brucite-like' sheets. In a pH-jump experiment presented in Thom et al. (2013), serpentine dissolution experiments showed steady-state dissolution increased significantly with a shift from pH 4 to 2. Thom et al. (2013) argued that the two dramatically different rates before and after the pH-jump indicated that the transience at the

beginning of serpentine dissolution is not a sample preparation artifact (i.e. dissolution of fine particles) but rather a response to the perturbation of the mineral surface (see section S2 in S.I. for details). In comparison, olivine has less accessible surface ${\rm Mg}^{2+}$ than serpentine because it has a smaller surface area (Olivine BET: 0.23 ${\rm m}^2/{\rm g}$, Serpentine BET: 18.5 ${\rm m}^2/{\rm g}$) and a shorter transient dissolution period (see S.I section S5 for details).

We posit that serpentine is a better candidate for mineral carbonation than olivine because 1) serpentine has a larger reactive surface area for labile Mg release from surface processes, and 2) serpentine dissolves at a non-stoichiometric rate faster and longer than olivine. These results contradict the commonly held belief that olivine is a better mineral candidate for carbon sequestration processes at earth surface conditions than serpentine.

3.3. Labile Mg dependence on acid types and pCO2

Serpentine and brucite were subjected to dissolution in HCl, HNO₃ and $\rm H_2PO_4$ to explore the effect of the reaction mechanism on cumulative Mg $^{2+}$ leached (Fig. 4A). Serpentine was also dissolved in solution with various pCO₂ to test rate dependence on carbonic acid strength (Fig. 4B). In Fig. 4A, brucite and serpentine dissolution rates in HCl, HNO₃ are comparable with the steady-state rates determined in the literature (Vermilyea, 1969; Lin and Clemency, 1981; Jordan and Rammensee, 1996; Palandri and Kharaka, 2004; Pokrovsky and Schott, 2004; Harrison et al., 2013; Azizi and Larachi, 2019). Brucite steady-state dissolution rate at pH 4.4, adapted from Pokrovsky and Schott (2004) (1.14 \times 10 $^{-8}$ mol Mg g $^{-1}$ s $^{-1}$), is comparable with the rate of brucite dissolution in HCl and HNO₃. Brucite reaction rate in 0.1 bar pCO₂ solution (\sim 10 $^{-7}$ mol Mg g $^{-1}$ s $^{-1}$) is significantly higher than that for the other acid types (\sim 10 $^{-8}$ mol Mg g $^{-1}$ s $^{-1}$).

Results from serpentine dissolution results presented in Fig. 4 show acids that form inorganic ligands (i.e. HCO3-, H2PO4-) promote the early-stage dissolution rates of serpentine and that serpentine dissolution rate increases linearly with pCO2. Serpentine dissolution rates were enhanced in solutions with HCO₃⁻ and H₂PO₄⁻, compared to solutions with only H+. The steady-state dissolution of serpentine at pH 4.4 is 1.81×10^{-10} mol Mg g⁻¹ s⁻¹. In Fig. 4A, the rate of serpentine dissolution in HCl and HNO3 reached the steady-state rate after 4% of the total Mg^{2+} are leached. Transient dissolution prevailed during the serpentine dissolution and showed changes with aqueous composition and acidity. Incongruent serpentine dissolution is evident by the high Mg:Si molar ratio as shown in Fig. 4B, and that Mg is preferentially leached relative to Si throughout the experiment duration. The simultaneous drop in reaction rate and Mg:Si molar ratio indicates that serpentine dissolution is approaching stoichiometric dissolution near the end of the experiment. The total cumulative Mg^{2+} released from serpentine dissolution in H_3PO_4 is $\sim 5\%$ of the total Mg^{2+} compared to 4%, 2.75%, and 2.5% in 0.1 barCO₂, HCl, and HNO₃ respectively. Finally, the dissolution rate of serpentine during the incongruent stage also reveals strong pH dependence. In Fig. 4B, serpentine dissolves the fastest in solution with the highest pCO2 and acidity (1 bar pCO2, pH = 3.89). Cumulative Mg²⁺ obtained from the dissolution in the most acidic condition is around 5% of the total ${\rm Mg}^{2+}$, compared to only 1% obtained from serpentine dissolution in solution with the lowest pCO₂ and acidity $(0.0004 \text{ bar pCO}_2, \text{pH} = 5.60).$

