

The
University
Of
Sheffield.

Analysis of Rubik's Cube Solution Algorithms with a LEGO Mindstorms Robot

Will Garside

Supervisor: Dr. Siobhán North
Department of Computer Science
COM3610
2nd May 2018

This report is submitted in partial fulfilment of the requirement for the
degree of BSc Computer Science

by
William O. R. Garside

I Declaration

All sentences or passages quoted in this report from other people's work have been specifically acknowledged by clear cross-referencing to author, work and page(s). Any illustrations which are not the work of the author of this report have been used with the explicit permission of the originator and are specifically acknowledged. I understand that failure to do this amounts to plagiarism and will be considered grounds for failure in this project and the degree examination as a whole.

Name: William Garside

Date: 02/05/2018

II Abstract

Mathematicians and enigmatologists alike have been infatuated with Rubik's Cube for the past four decades, with countless algorithms and methods devised to solve it. Whilst the self-named 'Cubers' have been playing with brightly coloured Cubes, LEGO enthusiasts have been playing with small plastic bricks which have even more combinations than the Cube's forty-three quintillion. This project will combine these two groups with the aim of solving Rubik's Cube with a LEGO Mindstorms robot and attempt to optimise the solution as far as possible. Various methods will be analysed and compared throughout the duration of the project, alongside the documentation of the robot building process. This is an entertaining and exciting project, but complex algorithms will be picked apart and demonstrated through the LEGO robot, with the final goal of pushing both the algorithms and the LEGO Mindstorms to their limits.

III Acknowledgements

I would like to express my thanks to Dr. Siobhán North for suggesting this project and supervising my progress throughout. Thanks must also go to Rik van Grol, who provided invaluable information for one of the main algorithms used in this project.

IV Notation and Definitions

Singmaster Notation

The notation used in this document follows Singmaster Notation standards. For the following, ‘clockwise’ denotes a rotation of that face when it is *towards* the user. The addition of a ‘ symbol or a 2 denote a counter-clockwise quarter rotation or half turn, respectively.

- U - rotates the UP clockwise by 90°
- D - rotates the DOWN clockwise by 90°
- L - rotates the LEFT clockwise by 90°
- R - rotates the RIGHT clockwise by 90°
- F - rotates the FRONT clockwise by 90°
- B - rotates the BACK clockwise by 90°

Basic Definitions

Table IV.1: Terminology used in this document

Abbreviation/Word	Definition
[Rubik's] Cube	A standard $3 \times 3 \times 3$ Rubik's Cube.
Face	One of the side faces on a Cube. Denoted by position or colour, e.g. U-face.
Slice	A central layer between two faces. Usually referenced by the faces it spans.
Quarter Turn	A clockwise rotation of a face or slice by 90° .
Half Turn	A clockwise rotation of a face or slice by 180° .
Quarter Turn Metric	When counting moves, a quarter turn is counted as a single move and a half is two moves.
Half Turn Metric	Quarter turns and half turns are both counted as single moves. This is the metric used throughout this document.
Cubie	One of the twenty-six smaller cubes that make up a Cube.
Facelet	One of the fifty-four coloured squares on the faces of the Cube.
Solved/Goal State	All the cubies on a given face match the colour of the centre cubie, i.e. a solved Cube.
Position	A Cube's state (scrambled or solved).
Moveset	A set of moves, denoted with curly braces, e.g. $\{U\ D'\ L^2\}$
Move Sequence	A series of moves <i>performed consecutively</i> , enclosed by colons. e.g. :F D F' D ² L' B' U L D R U L' F' U L U ² :.
Solve Sequence	A move sequence which leads to the goal state.
Depth- n	A Cube which has been moved n times away from the goal state.

Contents

I Declaration	i
II Abstract	ii
III Acknowledgements	iii
IV Notation and Definitions	iv
1 Introduction	1
1.1 Background	1
1.2 General Objectives	1
1.3 Limitations and Constraints	2
2 Literature Review	3
2.1 Robotics	3
2.2 Robotics in Education	3
2.3 LEGO Mindstorms	4
2.4 Solving Puzzles with Algorithms	4
2.5 God's Number	5
2.6 Python as a Scientific Scripting Language	6
2.7 Conclusion	7
3 Requirements and Analysis	8
3.1 Introduction	8
3.2 Specific Aims and Objectives	8
3.3 Analysis	9
3.3.1 Software	9
3.3.2 Software Requirements	9
3.3.3 Cube Choice	10
3.4 Feasibility Evaluation	10
3.4.1 Optimal Solutions	10
3.4.2 Tree Based Methods	10
3.4.3 Group Based Methods	10
3.5 Evaluative Techniques	11
4 Design, Implementation and Testing: The Robot	12
4.1 Introduction	12
4.2 Robot Fundamentals and Prototyping	12
4.2.1 Sensors and Actuators	12
4.2.2 Prototyping with LEGO	12
4.2.3 Fundamental Component Definitions	13
4.3 Robot Design MkI	14
4.3.1 Cradle	14
4.3.2 X-Move Arm	15
4.3.3 Colour Sensor	16
4.3.4 Full Model	18
4.3.5 Implementation and Testing	19
4.4 Robot Design MkII	20
4.4.1 Improvements on MkI	20
4.4.2 Cradle	21
4.4.3 X-Move Arm	22
4.4.4 Colour Sensor	23

4.4.5	Full Model	23
4.4.6	Implementation and Testing	24
5	Design, Implementation and Testing: The Codebase	25
5.1	Introduction	25
5.2	Software Flow	25
5.3	Device-Specific Software	26
5.4	Move Sequence Translation	26
5.5	Object Classes	28
5.5.1	Robot	28
5.5.2	Cube	28
5.6	Method 1: Tree Solving	29
5.6.1	Implementation	29
5.6.2	Testing	30
5.7	Method 2: Multiphase Solver	32
5.7.1	Design and Implementation	32
5.7.2	Testing and Analysis	33
5.8	Method 3: Half-Turn Proof-of-Concept	34
6	Results and Discussion	35
6.1	Objective Fulfilment	35
6.1.1	Robot	35
6.1.2	Codebase	36
6.2	Comparison with Prior Algorithms	37
6.3	Robot Improvements	38
6.4	Heuristics and Optimisations	38
6.4.1	Manhattan Cubie Distances	38
6.4.2	Pruning Tables	39
6.5	Language Choice	39
6.6	Memory Usage	39
7	Conclusions	40
Appendices		44
A	Tables	45
B	Algorithms	53
C	Figures	54
D	Quick Referencing	55

List of Figures

2.1	A sample program in ‘EV3 Programming Software’	4
2.2	The upper bound was decreased to 20 over the course of twenty-nine years and across thirteen separate studies [6]. Data attached in Appendix A.1	6
3.1	The estimated progress of this project during its timeline	11
4.1	The spiral model used for this project	12
4.2	A cross-section of the cradle and Cube	13
4.3	A free body diagram showing how the Cube will be rotated	13
4.4	A view of the cradle with some parts removed	14
4.5	Technical drawings showing the the Cube, the cradle, and its mounting	15
4.6	A render showing the original cradle mount design	15
4.7	The rotating arm used to flip the Cube	16
4.8	Three different positions of the X-Move Arm	16
4.9	The colour sensor mounting arm is driven by a set of worm gears	17
4.10	The colour sensor assembly	17
4.11	The clutch gear used to protect the motor	17
4.12	The measurements used in timing calculations	17
4.13	The full robot assembly	18
4.14	Side-by-side comparison of the Valk 3 with and without stickers	19
4.15	The MkI had a distinctive tilt to ensure the success of X-moves	20
4.16	The MkI X-move arm broke under greater resistance	20
4.17	The initialising gears used for each motor	21
4.18	The pins used for connecting the modules	21
4.19	The battery holder, as a rendered model and in real life	22
4.20	A side elevation to show the pieces which block the Cube from falling	22
4.21	The steps of an X-move, in order	23
4.22	The full MkII robot assembly	23
4.23	Elevation and plan views of the MkII	24
5.1	Flowchart to show the processing in the software	25
5.2	The EV3 and DevPC work synchronously but separately	27
5.3	The GUI to display the Tree solver’s progress	30
5.4	The time difference increased exponentially for each depth	31
5.5	The reduced ‘monochrome’ Cubes used in Phases Zero - Two	32
6.1	Memory used by the more notable optimisations in Phases One, Two and Three	37
C.1	Hans Kloosterman’s article in ‘Cubism for Fun’ [28], provided by Rik van Grol	54

List of Tables

IV.1 Terminology used in this document	iv
2.1 Morwen Thistlethwaite's five groups for his algorithm [25]	5
3.1 Software requirements for the main development computer and its capabilities	10
4.1 The colour values returned by a OnePlus 3 and the LEGO Colour Sensor	19
A.1 Developments in God's Number	45
A.2 The best and worst case times for solving each depth	45
A.3 The predicted times and position counts up to depth-20	46
A.4 Data logged by Windows Performance Monitor for ten optimisations	46
A.5 Data obtained from testing the cradle's motor's accuracy	49
A.6 LEGO pieces referenced in this document, in the order they are mentioned	50

List of Listings

5.1	The two different ways of accessing a Cube's position	29
5.2	Performing sequence A	33
5.3	Perform A 's reflection, A'	33
5.4	Half-Turn method validation	34
6.1	A short script to test the cradle's accuracy	35
6.2	Potential position validation method for the LEGO motors	38

1 Introduction

I decided it was time to go home, let us put the cubes back in order. And it was at that moment that I came face to face with the Big Challenge: What is the way home?

Ernö Rubik [1]

1.1 Background

In 1974, Ernö Rubik was struggling to create a cube with independently moving parts which remain together, regardless of how much they moved. His first attempts made use of elastic, which broke and rendered the cube unusable. Rubik persevered in his attempts to hold the parts (now called ‘cubies’) together - eventually concluding that the best way was to have the cubies hold themselves together. He called this design ‘*The Magic Cube*’, and it would go on to be one of the world’s best-selling puzzles [2]. It was later re-branded to ‘*Rubik’s Cube*’ to increase its marketability [3].

In an unpublished manuscript [1], Rubik described first randomising his new cube,

It was wonderful to see how, after only a few turns, the colors became mixed, apparently in random fashion. Like after a nice walk when you have seen many lovely sights you decide to go home, after a while I decided it was time to go home, let us put the cubes back in order. And it was at that moment that I came face to face with the Big Challenge: What is the way home?

It took Rubik over a month to solve this first cube - he knew intuitively that there must be a method to solving the cube, but lacked the finer methodology [4]. Since Rubik devised the first method, hobbyists and mathematicians alike have been immersed in solving the Cube as quickly and efficiently as possible. Whilst many solutions are markedly successful when it comes to optimisation, others only better them in quirkiness or internet fame [5].

There is one method which, despite having been proved mathematically, is still little more than speculation: God’s Algorithm. The theory behind this algorithm states that an omniscient being would always make the most efficient moves and that they would be able to solve a Cube from any given position in a certain number of moves or less. This is referred to as God’s Number, and was finally proved to be twenty in 2010 by a group of four researchers [6].

1.2 General Objectives

The primary objective of this project is to successfully implement an algorithm to solve a Cube with a LEGO Mindstorms robot. The efficiency of this algorithm is initially non-imperative, but will ideally be improved over the project time-line. The most recent iteration of the Mindstorms line, the EV3 31313, will be used in the construction of the robot. This provides wireless connectivity via Bluetooth or WiFi (via USB dongle), three motors, a colour sensor, and a touch sensor amongst other peripherals. A custom operating system can also be installed on a microSD card to allow for greater expansion.

Secondary objectives include implementing other algorithms from various sources, devising and refining original algorithms, and comparing the performance, efficiency and sequence-length of the algorithm. The robot will have to be of sound construction, with little-to-no room for error when manipulating the Cube.

1.3 Limitations and Constraints

The first problem which will be encountered will undoubtedly be during the design and build of the robot: the number of pieces supplied in the EV3 set is quite limited at only six-hundred-and-one pieces - approximately a quarter of which are only for aesthetics. The design will be supplemented by sets sourced externally, thus allowing a robot of sufficient quality to be built. Despite being of high quality and uniform across all sets, LEGO is still fundamentally a toy - which will lead to errors with the precision of the robot [7].

One of the larger issues that this project will encounter is the run-time of the program to find a solution. Many programs have been known to take upwards of three days to find a solve sequence - this project currently aims to find a solution in approximately fifteen minutes or less (an arbitrary number determined only by the attention span of the author). This will require extensive optimisation of search spaces and group theory through symmetrical elimination and set covering in order to reduce the necessary coverage of the search algorithm.

Finding the optimal solve sequence for any given position has been deliberately omitted from the objectives of this project: there are over forty-three quintillion positions of a Cube, each requiring an extensive amount of time to find the optimal solution for. Based on current hardware capabilities and previous studies and research, an estimated timespan for finding all optimal solutions is in the order of millennia¹.

¹This is an estimation based on data presented at cube20.org which states that finding optimal solutions takes roughly 11 800 times as long as finding sequences of twenty moves or less [6]

2 Literature Review

Please forgive me, but to give birth to a machine is wonderful progress. It's more convenient and it's quicker, and everything that's quicker means progress. Nature had no notion of the modern rate of work. From a technical point of view, the whole of childhood is quite pointless.

Mr. Fabry, in Karel Čapek's '*Rossum's Universal Robots*' [8]

2.1 Robotics

The term robot was first brought to the collective consciousness of the general public by Karel Čapek in 1921 in his play '*Rossum's Universal Robots*' [8]. It comes from the Czech for 'forced labour' and was coined by Čapek's brother, Josef, for a short story written some years earlier [9]. One of the main discussions in the field of robotics has been about ethics and morality. This discussion was started in Čapek's play, when a visiting scientist tries to destroy the robot-manufacturing business, in the hope of giving the robots a soul and making them happier. This plan goes awry when, as is the norm in fiction surrounding Artificial Intelligence (AI), the robots become sentient and start to overthrow the humans that created them. Twenty-one years later, the novelette '*Runaround*' by Isaac Asimov was featured in the magazine '*Astounding Science-Fiction*' [10]. It included his now-prominent Three Laws of Robotics, which were a turning point in the field of robotics and meta-ethics.

The twentieth century generated many ideas about the future of robotics, such as 'Kitchen units will be devised that will prepare "automeals", heating water and converting it to coffee' alongside grandiose aspirations such as 'An experimental fusion-power plant or two will already exist in 2014' [11]. Whilst some predictions have been fulfilled by the technology of the past two decades, others are still nowhere near completion and could be considered impossible for the next century. This is a clear demonstration that the field of Robotics has made vast improvements, but is still - in some respects - very much in its youth.

In the same way as Robotics, AI has vast potential and we have only touched the tip of the iceberg. The most advanced commercial AI systems are intended to make people's lives easier through organisation and saving precious seconds in performing simple tasks. However, Google's Assistant [12], Apple's Siri [13], and Amazon's Alexa [14] still fall short when it comes to the intelligence demonstrated in Asimov's book '*I, Robot*'. We are still far from being unable to 'differentiate between a robot and the very best of humans' [15].

2.2 Robotics in Education

There has been a clear use of 'edutainment' style teaching in one form or another for hundreds of years. One of the earliest known uses of edutainment is in '*Poor Richard's Almanack*', which was written by Benjamin Franklin and published annually between 1732 and 1758. Alongside all the usual information contained in an Almanac, Franklin (under the pseudonym '*Poor Richard*') included maths exercises, puzzles, and aphorisms [16, 17]. Walt Disney was another pioneer of edutainment in the time immediately before, during, and following the World Wars. His first piece of edutainment was a short film, '*Tommy Tucker's Tooth*', which was commissioned by a dental institute in 1922.

In the past few decades, there has been a marked change in edutainment, in line with advances in technology. We have progressed from paper-based, so called 'serious games' in the 1970s, to early-era

video games such as the infamous ‘*Oregon Trail*’; and then in the past decade electronic and robotic kits have made their way into classrooms [18].

Robotics has been described as ‘the most effective way of motivating and supporting the study of many areas’, and has also been shown to aid the development of social and teamwork skills. In the past decade or so, robots and electronic kits have been a common extra-curricular activity and are increasingly being used as teaching aids and for practical sessions in actual lessons [19].

One of the leaders of modern edutainment is the LEGO Mindstorms kit. It has undergone two major revisions since the launch of the first generation in 1998 (the RCX): in July 2006, the NXT was released, updating the sensors and adding Bluetooth amongst other improvements; then in September 2013, LEGO released the EV3 Home and Education sets. This release cemented LEGO’s position at the forefront of edutainment [18].

2.3 LEGO Mindstorms

A study at the University of Calabria in 2009 looked at how LEGO Mindstorms worked as a learning tool when used in team-building type tasks [20]. Twenty-eight students were divided into six groups, each given a LEGO robot and preliminary training which covered the Mindstorms and programming environment. The groups were all given the same task, and their progress was studied throughout the sessions. When studying the building and programming as two distinct sub-tasks, three main categories of work subdivision were found, which closely follow real-world teamwork mechanics and scenarios. The use of robots was found to stimulate the students into exploring and sharing critical knowledge within the group. The conclusion of the study was that LEGO Mindstorms - and inherently other variable morphology robots - stimulate further process analysis, information selection, and experimentation and observations [20].

The LEGO Mindstorms’ native programming environment makes use of drag-and-drop code blocks to form software which can run natively on the main ‘control brick’, as shown in 2.1. This provides a simplistic user experience and allows novice programmers to create complex pieces of software with relative ease. Drag-and-drop programming can drastically reduce the amount of syntax errors in a program, allowing programmers to better focus on functionality [21].

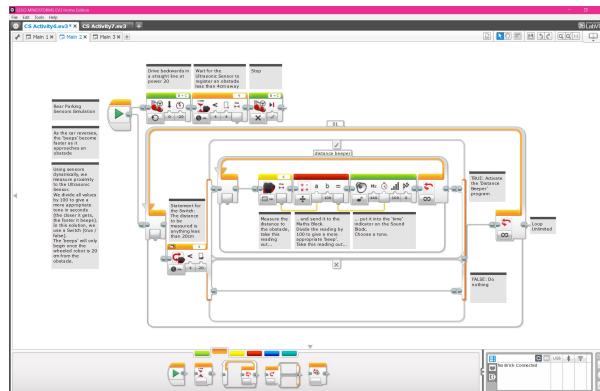


Figure 2.1: A sample program in ‘EV3 Programming Software’

2.4 Solving Puzzles with Algorithms

When it comes to playing games and solving puzzles, Google’s ‘*AlphaGo Zero*’ is the clear winner. Whilst Google’s first Go-playing program did defeat the world champion at Go, it took months of supervised learning from experts and reinforcement learning from self-play. The new version started *tabula rasa* and was completely self-taught - it had no interaction with any humans, and used no historical data. Through reinforced learning alone by simulating games against itself, it took three days to reach the level

of AlphaGo and in forty days had surpassed the performance of any Go player's - human or artificial [22, 23].

When a computer solves a Cube (or any other similar puzzle), it does so by following set algorithms and rules until the solved state is achieved. Computers cannot use humanlike instincts, so heuristics are often provided to make the task simpler. These heuristics can be pre-computed data tables to reduce the amount of processing at run time, or a reduction in the original data set by eliminating certain elements according to a set of rules.

