

TOYOTA MR2 2000-05

SECTION INDEX

| | |
|----------------------------------|------|
| A/C HEATER/VENTILATION..... | 1861 |
| A/C REFRIGERANT CAPACITIES..... | 1861 |
| ABS/BRAKES..... | 1863 |
| AIR BAG SYSTEM..... | 1862 |
| AIR CLEANER..... | 1869 |
| CENTER CONSOLE..... | 1865 |
| CLEAR COAT IDENTIFICATION..... | 1859 |
| CONVERTIBLE TOP..... | 1867 |
| COOLING..... | 1861 |
| COWL & DASH..... | 1865 |
| ELECTRICAL..... | 1870 |
| EMISSION SYSTEM..... | 1870 |
| ENGINE..... | 1869 |
| ENGINE LID..... | 1868 |
| ENGINE/TRANS MOUNTS..... | 1869 |
| EXHAUST..... | 1869 |
| FRONT BUMPER..... | 1860 |
| FRONT DOOR..... | 1866 |
| FRONT FENDER..... | 1861 |
| FRONT INNER STRUCTURE..... | 1862 |
| FRONT LAMPS..... | 1860 |
| FRONT SEAT..... | 1866 |
| FRONT STEERING LINKAGE/GEAR..... | 1863 |
| FRONT SUSPENSION..... | 1863 |
| FUEL TANK..... | 1864 |
| HARDTOP..... | 1867 |
| HOOD..... | 1861 |
| INFORMATION LABELS..... | 1859 |
| INSTRUMENT PANEL..... | 1865 |
| PAINT CODE LOCATION..... | 1859 |
| QUARTER PANEL..... | 1868 |
| REAR BODY..... | 1870 |
| REAR BUMPER..... | 1871 |
| REAR DRIVE AXLE..... | 1869 |
| REAR LAMPS..... | 1871 |
| REAR SUSPENSION..... | 1868 |
| ROCKER/PILLARS/FLOOR..... | 1865 |
| SEAT BELTS..... | 1866 |
| SPECIAL CAUTIONS..... | 1859 |
| STEERING PUMP..... | 1864 |
| STEERING WHEEL/COLUMN..... | 1864 |
| UNDERHOOD DIMENSIONS..... | 1862 |
| WHEEL..... | 1863 |
| WINDSHIELD..... | 1864 |

SPECIAL CAUTIONS

AIR BAGS

Refer to Procedure Explanation 29 for Supplemental Restraint/Air Bag Special Cautions.

ELECTRICAL COMPONENTS

Manufacturer advises that battery leads should not be disconnected while the engine is running. Negative (-) terminal should be disconnected and isolated prior to any electrical repair or charging of battery.

SUSPENSION

Manufacturer advises that some new fasteners must be used whenever old fasteners are loosened or removed.

WELDING

Before initiating any repair involving the use of an electric welder, the ignition must be in the off position and the negative (-) battery terminal disconnected.

PAINT CODE LOCATION

Paint code located on inside of driver's door.

CLEAR COAT IDENTIFICATION

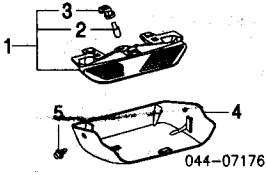
All colors are clear coat. Code 051 is three stage.

INFORMATION LABELS

Illustration Located in Next Column

| | | |
|--------------------------------|-------------|------|
| 1. Label, Power Steering Fluid | 44391-17020 | 4.46 |
|--------------------------------|-------------|------|

HIGH MOUNT STOP LAMP



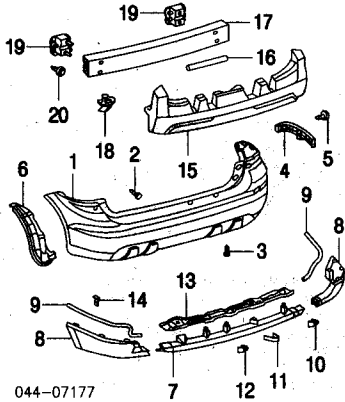
| | | | | |
|---|-----------------------------|--------------------|----|-------|
| 1 | Lamp Assy, Stop | 81570-01070 | .2 | 92.92 |
| 2 | Bulb | 90080-81065 | .2 | 2.43 |
| 3 | Socket, Bulb | 90075-60037 | | 7.74 |
| | (included w/Stop Lamp Assy) | | | |
| 4 | Cover, Lamp | 81977-01060 | .1 | 31.52 |
| 5 | Clip, Cover | R/L 90467-07071-22 | | .71 |

REAR BUMPER

Use Procedure Explanations 27 and 28 with the following text.

| | |
|--|-----|
| Refinish Rear Cover | 2.2 |
| Refinish Center Spoiler | .6 |
| Refinish Side Spoiler | .5 |
| R/L | R/L |
| R&L Rear Cover | 1.5 |
| O/H Bumper Assy (Includes R&L) | 2.6 |
| Add to R&R Rear Cover or O/H Bumper Assy | |
| w/Spoiler | .3 |
| w/Step Pad | .2 |

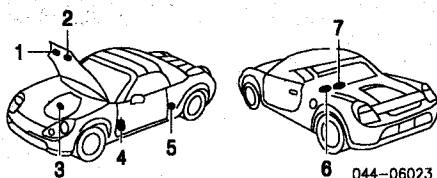
NOTE: All Parts in this section are included in overhaul unless noted otherwise.



| | | | | |
|--|--|--|-----|----------------------|
| 1 | Cover, Bumper (P) w/Spoller w/o Spoller | 52159-02914 52159-02913 | 2.2 | 196.96 196.96 |
| (P) Paint to Match | | | | |
| 2 | Bolt, Cover (2/Side) | R/L 90109-06354 | | .74 |
| 3 | Cap, Bumper (4/Side) | R/L 52161-02020 | | 1.86 |
| 4 | Support, Side | R 52155-02080 L 52156-02080 | | 31.47 31.47 |
| 5 | Bolt, Support (2/Side) | R/L 90159-60500 | | .63 |
| 6 | Seal, Side | R 52591-02060 L 52592-02050 | | 21.46 21.46 |
| 7 | Spoller, Center (P) XR, XRS Model | 76871-02901 | #.2 | 369.69 |
| 8 | Spoller, Side (P) XR, XRS Model | R 76895-02900 L 76896-02900 | #.2 | 104.29 104.29 |
| (P) Paint to Match #R&R Complete .3 | | | | |
| 9 | Protector, Side Spoiler Black | R 76881-02020-C0 L 76882-02020-C0 | | 5.57 5.57 |
| | Gray | R 76881-02020-B0 L 76882-02020-B0 | | 5.57 5.57 |
| | Ivory | R 76881-02020-E0 L 76882-02020-E0 | | 5.57 5.57 |
| 10 | Cover, Outer Ctr Spoiler XR, XRS Model | R 76893-02020 L 76894-02010 | | 2.06 2.00 |
| 11 | Protector, Center Spoiler XR, XRS Model | R/L 76872-02020-C0 R/L 76872-02020-B0 R/L 76872-02020-E0 | | 3.46 3.46 3.46 |
| 12 | Cover, Inner Ctr Spoiler XR, XRS Model | R/L 76893-02010 | | 2.00 |
| 13 | Retainer, Center Spoiler XR, XRS Model | 76865-02030 | | 25.26 |
| 14 | Retainer, Side Spoiler (5/Side) XR, XRS Model | R/L 76853-10010 | | .83 |
| 15 | Absorber, Impact | 52615-02070 | 10H | 79.14 |
| 16 | Reinf, Absorber | 52172-AA010 | | 31.24 |
| 17 | Reinf, Bumper | 52023-02090 | 10H | 158.96 |
| 18 | Bracket, Bumper Reinf | R/L 52175-01010 | | 14.69 |

TOYOTA MR2 2000-05

INFORMATION LABELS Cont'd



| | | |
|---------------------------|-------------------|------|
| 2 Label, A/C Information | 88723-17050 | 5.24 |
| 3 Label, Spare Tire | 00-02 42688-12010 | 1.74 |
| | 03-05 42688-20020 | 1.57 |
| 4 Label, Fuse Block | 82683-17030 | 3.49 |
| 5 Cover, Film | 74571-32010 | 1.69 |
| 6 Label, Air Bag Caution | 74599-06010 | 1.49 |
| 7 Label, Tire Pressure | 00-02 42661-17260 | 2.03 |
| | 03 42661-17310 | 1.97 |
| | 04-05 42661-17340 | 1.97 |
| Label, Vehicle Emissions | 00 11298-22100 | 1.71 |
| | 01 11298-22101 | 1.71 |
| | 02 11298-22102 | 1.71 |
| | 03 11298-22103 | 1.71 |
| | 04-05 11298-22105 | 1.71 |
| Label, Vacuum Hose | 00-01 17792-22040 | .89 |
| | 02-05 17792-22041 | .89 |
| Label, Spark Plug Caution | 11289-50010 | 2.03 |
| Label, A/C Caution | 88723-03010 | .95 |
| Label, Throttle Link | 31191-17010 | 3.43 |
| Label, Theft Warning | 74515-17010 | 1.29 |
| Label, Removeable Roof | 63299-17080 | 1.46 |

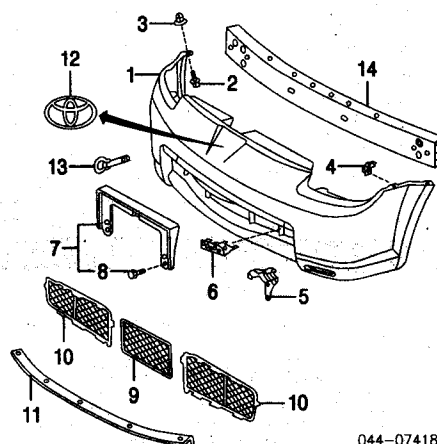
FRONT BUMPER

Use Procedure Explanations 1 and 28 with the following text.

2000-02

| | |
|---|-----|
| Refinish Front Cover | 2.2 |
| R&I Cover Assy | .8 |
| O/H Bumper Assy (Includes R&I) | 1.8 |
| Add to R&R or O/H Front Cover w/Fog Lamps | .3 |

NOTE: All Parts in this section are included in overhaul unless noted otherwise.

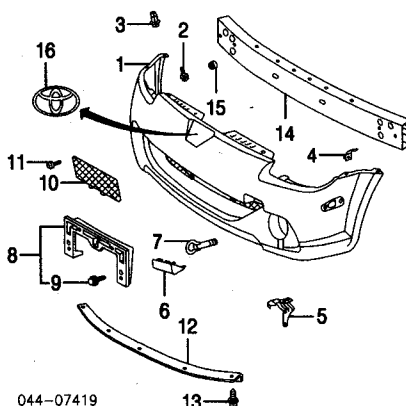


| | | | |
|-------------------------------------|-----------------|-------|--------|
| 1 Cover, Front (P) | 52119-17911 | 1.5 | 183.12 |
| (P) Paint to Match | | | |
| 2 Bolt, Cover | R/L 90159-60431 | .78 | |
| 3 Grommet, Bolt | R/L 90189-06210 | .63 | |
| 4 Support, Side | R/L 52115-17020 | 5.29 | |
| 5 Bracket, Side | R 52143-17020 | 12.09 | |
| | L 52144-17010 | 12.09 | |
| 6 Cover, Hole | L 52127-17010 | 5.06 | |
| 7 Bracket Assy, License | 52121-17070 | .2 | 27.01 |
| 8 Screw, License Bracket (a) (3) | 90080-15090 | 3.88 | |
| (a) Included w/License Bracket Assy | | | |
| 9 Grille, Center | 53111-17010 | .2 | 16.30 |
| 10 Grille, Side | R 53112-17020 | .2 | 36.93 |
| | L 53113-17010 | .2 | 36.93 |
| 11 Spoiler | 76851-17070 | .5 | 43.47 |
| 12 Emblem (Adhesive) | 75441-16280 | .2 | 20.86 |
| 13 Hook, Tow | 51083-17021 | .2 | 27.04 |
| 14 Reinforcement, Bumper | 52021-17050 | 10H | 128.10 |
| Plate Kit, License | | | |
| Dealer Installed | | | |
| Black | PTS03-000BK | .2 | 43.00 |
| Chrome | PTS03-0001C | .2 | 37.00 |
| Gold | PTS03-0001G | .2 | 46.00 |
| Bra Kit, Front | | | |
| Dealer Installed | PT218-17020 | .3 | 139.00 |
| #Not included in R&R or O/H | | | |

2003-05

| | |
|---|-----|
| Refinish Front Cover | 2.2 |
| Refinish Hole Cover | .2 |
| R&I Cover Assy | .8 |
| O/H Bumper Assy (Includes R&I) | 1.8 |
| Add to R&R or O/H Front Cover w/Fog Lamps | .3 |

NOTE: All Parts in this section are included in overhaul unless noted otherwise.