Inorganic ligands, such as sulphate, carbonate and phosphate, can enhance mineral dissolution rates by forming surface complexes (Pokrovsky et al., 2005). The effect of carbonate ligands on mineral dissolution rates is of particular relevance for mineral carbonation. Pokrovsky et al. (2005) demonstrated that acids that form protonated ions (e.g., HCO_3^- and $H_2PO_4^-$) at neutral to weakly alkaline pH conditions promote dissolution, whereas those that form deprotonated ions (e.g., CO_3^{2-} and PO_4^{3-}) may inhibit dissolution. Harrison et al. (2013) also showed that brucite dissolution is a surface-controlled reaction that can be accelerated via the direct effect of increasing HCO_3^-

Table 3
Correction factor (a, b, c) values for calculating labile Mg content at various pCO₂

Correction Factors	$0.0004~{\rm bar~pCO_2}$	$0.1~{\rm bar~pCO_2}$	1 bar pCO ₂
a (Brucite)	1 ^a	1 ^a	1 ^a
b (Serpentine)	0.0062	0.02	0.025
c (Olivine)	<0.01 ^a	<0.01 ^a	0.01 ^a

^a Values of a and c are constant because brucite and olivine are the fastest and slowest dissolving minerals.

concentration and the indirect effect of increasing acidity. Brucite is completely consumed while reacting in solution with CO₂, indicated by the rapid decline in reaction rate after reaching 100% cumulative ${\rm Mg}^{2+}$ leached. XRD analysis of solid after the experiment showed that brucite completely disappeared after reaction in solution with CO₂. The total sample mass loss, calculated from the cumulative [Mg²⁺] in the effluent, also corresponds to the proportion of brucite in the unreacted sample. These findings suggest that the mechanisms for enhancing dissolution kinetics vary by acid type. Acids that form protonated ions, which form ligands, will promote dissolution via ligands, while acids that don't form protonated ions (e.g., HCl and HNO₃) will promote dissolution via increasing acidity.

The flow-through dissolution results indicate that protons and inorganic ligands can promote serpentine dissolution the same way as it does for brucite. Like brucite, the early-stage serpentine dissolution rate is a surface process that can be accelerated via hydration of CO₂ in mildly acidic conditions. The effect of inorganic HCO3 and H2PO4 ligands on the serpentine surface follows a surface complexation and coordination framework. Ligands adsorbed on the serpentine surface attack the Mg-O bonds, facilitating the Mg²⁺ detachment from the surface (Pokrovsky et al., 2005). The exchange rate of water molecules around Mg²⁺ centers is thus faster, allowing the rapid dissolution of Mg²⁺ at the mineral surface. Until now, ligand-promoted activation has been an overlooked dissolution pathway for the incongruent transient stage of serpentine dissolution. Our experimental results demonstrate that serpentine dissolution kinetics and extractable Mg²⁺ change with both dissolution mechanism and pCO₂. For one week residence time, serpentine labile Mg content at 1 bar pCO₂ (pH = 3.89) is the highest (\sim 3% of total Mg²⁺) compared to that at 0.0004 bar pCO_2 (pH = 5.6) (0.62% of total Mg²⁻ suggesting a positive correlation between labile Mg, pH and CO2 concentration (Fig. 4B). It is fortunate that brucite and serpentine labile Mg content increase with acid strength and the presence of ligands like CO₂, given that the most likely acid source at an ultramafic mine site would be carbonic acid derived from CO2 rich gas streams.

