Optical fiber based slide tactile sensor for underwater robots

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Abstract: In the underwater environment, many visual sensors don't work, and many sensors which work well for robots working in space or on land can not be used underwater. Therefore, an optical fiber slide tactile sensor was designed based on the inner modulation mechanism of optical fibers. The principles and structure of the sensor are explained in detail. Its static and dynamic characteristics were analyzed theoretically and then simulated. A dynamic characteristic model was built and the simulation made using the GA based neural network. In order to improve sensor response, the recognition model of the sensor was designed based on the 'inverse solution' principle of neural networks, increasing the control precision and the sensitivity of the manipulator.

Keywords: underwater robot; manipulator; tactile sensor; optical fiber

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1 Introduction

For robots, most of the information is obtained from visual sensors and tactile sensors (including slide tactile sensor). The visibility in the seawater of China is very low except Nanhai. Even in the water of high visibility, the water will be turbid and the visibility will become very low when the robot is working. At present the tactile sensors, especially the slide tactile sensors have become the most important in application^[1,2]. Most robot sensors used in space or on the land can not be used in the water, so the flexibility and intelligence of underwater robot are not high compared with the robot working in other environment^[3, 4]. The optical fiber sensor technology has advanced greatly since 1977 when American Navy began to carry out the FOSS project^[5, 6]. Because optical fiber has many advantages such as anti-electromagnetic, anticorrosive, flame-proof, high-sensitivity, etc., it has been studied by scientists in many countries and been used widely in the fields of measuring magnetism, electricity, sonar, optical, pressure, temperature, speed, etc. In 1980, J. N. Field and J. H. Colc developed the principle of micro-bending optical fiber sensor firstly^[7], because of its advantages of simple in structure, cheap, and maneuverability. The micro-bending optical fiber sensor has drawn much attention of people up to now.

2 Design of slide tactile sensor

2.1 The principle, structure, and character of micro-bending optical fiber sensor

Put a multi-mode optical fiber between two teeth which have fixed wavelength. The curve of optical fiber caused by displacement of the deform-tooth causes the coupling between the propagating modes, and the propagating modes in the core of the optical fiber turn into radiating modes, or cause the loss of optical strength when

$$\beta - \beta' = \pm \frac{2\pi}{4},\tag{1}$$

where β and β' are propagation constants of the propagating modes, and Λ is the wavelength of deform-tooth.

The propagation constant is defined by Eq.(2)

$$\Delta \beta = \beta_{m+1} - \beta_m = \left(\frac{\alpha}{\alpha + 2}\right)^{\frac{1}{2}} \frac{2\sqrt{\Delta}}{a} \left(\frac{m}{M}\right)^{\frac{\alpha - 2}{\alpha + 2}}, \quad (2)$$

where m is the ordinal number of the modes, M is the total number of these modes, α is the radius of the core, β is the refraction power distribution exponent of the core, and $\Delta\beta$ is the relative refracting power difference between core and cladding.

For the gradient type optical fiber, α =2, so

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$$\Delta \beta = \frac{(2\Delta)^{\frac{1}{2}}}{a}.$$
 (3)

Eq.(3) indicates that for the gradient type optical fiber, $\Delta\beta$ has no relation to the ordinal number of the mode. In the space of β , the distance between modes is equal, if one mode turns into another, every mode will turn into the next mode, so as to reach the optimum coupling between modes. For the gradient type of optical fiber, the optimum wavelength of deform-tooth can be calculated from Eqs. (1), (3):

$$\Lambda = \frac{2\pi a}{\left(2\Delta\right)^{\frac{1}{2}}}.$$
 (4)

To design the micro-bending type optical fiber sensor, the following points must be noticed^[10, 11]:

- 1) The power loss caused by micro-bending is in direct proportion to the fourth power of the radius of the core. When the radius of the core increases, the power loss caused by the micro-bending will increase a lot, and the coupling between LED and optical fiber becomes easy for realization too.
- 2) The power loss caused by the micro-bending is in inverse proportion to the second power of the relative refracting power difference between the core and the cladding, that is to say, it is better to decrease the value of numerical aperture, which can increase not only the power loss but also the band width of the optical fiber.

It is demonstrated that the shape of deform-tooth has little relation to the sensitivity of the sensor, but sharp tooth may damage the fiber.