In his 1997 paper [24] on the use of pattern databases to increase solve efficiency, Richard Korf uses different heuristic functions and characterises how effective they are in reducing the number of moves in a solve sequence. His first method used an Iterative-Deepening A* algorithm, combined with the Manhattan distances from the edge cubies' current position and orientation to the correct ones. This meant that the time required to solve a Cube at depth-14 was about three days¹, however when increased to depth-18 the time increased exponentially to two-hundred-and-fifty years. After a re-evaluation, Korf modified the heuristic by pre-computing the Manhattan distance of each cubie from all of its possible positions and orientations and storing the table in memory at run-time. This created a table of nearly ninety-million entries, limited only by the amount of available memory. The new heuristic reduced the time to search at depth-18 to less than four weeks - a reduction of approximately 99.97%. Korf suggested that the speed of the algorithm used would increase linearly with the amount of memory available, meaning that if it were run today the depth-18 search would take under three hours² [24].

There have been many historical landmark algorithms since the inception of Rubik's Cube in 1974. One of the earliest instances was created by Morwen Thistlethwaite circa 1981 and is based on group theory. Thistlethwaite's algorithm splits all possible positions of the cube into five groups of decreasing size as seen in Table 2.1. David Singmaster, Thistlethwaite's colleague, describes the methodology of the algorithm: 'Once in G_i , one only uses moves in G_i to get into G_{i+1} . The ratio $\frac{|G_i|}{|G_{i+1}|}$ is called the index of G_{i+1} in G_i .' Using this algorithm, Thistlethwaite proved that the maximum number of moves required to solve any valid position is fifty-two [25]. This was the first development of God's Number.

Table 2.1: Morwen Thistlethwaite's five groups for his algorithm [25]

Group Denotation	Mathematical Representation	Summary
G_0	$\{L\ R\ F\ B\ U\ D\}$	All valid positions
G_1	$\{L\ R\ F\ B\ U^2\ D^2\}$	All positions that can be reached with quarter turns of the L R F B faces and half turns of the U D faces
G_2	$\{L\ R\ F^2\ B^2\ U^2\ D^2\}$	Positions reachable from quarter turns of L R faces and half turns of the F B U D faces
G_3	$\{L^2\ R^2\ F^2\ B^2\ U^2\ D^2\}$	Positions only reachable from half turns of any face
G_4	$\{I\}$	The goal state

2.5 God's Number

The lower bound for God's Number was originally recognised to be eighteen moves through analysis of the number of sequences of seventeen moves or fewer, and the discovery that there were more Cube positions than seventeen-moves-or-fewer sequences [6]. In 1995, the lower bound was increased to twenty by Michael Reid upon discovering that the 'Superflip' position requires twenty moves to solve. He included his findings in an email to the '*Cube-Lovers*' mailing list, 'superflip is now known to require 20

¹The simulation was run on a Sun Ultra-Sparc Model 1 workstation

²This is based on the memory capacity of the Model 1 Workstation and a modern computer being 64 MB and 16 GB respectively.

face turns... this is the first improvement to the lower bound... given by a simple counting argument' [26].

The next refinement to the upper bound of God's Number came from Dutch mathematician Hans Kloosterman in December of 1989. Kloosterman's findings were published in a newsletter '*Cubism for Fun*' (CFF) as an article titled '*Rubik's Cube in 44 Moves*'. In this article Kloosterman discusses his existing solution to the Magic Domino, a subset of Rubik's Cube, and how he has adapted it into a more efficient Cube solution with the help of Thistlethwaite's algorithm. Kloosterman reduced the estimation of God's Number by adapting Thistlethwaite's G_3 into a subgroup of G_2 where all of the U -cubies are on the U face and all the D -cubies are similarly on the D face. This reduces the index $\frac{|G_2|}{|G_3|}$ from 15 to 8 (whilst also reducing the $(G_1 : G_2)$ index by 3 and increasing the $(G_3 : G_4)$ index by 1), creating a net decrease of 8 moves when compared to Thistlethwaite's algorithm. '*Rubik's Cube in 44 Moves*' ended with an editor's note stating that not all of the details of the algorithm were certain and more (including a more efficient algorithm) would be revealed in a later issue [27].

Sure enough, a year later Kloosterman wrote an article titled '*Rubik's Cube in 42 Moves*' in the twenty-fifth issue of CFF. This stated that the new algorithm was in fact the final version of Kloosterman's forty-four move algorithm. In the same way as its predecessor, this article is split into four stages to solve a Cube. The first three stages are based on solving a Cube with only certain cubies coloured - the positions of the other remain irrelevant until a later stage. The final stage is solving the Cube in a non-particular manner, and is calculated to take no more than eighteen moves [28].

In the following twenty years, the upper bound was gradually refined to match the lower bound - God's Number is exactly twenty (see Figure 2.2). The final development came from a group of four Rubik's Cube enthusiasts in July of 2010, and was only achieved through a brute force method: the four-man team first took every possible position of a Cube and reduced it from forty-three quintillion positions down to just over one quintillion - still a vast number, but a large reduction nevertheless - by using rules of symmetry and mirroring. They then wrote a program to find solve sequences of length twenty or less, which found all solve sequences in a few weeks [6].

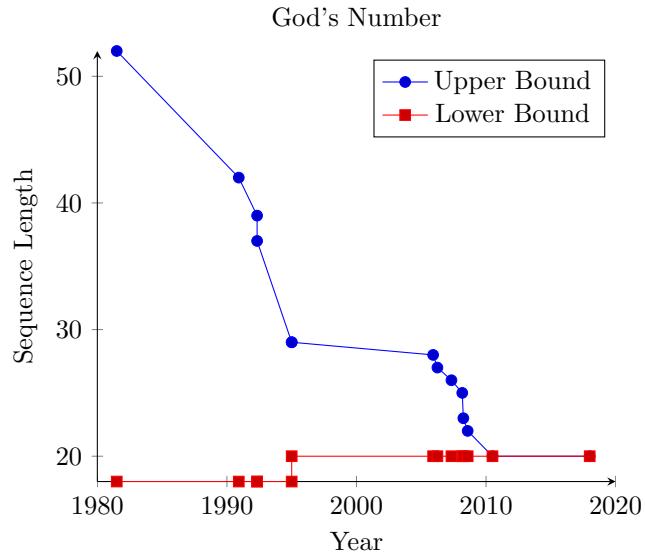


Figure 2.2: The upper bound was decreased to 20 over the course of twenty-nine years and across thirteen separate studies [6]. Data attached in Appendix A.1

2.6 Python as a Scientific Scripting Language

Traditionally when performing large calculations and processes, compiled languages are the preferred choice over scripting languages. This is because compilation is done before run-time, allowing the program to run unhindered by on-the-fly translation/interpretation [29].

For general purpose applications, scripting languages are preferable because they allow small changes to be made without re-compiling large classes before testing. In the thirteenth issue of ‘*Scientific Programming*’, Cai, Langtangen and Moe [29] explain how MATLAB is often a preferable choice for less intensive scientific computation due to its many features, such as integrated simulation and visualisation tools, clear syntax and immediate feedback of commands. They describe the use of MATLAB in computational science as paradoxical, as it is a scripting language rather than compiled.

One of MATLAB’s biggest selling points, the integrated development environment (IDE) with support for matrices, graphs and other mathematical features, can be replicated in a few Python IDEs or with the addition of Python packages. One of the most popular packages, ‘*Numerical Python*’ (NumPy), adds support for most scientific calculations. It expands Python’s inbuilt data structures to use multi-dimensional homogeneous arrays of any Python data type. NumPy takes Python from a well-structured general-purpose language to a powerful mathematical language which can be applied to many different tasks [29, 30].

As well as the multitude of available packages, Python has another major tool in its arsenal: it can be extended with a compiled language by design. This means that processor-intensive tasks can be migrated to a compiled language such as C++ or Fortran, increasing run speed up to a factor of ten. This extension process is now a trivial matter thanks to automated tools such as ‘*f2py*’, which allows for automated calls to compiled Fortran code [30].

2.7 Conclusion

LEGO Mindstorms is a strong choice for the construction of the robot: its variable morphology allows adaptation to a range of tasks; the uniformity between pieces means that the main EV3 kit can be supplemented with other kits to extend its ability; and previous studies have shown that it is ideal for stimulating analysis and observations. Instead of using a single algorithm to solve the Cube, a range will be implemented in order to find the strongest method for finding a solve sequence. This will allow cross-comparison between, and analysis of, individual algorithms with the intention of finding the algorithm best suited to this project. Tree and group based algorithms alike will be implemented.

Python’s wide compatibility, clear high-level syntax, and extendibility to compiled code for more complex calculations makes it the ideal language for this project, especially as MATLAB is incompatible with the LEGO EV3.

3 Requirements and Analysis

I have yet to see any problem, however complicated, which when you looked at in the right way, did not become still more complicated.

Paul Anderson, for New Scientist [31]

3.1 Introduction

This chapter covers the specific requirements needed for the project to succeed: the particular tasks to complete the project; the hardware required to build the robot and run the software; and the IDEs needed to write and run it. An in-depth analysis of the project and its goals is made, discussing their feasibility, difficulty, and how necessary they are for the success of this project.

3.2 Specific Aims and Objectives

The main objectives for this project are defined below, and are summarised in Appendix D for easy referencing.

1. Build a robot which can manipulate a Cube accurately.

This is the first of the two primary objectives for this project, and is imperative to the success of the project. As such it will be the first objective to be completed. This task, despite being of a medium difficulty, is fairly straightforward by nature: the robot simply needs to manipulate a Cube in any valid move.

2. Implement a system which successfully generates a solve sequence for any given position.

The second primary objective ensures that any of the forty-three quintillion positions of Rubik's Cube can be solved correctly. The time taken to generate the solve sequence and the actual length of the solve sequence will both be used when measuring an algorithm's success.

3. When the robot is provided with a move sequence, it should...

- a) Convert it to be robot-compatible

All of the pre-existing algorithms return a solution which a human being can follow to solve a real-world Cube. For this project the manipulation is done by the robot, which may not be able to perform all of the standard moves, so any sequences provided must be translated.

- b) Correctly follow the sequence to achieve the intended output

Once a robot-compatible move sequence has been generated, the robot must move the Cube in this exact sequence with no errors or move-failures. If a single move is performed incorrectly then the entire move sequence will produce an incorrect output.

4. Ensure the runtime of the system is an acceptable length

Previous algorithms have had a run-time in the order of weeks: the desired run-time of the generation by this project will be in the order of minutes. This will require careful analysis of the trade off between generator efficiency and solve sequence length.

5. Implement software which uses a range of algorithms to generate a solve sequence

In order to effectively compare the performance of several algorithms, there must be a method of running them under the same conditions and with the same overheads (e.g. transmission time to

the robot). For this reason, there will be one main program with an option for the algorithm to use.

6. Compare the performance of different algorithms, especially the difference between human and robot compatible move sequences

The performance of each algorithm will be tracked and compared fairly to show each one's merits and faults. This will allow the choice of one algorithm which can be improved to create the most efficient method - or the potential combination of algorithms to form a stronger one.

3.3 Analysis

3.3.1 Software

PyCharm

An IDE makes development, running programs, and testing and debugging much easier than using a simple text editor and command line. PyCharm by JetBrains [32] will be used for developing in Python. PyCharm provides strong code completion abilities, project-wide refactoring, and software development kit (SDK) modification amongst many other abilities. This will allow more time to be allocated to tasks of higher value rather than struggling with relatively minor issues.

Python 3.6 Runtime Environment

Python requires a native runtime environment for programs to be run: this consists of the Python interpreter, libraries, and any packages used in the development process.

ev3dev

ev3dev [33] is a custom operating system (OS) for the EV3 which contains a low-level framework for the peripherals of an EV3. It allows users to write their own programs in a multitude of languages to create complex functions.

A Python wrapper is available on GitHub [34] for the ev3dev OS, allowing the creation of Python programs with packaged support for the actuators and sensors of the EV3.

3.3.2 Software Requirements

Table 3.1 shows the requirements of the software to be used in the creation of this project. The specifications of the computer being used for the development of this project are listed in this table to show how the requirements are satisfied.

Table 3.1: Software requirements for the main development computer and its capabilities

Software	Requirements/Capabilities			
	Minimum OS	Processor	Memory	Connectivity
PyCharm	Windows 2003		2GB	
LEGO EV3 Programming Software[35]	Windows 2003	Dual Core 2GHz	2GB	1 USB Port
Python 3.6	Windows Vista	Program Dependent	Program Dependent	Program Dependent
<i>Main Development Computer</i>	<i>Windows 10 Pro 64-bit</i>	<i>Quad Core i5 6500 3.6GHz</i>	<i>32GB</i>	<i>WiFi, Bluetooth 12 USB Ports</i>

3.3.3 Cube Choice

The type of Cube to be used is a ‘Valk 3’, which is a speedcube. This means that it has low turning resistance and is a good quality product so will not break under repeated testing conditions.

3.4 Feasibility Evaluation

3.4.1 Optimal Solutions

The immense size of the Cube position search space means that finding the optimal solution for every position is an intractable problem. Research carried out by Rokicki et al. (2010) to definitively prove God’s Number found a solution with a length less-than-or-equal-to twenty for every position. This research was carried out on ‘a large number of computers at Google’, and took the equivalent of thirty-five years [6]. The program they wrote could solve Cubes in twenty positions or less at a rate of 3600 positions s^{-1} , but when set to find optimal solutions the rate dropped to 0.36 positions s^{-1} - a reduction by a factor of 10^4 .

3.4.2 Tree Based Methods

Although the problem of finding all optimal solutions is likely infeasible within the scope of this project, a tree-based method will prove or disprove this. It will also provide a greater understanding into the generation and navigation of a search space for Cube positions. A basic search tree will be very difficult to successfully solve any Cube, as it will grow exponentially at a rate of d^6 . Optimisations and heuristics can be used to make the tree generation easier and more efficient, however they still may not make the problem manageable on account of its sheer scale.

3.4.3 Group Based Methods

A more tractable method for solving positions is the use of pre-defined groups with lookup tables, which was commonly used throughout the development of God’s Number. The constraint of solving a Cube in a reasonable time is removed through the use of lookup tables, because the positions are already generated. It is this table generation which will present an obstacle in solving a Cube. A significant portion of the forty-three quintillion positions will need to be generated and stored in a database for a comprehensive lookup.

The definition of the groups and their effectiveness will have to be tested and analysed, along with their combined functionality. Extensive research into different group types and combinations could be used to reduce the magnitude of the problem at hand - although this may be limited by the imposed time-scale.

3.5 Evaluative Techniques

This project is of quite a closed nature, in that there is very little commercial value and inherent user testing. Instead, all evaluation of this project will be internal and ultimately quantifiable into categories such as ‘Cube Solved’, ‘Efficient Solve’, and ‘Quick Solution Generation’. The quickest way of measuring the success of this project is whether or not any position can be successfully solved in a relatively short amount of time (e.g. < 10 min).

The main objectives for this project have been defined in Section 3.2 and the project will aim to meet them throughout. In Chapter 6 the completed implementation of the project will be measured against the objectives.

The progress of this project is estimated to follow the Gantt chart in Figure 3.1. For its duration, there will be a continual measurement of the actual progress against predicted.

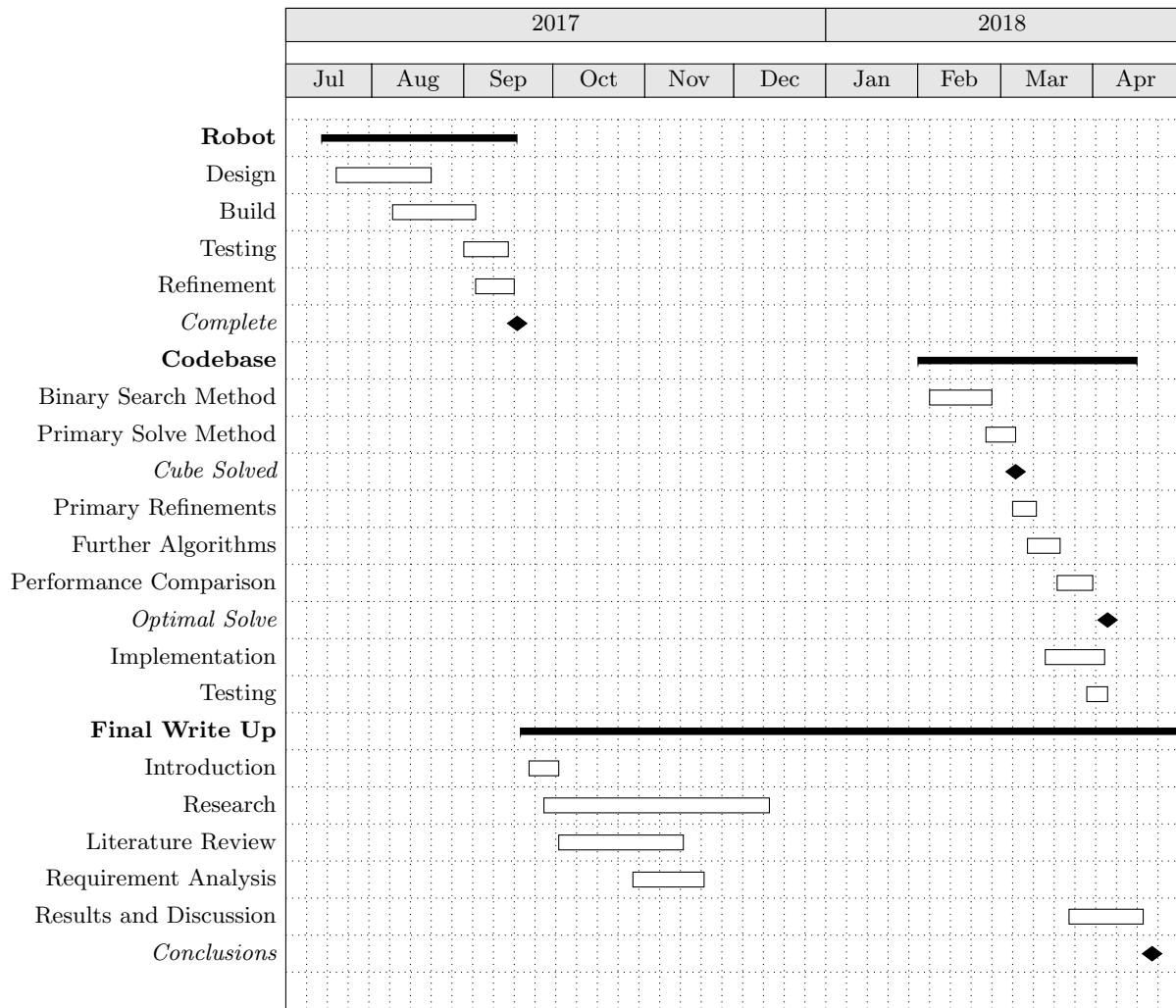


Figure 3.1: The estimated progress of this project during its timeline

The large gap in the Gantt chart between the completion of the robot and the beginning of the codebase development is due to other work commitments and priorities. This has been shown in the Gantt chart to maintain a realistic presentation of this project and its progress throughout. During this time away from core development, progress will be made on this document.

4 Design, Implementation and Testing: The Robot

I don't spend my time pontificating about high-concept things. I spend my time solving engineering and manufacturing problems.

Elon Musk [36]

4.1 Introduction

The nature of this project lends itself to a spiral design cycle (Figure 4.1), where both the robot and the solver can be designed, implemented, tested and then optimised to re-start the cycle. This non-linearity of the *Design → Implementation → Testing* process means that the structure of this document must follow the progress of the project, rather than having distinct sections for ‘Design’ and ‘Implementation and Testing’. Consequentially this part is split into two chapters - ‘Robot’ and ‘Codebase’.