3.4. Calculating labile Mg from mineralogy

Tailings characterization data can be used with flow-through leach tests to predict mineral carbonation reactivity. For this purpose, the mineral dissolution behaviours are categorized into two classes. Classone minerals are fast-reacting with no distinction of congruent or incongruent dissolution (e.g. brucite, hydrotalcite group minerals). All $\rm Mg^{2+}$ found in class-one minerals are labile. Minerals with fast, incongruent dissolution at the surface are categorized as class two. The labile Mg content in these minerals is minimal compared to their total $\rm Mg^{2+}$ but can still be significant if they constitute a primary mineral of the feedstock. Serpentine and olivine are class-two minerals where 1–6% of their total $\rm Mg^{2+}$ can be labile depending on the chemical conditions and reaction time. Using mineral characterization data from qXRD and TGA, the labile Mg content of the tailings samples was estimated using Eq (3).

Labile
$$Mg(wt\%) = a\left(B_{wt\%} \cdot B_{Mg\ wt\%}\right) + b\left(S_{wt\%} \cdot S_{Mg\ wt\%}\right) + c\left(O_{wt\%} \cdot O_{Mg\ wt\%}\right)$$

where $B_{wt\%}$ is the brucite abundance measured using TGA; $S_{wt\%}$ and $O_{wt\%}$ are wt% of serpentine and olivine (forsterite) based on XRD mineral

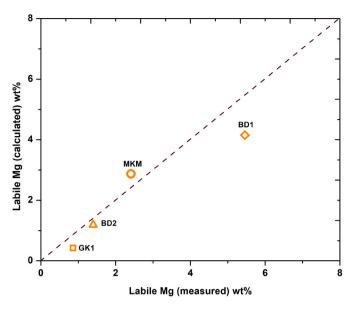


Fig. 5. Calculated versus measured labile Mg % of total Mg in tailings samples.

abundance; $B_{Mg\%}$, $S_{Mg\%}$ and $O_{Mg\%}$ are the total Mg content in brucite, serpentine and olivine; and a, b, c are factors that correct for labile Mg content in brucite, serpentine and olivine. These factors are different at various $\rm CO_2$ concentrations (Table 3). Typical MgO contents in brucite, serpentine and olivine are 41.68%, 26.31% and 34.55%, respectively. However, these values are not built into the equation because Mg content in these minerals can vary by deposit and rock types (Frost 2003; Andreani et al., 2008). For example, the substitution of Fe for Mg in brucite can range from 6 to 72 mol %, meaning that Mg% of minerals from different localities can change the accuracy of labile Mg calculation (Hostetler et al., 1966). At 0.1 bar p $\rm CO_2$ and one week reaction time, we counted 100%, 2% and 1% of the total $\rm Mg^{2+}$ in brucite, serpentine and

olivine as labile and calculated labile Mg content of the four tailings samples. The results are compared with measurements from the flow-through experiments and are shown in Fig. 5. Of the four tailings samples, BD1 and MKM are nickel tailings with high to intermediate brucite and serpentine abundance. Their estimated labile Mg content can be a bit different compared to that measured in experiments (BD1: 4.15 versus 5.46; MKM: 2.87 versus 2.4). Overall, labile Mg content calculated is comparable with our measured results using flow-through. This means, with sufficient mineralogical information, the mineral carbonation reactivity can be estimated using labile Mg content. Among the empirical constraints determined for labile Mg, tailings mineral abundance is the most significant factor for characterizing mineral carbonation reactivity. The effect of geochemical conditions such as pCO₂ and reaction time can further refine labile Mg estimation and provide more accurate reactivity assessments. Furthermore, the concept of labile cations for accessing carbon sequestration potential is applicable to other industrial wastes that may be a sink for atmospheric CO₂. For example, labile Ca can be estimated, for typical mafic materials, such as plagioclase and natural volcanic glasses.