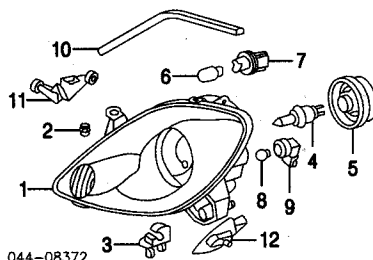
| | | | |
|-------------------------------------|------------------|-------|--------|
| 1 Cover, Front (P) | 52119-17924 | 1.5 | 180.57 |
| (P) Paint to Match | | | |
| 2 Bolt, Cover | R/L 90159-60431 | .78 | |
| 3 Grommet, Bolt | R/L 90189-06210 | .63 | |
| 4 Support, Side | R/L 52115-17020 | 5.29 | |
| 5 Bracket, Side | R 52143-17020 | 12.09 | |
| | L 52144-17010 | 12.09 | |
| 6 Cover, Hole | L 52040-17010-C0 | .2 | 19.81 |
| Blue | | | |
| Code 8M6 | L 52040-17010-J0 | .2 | 19.81 |
| Code 8R2 | L 52040-17010-J1 | .2 | 19.81 |
| Green (Code 6R4) | L 52040-17010-G0 | .2 | 19.81 |
| Red (Code 3P0) | L 52040-17010-D0 | .2 | 19.81 |
| Silver (Code 1E7) | L 52040-17010-B1 | .2 | 19.81 |
| White (Code 040) | L 52040-17010-A0 | .2 | 19.81 |
| Yellow (Code 576) | L 52040-17010-F0 | .2 | 19.81 |
| 7 Hook, Tow | L 51093-17021 | .2 | 27.04 |
| 8 Bracket Assy, License | 52121-17070 | .2 | 27.01 |
| 9 Screw, License Bracket (3) | 90080-15090 | 3.88 | |
| (3) Included w/License Bracket Assy | | | |
| 10 Grille, Bumper | 53111-17020 | 16.30 | |
| 11 Bolt, Grille (2) | 90159-50110 | .83 | |
| 12 Spoiler | 76851-17070 | .5 | 43.47 |
| 13 Bolt, Spoiler (2) | 90159-50110 | .83 | |
| 14 Reinforcement, Bumper | 52021-17050 | 10H | 128.10 |
| 15 Nut, Reinf (3/Side) | R/L 90179-08068 | .54 | |
| 16 Emblem (Adhesive) | 75441-16280 | .2 | 20.86 |
| Plate Kit, License | | | |
| Dealer Installed | | | |
| Black | PTS03-000BK | .2 | 43.00 |
| Chrome | PTS03-0001C | .2 | 37.00 |
| Gold | PTS03-0001G | .2 | 46.00 |
| Bra Kit, Front | | | |
| Dealer Installed | PT218-17030 | .3 | 149.00 |
| #Not included in R&R or O/H | | | |

FRONT LAMPS

COMBINATION LAMP 2000-02

| | |
|---|----------|
| Aim Lamps | .4 |
| R&I Combination Lamp Assy | R/L #1.3 |
| #Includes R&I Front Bumper Assy & R&R Compartment Cover, R&I Both Sides 1.5 | |

NOTE: R&R Does Not include aim lamps.



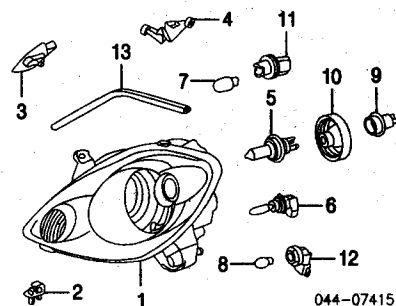
| | | | |
|---|-----------------|------|--------|
| 1 Lens & Housing, Lamp | R 81130-17170 | #1.3 | 177.71 |
| | L 81170-17170 | #1.3 | 177.71 |
| #Includes R&I Front Bumper Assy & R&R Compartment Cover, R&R Both Sides 1.5 | | | |
| 2 Bushing, Housing (2/Side) | R/L 90189-06210 | .63 | |

| | | | |
|----------------------------------|-----------------|----|-------|
| 3 Bracket, Mounting | R/L 53271-12060 | | 9.26 |
| 4 Bulb, Headlamp | R/L 90981-13055 | #2 | 38.58 |
| 5 Cover, Bulb | R/L 90075-65002 | | 7.77 |
| 6 Bulb, Turn Signal | R/L 90981-13043 | #2 | 4.20 |
| 7 Socket, Turn Signal | R/L 90075-99080 | | 7.66 |
| 8 Bulb, Clearance | R/L 00234-00192 | #2 | 1.00 |
| #R&R One Side Complete | | | |
| 9 Socket, Clearance | R/L 90075-60005 | | 7.77 |
| 10 Seal, Housing | R/L 53182-17030 | | 9.52 |
| Repair Kit, Housing | | | |
| 11 Upper | R 81193-17010 | #3 | 7.32 |
| | L 81194-17010 | #3 | 7.32 |
| 12 Lower | R 81195-17010 | #3 | 6.34 |
| | L 81196-17010 | #3 | 6.34 |
| #w/Combination Lamp Assy Removed | | | |

COMBINATION LAMP 2003-05

| | |
|---|----------|
| Aim Lamps | .4 |
| R&I Combination Lamp Assy | R/L #1.3 |
| #Includes R&I Front Bumper Assy & R&R Compartment Cover, R&I Both Sides 1.5 | |

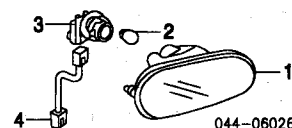
NOTE: R&R Does Not include aim lamps.



| | | | |
|---|-----------------|------|--------|
| 1 Lens & Housing | R 81130-17220 | #1.3 | 262.27 |
| | L 81170-17220 | #1.3 | 262.27 |
| #Includes R&I Front Bumper Assy & R&R Compartment Cover, R&R Both Sides 1.5 | | | |
| Bushing, Housing (2/Side) | R/L 90189-06210 | .63 | |
| 2 Bracket, Mounting | R/L 53271-12060 | | 9.26 |
| Repair Kit, Housing | | | |
| 3 Lower | R 81195-17010 | #3 | 6.34 |
| | L 81196-17010 | #3 | 6.34 |
| 4 Upper | R 81193-17010 | #3 | 7.32 |
| | L 81194-17010 | #3 | 7.32 |
| #w/Combination Lamp Assy Removed | | | |
| 5 Bulb, High Beam | R/L 90981-13063 | #2 | 39.18 |
| 6 Bulb, Low Beam | R/L 90080-81041 | #2 | 19.58 |
| 7 Bulb, Turn Signal | R/L 90981-13043 | #2 | 4.20 |
| 8 Bulb, Clearance | R/L 00234-00192 | #2 | 1.00 |
| #R&R One Side Complete | | | |
| 9 Socket, High Beam | R/L 90075-99140 | | 7.77 |
| 10 Cover, Bulb | R/L 90075-65002 | | 7.77 |
| 11 Socket, Turn Signal | R/L 90075-99080 | | 7.66 |
| 12 Socket, Clearance | R/L 90075-60021 | | 7.77 |
| 13 Seal, Housing | R/L 53182-17030 | | 9.52 |

SIDE MARKER LAMP

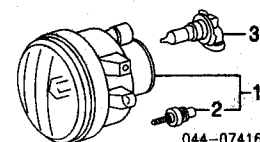
| | | |
|--|-----|----|
| R&I Side Marker Lamp | R/L | #2 |
| #Included in R&R or O/H Front Cover Assy | | |



| | | | |
|---|-----------------|----|-------|
| 1 Lens & Housing, Lamp | R 81731-14170 | #2 | 17.21 |
| | L 81741-14160 | #2 | 17.21 |
| 2 Bulb, Side Marker | R/L 00234-00194 | #2 | .54 |
| #R&R One Side Complete, Included in R&R or O/H Front Cover Assy | | | |
| 3 Socket, Bulb | R/L 90075-99012 | | 10.69 |
| 4 Wire, Socket | R/L 81735-17070 | | 12.23 |

FOG LAMP

| | | |
|-------------------------------------|-----|----|
| R&I Fog Lamp Assy | R/L | #3 |
| #Included in R&R or O/H Front Cover | | |



| | | | |
|-------------------------------------|-----------------|----|--------|
| 1 Lamp Assy, Fog | R 81211-52070 | #3 | 110.65 |
| | L 81221-52070 | #3 | 110.65 |
| #Included in R&R or O/H Front Cover | | | |
| 2 Bearing | R/L 90075-10811 | | 2.77 |

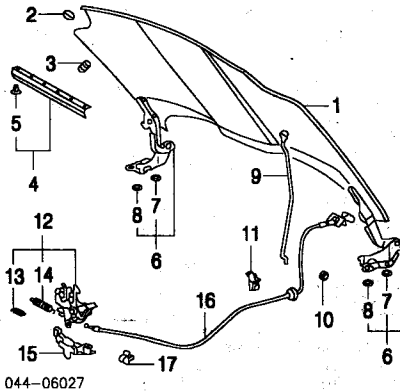
- 3 Bulb, Fog Lamp *#Included w/Fog Lamp Assy* R/L 90981-13047 #2 19.61
#Included in R&R Fog Lamp Assy

HOOD

Use Procedure Explanations 4 and 28 with the following text.

| | |
|-----------------------|--------|
| Refinish Hood Outside | 2.2 |
| Add for Underside | 1.3 |
| Refinish Hinge | R/L .5 |
| R&I Hood Assy | .4 |
| R&I Washer Nozzle | R/L #2 |

#Included in R&R Hood

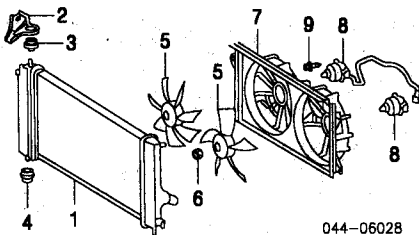


- 1 Panel, Hood 00-02 53301-17070 1.0 283.46
 2 Plug, Hood 03-05 53301-17070 1.0 283.46
 3 Bumper, Hood (2/Side) R/L 90950-01444 .1 1.46
 4 Seal Assy, Hood R/L 90541-15018 .1 4.83
 5 Clip, Seal (6) 90467-A0009 .1 14.58
#Included w/Hood Seal Assy
 6 Hinge Assy, Hood R 53410-17050 #2 24.86
 L 53420-17050 #2 24.86
#w/Hood Removed
 7 Pad, Hinge (a) 22mm OD R/L 53497-42010 1.29
 8 .5mm Thickness R/L 53497-12070 1.06
(a) Included w/Hood Hinge Assy
 9 Rod, Hood Support 53440-17030 .2 10.37
 10 Grommet, Hood Rod 90480-15024 2.06
 11 Clip, Rod Hold-Down 53455-20040 1.40
 12 Latch Assy, Hood 53510-17100 .3 42.47
 13 Spring, Large Latch (b) 90506-18080 2.97
 14 Spring, Small Latch (b) 90506-09050 1.60
(b) Included w/Hood Latch Assy
 15 Cover, Latch 53525-32040 11.89
 16 Cable, Hood Release 53601-17020 21.29
 17 Retainer, Cable 90959-01369 1.84
 Nozzle, Washer-See Windshield Section

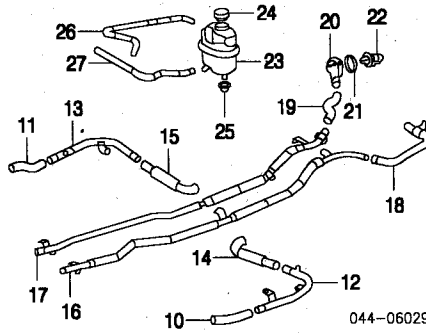
COOLING

Use Procedure Explanations 5 and 28 with the following text.

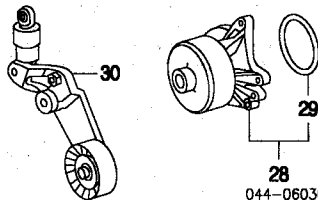
- R&I Radiator 2.0



- 1 Radiator 16400-22110 2.0 433.62
 2 Support, Radiator R 16533-22020 26.15
 L 16534-22010 14.95
 3 Cushion, Upper R/L 16523-74010 6.52
 4 Cushion, Lower R/L 90916-04004 9.40
 5 Fan, Cooling R 16361-22060 #8 50.99
 L 16361-22050 #8 46.59
 6 Nut, Fan R/L 90099-05164 8.71
 7 Shroud, Fan 16711-22060 #8 73.45
 8 Motor, Fan R 16363-22060 #8 156.90
 L 16363-22050 #8 168.13
#R&R Complete, Deduct .5 w/Radiator Removed
 9 Bolt, Fan Motor (3/Side) R/L 90099-04117 .34



- 10 Hose, Radiator Inlet 16571-22040 #1.2 12.15
 11 Hose, Radiator Outlet 16572-22040 #1.2 12.15
 12 Pipe, Inlet Elbow 16579-22010 #1.2 55.39
 13 Pipe, Outlet Elbow 16559-22010 #1.2 62.46
 14 Hose, Inlet Elbow 16573-22010 #1.2 13.83
 15 Hose, Outlet Elbow 16574-22010 #1.2 13.83
#For Each Additional Inlet Hose/Pipe Add .5, For Each Additional Outlet Hose/Pipe Add .5
 16 Pipe, Radiator Inlet 16577-22010 145.41
 17 Pipe, Radiator Outlet 16578-22020 145.73
 18 Hose, Engine Outlet 16576-22010 1.2 14.82
 19 Hose, Engine Inlet 16575-22010 1.3 13.06
 20 Housing, Thermostat 2000
 To 4-00 16321-22050 #2.4 35.67
 From 4-00 16321-22070 #2.4 14.26
 2001-05 16321-22070 #2.4 14.26
 21 Gasket, Thermostat 16325-62010 #2.4 5.00
 22 Thermostat 2000
 To 7-00 90916-03125 #2.4 16.86
 From 7-00 90916-03125 #2.4 16.86
 2001-05 90916-03125 #2.4 16.86
#R&R Complete
 23 Tank, Reservoir 16480-22050 .5 180.39
 24 Cap, Tank 16401-53010 18.77
 25 Grommet, Tank 90480-18010 2.54
 26 Hose, Upper Tank 16261-22070 #9 15.47
 27 Hose, Lower Tank 16264-22080 #9 12.12
#R&R Complete



- 28 Pump Assy, Water 16100-29095 m 2.0 63.37
 29 Gasket, Pump 90301-69006 m 3.83
#Included w/Water Pump Assy
 30 Tensioner, Belt 16620-22012 m .8 166.82

A/C REFRIGERANT CAPACITIES

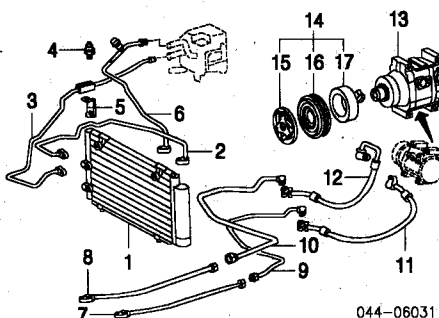
A/C R-134a Refrigerant Capacity
 16.64-18.72 Ozs (1.04-1.17 Lbs), 472-531 g

A/C /HEATER/VENTILATION

Use Procedure Explanation 6 with the following text.

- R&I Condenser m #1.8
#w/Radiator Removed Deduct .8
 Evacuate & Recharge System m 1.4
 Recover Refrigerant m .3

NOTE: R&R Does Not include recover, evacuate and recharge system.