Special semantics are used in this chapter to denote move sequences and sets. A glossary is available on page iv.

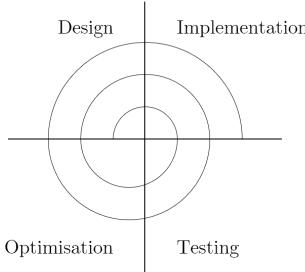


Figure 4.1: The spiral model used for this project

4.2 Robot Fundamentals and Prototyping

4.2.1 Sensors and Actuators

The LEGO EV3 is provided with three DC motors (two large (#45502)¹ and one medium (#45503)), a colour sensor (#45506) and a touch sensor (#45507) amongst other peripherals². The touch sensor can be used to allow limited user input to the robot at runtime, such as an emergency stop if the Cube becomes dislodged, or to confirm that the Cube is in place.

4.2.2 Prototyping with LEGO

The first step in designing the robot was to prototype some simple designs for holding a Cube and successfully manipulating it. The first concept design gripped each face of the Cube, and used large

¹Specific mentions of LEGO pieces are indexed in Appendix A.6

²The other peripherals are an infrared sensor and an infrared beacon, and are not used in this project.

motors to power the ‘grippers’. Figure 4.2a shows the initial prototype that was built to fit this design. This would be difficult to implement because if one of the grippers rotated by a quarter turn, it would block two of the other faces from turning. This can be seen below, where the upper gripper is blocking the left-hand one from turning. The solution to this would be to have the grippers retract when they are not in use, however this would be very difficult - if not impossible - to achieve with the available LEGO pieces.

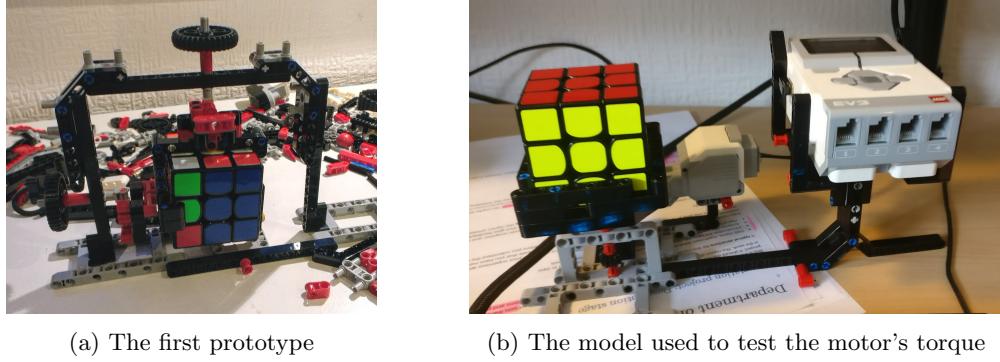


Figure 4.2: A cross-section of the cradle and Cube

One of the other problems with the first prototype was that the Cube was unbalanced and would often fall out of the robot. This led to the design of a ‘cradle’ for the Cube to sit in, providing a good support mechanism for the Cube and also the rotation about the Y axis. Once the cradle was built, it was a good milestone to check that the large motors had enough torque to rotate the face of a Cube against the friction between faces and slices. The prototype used to run this test is shown in Figure 4.2b). There was no visible reduction in the rotational velocity of the motor, so this first small test was passed.

Although the cradle was a good solution to the problem outlined above, it would require a mechanism to rotate the Cube in place to change the D-face. The most obvious design for this was to apply a force at the upper corner to make the Cube pivot about the wall of the cradle, as shown by the free body diagram in Figure 4.3. Once the Cube is pushed out of the cradle, it will slide back into place due to the height difference between the wall and the base of the cradle, and the low coefficient of friction between the plastic of the Cube and the LEGO pieces.

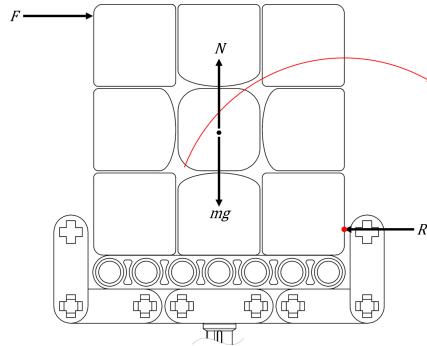


Figure 4.3: A free body diagram showing how the Cube will be rotated

4.2.3 Fundamental Component Definitions

Following the construction and analysis of small LEGO prototypes, it became apparent that there would be three fundamental components for the archetypal robot: a cradle would be needed to hold the Cube and rotate about the Y axis; an arm to rotate the Cube about the X axis and hold it in place for performing D-moves; and a moving arm for the colour sensor to scan the Cube.

Cradle

The Cube will sit in a cradle which rotates about the Y axis to provide the movement needed for the moveset $\{Y \ Y' \ Y^2 \ D \ D' \ D^2\}$. The cradle must rotate as accurately as possible to 90° increments to ensure the success of the X-moves and avoid the Cube falling out of the cradle.

X-Move Arm

To perform an X-move, some kind of arm will need to ‘flip’ the Cube about its X axis. This should be a quick movement, with high reliability and good structural soundness. The arm must not interfere with the other components of the robot at any point. Furthermore the arm will also need to incorporate functionality to hold the L-R-slice and the U-face in place whilst the cradle rotates to perform a permutation of the D-move.

Colour Sensor

The colour sensor will be attached to the end of an extending arm which can be moved laterally by a rack (#3743) and worm gear (#4716) to ensure the sensor can be placed above the correct facelet. The worm gears will have to be driven by the medium sized motor, which produces less torque than the large motors but has a larger maximum rotational velocity - making it ideal for overcoming the inherent speed reduction of the worm gears. The colour sensor will be centred relative to the Cube.

4.3 Robot Design MkI

When designing the first version of the robot (hereinafter referred to as the MkI), there was a clear hierarchy of components and an inherent build order. The design process for the components comprised technical drawings, followed by the creation of a virtual 3D model using BrickLink’s Stud.io software [37] and a real-world build. Rendered images of the virtual model are displayed below alongside the technical drawings to show the finer details of the mechanism and as evidence of the consideration used in the design of the MkI.

4.3.1 Cradle

The cradle is a solid base of 7 studs \times 7 studs \times with a surrounding wall. This ensures that the weight of the cradle is uniformly distributed and the centre of gravity is low. These are important factors in the design of the cradle because a potential design is for it to be mounted on a singular vertical shaft, which is quite flexible under relatively low amounts of strain. The upper layer of the cradle’s base has a smooth solid surface to allow the Cube to slide properly when moved out of the cradle for an x-move; and the lower layer provides an interface to allow mounting on either a vertical shaft or otherwise.



Figure 4.4: A view of the cradle with some parts removed

The wall will have a semi-circular profile to allow the Cube to rotate smoothly out of the base of the cradle as demonstrated in Figures 4.5a and 4.5b. The method for rotating the cradle is for it to be mounted directly onto the rotor of a large motor. This gives it stability from the secure mount, high rotational velocity because there is no gearing down, and it will be accurate due to the in-built tachometer which

provides ‘precise control to within one degree of accuracy’ [38]. Figure 4.5c shows the cradle mounted via a large gear to give the cradle sufficient clearance from the motor’s body.

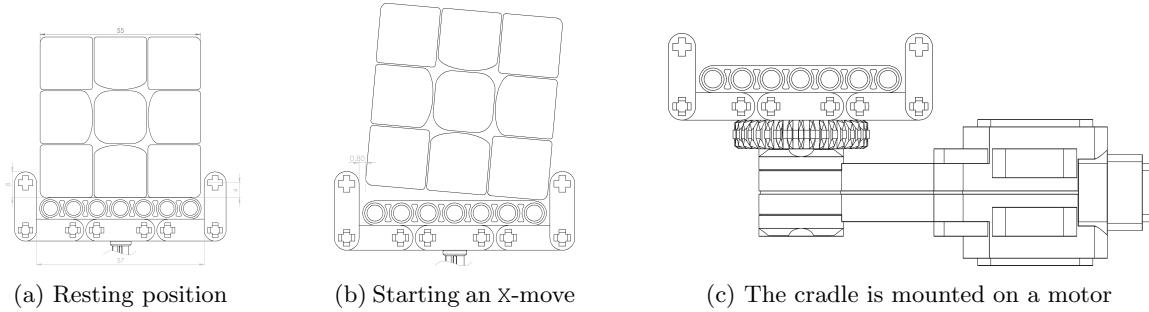


Figure 4.5: Technical drawings showing the the Cube, the cradle, and its mounting

Figure 4.6 is a rendered image of the aforementioned 3D model. It shows how the cradle and the motor will be supported by a framework which will link to the rest of the MkI.



Figure 4.6: A render showing the original cradle mount design

4.3.2 X-Move Arm

The rotating arm which will apply the force F shown in Figure 4.3 to cause the Cube to pivot about the opposite cradle wall as shown in Figure 4.7. On one end of the arm there will be a wheel with a rubber tyre to provide enough friction to tip the Cube over, and the other end will have a set of guards which can hold the top two slices of the Cube in place when performing a D-move or D'-move. The length of the guards will be staggered so that they do not collide with the cradle mid-rotation. Small right-angled pieces have been used to reinforced the corners of the arm, and liftarms will be used to hold the guards together to resist the outwards pushing force exerted on them by the rotating Cube.

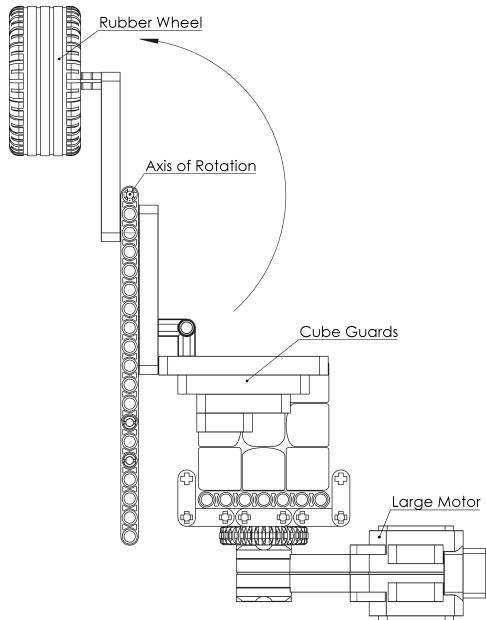


Figure 4.7: The rotating arm used to flip the Cube

Three primary positions of the arm can be seen below in Figure 4.8. Figure 4.8a shows the ‘guarded’ position of the arm, where the L-R-slice and the U-face are held in place for a D-move, D'-move or D²-move. Two liftarms (#40490) that have been attached to the upper part of the guards to hold them together are visible just above the right-angled connectors (#55615) which hold the guards. The guard assembly is attached to a central axle which is rotated by the large motor visible at the far side of the model. The entire assembly is balanced sufficiently well to ensure that there is a smooth rotation about the axle and no unnecessary strain is placed on the motor.

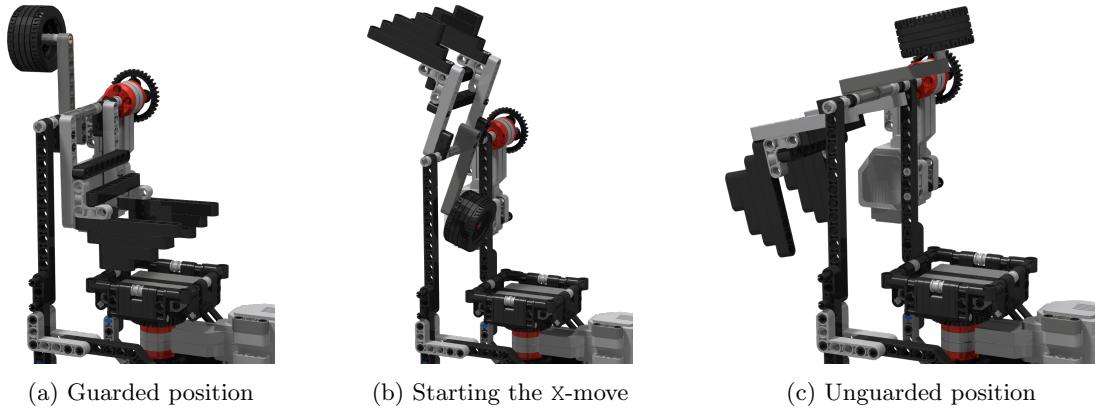


Figure 4.8: Three different positions of the X-Move Arm

4.3.3 Colour Sensor

LEGO Design

The colour sensor will be powered by the medium motor and a gear train which ends with a worm gear (#4716) and rack (#3743). The rack will be directly connected to a liftarm which has two long parallel shafts (#3708) mounted above it, both of which feed through a liftarm attached to the main frame of the MkI. These shafts are the only fixed mounting points for the whole colour sensor assembly - the worm gears and rack provide lateral movement but little structural support, as shown in Figures 4.9 and 4.10. The distance between the sensor and the top of the Cube will be approximately 8 mm to ensure that the ‘beam’ from the colour sensor remains inside the facelets.

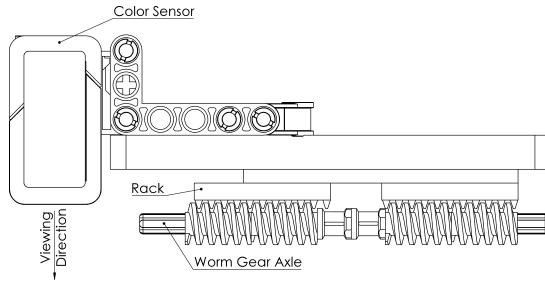


Figure 4.9: The colour sensor mounting arm is driven by a set of worm gears

The medium motor powers a 24-tooth gear (#60c01), which then transmits power to an 8-tooth gear (#3647), which is on the same axle as the worm gears. The rotational velocity of the worm gear is 63.75 rad s^{-1} (608 RPM), which means that the lateral velocity of the rack can be calculated to be 0.0662 m s^{-1} . The time taken for the colour sensor to travel from its neutral position to above the centre facelet is 1.21 s. The measurements used in the calculations are seen in Figure 4.12.



(a) A full view of the mechanics

(b) The assembly's mounting structure

Figure 4.10: The colour sensor assembly

When the colour sensor assembly reaches the end of its travel, it will be stopped by the liftarm that holds the shafts which will provide a level of resistance to the motor that could either damage the motor or force the MkI to break apart. To prevent this, the first gear in the gear train is a special type of ‘clutch gear’ (#60c01), shown in Figure 4.11. This means that it has a maximum torque transmission value, which is greater than the theoretical output torque of the gear train, causing the clutch gear to function as a regular gear under normal conditions. If the resistance to the gear train is increased by resistance to the assembly, the clutch gear will slip and the motor will continue turning without damaging itself or the MkI.



Figure 4.11: The clutch gear used to protect the motor

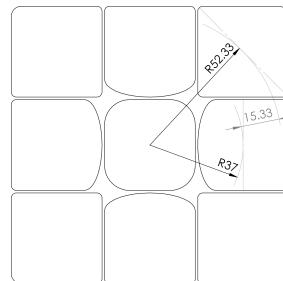


Figure 4.12: The measurements used in timing calculations

Algorithm Design

In order to scan a full Cube, the sequence :X X X Y X X X: will be followed, allowing each face to be scanned in turn - as shown by algorithms 1 and 2 in Appendix B.

Algorithm 1 is called once per face, and scans each facelet in turn. The function `move_color_sensor` takes a single parameter: the stopping point for the motor, and there are three constants which are used as these stopping points. The motor is rotated until the tachometer value has surpassed the constant, so that if it is rotating faster than one ‘tacho-unit’ at a time, it will not skip the stopping constant and continue indefinitely.

Similarly, `rotate_cradle` also takes a single parameter, the value which the current position of the motor is to be incremented by, in degrees. This value will then be multiplied as necessary to account for the gear train ratio.

4.3.4 Full Model

Figure 4.13 demonstrates the full assembly of the MkI, including the main EV3 control brick. This model is the final result after any modifications made during the building process. As a result of the in-depth design process and any minor modifications, the MkI was optimised as much as possible with regards to functionality, structural integrity, and efficiency to work under restrictions from piece availability.

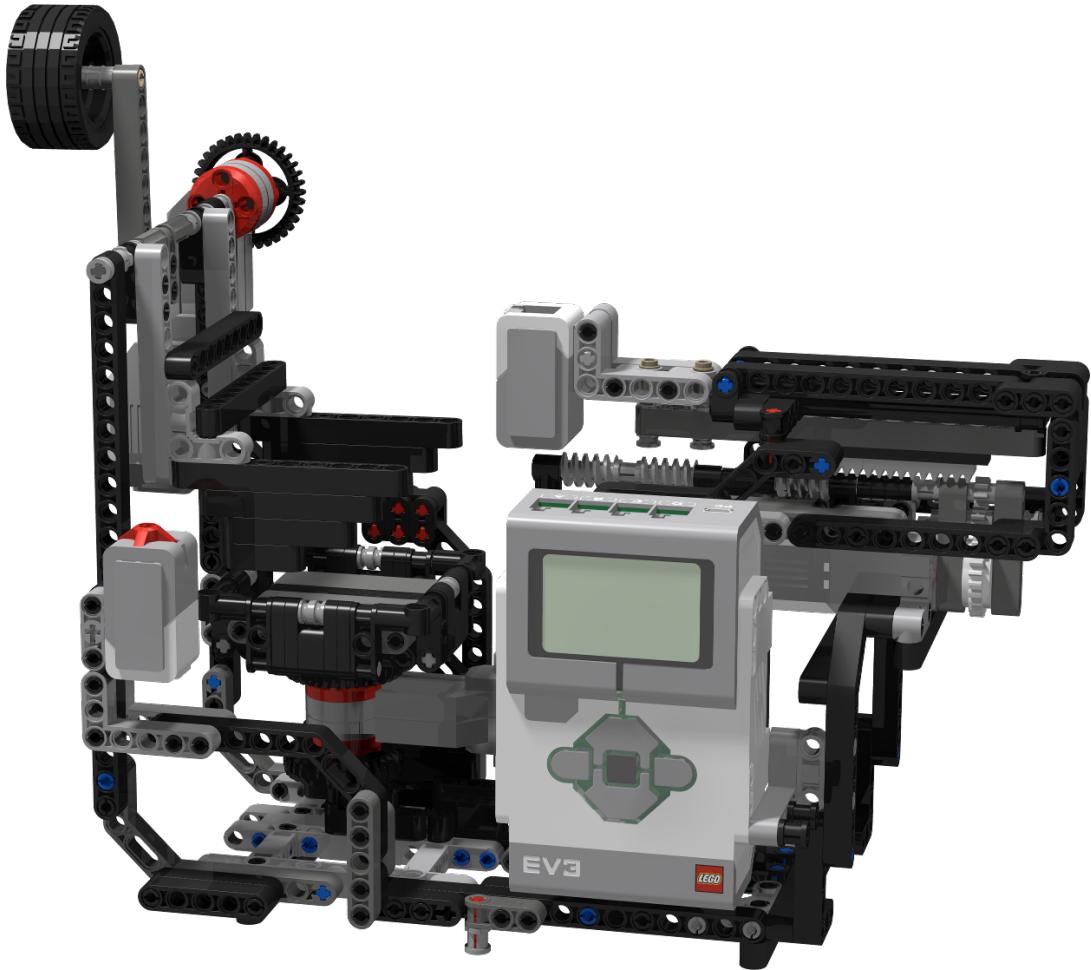


Figure 4.13: The full robot assembly

The build of the MkI is quite compact, and the design is largely influenced by the pieces available: during the modelling process, small sections were built to ensure functionality translated from the virtual model to the physical model as intended. The limited quantity of LEGO pieces led to some less-than-optimal sections: this is visible behind the cradle, where two right-angled liftarms (#32009) are connected by six small red pieces (#32062). Another example of ‘design by necessity’ is in the colour sensor’s gear train: one medium (#60c01) and two small gears (#3647) were used consecutively instead of two medium, or one large and one small. The functional impact of some of these sections is often negligible, however the aesthetics have unfortunately suffered minor setbacks in places.

