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paperback. Book Condition: New. Ship out in 2 business day, And Fast shipping, Free Tracking number will be provided after the shipment. Paperback. Publisher: Electronic Industry Publishing House Pub. Date :2008-07-01. This book is the Ministry of Education. Vocational Education and Adult Education Department recommended materials. CNC technology for the teaching profession. the first three chapters introduce the basics of commonly used sensors. working principle and applications. focuses on the CNC machine tool commonly used sensors. combined with an integrated CNC machine gives the two experiments. After three chapters introduce the programmable logic controller (PLC) and basic knowledge in CNC Machine Tool. PLC basic programming instructions. Mitsubishi FXGPWIN-C programming software. programming and application examples. combined with CNC machine tools are given four a comprehensive experiment. Appendix A Schedule of the sensor and the PLC part of the reference. This book can be used as secondary vocational schools. teaching books. but also as a beginning. intermediate engineers and technicians to learn the sensor readings and the PLC. This book comes with electronic teaching aids package (including electronic lesson plans. teaching guides and answer exercises). see Introduction. Contents: Chapter 1 1.1 sensor basics and elements of the concept of the sensor concept 1.1.2 1.1.1 sensor sensor sensor elements 1.2 Classification and the classification of the sensor parameters 1.2.1 1.2.2 1.3 Sensor Characteristics trends and development of sensors in the application of CNC machine tools in the direction of development of sensors 1.3.1 1.3.2 sensor in CNC Machine Tool 1.4 commonly used in industrial control sensors 1.4.1 1.4.2 resistive sensors capacitive sensors 1.4. 3 Inductive sensors Optical sensors 1.4.4 Exercise 1 Chapter 2 sensors commonly used in CNC machine tools 2.1 2.1.1-contact rotary encoders encoder 2.1.2 Optical Encoder 2.1.3 Magnetic Encoder 2.2 Hall sensor Resolver 2.4 2.3 2.5 inductosyn grating displacement sensor magnetic grating...



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