- 1 Condenser 00-02 88460-17130 m #1.8 461.03

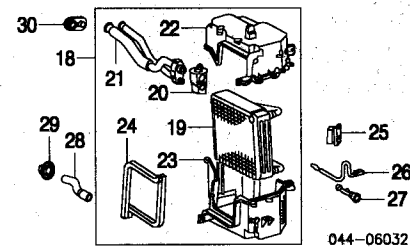
- 03-05 88460-17140 m #1.8 479.76
#w/Radiator Removed Deduct .8
 2 Pipe, Condenser Inlet 88715-17311 m 95.68
 3 Pipe, Condenser Outlet 88716-17241 m 58.25
 4 Switch, Pressure 88645-08010 m .5 74.32
 5 Support, Pipe 88688-17400 m 4.18
 6 Pipe, Evaporator Outlet 88717-17230 m 75.80
 7 Pipe, Discharge Connecting 88715-17290 m 68.98
 8 Pipe, Suction Connecting 88717-17240 m 88.87
 9 Pipe, Compressor Discharge 88715-17300 m 78.66
 10 Pipe, Compressor Suction 88717-17250 m 107.68
 11 Hose, Compressor Discharge 00-02 88703-17050 m #1.3 84.06
 03-05 88703-17060 m #1.3 80.64
 12 Hose, Compressor Suction 00-02 88704-17050 m #1.3 88.32
 03-05 88704-17060 m #1.3 82.27

#R&R Complete 1.8

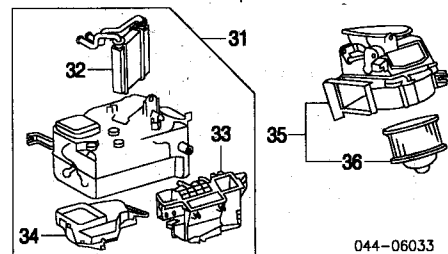
- 13 Compressor 00-02 88320-17110-84 m 1.9 R678.94
 03-05 88320-17120-84 m 1.9 R693.94
 14 Clutch Assy, Compressor 2000-02 88410-52090 m #3 356.88
 2003-05 88410-17090 m #3 388.32

#w/Compressor Removed

- 15 Hub, Clutch 2000-02 88403-16020 m 49.04
 2003-05 Serviced w/Compressor Clutch Assy
 16 Pulley, Clutch 2000-02 88412-52020 m 185.37
 2003-05 Serviced w/Compressor Clutch Assy
 17 Magnet, Clutch 2000-02 88411-16070 m 136.62
 2003-05 Serviced w/Compressor Clutch Assy
#Included w/Compressor Clutch Assy



- 18 Evaporator Assy 88510-17300 m 1.9 767.58
 19 Evaporator (a) 88501-17080 m #2.3 247.54
 20 Valve, Expansion (a) 88515-16060 m #2.3 74.06
 21 Pipe, Expansion Valve (a) 88710-17150 m #2.3 67.72
#R&R Complete
 22 Housing, Upper (a) 88521-17030 m 104.45
 23 Housing, Lower (a) 88521-17040 m 104.45
 24 Gasket, Evaporator (a) 88578-22210 m 4.95
(a) Included w/Evaporator Assy
 25 Resistor, Blower 2000
 To 6-00 87138-16140 m .5 23.60
 From 6-00 87138-17050 m .5 73.39
 2001-05 87138-17050 m .5 73.39
 26 Thermistor 88625-17130 m 10.55
 27 Cover 88891-20240 .32
 28 Hose, Drain 88539-17060 4.95
 29 Seal, Drain Hose 88467-52030 2.05
 30 Seal, Pipe 88897-17010 5.13



- 31 Heater Assy 87150-17290 m #5.6 574.11
 32 Core, Heater (b) 87107-17100 m #5.9 309.15
#Includes R&I Instrument Panel
 33 Duct, Air (b) 87220-17020 m 54.04
 34 Cover, Heater (b) 87114-17020 m 22.75
(b) Included w/Heater Assy
 35 Blower Assy 87130-17100 m 492.57
 36 Fan & Motor (c) 87103-17040 m 132.15
(c) Included w/Blower Assy

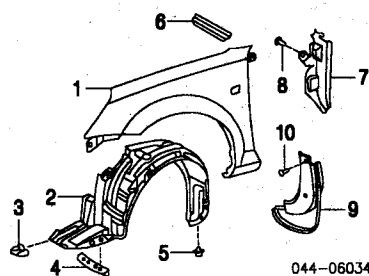
FRONT FENDER

Use Procedure Explanations 7 and 28 with the following text.

- Refinish Front Fender R/L 2.0
 Add to Edge Fender R/L .5
 Refinish Mudguard R/L .6
 R&I Fender Assy R/L #1.9
#Includes R&I Front Bumper Assy & R&R/R Combination Lamp, R&I Both Sides 2.7
 R&I Mudguard R/L .3

TOYOTA MR2 2000-05

FRONT FENDER Cont'd

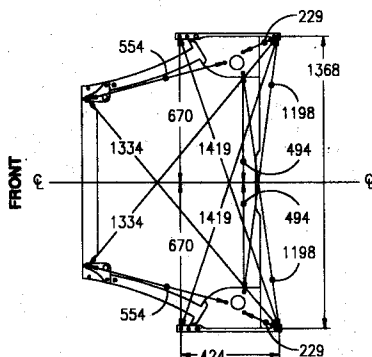


044-06034

| | | | |
|---|---------------------|-------|--------|
| 1 Fender | 00-02 R 53801-17120 | #2.5 | 160.78 |
| | L 53802-17100 | #2.5 | 160.78 |
| | 03-05 R 53801-17120 | #2.5 | 160.78 |
| | L 53802-17100 | #2.5 | 160.78 |
| <i>#Includes R&I Front Bumper Assy & R&I/R&R Combination Lamp, R&R Both Sides 3.9</i> | | | |
| 2 Liner, Fender | R 53805-17020 | .4 | 36.01 |
| | L 53806-17020 | .4 | 36.01 |
| 3 Retainer, Liner (2/Side) | R/L 53879-16010 | 1.71 | |
| 4 Pad, Wheel Opening | R/L 53851-47010 | 11.89 | |
| 5 Clip, Liner (3/Side) | R/L 90189-06157 | .71 | |
| 6 Seal, Fender | R/L 61995-17010 | 2.92 | |
| 7 Protector, Fender | R 53827-17030 | 20.01 | |
| | L 53828-17030 | 20.01 | |
| 8 Clip, Protector (7/Side) | R/L 90467-07164 | 1.44 | |
| 9 Mudguard | | | |
| Black (Code 202) | R 76621-17030-C0 | .3 | 82.48 |
| | L 76622-17030-C0 | .3 | 82.48 |
| Blue | | | |
| Code 8M6 | R 76621-17030-J0 | .3 | 82.48 |
| | L 76622-17030-J0 | .3 | 82.48 |
| Code 8R2 | R 76621-17030-J1 | .3 | 82.48 |
| | L 76622-17030-J1 | .3 | 82.48 |
| Dark Green (Code 6R4) | R 76621-17030-G1 | .3 | 82.48 |
| | L 76622-17030-G1 | .3 | 82.48 |
| Green (Code 6S1) | R 76621-17030-G0 | .3 | 82.48 |
| | L 76622-17030-G0 | .3 | 82.48 |
| Red (Code 3P0) | R 76621-17030-D0 | .3 | 82.48 |
| | L 76622-17030-D0 | .3 | 82.48 |
| Silver | | | |
| Code 1D0 | R 76621-17030-B0 | .3 | 82.48 |
| | L 76622-17030-B0 | .3 | 82.48 |
| Code 1E7 | R 76621-17030-B2 | .3 | 82.48 |
| | L 76622-17030-B2 | .3 | 82.48 |
| White (Code 040) | R 76621-17030-A0 | .3 | 82.48 |
| | L 76622-17030-A0 | .3 | 82.48 |
| Yellow (Code 576) | R 76621-17030-F0 | .3 | 82.48 |
| | L 76622-17030-F0 | .3 | 82.48 |
| 10 Clip, Mudguard (3/Side) | R/L 90168-A0003 | .49 | |

UNDERHOOD DIMENSIONS

061-40130



FRONT INNER STRUCTURE

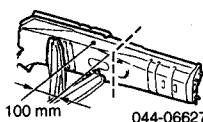
Use Procedure Explanations 8 and 28 with the following text.

SHEET METAL

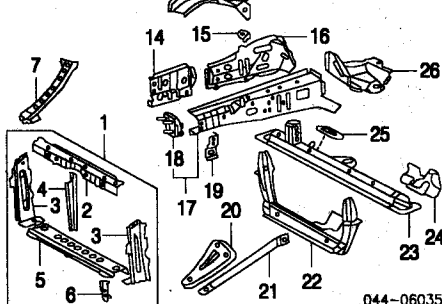
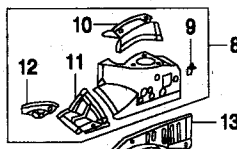
| | |
|--------------------------------|---------|
| Refinish Radiator Support Assy | 1.5 |
| Refinish Upper Tie Bar | .5 |
| Refinish Side Reinforcement | R/L .5 |
| Refinish Lower Tie Bar | .5 |
| Refinish Vertical Brace | .3 |
| Refinish Apron/Sidemember Assy | R/L 2.0 |
| Refinish Apron Assy | R/L 1.0 |
| Refinish Apron Extension | R/L .5 |
| Refinish Front Apron | R/L .5 |
| Refinish Sidemember Assy | R/L 1.0 |

Section Sidemember.....R/L #6.0
#w/Radiator Support Removed, w/Front Apron Removed Deduct 1.5
 Add to R&R Radiator Support
 To R&I Base Model Mechanical Components.....m #5
#Includes R&I/R&R A/C Condenser
 To Air Lamps......5
 Evacuate & Recharge System.....m 1.4
 Recover Refrigerant.....m .3

NOTE: For sectioning methods refer to Manufacturer's Body Repair Manual.



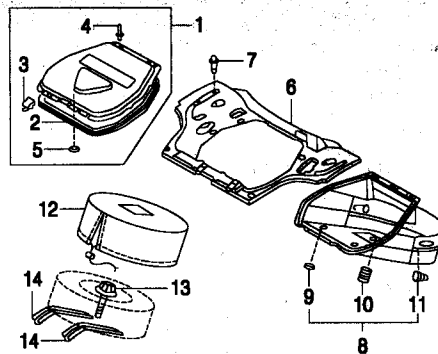
044-06627



044-06035

| | | | |
|--|-----------------|--------|--------|
| 1 Support Assy, Radiator | 53201-17020 | s #7.5 | 184.30 |
| <i>#Includes R&I Front Cover Assy, R&I/R&R Combination Lamps, Radiator Fans, Motors & Shroud as an Assy, Horns, Compartment Cover, Hood Latch, Hood Support Rod & Disconnect & Connect Hood Release Cable, Wiring &/or Harness</i> | | | |
| 2 Bar, Upper Tie | 53216-17901 | s #8 | 66.64 |
| <i>#w/Upper Tie Bar Extension Removed</i> | | | |
| 3 Reinforcement, Side | R 57151-17031 | s #1.5 | 41.81 |
| | L 57152-17031 | s #1.5 | 41.81 |
| <i>#w/Upper Tie Bar & Upper Tie Bar Extension Removed</i> | | | |
| 4 Brace, Vertical | 53215-17030 | .3 | 21.76 |
| 5 Bar, Lower Tie | 57161-17040 | s 1.0 | 68.52 |
| 6 Bracket, Horn Mount | 53235-17010 | | 7.72 |
| <i>#Included w/Radiator Support Assy</i> | | | |
| 7 Extension, Upper Tie Bar | R 53213-17040 | s 1.0 | 29.71 |
| | L 53214-17040 | s 1.0 | 29.71 |
| 8 Apron Assy | R 53701-17900 | s #8.5 | 133.18 |
| | L 53702-17900 | s #8.5 | 133.18 |
| <i>#Includes R&R Upper Tie Bar Extension & Dash Gusset</i> | | | |
| 9 Bracket, Fuse Box (a) | L 53255-17010 | | 5.43 |
| 10 Extension, Apron (a) | R 53731-17040 | s #2.0 | 26.75 |
| | L 53732-17040 | s #2.0 | 26.75 |
| <i>#w/Dash Gusset Removed</i> | | | |
| 11 Apron, Front (a) | R 53711-17040 | s 3.5 | 20.89 |
| | L 53712-17040 | s 3.5 | 20.89 |
| 12 Brkt, Fender Mount (a) | R 55168-17010 | 15.86 | |
| | L 55169-17010 | 15.86 | |
| <i>(a) Included w/Apron Assy</i> | | | |
| 13 Gusset, Dash | R 53707-17040 | s 2.5 | 56.76 |
| | L 53708-17040 | s 2.5 | 56.76 |
| 14 Plate, Front Sidemember | R 57117-17900 | s 1.0 | 33.24 |
| | L 57118-17900 | s 1.0 | 33.24 |
| 15 Bracket, Brake Hose | R/L 57249-06010 | | 6.43 |
| 16 Plate, Rear Sidemember | R 57115-52010 | s 3.5 | 101.94 |
| | L 57116-17060 | s 3.5 | 100.23 |
| 17 Sidemember Assy | R 57027-17901 | s #8.5 | 163.76 |
| | L 57028-17901 | s #8.5 | 163.76 |
| <i>#Deduct 3.0 w/Apron Assy Removed, Deduct 1.5 w/Front Apron Removed</i> | | | |
| 18 Mount, Bumper (b) | R 52141-17020 | .6 | 31.04 |
| | L 52142-17020 | .6 | 31.04 |
| <i>(b) Included w/Sidemember Assy</i> | | | |
| 19 Hook, Tie-Down | L 51962-17031 | | 22.58 |
| 20 Plate, Brace | R 52257-17010 | .2 | 59.13 |
| | L 52258-17010 | .2 | 59.13 |
| 21 Rod, Brace | R 53687-17020 | .2 | 58.79 |
| | L 53688-17020 | .2 | 58.79 |
| 22 Crossmember, Lower | 57301-17090 | s 2.0 | 242.90 |
| 23 Crossmember, Upper | 57307-17120 | s 1.5 | 128.09 |
| 24 Reinf, Sidemember | R 57033-17020 | | 26.78 |
| | L 57034-17020 | | 26.78 |
| 25 Plate, Spare Tire Mount | R/L 51919-17010 | | 11.26 |
| 26 Box, Torque | R 57197-17020 | 4.5 | 83.57 |
| | L 57198-17020 | 4.5 | 83.57 |