The touch sensor (#45507) which adds the ability for user input whilst the software is running is mounted on the side of the frame that surrounds the cradle and the x-move Arm. The EV3 control brick is also mounted on the side of the MkI to allow easy access to the controls which allow navigation of the file system and turning the brick on and off. It is held in place by several long pins (#32054) which can be easily removed to allow quick removal of the brick so the batteries can be changed.

4.3.5 Implementation and Testing

The MkI was built according to the design specifications laid out above with little modification throughout. A simple trial was designed to repeatedly test and optimise the motorised functions of the MkI.

The first part of each trial ran the scanning process to test the fundamental movements. Small optimisations were made between each trial, with further modifications made to the MkI's design to reinforce the framework or alter the rotational velocity of the motors. The second part of the trial ran a move sequence to check all move combinations function as expected. This created a thorough robot-wide test.

The first major issue was directly caused by the colour sensor: it has different modes to read colours: `COL_COLOR`, which returns an integer to represent a specific colour; `RGB_RAW`, which returns the RGB values read by the sensor; and other modes which were not used. For this project, `COL_COLOR` is used because it will not require the RGB values to be parsed into one of the six colours.

The on-screen printout produced after scanning a Cube was always a mix of blue, red and white rather than the expected mix of the usual six colours. To debug this, the values returned by the colour sensor were compared with values read by the camera on a OnePlus 3³ as a control group. The first two columns of Table 4.1 show this comparison.

After further testing, it became apparent that the colour sensor cannot detect fluorescent colours - which is the Valk 3's colour scheme. The solution was to print sensor-readable colours on white sticky labels and applying them over the stickers which were being incorrectly read. The end result is visible in Figure 4.14, next to a non-stickered Valk 3.

Table 4.1: The colour values returned by a OnePlus 3 and the LEGO Colour Sensor

Face	OnePlus 3		LEGO (No Stickers)		LEGO (Stickered)	
	RGB	Result	RGB	Result	RGB	Result
White	(229, 224, 221)		(79, 106, 53)	White	(75, 101, 51)	White
Yellow	(181, 195, 0)		(73, 97, 76)	White	(58, 46, 8)	Yellow
Red	(223, 25, 35)		(52, 24, 9)	Red	(41, 18, 5)	Red
Orange	(251, 127, 21)		(68, 93, 75)	White	(24, 14, 5)	Orange
Green	(34, 186, 8)		(25, 71, 48)	Blue	(11, 33, 7)	Green
Blue	(0, 130, 255)		(10, 31, 31)	Blue	(9, 24, 17)	Blue

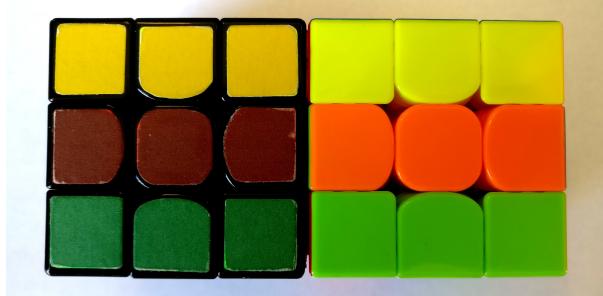


Figure 4.14: Side-by-side comparison of the Valk 3 with and without stickers

³A simple RGB colour picking application was used [39]

The final column of Table 4.1 shows that the new stickers greatly improved the accuracy of the colour sensor's readings. Although the colours in the final column of the table are all very dark and almost indistinguishable, the colour sensor has no difficulty in telling the colours apart.

The addition of the stickers was a double-edged sword: the coefficient of friction between the Cube and the curved edge of the cradle wall became too high for the Cube to slide back into the cradle. Rather than spending time redesigning the cradle or changing the arm design to pull the Cube back in, the easiest solution was simply to tilt the entire robot (Figure 4.15).



Figure 4.15: The MkI had a distinctive tilt to ensure the success of X-moves

The second major issue with the MkI was caused by the newly added tilt and the design of the X-move arm: when the arm pushed the Cube to start an X-move, the Cube would often fall out of the cradle instead of pivoting. A larger wheel helped, but unbalanced the arm and compromised its strength. The liftarm that held the wheel fell off the MkI mid-process more than once, as shown in Figure 4.16 (three frames extracted from a video of the scanning process).



Figure 4.16: The MkI X-move arm broke under greater resistance

The final issue with the MkI, which prompted a complete rebuild, was an inherent issue with the large motor that rotated the cradle. As with all DC motors, there is a slight amount of 'play' in the rotor: it has a few degrees of freedom either side of its current position. The play reduced the accuracy of the cradle by effectively introducing a zero error for each rotation. A problem of this magnitude required a full analysis and re-design of the robot.

4.4 Robot Design MkII

4.4.1 Improvements on MkI

Aside from the few major issues outlined above, the time spent testing and using the MkI led to the discovery of many more smaller issues that would be addressed the MkII. These minor issues are discussed below, as proof of the careful consideration used and to validate the choices made in designing the MkII.

Motor Initialisation

During the testing and general usage of the MkI, there were many occurrences of a fatal runtime error which would leave the motors out of their starting position (e.g. as a result of a `StallError` or the batteries dying). The incorrect positioning required the initialisation of the motors when restarting the program. To assist in this procedure, large gears (#32498) were added to the motors to allow them to be returned to their respective initial positions, displayed in Figure 4.17.

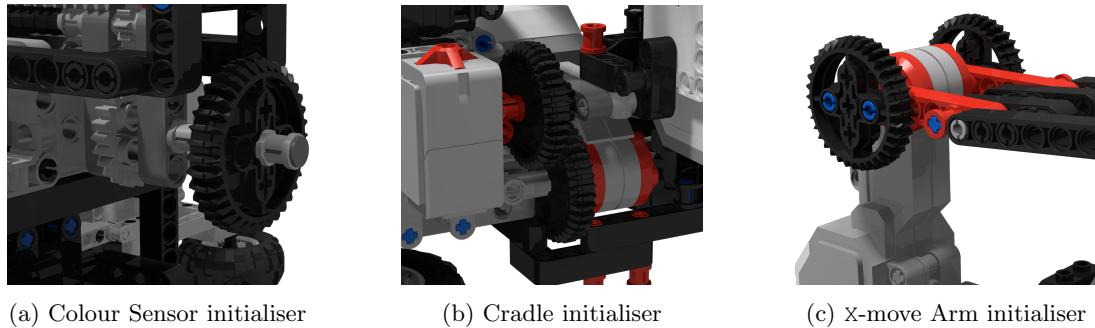


Figure 4.17: The initialising gears used for each motor

Fragility and Adaptability

One of the MkI's greatest flaws was the fragility of the frame that held the X-move arm in place. It was also very difficult to adjust the MkI because of the design's complexity. With this in mind, the MkII was constructed of two main modules which could be structurally tested independently. These modules were connected with seven red pins (#32054) that are easily accessible: if any modifications need to be made to the MkII, the pins can be removed and the modules separated for quick and efficient modification.

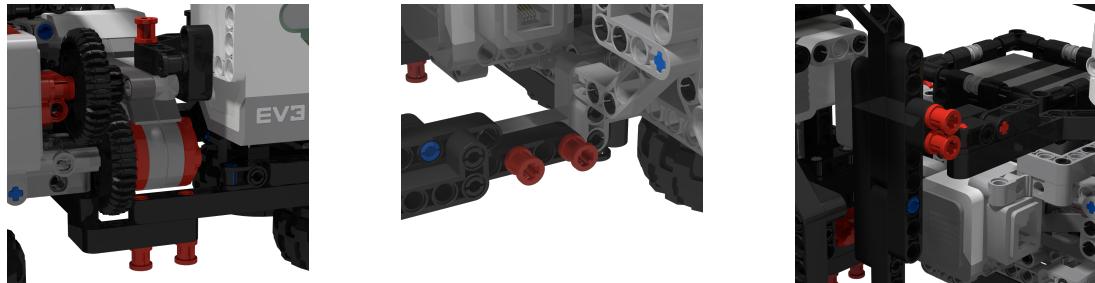
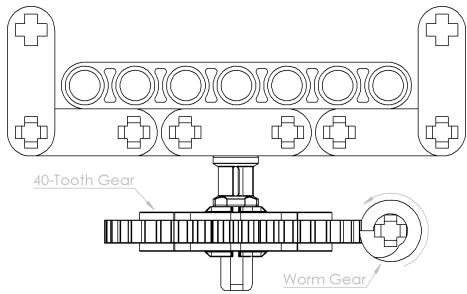


Figure 4.18: The pins used for connecting the modules

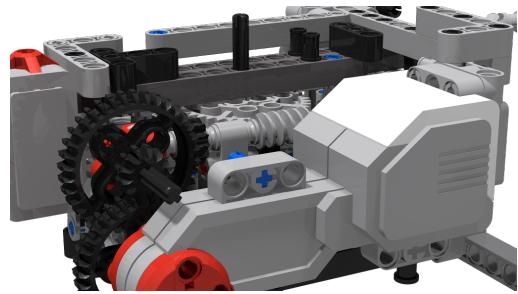
4.4.2 Cradle

The MkI cradle had low accuracy and unreliable rotations, which are both solved by a worm gear (#4716). It has been combined with a large gear (#3649) to create a gear ratio of 1:40, increasing the accuracy of the motor by a factor of forty (see Figure 4.19a). This also slowed the maximum rotational velocity of the cradle to 0.209 rad s^{-1} (2 RPM) at 7.5 V, so a 90° turn will take 7.5 s ⁴. A compromise between maximum rotational velocity and accuracy has been found by adding more gears to reduce the ratio. The problem presented by the play in the motor has been successfully minimised due to the unidirectional nature of the gear train.

⁴This figure is the result of a measurement of the maximum rotational velocity of a large motor, and will fluctuate depending on the voltage supplied by the batteries in the EV3 brick



(a) The rotation of the worm gear drives the cradle's rotation



(b) The gear train which provides power to the cradle

Figure 4.19: The battery holder, as a rendered model and in real life

Figure 4.19b shows how the cradle is driven by a large motor. A large 36-tooth gear (#32498) is directly attached to the rotor. This gear drives a 12-tooth gear (#32270) to triple the rotational velocity, which is immediately repeated and also used to create a 90° turn onto the shaft with the worm gear. The total speed ratio of the gear train is 1:4.44, which means that the maximum rotational velocity of the cradle will be 1.84 rad s^{-1} (17.6 RPM) at 7.5V and the original torque is increased from 0.0173 N m to 0.0768 N m. The vertical black shaft seen at the top of Figure 4.19b provides a mounting point for the cradle.

4.4.3 X-Move Arm

The largest change between the two design iterations was the complete update of the X-move arm - in functionality, aesthetics, and reliability. Where the MkI x-move arm relied on pushing the Cube, the MkII pulls the Cube towards it. This creates a much more controlled movement, as the Cube is bound on all four sides at all times. As shown in Figure 4.20, the Cube cannot fall out of the cradle during the ‘pull’ part of the rotation due to the small right-angled piece (#32526) behind the cradle. The pulling motion causes the Cube’s rotation, then the Cube is immediately pushed back into the cradle to complete the move.

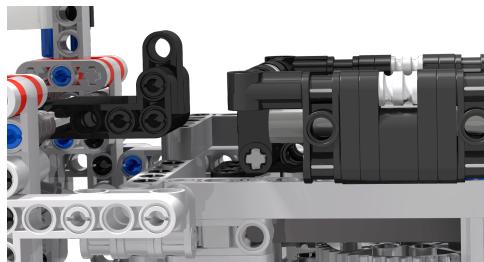


Figure 4.20: A side elevation to show the pieces which block the Cube from falling

The arm is controlled by a single large motor, and is suspended from a tall frame by a lifterm which is free to pivot at both ends. This means that the arm can move *along* the Z axis as well as about the X axis - albeit with limited freedom. Figure 4.21 shows the ‘keyframes’ for an X-move:

- Starting position, the front of the arm is just touching the F-face
- Maximum pull position, the Cube has rotated and is resting on the block piece from Figure 4.20
- The Cube is pushed back into the cradle
- Push is completed
- The arm moves out of the way to end the X-move

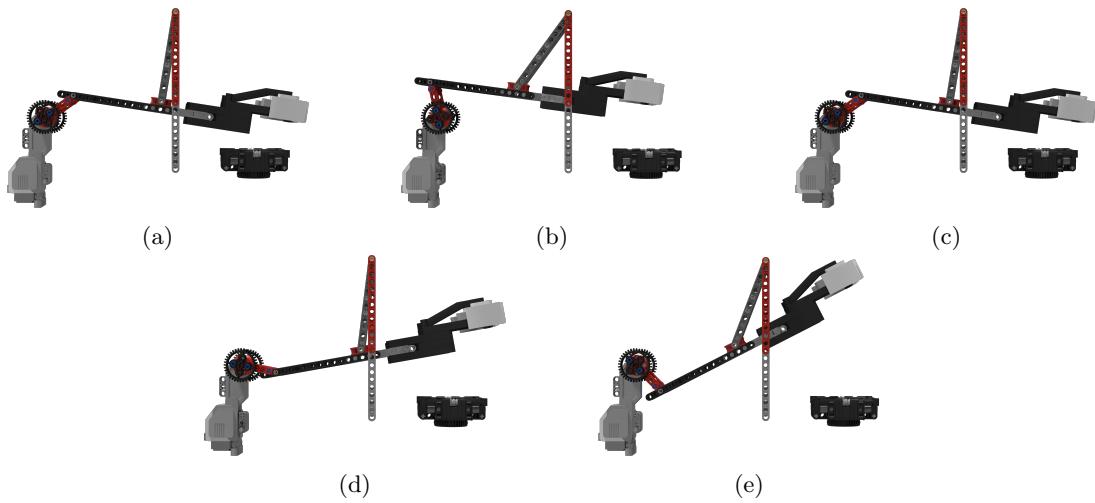


Figure 4.21: The steps of an X-move, in order

4.4.4 Colour Sensor

The colour sensor was undoubtedly the most successful component of the MkI, and very little has been changed between design iterations. The clutch gear (#60c01) used in preventing any damage to the motor of the MkI framework had to be removed due to unwanted slipping at the start of the movements. It was a better decision to restrict damage by following good coding practices - which were developed with the use of the MkI - than with the clutch gear.

4.4.5 Full Model



Figure 4.22: The full MkII robot assembly

Figure 4.22 is the full assembly of the MkII. As with the full render of the MkI, the model has been updated to reflect any modifications made during the building process. The construction of the MkII is of much higher quality, with fewer short-cuts and workarounds used to make up for missing pieces. It is also considerably larger than the MkI due to the increased size of the X-move arm, and wheels have been used as feet for better support.

The framework which the EV3 control brick is mounted on is mostly the same design as the MkI: this was one part there truly were no issues with. Reusing the framework meant less time had to be spent on the more mundane parts of the build, and more time could be spent getting the core components right. Once again, the touch sensor has been mounted on the front of the robot for easy access at runtime. Figure 4.23 shows the MkII from different angles to show a true representation of the design.

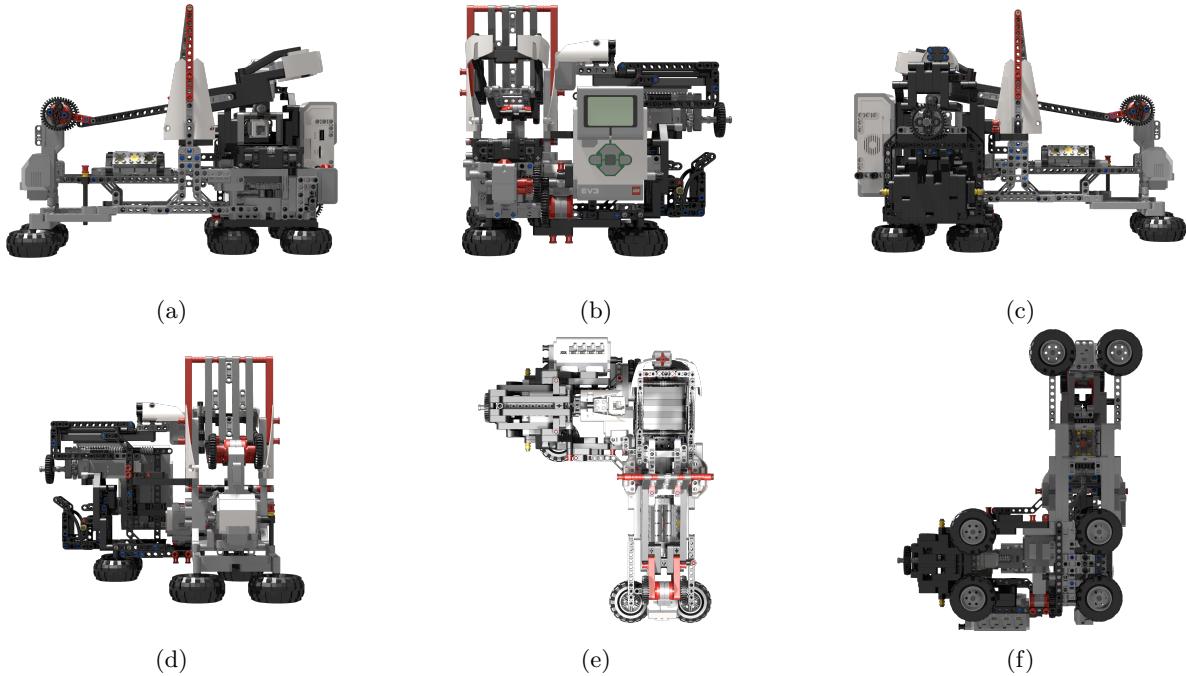


Figure 4.23: Elevation and plan views of the MkII

4.4.6 Implementation and Testing

The implementation/building process of the MkII was fairly straightforward following the MkI's implementation. The more common errors and weaknesses in the design were easier to spot, and the knowledge gained from the previous design iteration greatly aided in making the MkII an all-round strong design. The use of the spiral model in designing the robot has generated a clear process from the design stage through to the testing stage, producing a robot with few hardware-based bugs or issues.

Each of the fundamental definitions outlined in Section 4.2.3 have been followed in the design of the robot, through thorough consideration of hardware capabilities and leaving plenty of room for improvement with both hardware and software. Where the MkI failed in meeting some of the finer objectives, the MkII is a successful implementation of the original specification.

5 Design, Implementation and Testing: The Codebase

There are two ways of constructing a software design: One way is to make it so simple that there are obviously no deficiencies, and the other way is to make it so complicated that there are no obvious deficiencies. The first method is far more difficult.