3.5. Implications for carbon sequestration

To evaluate whether the CO_2 sequestration capacity of mine tailings can provide a pathway for significantly reducing the greenhouse gas footprint of mine operations, we estimated the carbon capture potential of the four tailings samples and compared them to the mine emissions for each site (Fig. 6). In Fig. 6, labile Mg is converted to carbon capture potential in tonnes CO_2 per tonne of tailings to compare with mine emissions. The coloured bars represent the labile Mg content of the GK1, BD2, MKM and BD1 tailings samples. They are ranked by brucite content from ~ 0.1 wt% to ~ 10 wt% to represent a range of tailings mineralogy. Serpentine labile Mg in $100\%CO_2$, $10\%CO_2$ and air CO_2 contributes to the variation of these computed labile Mg numbers. As shown in Fig. 6, the carbon offset provided by tailings with the second-lowest brucite content (1.7 wt%) would be sufficient to make mine sites such as the

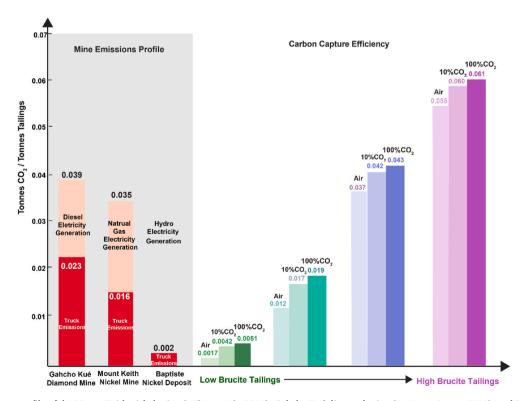


Fig. 6. Mine emissions profile of the Mount Keith nickel mine (Wilson et al., 2014), Gahcho Kué diamond mine (De Beers Group, 2019), and Baptiste nickel deposit (FPX Nickel, 2022) compared with the carbon capture efficiency of tailings with various brucite contents (0.1, 1.7, 5.9 and 8.9 wt%) and CO₂ concentration.

Baptiste Nickel deposit carbon negative and could offset carbon emissions from electricity generation at a mine site like Mount Keith. For mines like Gahcho Kué where the diesel consumption splits between electricity generation and truck emissions, flue gas from using diesel for electricity generation on-site represents a significant opportunity to access a stream of concentrated $\rm CO_2$. The relatively small difference in labile Mg content when using $10\%\rm CO_2$ versus $100\%\rm CO_2$ means that moderately concentrated $\rm CO_2$ sources such as flue gas can achieve a similar carbonation rate as purified $\rm CO_2$, which is highly advantageous as it eliminates the cost of purifying $\rm CO_2$. Overall, labile cation availability and quantity can directly affect the ability of a mine to sequester carbon.

4. Conclusions

In this study, flow-through dissolution experimental results have demonstrated that mineral samples and mine tailings have two stages of dissolution: fast releasing labile cations that have value for the shortterm implementation of mineral carbonation and a long-term bulk cation release that is challenging to use in carbon capture and storage technologies. The labile cations are sourced from trace minerals with a high reaction rate and non-stoichiometric surface reaction processes that are missing from most geochemical models for mineral weathering. Labile cations represent mine tailings reactivity for carbon capture and storage and are controlled by the pre-existing mineral composition and geochemical conditions. Reaction time and transient rate are the key factors that determine labile cations' amount. The change from initial rapid dissolution to slower long-term dissolution has implications for experiments that attempt to demonstrate rapid carbon sequestration rate in scenarios like subsurface injection (Oelkers et al., 2018; Clark et al., 2020) and soil amendment (Washbourne et al., 2012; Beerling et al., 2018, 2020). If the initial storage success comes from the early stage of dissolution, it is possible it may not be representative of long-term reactivity and extrapolating those results to the long-term may result in a significant overestimation of carbon capture potential. An improved understanding of mineral reactivity in the short and long term is key to accurately assessing carbon sequestration capacity.

Author contributions

The manuscript was written through the contributions of all authors. All authors have given approval to the final version of the manuscript.

Declaration of competing interest

The authors declare the following financial interests/personal relationships which may be considered as potential competing interests: Gregory M. Dipple reports financial support was provided by Natural Sciences and Engineering Research Council of Canada.

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Appendix A. Supplementary data

Supplementary data to this article can be found online at https://doi.org/10.1016/j.apgeochem.2022.105285.

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