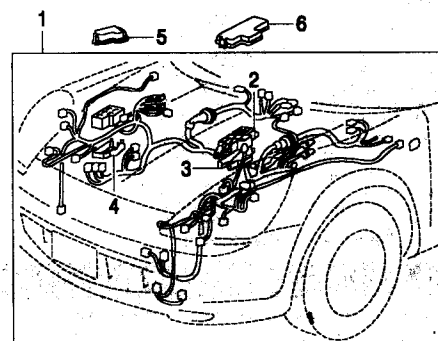
INTERIOR TRIM



044-06036

| | | | |
|-----------------------------------|-----------------|----|--------|
| 1 Cover Assy, Box | | | |
| To 1-00 | 75205-17011 | | 144.01 |
| From 1-00 | 75205-17011 | | 144.01 |
| 2001-05 | 75205-17011 | | 144.01 |
| 2 Weatherstrip, Cover | 75232-17010 | | 9.52 |
| 3 Lock, Cover (2) | 64606-17031 | | 24.15 |
| 4 Rivet (4) | 90268-04054 | | .57 |
| 5 Pad, Cover | 90183-06022 | | .69 |
| <i>#Included w/Box Cover Assy</i> | | | |
| 6 Cover, Compartment | 64427-17021 | .3 | 265.30 |
| 7 Clip, Cover (3/Side) | R/L 90467-07076 | | .63 |
| 8 Box Assy | 75201-17011 | | 343.10 |
| 9 Spacer, Bolt (a) (4) | 90202-10019 | | .69 |
| 10 Cushion, Box (a) | 75227-17010 | | 3.20 |
| 11 Plug, Drain (a) | 90950-01250 | | 2.21 |
| <i>(a) Included w/Box Assy</i> | | | |
| 12 Cover, Spare Tire | 64771-17020 | | 40.75 |
| 13 Retainer, Spare | 51931-17010 | | 9.46 |
| 14 Support, Spare | R/L 51936-17010 | | 20.09 |

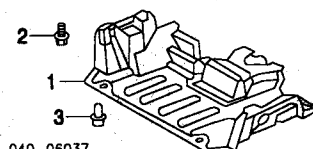
ELECTRICAL COMPONENTS



044-06038

| | | | |
|--|-------------------|----|---------|
| 1 Harness Assy, Front Main | 00 82181-17640 | m | 1002.26 |
| | 01-05 82181-17650 | m | 1002.26 |
| 2 Box, Fuse | 82660-17140 | m | 88.00 |
| 3 Cover, Lower Fuse Box | 82663-17030 | | 22.75 |
| 4 Cover, Lower Box | 82663-06010 | | 9.55 |
| <i>#Included w/Front Main Harness Assy</i> | | | |
| 5 Cover, Upper Box | 82662-17030 | .1 | 12.69 |
| 6 Cover, Upper Fuse Box | 82662-17020 | .1 | 17.55 |

PROTECTIVE COVERS



040-06037

| | | | |
|-------------------------|-----------------|----|--------|
| 1 Shield, Protective | 57381-17020 | .3 | 113.80 |
| 2 Bolt, Shield (4/Side) | R/L 90159-60395 | | .72 |
| 3 Clip, Shield | 90467-07166 | | .92 |

AIR BAG SYSTEM

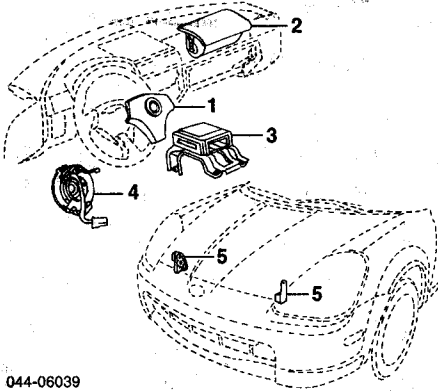
Use Procedure Explanation 30 with the following text.

| | | |
|--|---|----|
| Disable & Enable Air Bag System | m | .3 |
| Diagnose Air Bag System (if Required) | m | #5 |
| <i>#Includes Disconnect & Connect Scan Tool & Retrieve/Clear Trouble Codes</i> | | |

NOTE 1: R&R Does Not include disable and enable or diagnose Air Bag System.

NOTE 2: Refer to Procedural Explanation 30 for Supplemental Restraint/Air Bag System Component Inspection and Replacement Information.

NOTE 3: For Air Bag System Service procedures, refer to Manufacturer's Service Repair Manual or Mitchell's Air Bag Service and Repair Manual.



044-06039

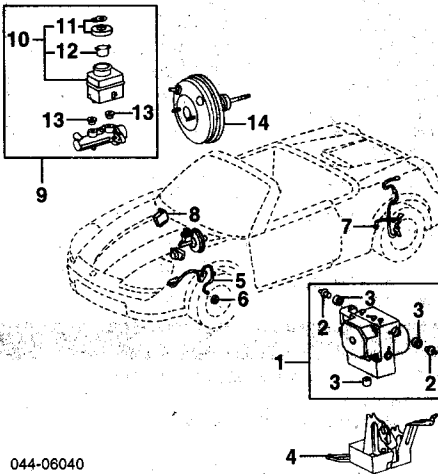
| | | | | |
|-----------------------------|---------------------|---|-----|--------|
| 1 Module, Driver Air Bag | 45130-02130-C0 | m | .3 | 659.25 |
| 2 Module, Passenger Air Bag | 73970-17041-C0 | m | .8 | 759.62 |
| 3 Control Unit | 89170-17050 | m | .6 | 322.39 |
| 4 Cable, Spiral | | | | |
| 5 Speed Trans | | | | |
| w/Sequential Shift Trans | 84306-32030 | m | .7 | 239.84 |
| w/o Sequential Shift Trans | 84306-52020 | m | .7 | 239.84 |
| 6 Speed Trans | 84306-44010 | m | .7 | 239.50 |
| 5 Sensor, Air Bag | 00-02 R 89173-19315 | m | #.6 | 61.25 |
| | L 89174-19115 | m | #.6 | 61.25 |
| | 03-05 R 89173-19315 | m | #.6 | 61.25 |
| | L 89174-19115 | m | #.6 | 61.25 |

#R&R Both Sides .8

ABS/BRAKES

Bleed Systemm .3

NOTE: R&R Does Not include bleed brake system.



044-06040

| | | | | |
|---|-------------------|---|------|---------|
| 1 Actuator Assy, ABS | 00-02 44050-17030 | m | 2.4 | 1027.84 |
| | 03-05 44050-17040 | m | 2.4 | 1580.97 |
| 2 Holder, Actuator (2) | 00-02 44545-42020 | | | 4.29 |
| | 03-05 44545-42070 | | | 6.34 |
| 3 Insulator, Holder (3) | 00-02 44546-42020 | | | 3.34 |
| | 03-05 44546-42070 | | | 6.34 |
| #Included w/ABS Actuator Assy | | | | |
| 4 Bracket, Actuator | 00-02 44590-17050 | | | 46.56 |
| | 03-05 44590-17090 | | | 48.93 |
| 5 Wire, Front Sensor | R 89516-17010 | m | | 29.52 |
| | L 89516-17030 | m | | 29.52 |
| 6 Sensor, Front ABS | R/L 89544-52010 | m | #2.2 | 133.33 |
| #R&R Both Sides 3.6 | | | | |
| 7 Sensor, Rear ABS | R 89545-17030 | m | #.8 | 193.54 |
| | L 89546-17030 | m | #.8 | 193.54 |
| #R&R Both Sides 1.2 | | | | |
| 8 Computer, ABS | 89540-17160 | m | .8 | 240.94 |
| 9 Cylinder Assy, Brake Master | 47201-17291 | m | 1.4 | 186.75 |
| 10 Reservoir Assy (a) | 47220-17080 | m | | 96.17 |
| 11 Cap, Reservoir (a) (b) | 47230-20140 | | | 10.37 |
| 12 Filter, Reservoir (a) (b) | 47299-20060 | | | 2.14 |
| (b) Included w/Reservoir Assy | | | | |
| 13 Grommet, Reservoir (a) (2) | 31417-35010 | | | 2.14 |
| (a) Included w/Brake Master Cylinder Assy | | | | |
| 14 Booster, Brake | 44610-17351 | m | #2.2 | 514.00 |

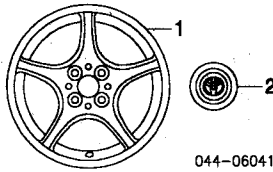
#Includes R&R Brake Master Cylinder

WHEEL

Use Procedure Explanation 10 with the following text.

ALLOY WHEEL

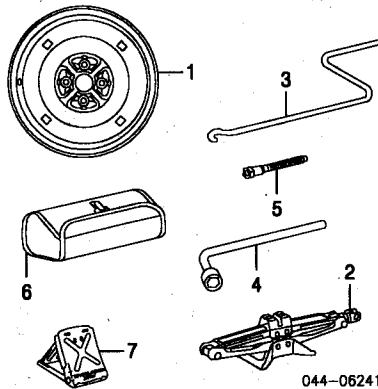
Add to R&I Spare Wheel & Tire Assy 2



044-06041

| | | | | |
|------------------|-------------------|-------|--|--------|
| 1 Wheel, Alloy | | | | |
| Front | 00-02 42611-17401 | .3 | | 337.42 |
| | 03-05 42611-17360 | .3 | | 337.42 |
| Rear | 00-02 42611-17330 | .3 | | 345.58 |
| | 03-05 42611-17390 | .3 | | 384.70 |
| 2 Cap, Center | 42603-20640 | | | 13.55 |
| Nut, Lug | | | | |
| Front | 90084-94001 | 2.77 | | |
| Rear | 90942-01083 | 4.57 | | |
| Stem, Valve | 90080-45006 | 8.49 | | |
| Lock Kit, Wheel | | | | |
| Dealer Installed | 00276-00900 | 40.00 | | |

SPARE WHEEL & HARDWARE



044-06241

| | | |
|-----------------------|-------------------|--------|
| 1 Wheel, Spare | 00-02 42611-1A240 | 87.22 |
| | 03-05 42611-17220 | 100.24 |
| 2 Jack | 09111-17050 | 95.08 |
| 3 Handle, Jack | 09113-52010 | 11.03 |
| 4 Wrench, Lug | 09150-02020 | 34.30 |
| 5 Bolt, Spare Carrier | 51934-17010 | 2.06 |
| 6 Bag, Tool | 09120-17030 | 26.41 |
| 7 Stopper, Wheel | 09184-00010 | 20.09 |

FRONT SUSPENSION

Use Procedure Explanation 11 with the following text.

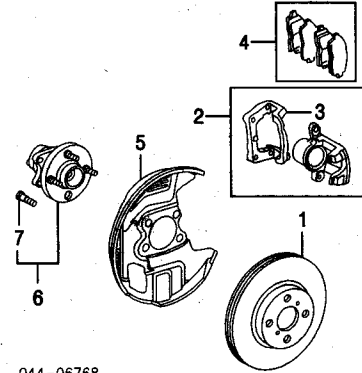
| | | |
|----------------------------------|------|-----|
| R&I Suspension (One Side)..... | R/Lm | 1.8 |
| O/H Suspension (Includes R&I) | | |
| One Side..... | R/Lm | 3.2 |
| Both Sides..... | m | 6.2 |
| Adjust Four Wheel Alignment..... | m | 1.4 |
| Bleed Brake System..... | m | .3 |

NOTE 1: R&R/R or O/H Does Not include alignment or bleed brake system.

NOTE 2: All Parts in this section are included in overhaul unless noted otherwise.

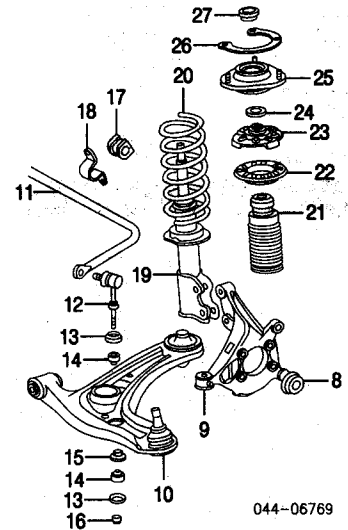
Illustration Located in Next Column

| | | | | |
|--|---------------------|---|------|--------|
| 1 Rotor, Brake | R/L 43512-17131 | m | #.6 | 94.26 |
| #R&R Both Sides 1.0 | | | | |
| 2 Caliper Assy | 00-02 R 47730-17150 | m | #.5 | 291.40 |
| | L 47750-17150 | m | #.5 | 291.40 |
| | 03-05 R 47730-17160 | m | #.5 | 460.70 |
| | L 47750-17160 | m | #.5 | 460.70 |
| 3 Bracket, Mounting | R 47721-52020 | m | #.5 | 87.68 |
| | L 47722-52020 | m | #.5 | 87.68 |
| #Included w/Caliper Assy | | | | |
| #R&R One Side Complete, w/Rotor Removed Deduct .3, R&R Both Sides .8 | | | | |
| 4 Pad Set, Brake | 04465-17140 | m | #1.0 | 45.95 |
| #Deduct .5 for Each Caliper Removed | | | | |
| 5 Plate, Backing | R 47781-17050 | m | #.2 | 20.29 |



044-06768

| | | | | |
|---|-----------------|---|------|--------|
| #w/Hub Removed | | | | |
| 6 Hub Assy | R/L 43550-17010 | m | #1.0 | 230.36 |
| #Includes R&R Rotor, R&R Both Sides 1.8 | | | | |
| 7 Stud, Wheel (a) | R/L 90942-02049 | m | | 3.26 |
| (a) Included w/Hub Assy | | | | |