C.A.R. Hoare [40]

5.1 Introduction

This chapter covers the methods used, code written, and algorithms implemented to solve a Cube. Three main methods were implemented, with varying degrees of success, each discussed in its own section. Prior to the details of the solve methods, the general structure of the software is explained to aid in understanding the methods' advantages and disadvantages.

Special semantics are used in this chapter to denote move sequences and sets. A glossary is available on page iv.

5.2 Software Flow

The general outline of the software is shown in Figure 5.1. Regarding the decision ‘Is Cube valid?’, the validation used after scanning the Cube is simply to check the right number of colours have been scanned. If the Cube is invalid, it will only be rescanned once: after the second attempt, an invalid Cube will be rejected so that the program avoids becoming caught in an infinite loop.

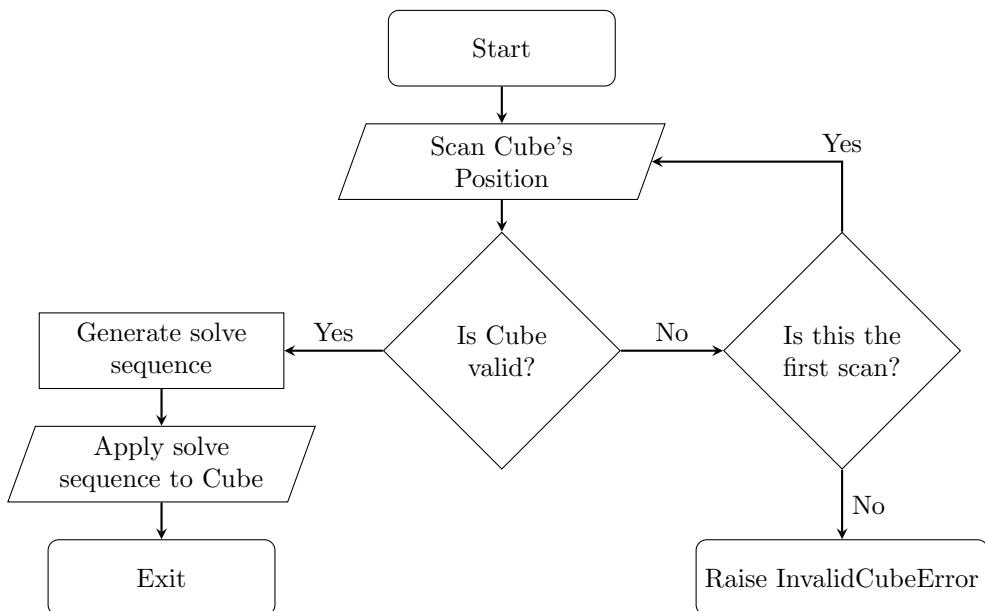


Figure 5.1: Flowchart to show the processing in the software

5.3 Device-Specific Software

The hardware capabilities of the EV3 control brick are perfectly adequate for controlling the EV3's sensors and actuators, performing non-processor intensive tasks, and managing wireless connections. However, it is absolutely inadequate for solving a Cube: it has a 300 MHz processor and 64 MB of RAM - not much better than Korf's computer which took four weeks to produce a solution in 1997 [24]. The computer that is being used for developing this project (referred to as the DevPC) has a 3.6 GHz processor and 32 GB of RAM, meaning that processing will be performed much quicker on it than on the EV3. Subsequently, two programs which connect to each other need to be written.

Python's '*socket*' module is used to connect the two programs, with the DevPC as the host and the EV3 as the client. The methods used to establish the connection both return a connection object, which can be used to send and receive data at any point in the program. The two programs can be run asynchronously, but there is no advantage to this as there are no processes which can be run concurrently in the software, as shown above.

With the introduction of a second program, the flow chart in Figure 5.1 has been updated to reflect this in Figure 5.2 (overleaf). The flowchart is divided into the processes performed by the EV3 and those performed by the DevPC. The first process on each side is 'Connect to [other device]': to be accurate, these should be followed by a decision to validate a successful connection. This has been omitted to avoid overcomplicating the diagram, and can be assumed to be in place on both sides.

One of the processes added to this flowchart that was omitted from Figure 5.1 is 'Translate solve sequence'. This is a vital step in solving a Cube with a LEGO Robot, and is explained below.

5.4 Move Sequence Translation

The algorithms considered and discussed in the Literature Review are designed to work with a standard moveset $\{L\ R\ U\ D\ F\ B\}$ and its permutations. The design of the robot means that it is restricted to the moveset $\{X\ Y\ Y'\ Y^2\ D\ D'\ D^2\}$ - and will therefore require any incompatible sequences to be translated to the robot's moveset.

When the entire Cube is rotated, the *colour* of the faces will change but the faces' *orientations* will not (analogous to when one turns on the spot: left and right have changed, but east and west have not). This means that the frame of reference for the moves will have to remain invariant throughout a sequence by compensating for any X, Y or Z-moves.

This is best explained with an example: the first step in performing the sequence :U F: would be to perform : X^2 D: in order to complete the U-move; but now the original F-face has moved (due to the : X^2 :) - it must be located, the Cube must be rotated to get the original F-face into the cradle, and then the sequence can be completed. The simplest method of overcoming this complication is to convert the original move sequence to an equivalent sequence of colour-based moves: :U F: \equiv :W G:.

Once the original sequence has been converted to a colour-based sequence, a deep copy of the original Cube is made and the coloured sequence is iteratively translated and applied to this Cube. On each element of the sequence, the colour is converted back to a face move, and converted to a short move sequence that will move the face into the cradle and then rotate it. This short sequence consists only of moves compatible with the robot.

Each of the moves in the short sequence is applied to the copied Cube, and appended to a list of moves which is returned once the original sequence is processed. The application of the moves to the Cube allows following moves to be translated correctly (as the Cube will have changed orientation in real life so needs to in this simulation). Continuing the previous example of :U F:, the translation is written

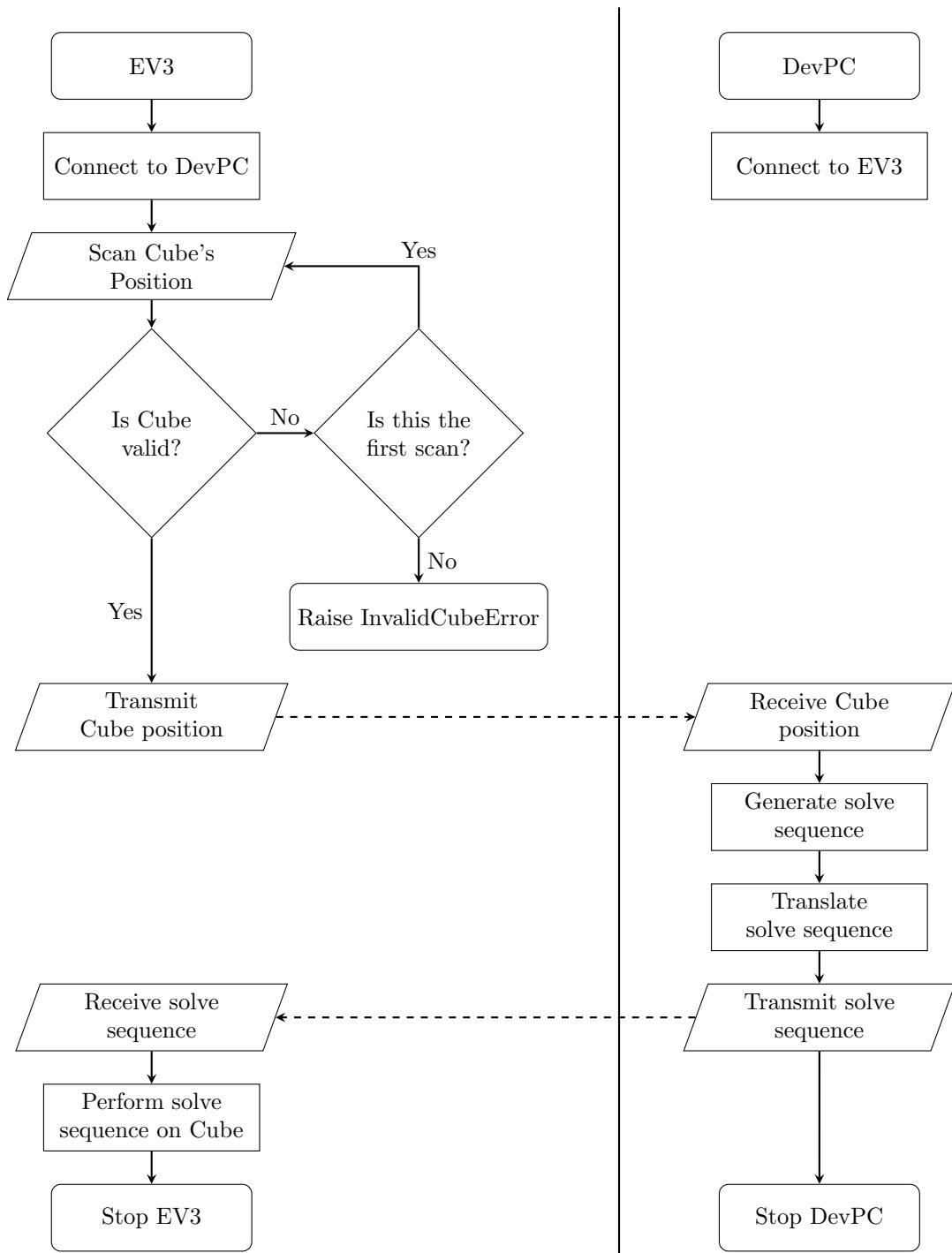


Figure 5.2: The EV3 and DevPC work synchronously but separately

below. Colours are underlined and the output sequence is **emboldened** for clarity:

```

:U F: → :W G:
:W: → :U:
:U: → :X2 D: → :X X D:
      ⇒ :U F: → :X X D G:
:G: → :B:
:B: → :X D:
      ⇒ :U F: → :X X D X D:

```

This final move sequence will then be transmitted to the robot and used to control the motors to manipulate the Cube.

5.5 Object Classes

This project has two main object classes, which are instantiated at the start of the program and used throughout. These classes are both discussed, explained and examined below as an introduction to the methods used in solving a Cube.

5.5.1 Robot

The first class is the `Robot`: an object which is used to represent the real world LEGO robot, provide a controller for the actuators, and read real world data using the sensors.

The `Robot` class has one attribute for each peripheral (sensors and actuators) to allow individual control. Upon initialisation of the `Robot`, each peripheral's connection is checked and the motors are then manually initialised. To do this, the braking method for the motors is set to '`coast`' to remove all resistance from the rotor and the initialisers shown in Figure 4.17 on page 21 can be used. Once the motors are initialised, the touch sensor is pressed to continue the program: this sets the braking method of the motors to '`hold`', providing an active resistance to the rotors to ensure there is no unwanted rotation. The `Robot` has a number of methods for controlling the core components: there are methods for each move in the set {`X` `X2` `Y` `Y2` `D` `D2` `D3`}.

5.5.2 Cube

The `Cube` Class

The second object defined in the software is the `Cube` object. As well as the main `Cube` class, there are four `Enum` classes which are used in defining a `Cube`: `Color`, which has eight members - each representing a colour which the LEGO sensor can 'see' (`NONE`, `DARK`, `WHITE`, `ORANGE`, `GREEN`, `BLUE`, `RED` and `YELLOW`); `Move`, an `Enum` with one member for each possible move; `Face`, which has one member for each `Cube` face; and `Rotation`, which is a simple `Enum` with only two members - `CLOCKWISE` and `COUNTER_CLOCKWISE`.

To store its position, the three-dimensional `Cube` is turned into a two-dimensional net, which is then turned into a single string by 'reading' the facelets from top to bottom, left to right, as shown in Listing 5.1. A `Cube` has two optional parameters upon initialisation: the position, as a string which defaults to the solved position; and a boolean to state whether the `Cube` is temporary, which will ignore less commonly used attributes and methods to reduce memory usage and processing requirements if set to `True`.

There are also six attributes to represent the faces of the `Cube`. The final attribute of a `Cube` is `position_reduced`: a reduced-colour version of the `Cube`'s faces. In this version, only three colours are used, and the others are substituted for their opposite faces.

```

>>> from cube_class import Cube
>>> cube = Cube()
>>> print(cube.position)
WWWWWWWWWWOOOGGGRRRBBBOOOGGRRBBOOOGGRRBBYYYYYYYY
>>> print(cube)
    W W W
    W W W
    W W W
O O O G G G R R R B B B
O O O G G G R R R B B B
O O O G G G R R R B B B
    Y Y Y
    Y Y Y
    Y Y Y
>>> print Cube(cube.position_reduced)
    W W W
    W W W
    W W W
R R R B B B R R R B B B
R R R B B B R R R B B B
R R R B B B R R R B B B
    W W W
    W W W
    W W W

```

Listing 5.1: The two different ways of accessing a Cube’s position

Updating a Cube

In order to replicate each of the twenty-seven possible moves, twenty-seven corresponding methods were created to simulate each move. They make use of the Cube’s setter methods, which each take a single string as an argument and set the corresponding characters in the `position` attribute. They also use the method `rotate_face` which takes a direction (of type `Rotation`) and a face (of type `Face`) and moves the facelets 90° in the given direction.

To ensure that all the class attributes accurately describe the Cube’s position at any given time, methods have been written to update all of the necessary attributes when the object is modified. As well as the setter methods, there are two getter methods. The first takes a keyword argument and returns a `Color` object: the keyword is either `'facelet'` which is an integer facelet reference, or `'face'` to lookup that face’s colour. The second getter method takes a `Color` as an argument and returns the face which is that colour.

5.6 Method 1: Tree Solving

During the development of this project, three main methods of solving the Cube were implemented. Each had its own advantages and disadvantages and are discussed in this section and the following two.

5.6.1 Implementation

The very first step in creating a solve method was to create a reliable object class, and a data structure to store the object in. The `Position` class defines an object with four attributes: the position’s depth, string representation, ID, and the move sequence used to get to that position.

It is important to note that a lot of the research into efficient algorithms was done between twenty and forty years ago, and is now lost to the abandonment of websites, mailing lists, and newsletters in favour of much simpler websites and blog posts. Some of the data from the ‘golden age’ of Cube solving is available as large, disorganised archives - but a lot of it was done before the days of commonplace online

interaction. The amount of data available to assist in the design and implementation of solve methods is far more limited than desirable. This all means that some of the development was abandoned in favour of attempting a larger range of methods for cross-comparison.

Having evaluated the available information about the use of search trees in solving a Cube, it seemed like it could be a trivial task: use a moveset to manipulate a Cube until it is solved; a lot of positions can be eliminated through duplication checking and other optimisations; and the code to create a recursive search space will also be relatively simple.

A dictionary was used for storing the search space, with the positions at each depth stored as the values and the depths as the keys. Inside a `while not solved` loop, a nested `for` loop iterated through the values in the dictionary at the previous depth, and a second nested `for` loop applied each move in the defined moveset to each position. The only optimisations applied to the generations was the use of a set to hold the previously generated positions for duplication checking. This optimisation reduced the time required to solve a Cube at depth- n by an approximate factor of $0.45n$, and the number of positions by $0.58n$.

In order to observe the progress being made by the tree generator, a graphical user interface (GUI) was created to display the time elapsed, current depth, position count and move sequence, alongside a graphical representation of the Cube. A screenshot of the GUI is shown in Figure 5.3. To take full advantage of Python's versatility, the '*multiprocessing*' package was imported to separate the generation and GUI processes on to different cores in the computer's CPU. Multiprocessing was chosen over multithreading due to the complete separation of processes and inherent increase in processing speed. Although this complete separation meant the processing speed was increased, it presented a challenge in getting the positions from the generator to the GUI across completely disparate memory locations.

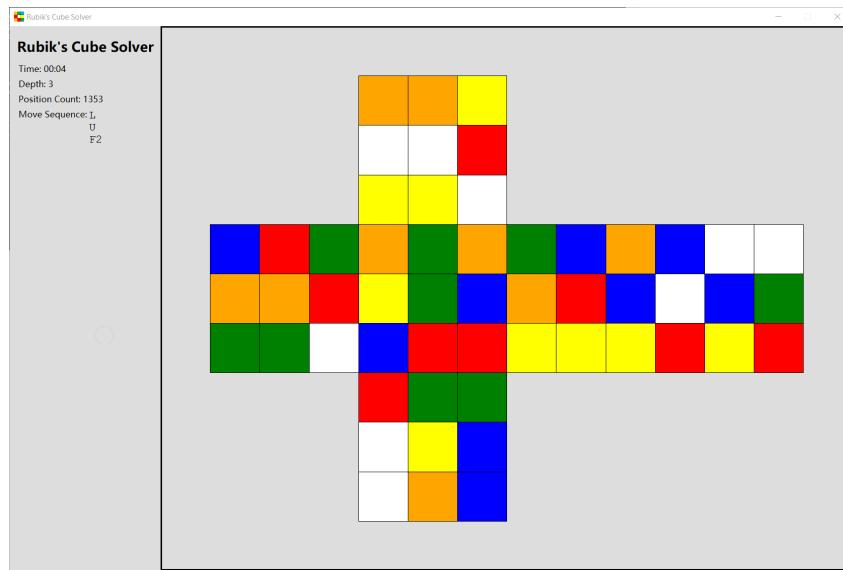


Figure 5.3: The GUI to display the Tree solver's progress

A `LifoQueue` was used to bridge the gap between the two processes. It was used as a parameter in the creation of the two processes, providing a pointer back to its memory location whenever necessary. A *LIFO* queue was used rather than a *FIFO* queue because positions were generated faster than the GUI could update. The disadvantage of the *LIFO* format was that positions which were skipped by the GUI were left in the queue with no further use. Although this increased total memory usage, the older positions were committed to a pagefile, reducing the impact on memory to an acceptable level.

5.6.2 Testing

The tree solving method is run with the position of a Cube as its sole argument. The first test for the tree solve was the position of a Cube at depth-3 (created by :L' D' U' :). The solve time for this depth was 0.522 s - but it soon became clear that this was best case for depth-3. The solve time varied

greatly depending on the move sequence used to scramble the Cube (assuming the invariance of the tree generator's moveset): the closer the moves used were to the start of the moveset, the closer the solve position was to the start of the depth in the tree.

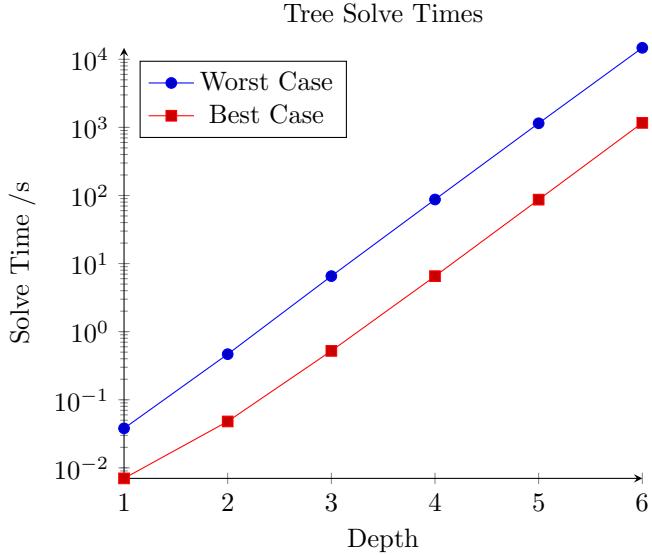


Figure 5.4: The time difference increased exponentially for each depth

Figure 5.4 is a graph of the solve depths against the time taken to solve them, and shows the best case and worst case times for each depth. The data (Appendix A.2) used to create the graph shows the sequences used to scramble the Cube as well as the solve times and the number of positions generated to find the solutions. The position IDs for the depth- n worst case and depth- $(n+1)$ best case are consecutive, which proves that the positions are definitely the best and worst cases for each depth.