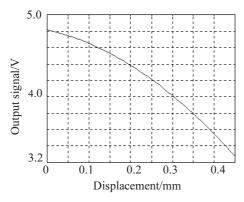


Fig.1 Curve of output signal change with the bending displacement of optical fiber

The static characteristic of micro-bending optical fiber

sensor is shown in Fig.1. The relation between the bending displacement and the output signal is calculated as Eq.(5).

$$P = -4.339x^2 - 1.4663x + 4.8464.$$
 (5)

Eq.(5) is the mathematic model of the micro-bending sensor, and the design for slide tactile sensor will be based on Eq.(5). Derived from Eq.(5), the sensitivity of the micro-bending sensor can be obtained as Eq.(6)

$$\frac{dP}{dx} = -8.678x - 1.4663. \tag{6}$$

It can be seen from Fig.1 and Eq.(6) that the sensitivity is low when the fiber is deformed a little due to deform of the cladding before the core. The little deform only causes very little leak out of the modes.

2.2 The structure and the static character of slide tactile sensor

The output power of optical fiber corresponds with the displacement of the deformation one to one, so in the structure shown in Fig.2, the angle displacement of the roller can be obtained according to the output power, the change of the output power, and the parameter of cam. Mount the structure on the manipulator as shown in Fig.2, the robot can sense the slide tactile, the distance sliding, and the time used.

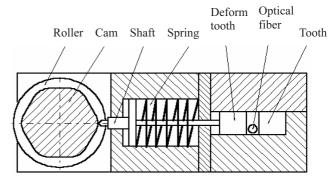


Fig.2 Structure of the slide tactile sensor

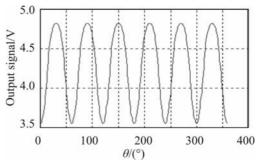


Fig.3 Static character of the slide tactile sensor in theory

The static character of the slide tactile sensor in theory is shown in Fig.3, the value of the sensor's output signal with roller angle displacement in theory is shown in Table 1, and the curve of the sensor's output signal with roller angle displacement in experiment is shown in Fig.4. The error between the experimental and theoretical values of the output signal of the optical fiber's slide tactile sensor is shown in Table 2.

Table 1 Value of the sensor's output signal with roller angle displacement in theory

displacement in theory					
θ/(°)	Voltage/V	θ/(°)	Voltage/V	θ/(°)	Voltage /V
0	3.5677	20	4.6734	40	4.6734
1	3.5722	21	4.7057	41	4.6332
2	3.5856	22	4.7314	42	4.5839
3	3.6078	23	4.7517	43	4.5239
4	3.6385	24	4.7674	44	4.4512
5	3.6774	25	4.7794	45	4.3721
6	3.7241	26	4.7884	46	4.2913
7	3.7779	27	4.7948	47	4.21
8	3.8383	28	4.7991	48	4.1296
9	3.9045	29	4.8015	49	4.0511
10	3.9758	30	4.8023	50	3.9758
11	4.0511	31	4.8015	51	3.9045
12	4.1296	32	4.7991	52	3.8383
13	4.21	33	4.7948	53	3.7779
14	4.2913	34	4.7884	54	3.7241
15	4.3721	35	4.7794	55	3.6774
16	4.4512	36	4.7674	56	3.6385
17	4.5239	37	4.7517	57	3.6078
18	4.5839	38	4.7314	58	3.5856
19	4.6332	39	4.7507	59	3.5722

Table 2 Error between the experimental and theoretical values of the output signal of the optical fiber's slide tactile sensor

θ/(°)	Error/V	θ/(°)	Error/V
0	-0.0166	30	-0.0152
3	0.0145	33	-0.0125
6	-0.03	36	0.0159
9	-0.0374	39	0.0128
12	-0.0262	42	-0.0133
15	-0.0371	45	0.0134
18	0.0188	48	-0.0198
21	0.0154	51	0.0143
24	0.0257	54	-0.0292
27	0.0195	57	0.0129

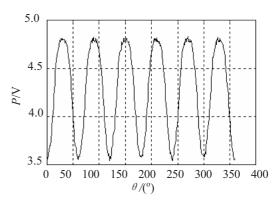
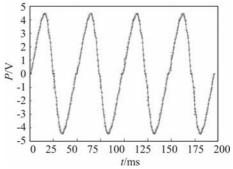
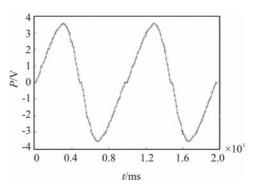


Fig.4 Curve of the sensor's output signal with roller angle displacement in experiment