044-06769

| | | | | |
|--|---------------------|---|------|--------|
| 8 Sensor, Front ABS-See ABS/Brakes Section | | | | |
| 9 Knuckle, Front | R 43211-17110 | m | #1.6 | 168.45 |
| | L 43212-17110 | m | #1.6 | 168.45 |
| #Includes R&R Hub & Rotor, R&R Both Sides 3.0 | | | | |
| 10 Arm, Lower Control | R 48068-19176 | m | #1.1 | 264.37 |
| | L 48069-19156 | m | #1.1 | 264.37 |
| #w/Knuckle Removed Deduct .6, R&R Both Sides 2.0 | | | | |
| 11 Bar, Stabilizer | 48811-17100 | m | #.9 | 86.88 |
| #Includes R&R Stabilizer Bar Links, Bushings & Clamps, Not Included in O/H | | | | |
| 12 Link, Bar | R/L 48820-17050 | m | #.4 | 33.64 |
| #Not Included in O/H | | | | |
| 13 Washer, Cushion (2/Side) | R/L 90948-02032 | | | 1.83 |
| 14 Cushion (2/Side) | R/L 48817-10020 | | | 6.20 |
| 15 Washer, Cushion | R/L 90948-02178 | | | 3.40 |
| 16 Nut, Link | R/L 94182-10800 | | | 1.54 |
| 17 Bushing, Stabilizer Bar | R/L 48815-17130 | m | #.3 | 6.74 |
| 18 Clamp, Stabilizer Bushing | R/L 48824-12040 | m | #.3 | 4.46 |
| #R&R One Side Complete, Not Included in O/H | | | | |
| 19 Strut | 00-02 R 48510-80049 | m | #1.6 | 149.97 |
| | L 48520-19646 | m | #1.6 | 149.97 |
| | 03-05 R 48510-80081 | m | #1.6 | 149.97 |
| | L 48520-19835 | m | #1.6 | 149.97 |
| 20 Spring, Coil | R/L 48131-17690 | m | #1.6 | 41.09 |
| 21 Bumper/Boot | R/L 48304-17010 | m | #1.6 | 18.58 |
| 22 Insulator, Spring | R/L 48157-17030 | m | #1.6 | 8.57 |
| 23 Seat, Spring | R/L 48044-17030 | m | #1.6 | 12.09 |
| 24 Plate, Washer | R/L 90303-22049 | m | #1.6 | 4.03 |
| 25 Mount, Upper | R/L 48609-17051 | m | #1.6 | 73.05 |
| 26 Plate, Spacer | R/L 48681-17040 | m | #1.6 | 8.49 |
| #R&R One Side Complete, w/Knuckle Removed Deduct 1.2, R&R Both Sides 3.0 | | | | |
| 27 Cap, Nut | R/L 48684-12070 | | | 9.66 |

FRONT STEERING LINKAGE/GEAR

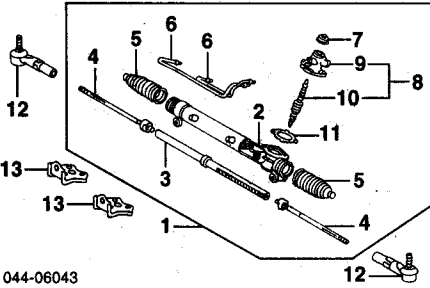
| | | |
|---------------------------------------|---|-----|
| R&I Steering Gear..... | m | 1.7 |
| O/H Steering Gear (Includes R&I)..... | m | 3.9 |

NOTE 1: R&I/R&R or O/H Does Not include adjust wheel alignment.

NOTE 2: All Parts in this section are included in overhaul unless noted otherwise.

TOYOTA MR2 2000-05

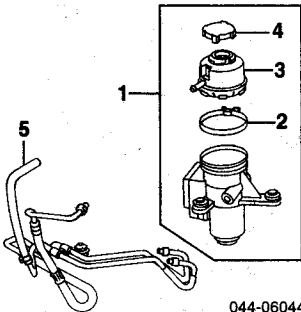
FRONT STEERING LINKAGE/GEAR Cont'd



044-06043

| | | | | |
|--|-----------------|---|------|--------|
| 1 Gear Assy, Steering | 44250-17081 | m | #1.9 | 784.25 |
| #Includes R&R Tie Rod Ends | | | | |
| 2 Housing, Gear | 44240-17060 | m | 3.9 | 383.85 |
| 3 Rack, Steering | 44204-17060 | m | 3.9 | 289.05 |
| 4 Rod, Tie | R/L 45503-17040 | m | #2.3 | 108.35 |
| #Includes R&I Steering Gear & R&R Boot & Tie Rod End | | | | |
| 5 Boot, End | R/L 45535-52010 | m | #6 | 11.92 |
| #Includes R&R Tie Rod End | | | | |
| 6 Tube, Pressure | R 44418-17040 | m | | 22.01 |
| | L 44419-17040 | m | | 20.32 |
| 7 Seal, Dust | 45222-06010 | m | | 4.66 |
| 8 Valve Assy, Control | 44210-17080 | m | 3.9 | 494.14 |
| 9 Housing, Valve (a) | 44022-17040 | m | | 96.17 |
| 10 Pinion (a) | 44201-17080 | m | | 584.25 |
| (a) Included w/Control Valve Assy | | | | |
| 11 Gasket, Valve | 44218-52010 | m | | 4.46 |
| #Included w/Steering Gear Assy | | | | |
| 12 End, Tie Rod | R/L 45046-19206 | m | .3 | 45.35 |
| 13 Bracket, Mounting | R/L 45518-17010 | m | | 15.12 |

STEERING PUMP



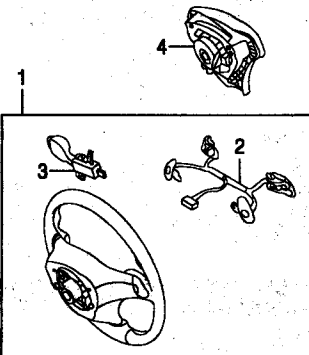
044-06044

| | | | | |
|-----------------------|-------------|---|-----|--------|
| 1 Pump Assy | 44310-17060 | m | 1.3 | 697.63 |
| 2 Clamp, Reservoir | 90460-99007 | | | 8.79 |
| 3 Reservoir, Fluid | 44367-17010 | m | | 46.21 |
| 4 Cap, Reservoir | 44305-17020 | m | | 17.41 |
| #Included w/Pump Assy | | | | |
| 5 Pipe & Hose, Fluid | 44410-17060 | m | 1.5 | 307.43 |

STEERING WHEEL/COLUMN

| | | |
|------------------------------------|---|-----|
| R&I Steering Column | m | 2.0 |
| O/H Steering Column (Includes R&I) | m | 3.8 |

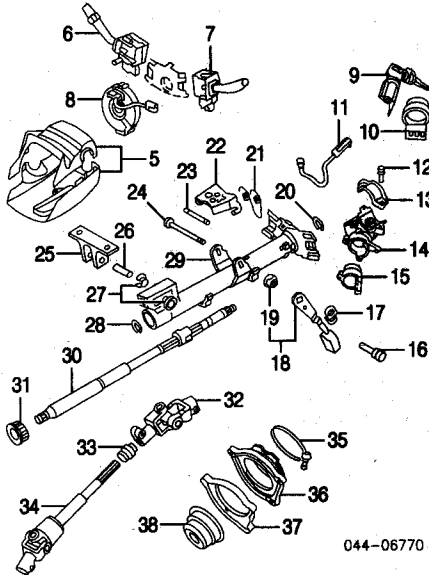
NOTE: All Parts in this section are included in overhaul unless noted otherwise.



044-06252

| | | | | |
|------------------------|---------|----------------|---|----|
| 1 Wheel Assy, Steering | 2000 | | | |
| | 2001-03 | 45100-2B690-C0 | m | .5 |

| | | | | |
|---|----------------|---|----|--------|
| w/Sequential Shift Trans | 45100-2B741-C0 | m | .5 | 878.28 |
| w/Shift Switch on Wheel | 45100-2B731-C0 | m | .5 | 840.33 |
| w/o Sequential Shift Trans | 45100-2B690-C0 | m | .5 | 538.53 |
| 2004-05 | | | | |
| Black | | | | |
| Type 1 | 45100-2B741-C0 | m | .5 | 878.28 |
| Type 2 | 45100-2B741-C3 | m | .5 | 878.28 |
| Gray | | | | |
| Type 1 | 45100-2B740-C1 | m | .5 | 878.28 |
| Type 2 | 45100-2B690-C1 | m | .5 | 722.86 |
| Type 3 | 45100-2B741-C1 | m | .5 | 878.28 |
| Red | | | | |
| Type 1 | 45100-2B740-C2 | m | .5 | 878.28 |
| Type 2 | 45100-2B741-C2 | m | .5 | 878.28 |
| 2 Switch, Trans Shift | 84610-20021 | m | | 179.02 |
| 3 Switch, Cruise Control | 84630-20151 | m | | 110.43 |
| #Included w/Steering Wheel Assy | | | | |
| 4 Module, Driver Air Bag-See Air Bag System Section | | | | |



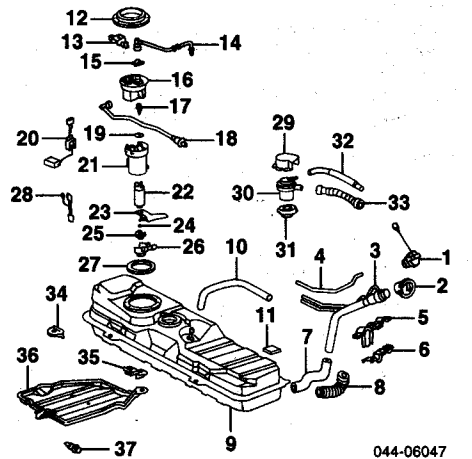
044-06770

| | | | | |
|--|-------------------|---|-----|--------|
| 5 Cover, Column | 45286-17902-C0 | m | .3 | 66.28 |
| 6 Switch, Wiper | 84652-17120 | m | #.9 | 127.72 |
| 7 Switch, Turn Signal | 84140-06070 | m | #.9 | 124.01 |
| #R&R Complete 1.3 | | | | |
| 8 Cable, Spiral-See Air Bag System Section | | | | |
| 9 Cyl & Key w/Transmitter | 00-02 69057-17170 | m | .6 | 184.68 |
| | 03-05 69057-17170 | m | .6 | 184.68 |
| 10 Amp, Transponder | 89783-52020 | m | | 125.01 |
| 11 Switch, Warning | 84052-32030 | m | .7 | 19.89 |
| 12 Bolt, Lock Shear (2) | 45897-12020 | m | | 3.06 |
| 13 Clamp, Lock Housing | 45271-16020 | m | | 8.35 |
| 14 Housing, Lock | 45280-17040 | m | 2.1 | 181.39 |
| 15 Switch, Ignition | 84450-52010 | m | .6 | 81.54 |
| 16 Bolt, Adjust Lever | 45832-12010 | m | | 3.12 |
| 17 Plate, Nut Retaining | 45821-52010 | m | | 2.06 |
| 18 Lever Assy, Adjusting | 45826-20170 | m | .9 | 8.43 |
| 19 Stopper, Pawl | 45893-52010 | m | | 3.03 |
| #Included w/Adjusting Lever Assy | | | | |
| 20 Ring, Upper Retaining | 90520-17269 | m | | 1.40 |
| 21 Spring, Tension | 45261-20010 | m | | 2.31 |
| 22 Support, Upper Column | 45878-52010 | m | | 12.78 |
| 23 Collar, Upper Support | 45814-52010 | m | | 1.34 |
| 24 Bolt, Adjusting | 45831-52010 | m | | 3.83 |
| 25 Support, Lower Column | 45277-28030 | m | | 7.72 |
| 26 Collar, Lower Support | 45877-52010 | m | | 4.20 |
| 27 Bushing, Lower Support (2) | R 45813-52010 | m | | .89 |
| | L 45813-52020 | m | | .89 |
| 28 Ring, Lower Retaining | 90520-17042 | m | | .86 |
| 29 Housing, Column | 45205-20361 | m | 2.3 | 62.33 |
| 30 Shaft, Upper | 45210-20340 | m | 1.9 | 326.47 |
| 31 Bushing, Shaft | 45273-20060 | m | | 12.92 |
| 32 Joint, Universal | 45209-17020 | m | | 109.06 |
| 33 Cover, Lever | 45266-30010 | m | | 1.86 |
| 34 Shaft, Lower | | | | |
| 2000-01 | 45260-17150 | m | 1.3 | 217.75 |
| 2002 | | | | |
| To 5-02 | 45260-17150 | m | 1.3 | 217.75 |
| From 5-02 | 45260-17151 | m | 1.3 | 217.75 |
| 2003-05 | 45260-17151 | m | 1.3 | 217.75 |
| 35 Clamp, Seal | 90460-78006 | m | | 0.00 |
| 36 Seal, Dust | 45292-17030 | m | | 11.60 |
| 37 Plate, Retaining | 45253-17010 | m | | 8.49 |
| 38 Seal | 45026-17010 | m | | 17.06 |

FUEL TANK

| | |
|---------------|-----|
| R&I Fuel Tank | 2.4 |
|---------------|-----|

NOTE: R&I/R&R Does Not include drain and refill.