The time taken, regardless of best or worst case, for each depth increased exponentially with an average base of 13.59. This also meant that the variance in the times increased exponentially, with a recorded maximum difference of just under four hours at depth-6. The average growth factor for the solve times can be used to generate a predicted time for each depth by using the following formulae¹, where t_d is the time to solve depth- d :

$$\text{Best Case: } t_d = 1165.35 \times 13.59^{d-6}$$

$$\text{Worst Case: } t_d = 15053.42 \times 13.59^{d-6}$$

However, the prediction breaks down past depth-17, where the predicted number of unique positions surpasses the maximum number of available positions. The prediction of unique positions per depth follows a linear trajectory, whilst in reality the number at each depth increases steadily then sharply decreases at depth-17. The predicted times and positions are listed in Appendix A.3.

The extensive time required for a solution to be returned meant that the method was completely impractical past depth-5. Further optimisations to the tree generator were either too small to make a sizeable difference, or too complex or poorly documented to be implemented successfully. An example of the latter is the use of ‘pruning tables’, which is discussed later.

¹The values used in the formulae are taken from depth-6 to remove any inherent inaccuracies from the start of the program - this is also why the index of 13.59 is $(d - 6)$

5.7 Method 2: Multiphase Solver

5.7.1 Design and Implementation

Having accepted the implementation of a tree-based solve method to ultimately be non-viable, the next step was to follow the research into the first computerised solutions. Of the eleven major developments made in finding God’s Number [6], the majority rely solely on optimised group theory.

After tedious hours spent poring through the archived ‘*Cube Lovers*’ mailing list, Hans Kloosterman’s method of solving a Cube in forty-two moves seemed the most viable. Rik van Grol, a Dutch mathematician who ran the newsletter ‘*Cubism for Fun*’, provided images of Kloosterman’s article [28], which are attached in Appendix C.1. ‘*Rubik’s Cube in 42 Moves*’ describes the use of four phases, discussed below.

Phase Zero²

The first phase revolves around the concept of ‘good’ and ‘bad’ edge cubies. The concept of goodness is defined by a set of conditions, with OR conditionality. A cubie is good if one of its facelets is...

- a) on the correct (i.e. colour-matched) face
- b) on the face opposite to its correct face
- c) *not* on the outer rim of either of the two faces mentioned above

Kloosterman’s first phase makes all of the cubies good and provides a way to start the solving process. To quantify the complex concept of goodness, an algorithm was written to set each of the facelets to a boolean state depending on their position. To condition the Cube in this manner, the colours were set to either `Color.DARK` if the facelet needed to be made good, or `Color.NONE` if it was irrelevant to this phase. This monochrome Cube was then used as the target position to generate the first part of the solve sequence.

The code previously used to generate the tree was adapted to take a target position and a moveset as arguments, then generate a table of all reachable positions and their respective sequences. The monochrome scrambled position of the Cube could then be used to find the corresponding sequence, an inversion of which is then used as the first part of the solve sequence.

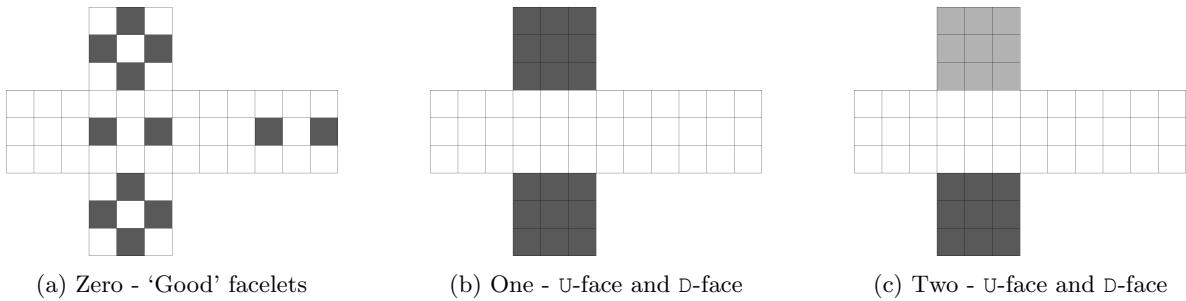


Figure 5.5: The reduced ‘monochrome’ Cubes used in Phases Zero - Two

Phase One

The remaining three phases use the same base algorithm to generate the lookup tables and for the search functions. The U-face and D-face are both coloured DARK, and all other faces are coloured NONE, as shown in Figure 5.5b. This phase moves all of the U and D facelets to either the U-face or D-face, and correctly orients the corners.

To avoid corrupting the positions established at the end of Phase Zero, the moveset $\{F\ F'\ B\ B'\}$ must be omitted from any further sequences. Therefore the moveset for Phase One is $\{U\ U'\ D\ D'\ L\ L'\ R\ R'\ F^2\ B^2\}$.

²The phases are zero-indexed for clarity and ease of use in `for` loops

Phase Two

Phase Two differentiates the U-face and D-face in order to move all of the U-Cubies and D-Cubies into their respective faces. As the cubies are already in either the U-face or D-face already, none of the faces on the side of the Cube should be moved by a quarter turn; ergo, this phase's moveset is $\{U' D' L^2 R^2 F^2 B^2\}$.

Phase Three

The final phase of Kloosterman's 42-move method is to restore a full-coloured Cube with the same moveset as Phase Three. Kloosterman states that this phase has a maximum depth of eighteen, making it the largest phase by eight search depths. The `monochrome` function for this phase returns the same Cube because no reduction is required.

Optimisations

Kloosterman suggests a few possible improvements to be made, such as avoiding sequences like $:L^2 R^2 L^2:$ and avoiding reflected sequences. Reflections of sequences are best explained with an example: let sequence $A = :U' R:$; the reflection of A , A' is $:U L':$. Although these sequences are reflections of one another, the results they produce are quite distinct from one another:

```
>>> from cube_class import Cube
>>> cube = Cube()
>>> not_u(cube)
>>> r(cube)
>>> print(cube)
    W W O
    W W G
    W W G
B B B O O Y R R G W R R
O O O G G Y R R G W B B
O O O G G Y R R G W B B
    Y Y B
    Y Y B
    Y Y R
```

Listing 5.2: Performing sequence A

```
>>> from cube_class import Cube
>>> cube = Cube()
>>> u(cube)
>>> not_l(cube)
>>> print(cube)
    R W W
    G W W
    G W W
G O O Y R R B B B O O W
G O O Y G G R R R B B W
G O O Y G G R R R B B W
    B Y Y
    B Y Y
    O Y Y
```

Listing 5.3: Perform A 's reflection, A'

In order to make efficient comparisons against each other, a common form must be defined. For the example given above, the reduced-colour versions of the Cubes are different unless a Y^2 -move is performed on one of them. It is impossible to know which Cube should have the Y^2 -move applied to it, so it must be applied to both.

The first optimisation Kloosterman discusses is a lot easier to implement, and will reduce the amount of memory and processing required. Where he suggests prohibiting the use of 'sequences like $:R^2 L^2 R^2:$ ', these rules have been made even stricter: consecutive duplicates and opposites of *any* moves are prohibited, along with a look-back distance of two moves. This prevented sub-sequences such as $:L L: (\equiv :L^2:)$, $:L' L: (\equiv :phi:)$, and $:L' R L: (\equiv :R:)$.

5.7.2 Testing and Analysis

When generating the four tables designed above, the program consistently ran out of memory. This is evaluated more in Section 6.1.2, but signified the end of the development of the multiphase algorithm.

To avoid wasting the progress made thus far, the final table was split into two, using the movesets $\{U' D' L^2 R^2 F^2 B^2\}$ and $\{U^2 D^2 L^2 R^2 F^2 B^2\}$ respectively. The 'monochrome' Cubes used for the final two phases were the reduced colour Cube and the full colour Cube.

Initially, the solution from the end of Phase Three appeared simple: *each facelet is either on the correct face or the opposite one, so the only moves needed should be half-turns. The moveset used in Phase Four only contains half-turns, so the final solve should be easy.* This hypothesis was disproved using well-scrambled Cubes. Herbert Kociemba's 'Cube Explorer' program [41] was used to find the optimal solve sequence, which contained quarter turns - the moveset needed was therefore $\{U^2 D^2 L^2 R^2 F^2 B^2\}$. This moveset had already been found to cause runtime errors as a direct result of memory consumption, so a fallback method for this project was implemented.

The fallback used was actually Kociemba's original solving algorithm, by GitHub user muodov [42]. In its simplest form, muodov's package '*kociemba*' takes a position of a Cube and returns a sub-optimal solve sequence. If the fallback method is used, then the sequences found from the database are ignored to reduce the length of the total solve sequence.

5.8 Method 3: Half-Turn Proof-of-Concept

The table of positions previously generated for the final phase with the moveset $\{U^2 D^2 L^2 R^2 F^2 B^2\}$ was used to create a proof-of-concept method. As this method is not a fully-fledged solution, it has the caveat that the Cube can only be scrambled with half-turns. The code to generate this table was taken from the previous implementation of the same group in the multiphase method with slight modifications to remove its iterative nature, and the lookup code was also re-used.

The target position for this method remained as a full coloured Cube, with validation applied to check that it has been scrambled with half-turns only (see Listing 5.4). Between this method and its predecessor, full function of the robot and the success of the table lookup method can be proved.

```
>>> import solvers.half_turn.table_lookup as half_turn_lookup
>>> half_turn_lookup()
Enter a position: BRRBWWOWWWOGWRRBBYBBOWOGWGGRYYRBOBOGWGGRRGYYYRGYYOOO

Cube:

      B  R  R
      B  W  W
      O  W  W
W  O  G  W  R  R  B  B  Y  B  B  O
W  O  G  W  G  G  R  R  Y  B  B  O
B  O  G  W  G  G  R  R  G  Y  Y  Y
      R  Y  Y
      G  Y  Y
      O  O  O

Invalid Half-Turn Cube, reduced Cube should be solved but looks like this:

      B  R  R
      B  W  W
      R  W  W
W  R  B  W  R  R  B  B  W  B  B  R
W  R  B  W  B  B  R  R  W  B  B  R
B  R  B  W  B  B  R  R  B  W  W  W
      R  W  W
      B  W  W
      R  R  R
```

Listing 5.4: Half-Turn method validation

6 Results and Discussion

I pass with relief from the tossing sea of Cause and Theory to the firm ground of Result and Fact.

Winston Churchill [43]

6.1 Objective Fulfilment

The original objectives defined in Section 3.2 have been summarised in Appendix D on page 55 for referencing. The following sections describe how these objectives have been met.

6.1.1 Robot

Objective 1 was achieved with the design and implementation of the MkII. The movement of all three main components is reliable, quick and efficient, providing an all-round accurate Cube manipulation. After further full scale tests and use of the robot, the accuracy of the cradle became compromised following multiple short rotations. This issue was replicable through the Python script shown in Listing 6.1, with the outputted angles shown in Appendix A.5. The expected result was that the cradle would have completed two full rotations. However, the actual output was that the cradle rotated a significant amount less than expected, due to a small reverse rotation on each turn. Consequentially, the X-move arm would fail and corrupt the entire process.

```
from time import sleep
from ev3dev.ev3 import Sound, OUTPUT_A
from ev3dev.helper import LargeMotor

motor = LargeMotor(OUTPUT_A)
motor.stop_action = 'hold'
motor.speed_sp = 510

for i in range(16):
    motor.run_to_rel_pos(position_sp=200)
    # rotating 200 deg produces output rotation of 45 degs
    motor.wait_until_not_moving()
    sleep(0.05)
    Sound.beep()
```

Listing 6.1: A short script to test the cradle's accuracy

As this was an inherent problem with ev3dev, an issue was opened on 06/04/2018 on its GitHub repository [44]. Just over a week after the issue was opened, the owner of the repository posted a workaround for this issue which involved changing the rotation type from `relative` to `absolute`. This lessened the problem, but did not remove it entirely, so a more reliable workaround was devised: after each cradle rotation, the cradle's braking method is set to `coast` so that the cradle can be manually aligned when necessary. Although manual intervention is not desirable, this workaround functions as required.

As of 23/04/2018, a fix has been released in version 2.0.0 of ev3dev. As this is a major update from the version used for this project (and is close to the deadline), it has not been used for this project.

6.1.2 Codebase

Objectives 2, 3 and 4 have been achieved with varying degrees of success (as discussed in Sections 5.6, 5.7 and 5.8). The only method to fully guarantee a solution is the multiphase solver, which includes the fallback kociemba algorithm. The tree-based method will generate a solution, but it requires an infeasible amount of time (and presumably, eventually memory) for depths greater than six. Assuming all necessary tables have been pre-generated and if we regard the ‘size of the input set’ as the depth of the solution, the three different algorithms have run times of $O(1)$, $O(1)$ and $O(13.59^N)$ respectively.

The multiphase method, however, does require the fallback method due to failure in generating the final table of positions. In order to better optimise the position generation the amount of free memory was logged every five seconds for the duration of the first three phases. The data created by the logger was then used to find the amount of memory in use at each point to create a more useful graph, with each data set normalised to start at zero. In Figure 6.1, the shape of the data plots is more important than the values themselves: it is more useful to have a process which keeps the memory constant than one which has troughs and peaks.

Ten different optimisations¹ were made in an attempt to make the program use less memory:

1. Standard multiprocessing iteration to add to database, no optimisation
2. Results are popped off the returned list instead of simply being read [1]²
3. The creation of processes is moved *inside* the iteration [1-2]
4. Added `position_set` for duplication checking [1-3]
5. Small change to `position_set` initialisation [1-4]
6. Changed the pool type (to `async`³) to offload data to main process for faster writing to database [1-5]
7. Implementation of `Manager().Queue()` to streamline data movement [1-6]
8. As above, but with three processes instead of four - with the intention of freeing up a core for concurrent database writing [1-7]
9. Rollback to process five with small changes [1-5]
10. Process nine with aggressive garbage collection [1-5, 9]

As is clearest in processes One, Seven and Eight, there are three major points where a significant portion of memory is freed at once. This is where the generation of positions has been completed, and the data written from memory to the database on the hard disk. This shape of the graph shows that the memory is being quickly consumed throughout the generation of each table, and is only freed upon database insertion.

Optimisation Eight was the culmination of attempts to reduce the number of positions kept in the memory during runtime. Due to the separation of processes’ memory blocks, passing effectively incomplete data back to the main process to be written to the database, concurrently to the data’s generation, is extremely difficult. After testing memory usage and other features, it became apparent that the build up of data in memory had to be accepted as invariant through all optimisation methods.

This invariance of memory-hungry processing prompted a rollback to optimisation 5. The last improvement to be added to the generation process was to manually call the garbage collector whenever large amounts of data were written to the disk. The combined results of the optimisations managed to reduce the peak amount of memory used from the original value of 4428 MB to 1490 MB: a reduction of 66.4%. Despite this large reduction, the final table still required more memory than was available ($> 32\text{GB}$) and was abandoned in favour of using half-turns and a fallback method.

Returning to the objective check-list, Objective 5 has been completed through the implementation of three different algorithms, and Objective 6 has been fulfilled with the discussion in the sections above. Regarding the part of Objective 6 which requires comparison of human and robot compatible moves, a

¹Only the more important ones have been included in Figure 6.1 for simplicity

²[1-3] means that an optimisation is built on optimisations 1, 2, and 3

³An asynchronous pool of worker processes. This was used to try to write the data to the database as soon as possible

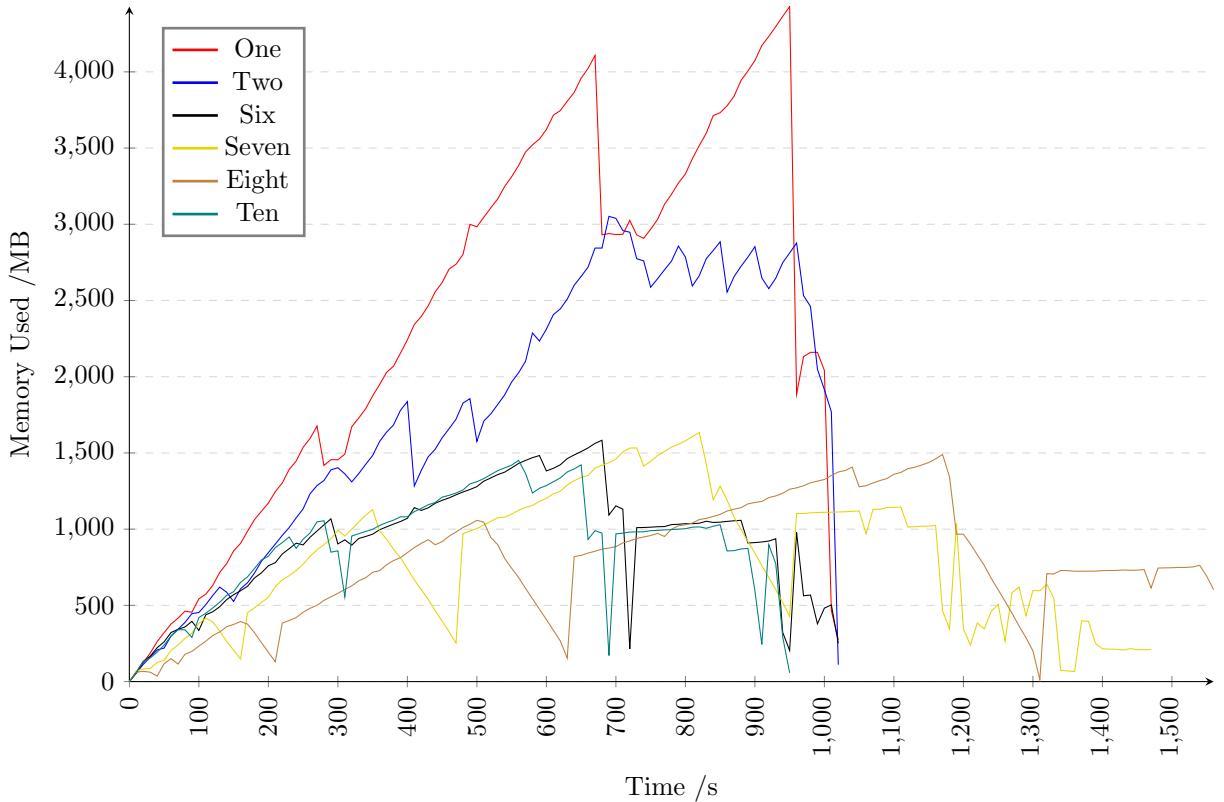


Figure 6.1: Memory used by the more notable optimisations in Phases One, Two and Three

robot-move-only lookup table was generated to depth-15, after which point it generated an `OutOfMemory` error. This shows that both Kloosterman’s final phase and the `robot_only` table require the same optimisations.

6.2 Comparison with Prior Algorithms

As stated in Section 5.6.1, there is very little available information surrounding the workings of successful solution algorithms. What is known, however, is that these algorithms took many months and years of research, development and collaboration to complete. The most accessible Cube solver is Herbert Kociemba’s ‘*Cube Explorer*’: it can generate a non-optimal depth-20 solution in under five seconds, and an optimal solution within approximately forty-five minutes [41]. Like many published algorithms, to generate a solution in this relatively short amount of time it makes use of established heuristics such as pruning tables. It is noteworthy that when solving a depth-20 Cube, *Cube Explorer* only used 20-30% of the available processing power so the time required could potentially be quartered.