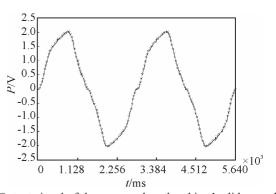
3 Ddynamic model and inverse solution model based on neural network



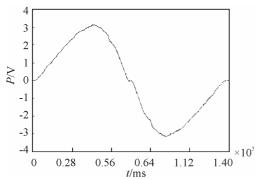
(a) Output signal of the sensor when the object's slide speed is 0.16 m/s



(b) Output signal of the sensor when the object's slide speed is $8\ mm/s$



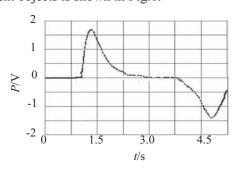
(c) Output signal of the sensor when the object's slide speed is 2.60 mm/s



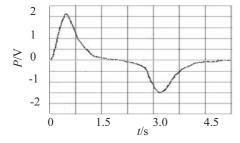
(d) Output signal of the sensor when the object's slide speed is 5.3 mm/s

Fig.5 Output signal of the sensor when the object slides at different speeds

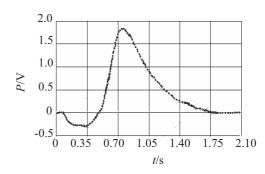
The strength type optical fiber sensor is disturbed by environment, drift and noise as other sensors. Nowadays, in order to obtain high precision and stability, the most common method is to put up a reference channel to compensate the error caused by disturbance, but it is not easy to realize it in practical engineering. Slide tactile is dynamic signal, so the sensor element and the signal process circuit are coupled by electric capacity, which can not only eliminate the error caused by low-frequency noise such as cross sensitivity, draft, etc., but also increase the sensor's sensitivity. The dynamic character of the slide tactile sensor shown in Fig.5 is the output signal of the sensor when the object slides at different speeds. The output signal of the sensor when grasping different objects is shown in Fig.6.



(a) Output signal of the sensor when the object's mass is 1 kg, grasping force is 9.8 N



(b) Output signal of the sensor when the object's mass is 1.75kg, grasping force is 19.6 N



(c) Output signal of the sensor when the object's mass is 4 kg, grasping force is 68.6 N

Fig.6 Output signal of the sensor when grasping different objects

Drive the object sliding with fixed speed on the surface of the manipulator on which the slide tactile sensor is mounted, the output character of the sensor at this sliding speed is obtained; drive the object sliding with different speeds, the output character at different sliding speeds is obtained. Because of the nonlinear parts, the sensor is a nonlinear system, and its dynamic character model can't be built by classical theory. Neural network is a new intelligent theory which is widely used in the fields of information process, automatic control, optimum seeking, failure examine, system recognition etc., it has advantages in solving problems of nonlinear, undetermined and undefined systems. The most commonly used neural network is BP network, and BP algorithm is one of the gradient decline algorithms. The seeking direction of the two kinds of substitution in neighbor is perpendicularly crossing, that is to say, substitution of gradient decline algorithm always changes its direction when drawing close to the minimum value, so the converging speed is low. Because of its nonlinear optimum seeking, usually the minimum value, its sought is only partial, not wholly. GA (Genetic Algorithm) has the advantages such as optimum seeking on the whole, processing the information with high speed, automatic adaptability, and automatically acquiring knowledge etc., and can solve the above two problems. In this paper, the dynamic character model of the sensor is built by a four-layer neural network of $N_{2, 4, 2, 1}$, the two input variables are angle of roller (θ) and sliding speed, the output is the output signal of the sensor according to the input. the 'inverse solution' model is built by a four-layer neural network of $N_{2, 16, 6, 1}$, the two input variables are two sampling points in the vicinity in

fixed sampling cycle, and the output is the sliding speed determined by the input. Fig.7 is the structure of BP neural network's inverse model.

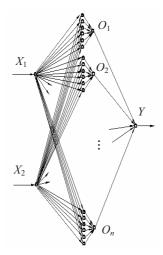


Fig.7 Structure of BP neural network's inverse model

4 Conclusions

The optical fiber's slide tactile sensor is simple in structure, cheap, reliable, and maneuverable. It can be used in the robot working underwater, and in space or on the land as well. It is mounted on the underwater working hydraulic manipulator in the lab nowadays because of its special signal processing circuit and intelligent algorithm, and the control precision and sensitivity of the manipulator are therefore increased.

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