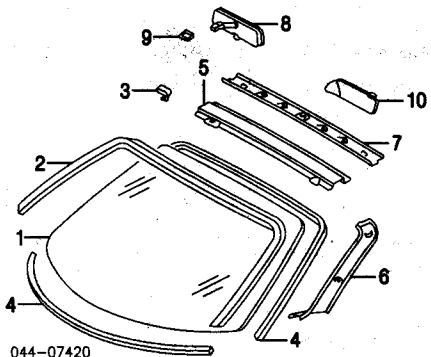
044-06047

| | | | | |
|--|-------------------|-----|------|--------|
| 1 Cap, Filler | 2000 | | | |
| To 4-00 | 77300-20010 | | | 16.88 |
| From 4-00 | 77300-53010 | | | 16.88 |
| 2001-05 | 77300-53010 | | | 16.88 |
| 2 Shield, Filler Pipe | 77290-17020 | | | 20.03 |
| 3 Pipe, Filler | 77201-17130 | | | 95.80 |
| 4 Pipe, Breather | 77226-17010 | | | 20.89 |
| 5 Bracket, Upper Pipe | 77217-17020 | | | 10.75 |
| 6 Bracket, Lower Pipe | 77218-17010 | | | 6.03 |
| 7 Hose, Filler | 77213-17020 | | | 31.41 |
| 8 Cover, Filler Hose | 77219-44010 | | | 5.29 |
| 9 Tank, Fuel | 77001-17070 | m | #2.6 | 343.84 |
| #Includes R&R Fuel Pump & Gauge Sender | | | | |
| 10 Hose, Breather | 77259-17030 | | | 12.49 |
| 11 Cushion, Tank | 77651-02040 | | | 4.86 |
| 12 Plate, Retaining | 77168-52010 | | | 13.35 |
| 13 Protector, Mount | 77643-17010 | | | 7.77 |
| 14 Pipe | 77209-17010 | | | 18.43 |
| 15 Clip, Pipe | 77241-32060 | | | .77 |
| 16 Plate, Fuel Pump Mount | 77024-17020 | | | 56.07 |
| 17 Regulator, Fuel Pressure | 23280-22010 | m | | 119.61 |
| 18 Pipe | 77027-17030 | | | 11.63 |
| 19 Seal | 90301-09021 | | | 2.59 |
| 20 Sender, Fuel Gauge | 00-02 83320-17050 | m | 1.6 | 77.11 |
| | 03-05 83320-17060 | m | 1.6 | 77.48 |
| 21 Filter, Fuel Tank | 23300-23040 | | | 28.89 |
| 22 Pump, Fuel | 23221-21020 | m | 1.6 | 314.19 |
| 23 Filter, Fuel Pump | 23217-21030 | | | 9.52 |
| 24 Clip, Filter | 23219-03010 | | | .74 |
| 25 Rubber, Cushion | 23249-74610 | | | 9.92 |
| 26 Support, Fuel Pump | 77175-52020 | | | 8.60 |
| 27 Seal, Plate | 77169-33020 | | | 6.06 |
| 28 Harness, Fuel Pump | 77785-32010 | | | 4.43 |
| 29 Protector, Check Valve | 77393-52010 | | | 12.83 |
| 30 Valve, Check | 77390-20070 | | | 31.78 |
| 31 Gasket, Check Valve | 77177-33010 | | | 10.06 |
| 32 Hose, Check Valve | 77394-17010 | | | 13.78 |
| 33 Hose, Vent | 77404-17010 | | | 13.12 |
| 34 Plate, Fuel Tank Side | R/L 77113-52020 | | | 6.77 |
| 35 Bracket, Shield | R/L 77616-17010 | | | 7.00 |
| 36 Shield, Tank | R 77641-17030 | #.4 | | 109.75 |
| | L 77642-17030 | #.4 | | 109.75 |
| #R&R Both Sides .5 | | | | |
| 37 Clip, Shield (3/5ide) | R/L 90467-10018 | | | 1.11 |

WINDSHIELD

Use Procedure Explanation 13 with the following text.

| | |
|--|------|
| R&I Windshield Glass | #3.5 |
| #Includes Clean Up Old Adhesive as Necessary | |

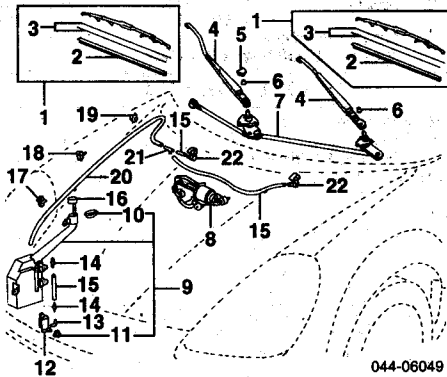


044-07420

| | | | |
|--|-------------------|------|--------|
| 1 Windshield | | | |
| Toyota (Green) | 00-02 56101-17020 | #3.2 | 530.67 |
| | 03-05 56101-17040 | #3.2 | 638.43 |
| NAGS (Green) | FW02166GTN | #3.2 | 233.95 |
| #Includes Clean Up Old Adhesive as Necessary | | | |
| 2 Moulding, Windshield | 75533-17050 | #3.2 | 44.87 |

| #Included in R&R Windshield | | | |
|-----------------------------|----------------------|--------|-------|
| 3 Stopper, Windshield | R/L 56115-32020 | 3.26 | |
| 4 Dam, Windshield (2) | 04562-12010 | 36.41 | |
| 5 Panel, Roof | 63101-17150 | 122.31 | |
| 6 Trim, Pillar | R 62211-17080-C0 | 2 | 58.79 |
| | L 62212-17080-C0 | 2 | 58.79 |
| 7 Trim, Upper | 00-02 63391-17010-C0 | 2 | 60.67 |
| | 03-05 63391-17010-C1 | 2 | 64.88 |
| 8 Mirror, Rear View | 00-02 87810-0W030 | 2 | 78.48 |
| | 03-05 87810-52040 | 2 | 94.46 |
| 9 Base, Mirror | 87863-0W010 | 3.69 | |
| 10 Visor, Sun | | | |
| 2000-02 | | | |
| Right | R 74310-17440-C0 | 2 | 41.13 |
| Left | L 74320-17420-C0 | 2 | 44.53 |
| w/Sequential Shift Trans | L 74320-17400-C0 | 2 | 41.13 |
| 2003-05 | | | |
| Right | R 74310-17440-C1 | 2 | 37.87 |
| Left | L 74320-17420-C1 | 2 | 37.87 |
| 5 Speed Trans | L 74320-17400-C1 | 2 | 37.87 |
| 6 Speed Trans | L 74320-17420-C1 | 2 | 40.38 |

WIPER SYSTEM



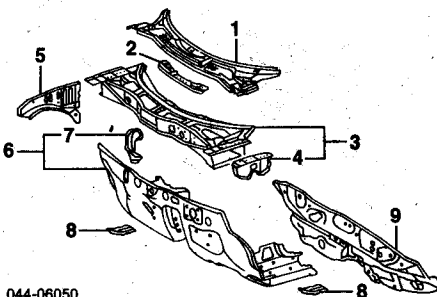
044-06049

| | | | |
|--|-----------------|--------|--------|
| 1 Blade Assy, Wiper | R 85212-48040 | .1 | 14.96 |
| | R 85222-60170 | .1 | 20.43 |
| 2 Insert, Wiper | R/L 85214-24050 | .1 | 4.45 |
| 3 Backing, Insert (2/Side) | R 85224-35040 | 1.09 | |
| | L 85224-02020 | 1.40 | |
| #Included w/Wiper Blade Assy | | | |
| 4 Arm, Wiper | R 85211-17080 | #2 | 64.19 |
| | L 85221-17070 | #2 | 50.89 |
| #Includes R&R Wiper Blade Assy or Insert | | | |
| 5 Cover, Nut | R 85292-01020 | 2.68 | |
| 6 Nut, Arm | R 90179-08113 | 1.03 | |
| | L 90176-08051 | .74 | |
| 7 Transmission, Wiper | 85150-17090 | 169.53 | |
| 8 Motor, Wiper | 85070-17130 | .6 | 234.34 |
| 9 Reservoir Assy, Washer | 85315-17100 | 53.02 | |
| 10 Cap, Reservoir (a) | 85316-42011 | 4.29 | |
| 11 Grommet, Motor (a) | 90068-32002 | 1.97 | |
| (a) Included w/Washer Reservoir Assy | | | |
| 12 Motor, Pump | 85330-33020 | 46.33 | |
| 13 Joint, Elbow | 85355-16192 | 3.00 | |
| 14 Joint, Coupler (2) | 85349-89122 | 1.57 | |
| 15 Hose (b) | 90099-33080 | 6.49 | |
| (b) Cut to Fit | | | |
| 16 Filter, Reservoir | 85312-17010 | 8.66 | |
| Holder, Hose | | | |
| 17 No. 1 | 85371-17020 | 1.69 | |
| 18 No. 2 (4) | 90469-07011 | 2.47 | |
| 19 No. 3 | 85371-02020 | 5.92 | |
| 20 Hose | 90099-33968 | 5.80 | |
| 21 Joint, "Y" | 85348-12250 | .83 | |
| 22 Nozzle, Washer | R/L 85381-12050 | #2 | 16.35 |

COWL & DASH

Use Procedure Explanations 14 and 28 with the following text.

Refinish Cowl Panel Assy 1.2



044-06050

| | | | |
|--------------------|-------------------|-------|--------|
| 1 Louver, Cowl | 55708-17081 | .6 | 299.97 |
| 2 Plate, Louver | 55786-17030 | 16.78 | |
| 3 Panel Assy, Cowl | 00-02 55700-17140 | 6.5 | 411.03 |

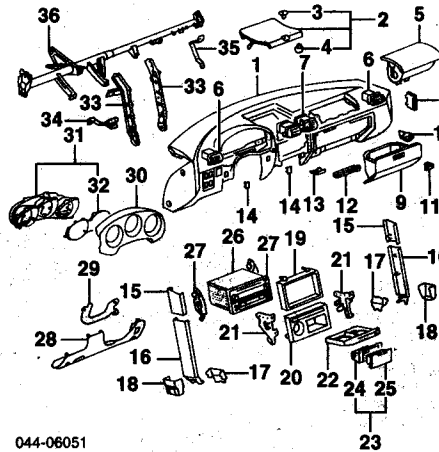
| | | | |
|--|-------------------|--------|--------|
| 4 Panel, Side | 03-05 55700-17141 | 6.5 | 414.43 |
| | R 55717-17030 | 26.78 | |
| | L 55718-17030 | 26.78 | |
| #Included w/Cowl Panel Assy | | | |
| 5 Gusset, Dash-See Front Inner Structure Section | | | |
| 6 Panel Assy, Dash | 2000 55101-17903 | 314.55 | |
| | 2001-05 | | |
| w/Sequential Shift Trans | 55101-17901 | 314.55 | |
| w/o Sequential Shift Trans | 55101-17903 | 314.55 | |
| 7 Reinf, Dash Panel (a) | R 53733-17010 | 33.67 | |
| | L 53734-17010 | 34.32 | |
| (a) Included w/Dash Panel Assy | | | |
| 8 Cover, Dash Panel Hole | R/L 55129-17010 | 9.95 | |
| 9 Insulator, Dash | 55210-17060 | 112.09 | |

INSTRUMENT PANEL

Use Procedure Explanation 14 with the following text.

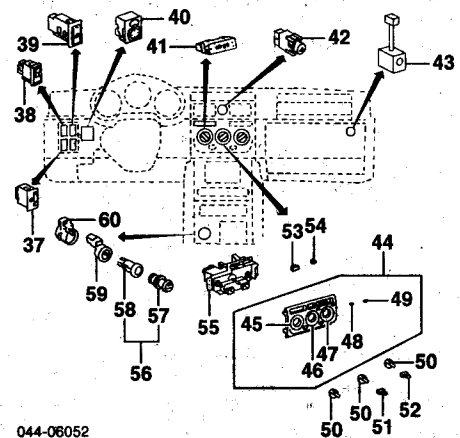
R&I Instrument Panel Assy m 4.0

NOTE: All Parts in this section are included in R&R Instrument Panel unless noted otherwise.



044-06051

| | | | |
|--|------------------------|--------|---------|
| 1 Panel, Instrument | 55311-17071-C0 | m 5.0 | 377.08 |
| 2 Lid Assy, Storage Compartment | 55422-17031-C0 | 2 | 86.62 |
| 3 Lock, Lid | 55460-17020-C0 | 2 | 9.23 |
| 4 Cushion, Lid (2) | 90541-05018 | 1.71 | |
| #Included w/Storage Compartment Lid Assy | | | |
| 5 Module, Passenger Air Bag-See Air Bag System Section | | | |
| 6 Vent, Side | 00-02 R 55670-17070-C0 | 2 | 65.25 |
| | L 55670-17040-C0 | 2 | 65.25 |
| | 03-05 R 55670-17080-C0 | 2 | 67.62 |
| | L 55680-17050-C0 | 2 | 67.62 |
| 7 Vent, Center | 00-02 55680-17050-C0 | 2 | 93.77 |
| | 03-05 55680-17060-C0 | 2 | 98.86 |
| 8 Cover, Fuse Box | R 55545-17010-C0 | 11.40 | |
| 9 Door, Glove Box | 55550-17051-C0 | .3 | 128.75 |
| 10 Bracket, Glove Box | 55802-17010 | 8.17 | |
| 11 Lock, Glove Box | 55569-30010-C0 | #2 | 4.77 |
| #Included in R&R Glove Box Door | | | |
| 12 Brace, Glove Box | 55558-17010 | 8.49 | |
| 13 Bracket, Lower | 55313-17010 | 7.00 | |
| 14 Cover, Hole (2) | 55539-32010-C0 | 3.49 | |
| 15 Trim, Upper Brace | 00-02 R 55394-17010 | 2 | 15.55 |
| | L 55395-17010 | 2 | 15.55 |
| | 03-05 R 55394-17020 | 2 | 15.52 |
| | L 55395-17020 | 2 | 15.52 |
| 16 Trim, Lower Brace | 00-02 R/L 55346-17010 | 2 | 34.32 |
| | 03-05 R/L 55346-17020 | 2 | 34.32 |
| 17 Cover, Inner Brace | R/L 55398-17010 | 10.09 | |
| 18 Cover, Outer Brace | 00-02 R/L 55349-17020 | 16.92 | |
| | 03-05 R/L 55349-17030 | 16.86 | |
| 19 Finisher, Radio | 55423-17040-C0 | 2 | 22.18 |
| 20 Plate, Ashtray | 74161-17010 | 33.90 | |
| 21 Bracket, Plate | R 55381-17030 | 10.09 | |
| | L 55382-17030 | 10.09 | |
| 22 Holder, Cup | 55604-17010-C0 | 72.68 | |
| 23 Ashtray Assy | 74102-17060-C0 | 57.42 | |
| 24 Holder, Ashtray (a) | 74104-17030 | 28.87 | |
| 25 Ashtray (a)-Serviced w/Ashtray Assy | | | |
| (a) Included w/Ashtray Assy | | | |
| 26 Radio | 00-02 86120-26860 | .8 | 1512.26 |
| | 03-05 86120-17380 | .8 | 658.94 |
| 27 Bracket, Radio | R 86211-17050 | 10.08 | |
| | L 86212-17050 | 10.08 | |
| 28 Trim, Lower Dash | 55046-17010-C0 | .3 | 107.35 |
| 29 Brace, Lower Trim | 55465-17020 | 26.44 | |
| 30 Trim, Instrument | 55411-17080 | #3 | 93.43 |
| #Included in R&R Instrument Cluster Assy | | | |
| 31 Cluster Assy, Instrument | 00-02 83800-17030 | m 1.0 | 554.34 |
| w/Sequential Shift Trans | 03-05 83800-17120 | m 1.0 | 550.97 |
| w/o Sequential Shift Trans | 00-02 83800-17040 | m 1.0 | 534.18 |
| | 03-05 83800-17130 | m 1.0 | 530.81 |
| 32 Lens, Instrument (b) | 83852-17010 | m 1.0 | 68.31 |
| (b) Included w/Instrument Cluster Assy | | | |
| 33 Brace, Dash | R 55307-17070 | 29.89 | |
| | L 55308-17070 | 28.09 | |
| 34 Bracket, Center Dash | 55308-17010 | 9.95 | |
| 35 Bracket, Dash | R 55374-17030 | 10.77 | |
| 36 Reinf, Dash | 55330-17110 | 245.96 | |