This project was developed with the intention of being as original as possible, rather than relying on updating pre-existing algorithms. Admittedly the multiphase solver is effectively an implementation of Kloosterman’s 42-move algorithm, but this was to be the start of further developments into group creation and generation with robot compatible moves. The failures to complete these extended goals have been documented in this report to show that all avenues were considered in developing a reliable solution.

The solutions generated by the multiphase algorithm (without the fallback) have a maximum length of fifty-five moves, which is larger than the original value found for God’s Number by Morwen Thistlethwaite in 1981 [25]. Although this is a sub-optimal result in both functionality and reliability, it is a strong proof of concept and a well explored foundation for future development.

6.3 Robot Improvements

The core design of the robot has few flaws. Extended testing shows that the X-move arm fails approximately one in one hundred times, and the failures are not replicable at all. These failures have been attributed to the play in the motors. The fix implemented in ev3dev 2.0.0 could hopefully reduce the effects of this play and increase the motors' reliability. If the motors were still found to be too inaccurate, stronger validation of the positions could be implemented, as shown in Listing 6.2, although this could extend the time period for manipulating a Cube.

```
from ev3dev.ev3 import OUTPUT_A
from ev3dev.helper import LargeMotor

motor = LargeMotor(OUTPUT_A)
motor.stop_action = 'hold'
motor.speed_sp = 510

angle = 200
next_pos = motor.pos + angle
motor.run_to_rel_pos(position_sp=angle)
motor.wait_until_not_moving()
while not motor.pos == next_pos:
    # Rotate motor by 1 degree slowly until position is matched
    if motor.pos < next_pos:
        motor.run_to_rel_pos(position_sp=1, speed_sp=10)
        motor.wait_until_not_moving()
    else:
        motor.run_to_rel_pos(position_sp=-1, speed_sp=10)
        motor.wait_until_not_moving()
```

Listing 6.2: Potential position validation method for the LEGO motors

The final solution to the problem of motor accuracy is to replace them with precision DC motors which provide enough torque to move the components. A small amount of research shows that there are consumer-grade motors which fit this specification [45]. The difficulty presented by using a standard DC motor is making it interact with the EV3 control brick - a much easier solution might be to use a system-on-chip (SoC) device, such as a Raspberry Pi or Arduino, with IO pins to control the motors. The actual LEGO framework has no major issues, so could still be used as the robot's chassis.

6.4 Heuristics and Optimisations

The greatest shortcoming of any of the solvers is the weakness of the optimisations: although many have been tested and implemented, they are all based on simply making the existing algorithm versions better, rather than implementing larger updates.

6.4.1 Manhattan Cubie Distances

Richard Korf discusses the use of the Manhattan distance of the cubies from their correct positions as a heuristic to help improve the efficiency of the search algorithm [24]. In order to implement this, he uses a table which contains the Manhattan distances of 'each individual cubie from all possible positions and orientations'. At runtime, this table can be used to find the number of moves required to move a cubie to its correct position and orientation and eliminate all sequences with fewer moves.

This would be a simple yet effective optimisation to add to either of the solvers (not including the half-turn solver) to reduce the number of positions generated/checked. Further analysis could be performed to compare the effectiveness of Manhattan distances versus Euclidean distances.

6.4.2 Pruning Tables

A common advancement on Manhattan distance tables are known as pruning tables, which contain large quantities of pseudo-positions. These pseudo-positions are representative of many Cube positions, which are all further away than the position given in the table. The entries in the table are used to ‘prune’ the number of positions which need to be examined in finding the solution. For example, if a pruning table shows that part of the Cube requires twelve moves to solve it, the tree generation can skip straight to depth-12 instead of generating the multitude of positions in the first eleven depths.

These tables are quite complex to generate, so would require considerable research into efficient generation and usage, adding a significant workload to the project. In order to achieve the most efficient implementation, the Cube class might also need improving with respect to its position notation and structure. The updated Cube class would also be refactored with the intention of reducing memory usage and processing requirements.

6.5 Language Choice

Whilst Python’s strengths have been demonstrated throughout this project, its weaknesses have also been highlighted: for rapid iterations, it has a much slower iterative rate than compiled languages. Python was a good choice for the less intensive parts of the software, as its flexibility and high abstraction allowed for a reliable program to be written to fit the needs of the projects. The rapid iterations could be written as a C++ extension for the program through the use of ‘*Boost.Python*’, a library which allows interoperability between Python and C++ [46]. This would take advantage of the efficiency of compiled languages combined with the flexibility of interpreted - the perfect combination for this project.

The database management system (DBMS) used for this project was SQLite3, chosen primarily for its simplicity and ease of use. When tasked with inserting a large amount of rows consecutively, the write speed rarely went above 1 MB s^{-1} , which is less than 0.02% of the disk’s maximum write speed [47]. This is a wholly unnecessary delay in generating tables of data, caused by the general restriction of concurrent read/write operations on an SQLite3 database. The DBMS used in future versions of this project would need to allow concurrent transactions and have a large write speed capacity.

6.6 Memory Usage

The final aspect of this project to be updated in future development is the better management of memory usage: the development computer has 32 GB of RAM, which is higher than the majority of consumer computers [48, 49]. This shows that a project of this scale may not be suitable to the ‘average’ user based on hardware requirements alone. A much better alternative to hardware upgrades is to manage the use of memory better: database commits could be made more often, or the trees could be generated one section at a time (e.g. for depth-1 generate one node and its descendants at a time).

7 Conclusions

“Begin at the beginning”, the King said, very gravely, “and go on till you come to the end: then stop.”

Lewis Carroll, Alice in Wonderland [50]

This project began with research into the history of Ernö Rubik’s ‘*Magic Cube*’, whilst considering the development of the infamous ‘*God’s Algorithm*’ and the milestone algorithms used to develop it over the past thirty-seven years. In this research period, lots of fragmented terminology, methodology and enigmatology was found to be scattered across all sorts of media and pieced together bit by bit to form the larger picture: quantifying and solving a Cube is no mean feat and evaded mathematicians and enigmatologists alike for decades. Research was also undertaken into robotics and its use in education and puzzle solving, demonstrating the field’s growth in recent years and its strengths and weaknesses. The literature review concluded with the decision to use Python in this project, and a confirmed faith in the ability of LEGO Mindstorms to fulfil the project’s goal.

Following the conclusion of the research, the requirements of the project were outlined alongside the main objectives. These objectives were later used in Chapter 6 to measure the success of the project against its original specification. Following the objective declarations, the choices of software were analysed with reasoning for their use presented and discussed. The feasibility of the project was evaluated, with each algorithm type considered in turn. This was a small taste of how difficult and complex the project would actually become in the coming months, especially because of the tremendous size of the search space.

The progress of the project was predicted by the Gantt chart shown in Section 3.5, which was successfully followed for the majority of the project. There were a few setbacks caused by the failure of the database generation, but these were overcome with workarounds and alternate methods to still create a functioning solution. Retrospective in-depth evaluation was completed in the previous chapter to ‘round off’ the core work of the project.

The design and implementation of the robot was a much larger part of this project than expected, due to the inherently complex nature and strict tolerances of a Cube. The design of the MkI led to a much stronger MkII design, with a greater consideration of the physical requirements of this project. Due to the in-depth drawings and models of the robot, the building stage was fairly straightforward, with any modifications reflected in previous work to ensure consistency throughout.

The design of the codebase started almost naturally thanks to the foresight used in designing the robot. However, this soon unravelled in the testing stage because ultimately LEGO is just a toy: it is not designed to move to exact angles with minute accuracy. Plentiful workarounds and fixes were implemented and tested, some more successful than others - but all successful enough to allow progression to coding the solver algorithms. Similarly to the feasibility study, the attempted implementation of the algorithms showed how severely the scope of the project had been underestimated. The code which generates the tables and trees is relatively simple at its core, but in hindsight it might be this simplicity that causes its downfall. A much more complex solution is required to efficiently generate tables of positions, with corresponding pruning tables and object classes.

Overall it is felt that this project has succeeded in the ‘analysis’ part of its goal, and made a strong attempt at the ‘solution’ part. Any setbacks were accounted for and documented, with alternatives being explored where possible until the next step in solving Rubik’s Cube with a LEGO Mindstorms robot was taken. Each research topic clearly manifested into part of the hardware and software produced. Whilst the topic of Rubik’s Cube has been thoroughly explored and tapped into over the past four decades, there is a clear direction for further improvements for this project. Original ideas and combinations of existing algorithms can be used to find the most efficient way of mapping 43,252,003,274,489,856,000 positions into a manageable structure, for reducing them all back to the original ‘*Magic Cube*’.

Bibliography

- [1] Erno Rubik. ‘The Perplexing Life of Erno Rubik’. In: *Discover Magazine* (1986), p. 81.
URL: <http://www.puzzlesolver.com/puzzle.php?id=29;page=15>.
- [2] Olivia Waxman. *The 13 Most Influential Toys of All Time*. 2014.
URL: <http://time.com/3089384/influential-toys/> (visited on 30/07/2017).
- [3] Ideal Toy Company and Rubik’s Brand Limited.
The History of the Rubiks Cube — Rubik’s UK Website. 1980.
URL: <https://uk.rubiks.com/about/the-history-of-the-rubiks-cube> (visited on 26/04/2018).
- [4] Rubik’s Cube. *Rubik’s UK Website*. 2017. URL: www.uk.rubiks.com/ (visited on 09/12/2017).
- [5] Casey Chan.
This Guy Can Solve 3 Different Rubik’s Cube While Juggling Them at the Same Time. 2016.
URL: <http://splloid.gizmodo.com/this-guy-can-solve-3-different-rubiks-cube-while-juggli-1765277505> (visited on 30/07/2017).
- [6] Tomas Rokicki et al. *cube20*. 2010. URL: <http://www.cube20.org/> (visited on 08/08/2017).
- [7] Roy T. Cook and Sondra Bacharach. *Lego and Philosophy: Constructing Reality Brick by Brick*. John Wiley and Sons, 2017. ISBN: 9781119193975.
- [8] Karel Čapek. *Rossum’s Universal Robots*. ebooks@Adelaide, 1921, p. 77.
URL: <https://ebooks.adelaide.edu.au/c/capek/karel/rur/complete.html>.
- [9] Etymonline. *Robot*. 2017.
URL: <https://www.etymonline.com/word/robot> (visited on 16/10/2017).
- [10] Isaac Asimov. ‘Runaround’. In: *Astounding Science-Fiction* (1942), pp. 94–103.
- [11] Isaac Asimov. *Visit to the World’s Fair of 2014*. 1964.
URL: <http://www.nytimes.com/books/97/03/23/lifetimes/asi-v-fair.html>.
- [12] Google. *Google Assistant - Your own personal Google*. 2016.
URL: https://assistant.google.com/intl/en_uk/ (visited on 24/01/2018).
- [13] Apple. *iOS - Siri - Apple (UK)*. 2011.
URL: <https://www.apple.com/uk/ios/siri/> (visited on 24/01/2018).
- [14] Amazon. *Amazon Alexa*. 2014.
URL: <https://developer.amazon.com/alexa> (visited on 24/04/2018).
- [15] Isaac Asimov. *I, Robot*. 1970, p. 148. URL: https://www.ttu.ee/public/m/mart-murdvee/Techno-Psy/Isaac_Asimov_-_I_Robot.pdf.
- [16] Greg Beato. *Turning to Education for Fun*. 2015.
URL: <https://www.nytimes.com/2015/03/20/education/turning-to-education-for-fun.html> (visited on 19/11/2017).
- [17] Benjamin Franklin. *Poor Richard’s Almanack*. 1732.
URL: https://en.wikipedia.org/wiki/Poor_Richard%27s_Almanack.
- [18] K. Becker. *The Edutainment Era - A Look at What Happened and Why*.
URL: <http://cdn.knightlab.com/libs/timeline/latest/embed/index.html?source=0AsZ6engAZDTldFZhOUJZOWl6YXhMZWNNEa1Z3cEpwRmc&font=Bevan-PotanoSans&maptyle=toner&lang=en&height=650> (visited on 22/11/2017).

- [19] Jeffrey Johnson. ‘Children, Robotics, and Education’. In: *Artificial Life and Robotics* 7.1 (2003), pp. 16–21. ISSN: 1433-5298. DOI: 10.1007/s10015-003-0265-5. URL: <http://oro.open.ac.uk/5081/>.
- [20] Eleonora Bilotta et al. ‘Edutainment robotics as learning tool’. In: *Lecture Notes in Computer Science (including subseries Lecture Notes in Artificial Intelligence and Lecture Notes in Bioinformatics)* 5940 LNCS (2009), pp. 25–35. ISSN: 03029743. DOI: 10.1007/978-3-642-11245-4_3.
- [21] Caitlin Kelleher, Dennis Cosgrove and David Culyba. ‘Alice2: programming without syntax errors’. In: *Proceedings of the 15th Annual Symposium on the User Interface Software and Technology* (2002), pp. 3–4. URL: <http://citeseerx.ist.psu.edu/viewdoc/download?doi=10.1.1.60.4640&rep=rep1&type=pdf>.
- [22] David Silver et al. ‘Article Mastering the game of Go without Human Knowledge’. In: *Nature Publishing Group* 550.7676 (2017), pp. 354–359. ISSN: 0028-0836. DOI: 10.1038/nature24270. URL: <http://dx.doi.org/10.1038/nature24270>.
- [23] Rory Cellan-Jones. *Google DeepMind: AI becomes more alien*. 2017. URL: <http://www.bbc.co.uk/news/technology-41668701>.
- [24] Richard Korf. ‘Finding Optimal Solutions to Rubik’s Cube Using Pattern Databases’. In: *American Association for Artificial Intelligence (AAAI)* (1997), pp. 700–705.
- [25] David Singmaster. *Notes on Rubik’s ‘Magic Cube’*. Enslow, 1981, p. 79. ISBN: 0907395007.
- [26] Michael Reid. ‘Superflip Requires 20 Face Turns’. In: *Cube Lovers’ Mailing List* (1995). URL: [http://www.math.rwth-aachen.de/\\$\sim Martin.Schoenert/Cube-Lovers/michael_reid_superflip_requires_20_face_turns.html](http://www.math.rwth-aachen.de/$\sim Martin.Schoenert/Cube-Lovers/michael_reid_superflip_requires_20_face_turns.html)<http://www.cube20.org/cubelovers/CL15/002.txt>.
- [27] Hans Kloosterman. ‘Rubik’s Cube in 44 Moves’. In: *Cubism For Fun* December.22 (1989), pp. 9–11.
- [28] Hans Kloosterman. ‘Rubik’s Cube in 42 Moves’. In: *Cubism For Fun* December.25 (1990), pp. 19–22.
- [29] Xing Cai, Hans Petter Langtangen and Halvard Moe. ‘On the performance of the Python programming language for serial and parallel scientific computations’. In: *Scientific Programming* 13.1 (2005), pp. 31–56. ISSN: 1058-9244. DOI: 10.1155/2005/619804. URL: [http://dl.acm.org/citation.cfm?id=1239662.1239665%5Cnhttp://heim.ifi.uio.no/\\$\sim xingca/DR/Cai_Ref10.pdf](http://dl.acm.org/citation.cfm?id=1239662.1239665%5Cnhttp://heim.ifi.uio.no/$\sim xingca/DR/Cai_Ref10.pdf).
- [30] Travis E. Oliphant. ‘Python for Scientific Computing’. In: *Marine Chemistry* (2006), pp. 10–20. ISSN: 1521-9615. DOI: 10.1109/MCSE.2007.58.
- [31] Paul Anderson. ‘unknown’. In: *New Scientist* (1969).
- [32] JetBrains. *PyCharm: Python IDE for Professional Developers by JetBrains*. URL: <https://www.jetbrains.com/pycharm/> (visited on 04/12/2017).
- [33] Ev3dev.org. *ev3dev Home*. URL: <http://www.ev3dev.org/> (visited on 04/12/2017).
- [34] Ev3dev and Ralph Hempel. *ev3dev-lang-python*. URL: <https://github.com/ev3dev/ev3dev-lang-python> (visited on 04/12/2017).
- [35] Lego. *EV3 Programming Software*. 2017. URL: <https://www.lego.com/en-gb/mindstorms/downloadshttps://www.lego.com/en-gb/mindstorms/downloads/download-software>.
- [36] Alan Ohnsman. *A new Henry Ford: Elon Musk and his Model S*. 2013. URL: <https://www.independent.co.uk/news/business/analysis-and-features/a-new-henry-ford-elon-musk-and-his-model-s-8715284.html>.
- [37] BrickLink. *Stud.io*. 2016. URL: <https://studio.bricklink.com/v2/build/studio.page>.

- [38] Lego. *EV3 Large Servo Motor*. URL: <https://education.lego.com/en-us/products/ev3-large-servo-motor/45502> (visited on 29/03/2018).
- [39] Rango Apps. *Camera Color Picker*. 2015. URL: <https://play.google.com/store/apps/details?id=com.rangoapps.cameralcolorpicker>.
- [40] Charles Antony Richard Hoare. ‘The Emperor’s Old Clothes’. In: *Communications of the ACM* 24.2 (1981).
- [41] Herbert Kociemba. *Cube Explorer*. URL: <http://kociemba.org/cube.htm>.
- [42] Muodov. *kociemba*. 2018. URL: <https://github.com/muodov/kociemba>.
- [43] Winston Churchill. *The Story of the Malakand Field Force*. Dover Publications, 1898.
- [44] Worgarside. *tacho-motor: run-to-rel-pos command does not work as expected when called multiple times in a row*. 2018. URL: <https://github.com/ev3dev/ev3dev/issues/1067> (visited on 23/04/2018).
- [45] Portescap. *Portescap Motor*. URL: www.portescap.com/sites/default/files/35glt2r82_specifications.pdf (visited on 24/04/2018).
- [46] David Abrahams and Stefan Seefeld. *Boost.Python - 1.67.0*. 2015. URL: https://www.boost.org/doc/libs/1_67_0/libs/python/doc/html/index.html (visited on 24/04/2018).
- [47] Samsung. ‘V-NAND Technology and THE SAMSUNG SSD 850 EVO’. In: (2016). URL: http://downloadcenter.samsung.com/content/UM/201711/20171115104118871/Samsung_SSD_850_EVO_Data_Sheet_Rev_3_1.pdf.
- [48] TechTalk. *Memory Trends — PC Pitstop TechTalk*. 2018. URL: <https://techtalk.pcpitstop.com/research-charts-memory/> (visited on 25/04/2018).
- [49] Steam. *Steam Hardware and Software Survey*. 2018. URL: <https://store.steampowered.com/hwsurvey> (visited on 25/04/2018).
- [50] Lewis Carroll. *Alice’s Adventures in Wonderland*. Macmillan, 1865.