044-06052

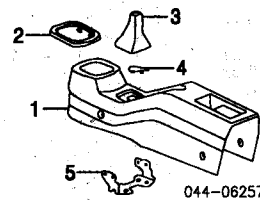
| | | | |
|------------------------------------|----------------------|------|--------|
| 37 Rheostat | 84119-17050 | m 3 | 77.48 |
| 38 Switch, Door Lock | 84930-52010 | | 62.85 |
| 39 Switch, Window Lock | 84821-20020 | | 50.96 |
| 40 Switch, Mirror | 84870-34010 | | 121.95 |
| 41 Clock | 83910-17050 | .3 | 245.27 |
| 42 Switch, Hazard | 84332-20340 | .3 | 44.43 |
| 43 Switch, Air Bag Deactivation | | | |
| Driver Side | 69065-17020 | m .5 | 166.13 |
| Passenger Side | 69065-17010 | m .5 | 152.87 |
| 44 Panel Assy, Finisher | 00-02 55412-17101-C0 | .3 | 55.39 |
| | 03-05 55412-17170-C0 | .3 | 84.25 |
| 45 Plate, Temp Control (c) | 00-02 81942-17140 | | 1.34 |
| | 03-05 81942-17210 | | 2.46 |
| 46 Plate, Fan Control (c) | 00-02 81942-17130 | | 1.34 |
| | 03-05 81942-17200 | | 2.46 |
| 47 Plate, Air Diverter (c) | 00-02 81942-17110 | | 10.35 |
| | 03-05 81942-17180 | | 2.46 |
| 48 Plate, Recirculate Air (c) | 81942-17070 | | .29 |
| 49 Plate, Fresh Air (c) | 81942-17080 | | .29 |
| (c) Included w/Finisher Panel Assy | | | |
| 50 Knob, Control (3) | 55905-28080 | | 9.23 |
| 51 Button, Rear Defroster | 55905-17060 | | 5.60 |
| 52 Button, A/C | 55905-17070 | | 5.60 |
| 53 Lens, Pass Air Bag | 81942-17060 | | 1.74 |
| 54 Knob, Fresh/Recirculate | 55905-28040 | | 5.06 |
| 55 Module, Air Control | 55910-17080 | m .6 | 187.54 |
| 56 Lighter Assy | 85500-12240 | | 31.53 |
| 57 Element, Lighter (d) | 85520-28010 | | 19.63 |
| 58 Socket, Element (d) | 85510-16040 | | 18.43 |
| (d) Included w/Lighter Assy | | | |
| 59 Lens, Light | 85533-AE010 | | 28.58 |
| 60 Holder, Lighter | 85513-02010 | | 6.92 |

CENTER CONSOLE

Use Procedure Explanation 14 with the following text.

R&I Console Assy 4

NOTE: All Parts in this section are included in R&R Center Console unless noted otherwise.



044-06257

| | | | |
|----------------------------|----------------|----|--------|
| 1 Console | 58801-17140-C0 | .6 | 142.51 |
| 2 Bezel, Shift Hole | | | |
| w/Sequential Shift Trans | 58843-17020-C0 | | 12.56 |
| 3 Boot, Shift Lever | | | |
| w/o Sequential Shift Trans | 58808-17040-C0 | #4 | 24.35 |
| 4 Cover, Hole | 58839-17010-C0 | #4 | 5.20 |
| #R&R Complete | | | |
| 5 Bracket, Mounting | 58995-17030 | | 11.20 |

ROCKER/PILLARS/FLOOR

Use Procedure Explanations 14, 15 and 28 with the following text.

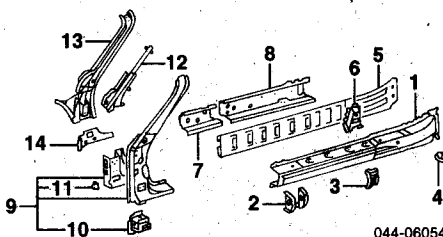
SHEET METAL

| | | |
|---------------------------------|-----|-----|
| Refinish Rocker Panel..... | R/L | 2.0 |
| Refinish Outer Pillar Assy..... | R/L | 1.0 |
| Section Rocker Panel..... | R/L | 4.5 |

TOYOTA MR2 2000-05

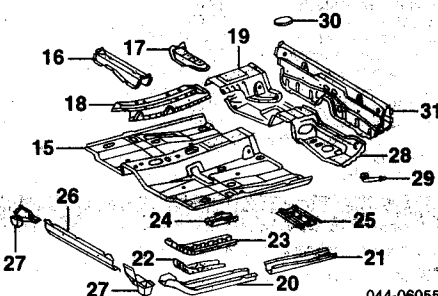
ROCKER/PILLARS/FLOOR Cont'd

SHEET METAL Cont'd



044-06054

| | | | |
|---|-----------------|--------|------------|
| 1 Panel, Outer Rocker | R 61411-17060 | s #5.5 | 233.38 |
| | L 61412-17060 | s #5.5 | 233.38 |
| #w/Quarter Panel Removed | | | |
| 2 Reinf, Front Rocker Panel | R 61413-17030 | | .5 26.92 |
| | L 61414-17030 | | .5 26.92 |
| 3 Reinf, Rear Rocker Panel | R 61423-17020 | | .4 16.78 |
| | L 61424-17020 | | .4 16.78 |
| 4 Bracket, Quarter Panel | R/L 53821-16010 | | .2 5.43 |
| 5 Reinf, Rocker Panel | R 61418-17020 | s #5.5 | 133.87 |
| | L 61419-17020 | s #5.5 | 133.87 |
| 6 Brace, Reinf-See Quarter Panel Section | | | |
| 7 Panel, Front Inner Rocker | R 57241-17010 | s #1.5 | 90.03 |
| | L 57242-17010 | s #1.5 | 90.03 |
| 8 Panel, Rear Inner Rocker | R 57401-17010 | s #2.5 | 201.80 |
| | L 57402-17010 | s #2.5 | 201.80 |
| 9 Pillar Assy, Outer | R 61103-17010 | s #6.5 | 178.34 |
| | L 61104-17010 | s #6.5 | 178.34 |
| 10 Extension, Outer Rocker | R 61415-17030 | s #1.0 | 39.41 |
| | L 61416-17030 | s #1.0 | 39.41 |
| 11 Bracket, Front Fender | R/L 53821-16010 | | .2 5.43 |
| #Included w/Outer Pillar Assy | | | |
| 12 Reinf, Pillar | R 61106-17042 | | 1.5 122.98 |
| | L 61107-17041 | | 1.5 132.15 |
| 13 Panel, Inner Pillar | R 61023-17051 | s #3.0 | 160.02 |
| | L 61024-17051 | s #3.0 | 160.02 |
| 14 Panel, Cowl Side | R 61123-17010 | s #1.0 | 65.56 |
| | L 61124-17010 | s #1.0 | 65.56 |



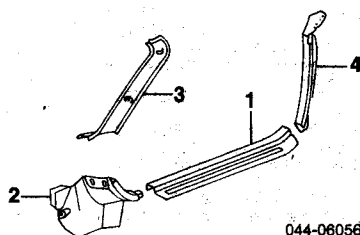
044-06055

| | | | |
|---------------------------------|-----------------|-----|--------|
| 15 Panel, Front Floor | 58111-17050 | | 428.01 |
| 16 Xmb, Floor | R 57451-17040 | 2.0 | 62.53 |
| | L 57452-17020 | 2.0 | 62.53 |
| 17 Reinf, Seat Mounting | R 58117-17010 | .6 | 28.32 |
| | L 58118-17020 | .6 | 28.32 |
| 18 Support, Shift Lever | 58123-17010 | 2.0 | 109.40 |
| 19 Reinf, Parking Brake | 58107-17010 | 1.5 | 90.03 |
| 20 Reinf, Front Floor | R 57191-17050 | 2.5 | 154.59 |
| | L 57192-17050 | 2.5 | 154.59 |
| 21 Reinf, Rear Floor | R/L 57505-17010 | 2.0 | 72.36 |
| 22 Brace, Reinf | R 57031-17010 | .5 | 85.60 |
| | L 57032-17010 | .5 | 85.60 |
| 23 Reinf, Floor | R 57155-17030 | 1.0 | 101.94 |
| | L 57156-17030 | 1.0 | 101.94 |
| 24 Reinf, Upper | R/L 57145-17030 | .5 | 27.58 |
| 25 Patch, Floor | L 57458-17030 | .5 | 46.56 |
| 26 Xmb, Front Floor | 57103-17030 | 2.5 | 47.44 |
| 27 Bracket, Suspension Mounting | R 57105-17070 | 1.0 | 54.73 |
| | L 57106-17070 | 1.0 | 58.10 |
| 28 Panel, Rear Floor | 58211-17020 | 4.5 | 156.24 |
| 29 Hose, Drain | R 87242-17010 | | 14.92 |
| | L 87243-17010 | | 14.66 |
| 30 Cover, Service Hole | 58325-17020 | | 26.78 |
| 31 Xmb, Rear Floor | 57407-17021 | 5.5 | 774.51 |
| 2001-05 | | | |
| w/Sequential Shift Trans | 57407-17010 | 5.5 | 771.11 |
| w/o Sequential Shift Trans | 57407-17021 | 5.5 | 774.51 |

INTERIOR TRIM

Illustration Located in Next Column

| | | | |
|-------------------|------------------|----|--------|
| 1 Plate, Scuff | R 67913-17070-C0 | .2 | 107.69 |
| | L 67914-17080-C0 | .2 | 107.69 |
| 2 Trim, Side Cowl | R 62111-17040-C0 | .2 | 58.79 |
| | L 62112-17040-C0 | .2 | 58.79 |



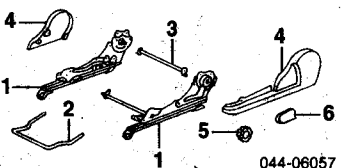
044-06056

3 Trim, Pillar-See Windshield Section
4 Trim, Lower Quarter-See Quarter Panel Section

FRONT SEAT

Use Procedure Explanation 30 with the following text.

R&I Front Seat Assy..... R/L .4

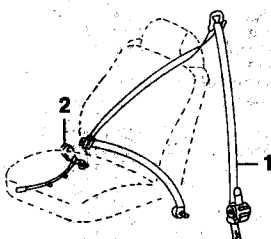


044-06057

| | | | |
|---|---------------------|-------|--------|
| 1 Track, Seat | | | |
| Passenger Side | 00-02 R 72011-17020 | #7 | 203.17 |
| | L 72021-17020 | #7 | 203.17 |
| | 03-05 R 72011-17030 | #7 | 203.17 |
| | L 72021-17030 | #7 | 203.17 |
| | R 72022-17010 | #7 | 203.17 |
| | L 72012-17010 | #7 | 203.17 |
| Driver Side | | | |
| #R&I One Seat Complete, Includes R&I Seat Assy | | | |
| 2 Lever, Seat Adjusting | R/L 72201-20130 | | 16.78 |
| 3 Bar, Reclining | R/L 72345-47010 | | 19.69 |
| 4 Cover, Seat Track | | | |
| Passenger Side | R 71811-20310-C0 | .2 | 46.90 |
| | L 71861-20140-C0 | .2 | 30.75 |
| Driver Side | R 71862-20140-C0 | .2 | 30.75 |
| | L 71812-20280-C0 | .2 | 46.90 |
| 5 Knob, Vertical Adjust | | | |
| Driver Side | L 72592-20040-C0 | | 14.00 |
| 6 Lever, Reclining | | | |
| Passenger Side | R 72525-02030-C0 | 10.46 | |
| Driver Side | L 72526-02030-C0 | 10.46 | |

SEAT BELTS

Use Procedure Explanation 30 with the following text.



044-05444

| | | | |
|--------------------------------------|------------------------|----|--------|
| 1 Belt, Front Seat | 00-01 R 73210-17180-C0 | #4 | 196.41 |
| | L 73220-17160-C0 | #4 | 196.41 |
| | 02-03 R 73210-17181-C0 | #4 | 201.49 |
| | L 73220-17161-C0 | #4 | 201.49 |
| | 04-05 R 73210-17250-C0 | #4 | 201.49 |
| | L 73220-17240-C0 | #4 | 201.49 |
| #w/Quarter Lower Trim Removed | | | |
| 2 Buckle, Seat Belt | 00-01 R 73230-2B010-C0 | .3 | 29.62 |
| | L 73230-20760-C0 | .3 | 29.62 |
| | 02-05 R 73230-2B011-C0 | .3 | 29.62 |
| | L 73230-20761-C0 | .3 | 29.62 |

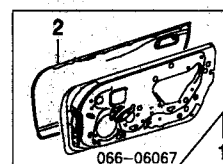
FRONT DOOR

Use Procedure Explanations 16 and 28 with the following text.