Appendices

A Tables

Table A.1: Developments in God's Number

Date	Lower Bound	Upper Bound
Jul, 1981	18	52
Dec, 1990	18	42
May, 1992	18	39
May, 1992	18	37
Jan, 1995	18	29
Jan, 1995	20	29
Dec, 2005	20	28
Apr, 2006	20	27
May, 2007	20	26
Mar, 2008	20	25
Apr, 2008	20	23
Aug, 2008	20	22
Jul, 2010	20	20

Table A.2: The best and worst case times for solving each depth

Depth	Best Case			Worst Case		
	Scramble	Time /s	Pos Num	Scramble	Time /s	Pos Num
1	:U' :	0.007	0	:B ² :	0.038	17
2	:U' U:	0.048	18	:R ² B ² :	0.467	261
3	:L' D' U' :	0.522	262	:B ² R ² B ² :	6.545	3501
4	:U' L' D' U' :	6.530	3502	:R ² B ² R ² B ² :	87.324	46,740
5	:D' U' L' D' U' :	86.904	46,741	:B R ² B ² R ² B ² :	1149.732	621,648
6	:L' D' U' L' D' U' :	1165.350	621,649	:R ² B R ² B ² R ² B ² :	15,053.421	8,240,086

Table A.3: The predicted times and position counts up to depth-20

Depth	Best Case		Worst Case	
	Time /s	Pos Num	Time /s	Pos Num
7	1.57×10^4	8.24×10^6	2.03×10^5	1.11×10^8
8	2.13×10^5	1.11×10^8	2.75×10^6	1.50×10^9
9	2.87×10^6	1.50×10^9	3.71×10^7	2.03×10^{10}
10	3.88×10^7	2.03×10^{10}	5.01×10^8	2.74×10^{11}
11	5.23×10^8	2.74×10^{11}	6.76×10^9	3.70×10^{12}
12	7.07×10^9	3.70×10^{12}	9.13×10^{10}	5.00×10^{13}
13	9.55×10^{10}	5.00×10^{13}	1.23×10^{12}	6.75×10^{14}
14	1.29×10^{12}	6.75×10^{14}	1.67×10^{13}	9.12×10^{15}
15	1.74×10^{13}	9.12×10^{15}	2.25×10^{14}	1.23×10^{17}
16	2.35×10^{14}	1.23×10^{17}	3.04×10^{15}	1.66×10^{18}
17	3.18×10^{15}	1.66×10^{18}	4.10×10^{16}	2.25×10^{19}
18	4.29×10^{16}	2.25×10^{19}	5.54×10^{17}	3.03×10^{20}
19	5.79×10^{17}	3.03×10^{20}	7.48×10^{18}	4.09×10^{21}
20	7.82×10^{18}	4.09×10^{21}	1.01×10^{20}	5.53×10^{22}

Table A.4: Data logged by Windows Performance Monitor for ten optimisations

Time /s	Memory Used /MB									
	One	Two	Three	Four	Five	Six	Seven	Eight	Nine	Ten
0	0	0	0	0	0	0	0	0	0	0
10	56	57	62	61	55	60	71	62	58	62
20	124	113	71	126	61	132	83	67	115	132
30	187	160	106	167	110	167	86	62	163	155
40	262	208	160	217	143	222	125	36	203	193
50	321	220	159	285	185	261	140	117	256	240
60	378	300	243	327	237	322	205	151	314	299
70	416	343	271	407	282	343	240	115	309	340
80	462	388	321	414	290	358	283	179	346	340
90	455	446	383	400	239	395	319	198	293	290
100	543	453	396	67	335	336	382	233	420	420
110	574	505	446	451	363	438	416	265	456	448
120	631	565	502	480	399	458	392	302	494	483
130	716	620	584	518	447	491	331	326	544	520
140	774	586	658	544	497	538	263	360	576	565
150	857	526	473	597	520	570	206	375	626	590
160	907	609	544	627	554	596	148	394	656	651
170	986	648	581	661	591	625	452	377	687	687
180	1062	712	640	698	630	680	484	321	759	742
190	1117	789	736	782	673	713	519	256	793	798
200	1171	846	770	790	719	760	552	192	848	822
210	1246	902	858	824	748	780	623	130	884	879
220	1303	959	913	852	775	837	668	384	931	912
230	1392	1011	1011	912	772	872	695	401	843	949

Continued on next page

Table A.4 Continued from previous page

Time	One	Two	Three	Four	Five	Six	Seven	Eight	Nine	Ten
240	1447	1074	1051	898	800	908	728	420	882	874
250	1537	1133	1143	930	837	897	770	455	932	934
260	1595	1232	1194	963	892	947	822	481	973	975
270	1676	1286	1278	1022	870	988	864	500	800	1048
280	1418	1319	1333	1109	767	1028	898	533	810	1055
290	1456	1389	1352	881	775	1068	937	556	821	849
300	1455	1403	1365	897	290	903	993	579	900	858
310	1492	1363	1280	868	880	930	955	605	919	556
320	1672	1310	1283	931	896	895	1000	628	934	955
330	1729	1364	1347	953	909	939	1047	661	956	970
340	1790	1425	1438	1000	925	952	1092	681	976	985
350	1874	1483	1493	1014	935	967	1127	717	1005	999
360	1948	1575	1554	1087	949	996	988	728	1021	1024
370	2028	1636	1646	1087	965	1015	935	766	1039	1043
380	2069	1683	1707	1099	981	1033	869	794	1041	1059
390	2154	1779	1772	1122	1011	1050	813	813	1083	1081
400	2242	1837	1238	1131	1032	1071	741	846	1108	1081
410	2343	1283	1304	1164	1046	1141	667	879	1133	1115
420	2395	1385	1372	1184	1060	1123	604	907	1150	1136
430	2465	1475	1431	1203	1086	1140	539	931	1171	1160
440	2556	1524	1493	1224	1100	1170	466	898	1197	1175
450	2618	1599	1590	1245	1141	1189	397	918	1217	1210
460	2706	1659	1644	1265	1173	1205	327	954	1250	1222
470	2738	1721	1706	1280	1204	1225	253	981	1280	1237
480	2802	1827	1736	1298	1212	1244	971	1011	1293	1257
490	2999	1856	1543	1358	1234	1260	988	1032	1312	1297
500	2984	1576	1644	1362	1264	1279	1004	1058	1345	1311
510	3046	1709	1697	1387	1284	1315	1027	1046	1362	1332
520	3108	1756	1796	1410	1307	1336	1051	946	1385	1358
530	3166	1818	1846	1432	1332	1358	1075	898	1408	1384
540	3248	1881	1949	1448	1351	1374	1079	808	1426	1402
550	3312	1965	2004	1470	1371	1402	1099	744	1446	1420
560	3385	2026	2115	1488	1392	1431	1124	683	1212	1451
570	3474	2101	2152	1518	1290	1451	1142	612	1232	1366
580	3521	2287	2212	1542	1275	1469	1156	543	1264	1237
590	3559	2234	2275	1435	1306	1483	1182	475	1288	1268
600	3622	2312	2337	1482	1327	1382	1202	407	1312	1286
610	3715	2407	2396	1521	1371	1399	1232	337	1332	1311
620	3746	2445	2459	1527	1387	1422	1248	267	1357	1336
630	3807	2509	2556	1545	1411	1463	1290	154	1381	1375
640	3865	2600	2614	1557	1440	1487	1318	820	1407	1395
650	3958	2658	2674	1575	1375	1509	1339	828	1220	1422
660	4023	2719	2992	1603	1000	1533	1352	843	977	933
670	4107	2844	2862	1122	1147	1563	1400	855	974	990
680	2931	2844	2854	1158	1205	1583	1419	869	938	974
690	2939	3052	2852	1135	310	1093	1436	876	976	171
700	2933	3039	2851	774	1095	1153	1460	885	975	969
710	2934	2959	2677	1018	1099	1131	1507	910	972	974
720	3025	2948	2644	1019	1108	214	1532	923	984	981
730	2930	2774	2465	1023	1105	1010	1533	939	987	982
740	2908	2760	2525	1024	1107	1011	1414	949	997	983
750	2967	2587	2592	1027	1111	1013	1444	958	999	990
760	3032	2643	2657	1038	1094	1016	1483	972	1002	992
770	3131	2702	2758	1040	1096	1017	1509	952	1011	995

Continued on next page

Table A.4 Continued from previous page

Time	One	Two	Three	Four	Five	Six	Seven	Eight	Nine	Ten
780	3197	2758	2415	1042	1099	1030	1539	1000	1013	997
790	3271	2857	2478	1045	1104	1032	1557	1022	1014	1000
800	3330	2785	2543	1091	941	1036	1579	1029	1016	1003
810	3430	2595	2640	1060	1115	1036	1607	1040	1019	1013
820	3517	2663	2706	1064	1119	1039	1634	1063	1023	1015
830	3597	2774	2771	1066	1142	1052	1429	1071	1026	1006
840	3713	2828	2439	1068	1144	1044	1193	1083	860	1019
850	3732	2885	2537	1054	1145	1046	1281	1097	867	1029
860	3777	2555	2576	942	1004	1051	1191	1119	874	857
870	3840	2656	2637	970	1006	1055	1080	1131	877	859
880	3943	2724	2702	950	1004	1058	998	1141	881	870
890	4006	2785	2744	948	1008	909	919	1166	258	874
900	4074	2853	2464	539	1013	912	843	1175	913	597
910	4173	2648	2529	64	405	916	760	1182	639	244
920	4232	2578	2595	751	1012	922	683	1207	154	898
930	4297	2646	2701	486	1005	937	604	1218		774
940	4364	2748	2767	524	461	323	519	1236		293
950	4428	2812	2379	579	486	204	428	1262		58
960	1885	2877	2347	588	318	978	1103	1271		
970	2132	2532	1921	514	592	563	1103	1285		
980	2160	2461	1806	277	506	568	1107	1304		
990	2160	2049	1662	612	573	379	1109	1315		
1000	2041	1915	4	673	565	482	1111	1326		
1010	466	1770		503	530	503	1111	1352		
1020	274	111		339	550	251	1113	1375		
1030				711	665		1114	1385		
1040				519	539		1117	1407		
1050					522		1120	1278		
1060						970		1285		
1070							1130	1303		
1080							1130	1319		
1090							1143	1332		
1100							1143	1360		
1110							1145	1372		
1120							1014	1397		
1130							1016	1406		
1140							1019	1421		
1150							1020	1437		
1160							1025	1461		
1170							465	1490		
1180							345	1343		
1190							1037	967		
1200							346	967		
1210							240	903		
1220							384	832		
1230							346	762		
1240							461	677		
1250							507	603		
1260							267	526		
1270							584	448		
1280							620	366		
1290							432	288		
1300							597	202		
1310							596	13		

Continued on next page

Table A.4 Continued from previous page

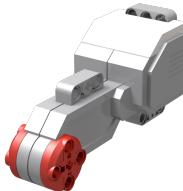
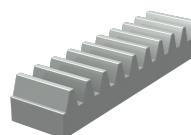
Time	One	Two	Three	Four	Five	Six	Seven	Eight	Nine	Ten
1320							638	708		
1330							548	706		
1340							74	729		
1350							70	728		
1360							66	724		
1370							399	724		
1380							395	724		
1390							251	725		
1400							215	728		
1410							213	729		
1420							212	729		
1430							207	732		
1440							216	730		
1450							210	731		
1460							209	735		
1470							210	614		
1480								745		
1490								746		
1500								747		
1510								749		
1520								749		
1530								752		
1540								763		
1550								692		
1560								603		

Concluded

Table A.5: Data obtained from testing the cradle's motor's accuracy

Rotation Number	Rotation Angle /°		
	Actual	Expected	Difference
0	189	200	11
1	384	400	16
2	579	600	21
3	778	800	22
4	976	1000	24
5	1172	1200	28
6	1369	1400	31
7	1563	1600	37
8	1759	1800	41
9	1954	2000	46
10	2152	2200	48
11	2349	2400	51
12	2546	2600	54
13	2744	2800	56
14	2945	3000	55
15	3148	3200	52

Table A.6: LEGO pieces referenced in this document, in the order they are mentioned

Reference Number	Description	Image
45502	Large DC motor used to rotate the cradle and the X-move arm	
45503	Medium DC motor used to move the colour sensor assembly	
45506	The colour sensor used to scan the Cube	
45507	The touch sensor used in both robot design iterations used to confirm commands and provide limited user input	
3743	The rack used in conjunction with worm gears to move the colour sensor assembly laterally	
4716	The worm gear used in both the movement of the colour sensor assembly and in the MkII cradle gear train	

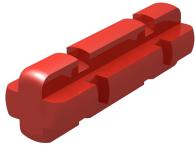
Continued on next page

Table A.6 Continued from previous page

Reference Number	Description	Image
40490	A liftarm of nine studs long used in the MkI to strengthen the X-move arm's guards	
55615	A right-angled liftarm connector used to attach the guards to the X-move arm in the MkI design	
3708	A twelve stud long axle, two of which are used to hold the colour sensor assembly and allow lateral sliding movement	
60c01	The specialised clutch gear used in the MkI design to limit damage to the medium motor and the robot's framework	
3647	A very small 8-tooth gear used as part of the colour sensor's gear train	
32009	Right-angled liftarms commonly used in both robot designs	

Continued on next page

Table A.6 Continued from previous page

Reference Number	Description	Image
32062	A two stud long axle used to hold liftarms together in the MkI design as a substitute for massing pieces	
32498	The 32-tooth gear used on each motor as an ‘initialiser’ to aid with setting the correct starting position of each motor at runtime	
32054	The type of pin used in connecting the modules of the MkII together and holding the EV3 control brick on in both designs. The head of the pin makes it easily removable	
3649	The 40-tooth gear used in conjunction with the worm gear to rotate the cradle in the MkII design	
32270	The type of 12-tooth gear used in the MkII cradle gear train to increase the rotational velocity to combat the gearing down of the worm gear	
32526	A right-angled liftarm used to support the Cube mid X-move	

Concluded

B Algorithms

Algorithm 1 Scanning the Up-Face of a Cube

```
1: function SCAN_UP_FACE
2:   facelet_list  $\leftarrow$  []
3:   for  $i \leftarrow 0$  to 4 do
4:     MOVE_COLOR_SENSOR(edge_cubie)            $\triangleright$  Initialise as empty list
5:     facelet_list  $\leftarrow$  color_value           $\triangleright$  4 Corner-Edge pairs
6:     ROTATE_CRADLE(45)
7:
8:     MOVE_COLOR_SENSOR(corner_cubie)
9:     facelet_list  $\leftarrow$  color_value
10:    ROTATE_CRADLE(45)
11:   end for
12:   MOVE_COLOR_SENSOR(centre_cubie)
13:   facelet_list  $\leftarrow$  color_value
14:   return facelet_list
15: end function
```

Algorithm 2 Scanning an entire Cube

```
1: function SCAN_CUBE
2:   faces  $\leftarrow$  [[],[],[],[],[],[]]            $\triangleright$  Initialise as 6 empty lists
3:   for  $i \leftarrow 0$  to LENGTH(faces) do
4:     faces[i]  $\leftarrow$  SCAN_UP_FACE
5:     if  $i == 3$  then
6:       ROTATE_CRADLE(90)                       $\triangleright$  Allows L-face and R-face to be scanned after X-move
7:     end if
8:     if  $i < 5$  then
9:       X_MOVE_CUBE                            $\triangleright$  X-move the Cube to get a new Color on the U-face
10:    end if
11:    if  $i == 4$  then
12:      X_MOVE_CUBE                           $\triangleright$  Extra X-move to get to D-face
13:    end if
14:   end for
15:   return faces
16: end function
```

C Figures

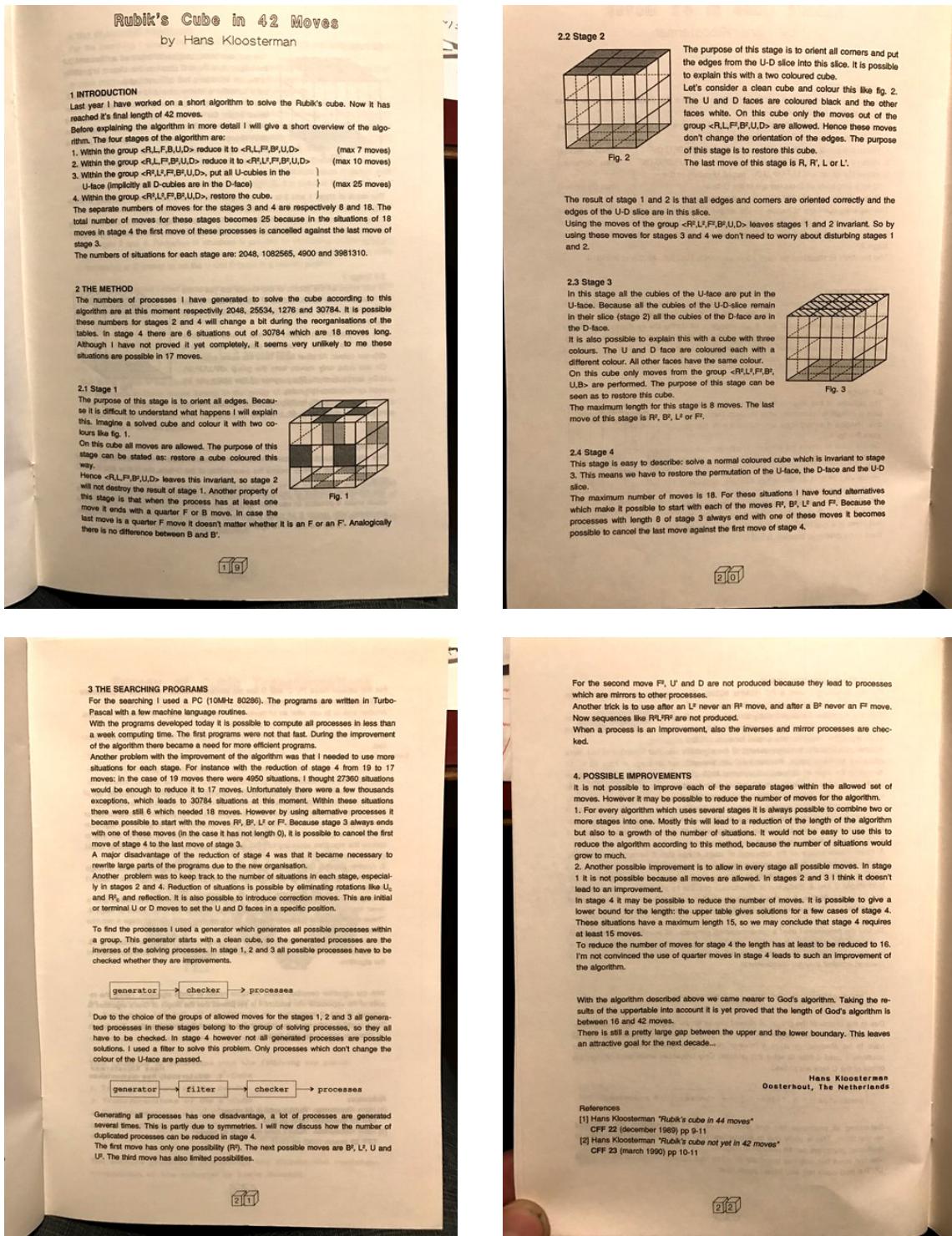


Figure C.1: Hans Kloosterman's article in '*Cubism for Fun*' [28], provided by Rik van Grol

D Quick Referencing

Original Objective Summary

1. Build a robot which can manipulate a Cube accurately
2. Implement a system which successfully generates a solve sequence for any given position.
3. When the robot is provided with a move sequence...
 - a) Convert it to be robot-compatible
 - b) Correctly follow the sequence to achieve the intended output
4. Ensure the runtime of the system is an acceptable length
5. Implement a program to use a range of algorithms to generate a solve sequence
6. Compare the performance of different algorithms, especially the difference between human and robot compatible move sequences