SHEET METAL

| | | |
|--------------------------------|-----|-----|
| Refinish Door Outside..... | R/L | 2.0 |
| Add for Jambos & Interior..... | R/L | 1.0 |
| Add for Jambos..... | R/L | .5 |
| R&I Door Assy..... | R/L | .8 |

NOTE: Manufacturer Advises that the Reinforcement Beam is High Strength Steel and should never be repaired.



066-06067

| | | | |
|--------------|---------------|------|--------|
| 1 Shell Assy | | | |
| 2000-02 | R 67001-17120 | #4.0 | 758.56 |
| | L 67002-17120 | #4.0 | 758.56 |
| 2003 | R 67001-17120 | #4.0 | 758.56 |
| | L 67002-17120 | #4.0 | 758.56 |
| 2004 | | | |
| To 12-03 | R 67001-17120 | #4.0 | 758.56 |
| | L 67002-17120 | #4.0 | 758.56 |
| From 12-03 | R 67001-17121 | #4.0 | 765.77 |
| | L 67002-17121 | #4.0 | 765.77 |
| 2005 | R 67001-17121 | #4.0 | 765.77 |
| | L 67002-17121 | #4.0 | 765.77 |

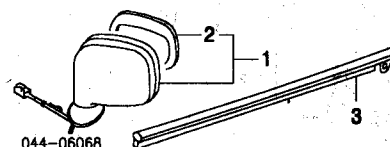
#Includes R&I/R&R Mirror

| | | | |
|-----------------|---------------|------|--------|
| 2 Panel, Repair | R 67111-17040 | #5.5 | 268.91 |
| | L 67112-17040 | #5.5 | 268.91 |

#Included w/Shell Assy
#Includes R&I/R&R Mirror & Door Glass

EXTERIOR TRIM

| | | |
|-------------------------------------|-----|-----|
| Refinish Mirror Assy..... | R/L | .7 |
| R&I Mirror Assy..... | R/L | #.7 |
| #Includes R&I Trim Panel | | |
| R&I Belt Moulding..... | R/L | .3 |



044-06068

| | | | |
|-----------------------|------------------|----|--------|
| 1 Mirror Assy | | | |
| Black (Code 202) | R 87910-17330-C0 | #3 | 197.97 |
| | L 87940-17340-C0 | #3 | 197.97 |
| Blue | | | |
| Code 8M6 | R 87910-17330-J0 | #3 | 197.97 |
| | L 87940-17340-J0 | #3 | 197.97 |
| Code 8R2 | R 87910-17330-J1 | #3 | 197.97 |
| | L 87940-17340-J1 | #3 | 197.97 |
| Dark Green (Code 6R4) | R 87910-17330-G1 | #3 | 197.97 |
| | L 87940-17340-G1 | #3 | 197.97 |
| Green (Code 6S1) | R 87910-17330-G0 | #3 | 197.97 |
| | L 87940-17340-G0 | #3 | 197.97 |
| Red (Code 3P0) | R 87910-17330-D0 | #3 | 197.97 |
| | L 87940-17340-D0 | #3 | 197.97 |
| Silver | | | |
| Code 1D0 | R 87910-17330-B0 | #3 | 197.97 |
| | L 87940-17340-B0 | #3 | 197.97 |
| Code 1E7 | R 87910-17330-B1 | #3 | 197.97 |
| | L 87940-17340-B1 | #3 | 197.97 |
| White (Code 040) | R 87910-17330-A0 | #3 | 197.97 |
| | L 87940-17340-A0 | #3 | 197.97 |
| Yellow (Code 576) | R 87910-17330-F0 | #3 | 197.97 |
| | L 87940-17340-F0 | #3 | 197.97 |

#w/Trim Panel Removed

| | | | |
|-----------------|---------------|--|-------|
| 2 Glass, Mirror | R 87931-17330 | | 36.80 |
| | L 87961-17340 | | 36.80 |

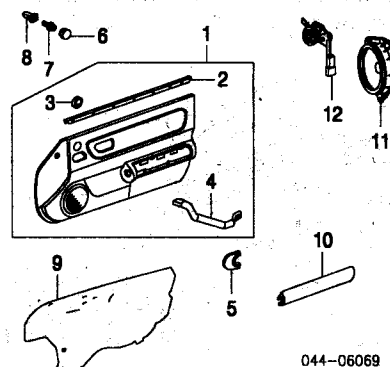
#Included w/Mirror Assy

| | | | |
|------------------------|---------------|----|-------|
| 3 Moulding, Outer Belt | R 75711-17031 | .3 | 57.07 |
| | L 75712-17031 | .3 | 57.07 |

INTERIOR TRIM

| | | |
|---------------------|-----|----|
| R&I Trim Panel..... | R/L | .4 |
|---------------------|-----|----|

NOTE: All Parts in this section are included in R&I Trim Panel unless noted otherwise.



044-06069

| | | | |
|-------------------------|------------------|----|--------|
| 1 Panel Assy, Door Trim | R 67610-17500-C0 | .6 | 434.81 |
| | L 67620-17460-C0 | .6 | 434.81 |

*Black listed, Order by Application

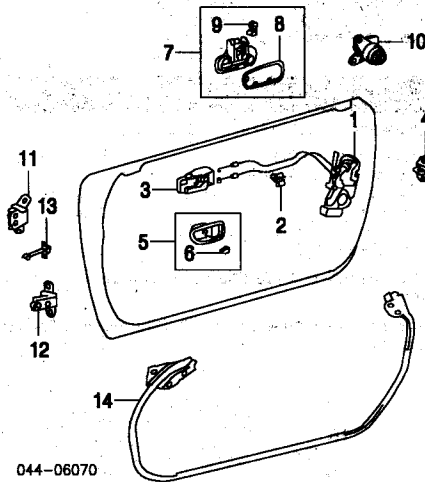
| | | |
|-------------------------------------|---------------------|----------|
| 2 Moulding, Inner Belt (a) | R 68171-17011 | 23.47 |
| | L 68172-17011 | 23.47 |
| 3 Grille, Upper Speaker (a)00-02 | R 67609-17010-C0 | 5.94 |
| | L 67709-17010-C0 | 5.94 |
| 03-05 | R 67609-17020-C0 | 5.94 |
| | L 67709-17020-C0 | 5.94 |
| 4 Handle, Pull (a) | 00-02 R 74630-17010 | .2 37.73 |
| | L 74640-17010 | .2 37.73 |
| | 03-05 R 74630-17020 | .2 38.07 |
| | L 74640-17020 | .2 38.07 |
| (a) Included w/Door Trim Panel Assy | | |
| 5 Cover, Handle Screw | R 74611-17010-C0 | 4.03 |
| | L 74612-17020-C0 | 4.03 |
| 6 Plug, Screw | R/L 90950-01800-C0 | 2.86 |
| 7 Screw, Panel | R/L 90159-40141 | .75 |
| 8 Grommet, Screw | R/L 90189-04073 | .69 |
| 9 Shield, Moisture | R 67831-17050 | # 12.06 |
| | L 67832-17050 | # 12.06 |
| 10 Cover, Armrest | R 74221-17020-C0 | 28.24 |
| | L 74222-17020-C0 | 28.24 |
| 11 Speaker, Lower | R/L 86160-22860 | #2 64.52 |
| 12 Speaker, Upper | R 86160-17140 | #2 48.27 |
| | L 86160-17150 | #2 48.27 |

#w/Trim Panel Removed, Not Included in R&R Trim Panel

HARDWARE

| | | |
|-------------------------|-----|-----|
| Refinish Outside Handle | R/L | .5 |
| Refinish Upper Hinge | R/L | .5 |
| Refinish Lower Hinge | R/L | .5 |
| R&I Outside Handle | R/L | #.7 |

#Includes R&I Trim Panel

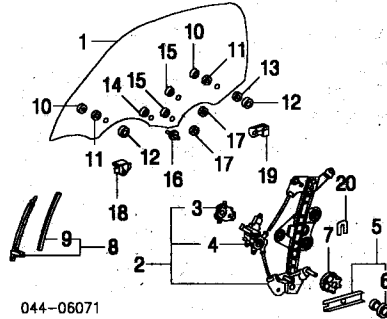


044-06070

| | | |
|---|------------------|------------|
| 1 Latch, Door | R 69030-17130 | #.3 231.38 |
| | L 69040-17130 | #.3 231.38 |
| #w/Trim Panel Removed | | |
| 2 Holder, Cable (2/Side) | R/L 69749-32040 | 2.83 |
| 3 Handle, Inside | R 69205-17010-C0 | .2 33.92 |
| | L 69206-17010-C0 | .2 33.92 |
| 4 Striker, Latch | R/L 69410-20110 | .2 17.78 |
| 5 Bezel Assy, Inside Handle | R 69277-22090-C0 | 13.92 |
| | L 69278-22050-C0 | 13.92 |
| 6 Plug, Handle Bezel | R 69283-30040-C0 | 1.54 |
| | L 69284-30040-C0 | 1.54 |
| #Included w/Inside Handle Bezel Assy | | |
| 7 Handle Assy, Outside | R 69210-12290-C1 | #.3 86.28 |
| Black (Code 202) | L 69220-12290-C1 | #.3 86.28 |
| Blue | | |
| Code 8M6 | R 69210-12290-J9 | #.3 86.28 |
| | L 69220-12290-J9 | #.3 86.28 |
| Code 8R2 | R 69210-12290-R1 | #.3 86.28 |
| | L 69220-12290-R1 | #.3 86.28 |
| Dark Green (Code 6R4) | R 69210-12290-Q0 | #.3 86.28 |
| | L 69220-12290-Q0 | #.3 86.28 |
| Green (Code 6S1) | R 69210-12290-G9 | #.3 86.28 |
| | L 69220-12290-G9 | #.3 86.28 |
| Red (Code 3P0) | R 69210-12290-D7 | #.3 86.28 |
| | L 69220-12290-D7 | #.3 86.28 |
| Silver | | |
| Code 1D0 | R 69210-12290-B8 | #.3 86.28 |
| | L 69220-12290-B7 | #.3 86.28 |
| Code 1E7 | R 69210-12290-P0 | #.3 86.28 |
| | L 69220-12290-B9 | #.3 86.28 |
| White (Code 040) | R 69210-12290-A0 | #.3 86.28 |
| | L 69210-12290-F1 | #.3 94.80 |
| Yellow (Code 576) | R 69210-12290-F1 | #.3 94.80 |
| #w/Trim Panel Removed | | |
| 8 Pad, Outside Handle (a) | R 69241-12100 | 3.77 |
| | L 69242-12050 | 3.77 |
| 9 Clip, Rod (a) | R 69293-12030 | 2.11 |
| | L 69293-12040 | 2.11 |
| (a) Included w/Outside Handle Assy | | |
| 10 Cyl, Lock | R 69051-17110 | #.3 50.31 |
| | L 69052-17130 | #.3 50.31 |
| #w/Trim Panel Removed, Included in R&R Outside Handle | | |
| 11 Hinge, Upper | R 68710-33020 | #.2 42.81 |
| | L 68720-33020 | #.2 42.81 |

| | | |
|------------------------------------|---------------|-----------|
| 12 Hinge, Lower | R 68730-17030 | #.2 42.81 |
| | L 68740-17030 | #.2 42.81 |
| #w/Door Assy Removed | | |
| 13 Check, Door | R 68610-17020 | #.2 72.36 |
| | L 68620-17020 | #.2 72.36 |
| #w/Trim Panel Removed | | |
| 14 Weatherstrip, Opening (On Door) | R 67861-17040 | .3 37.51 |
| 2000-03 | L 67862-17040 | .3 37.51 |
| 2004 | | |
| To 12-03 | R 67861-17040 | .3 37.51 |
| | L 67862-17040 | .3 37.51 |
| From 12-03 | R 67861-17041 | .3 31.83 |
| | L 67862-17041 | .3 31.83 |
| 2005 | R 67861-17041 | .3 31.83 |
| | L 67862-17041 | .3 31.83 |

GLASS & PARTS



044-06071

| | | | | |
|----|--|-----------------|------|--------|
| 1 | Glass, Door | | | |
| | Toyota (Green) | R 68101-17110 | .9 | 156.86 |
| | | L 68102-17110 | .9 | 156.86 |
| | NAGS (Green) | R FD20936GTN | .9 | 246.95 |
| | | L FD20937GTN | .9 | 246.95 |
| 2 | Regulator Assy, Window | R 68810-17070 | #1.2 | 316.55 |
| | | L 68820-17070 | #1.2 | 316.55 |
| | #Includes R&R Door Glass | | | |
| 3 | Cover, Gear | R 69813-20050 | | 6.63 |
| | | L 69814-20050 | | 6.63 |
| 4 | Motor, Regulator | R 85710-17040 | #.3 | 279.91 |
| | | L 85720-17040 | #.3 | 279.91 |
| | #Included w/Window Regulator Assy | | | |
| | #w/Regulator Removed | | | |
| 5 | Plate Assy, Window Guide | R/L 67443-20080 | | 7.06 |
| 6 | Snap, Window Guide (a) | R/L 67439-12020 | | 3.40 |
| | (a) Included w/Window Guide Plate Assy | | | |
| 7 | Spacer, Regulator | R/L 69817-22020 | | 3.72 |
| 8 | Guide Assy, Front Window | R 67401-14240 | #.2 | 56.39 |
| | | L 67402-14230 | #.2 | 56.39 |
| 9 | Run, Window (b) | R/L 68141-14100 | #.2 | 10.63 |
| | (b) Included w/Front Window Guide Assy | | | |
| | #w/Door Glass Removed | | | |
| 10 | Nut, Stopper (2/Side) | R/L 90179-06033 | | 2.11 |
| 11 | Cushion, Stopper (2/Side) | R/L 90209-09005 | | 1.55 |
| 12 | Stopper, Glass (2/Side) | R/L 68147-30020 | | 6.52 |
| 13 | Pad, Stopper | R/L 90202-10024 | | .63 |
| 14 | Pad, Adjusting Bolt | R/L 90901-79005 | | 3.49 |
| 15 | Nut, Mounting (2/Side) | R/L 90179-10191 | | 2.11 |
| 16 | Bolt, Adjusting | R/L 69913-30090 | | 3.46 |
| 17 | Nut, Mounting (2/Side) | R/L 90179-10192 | | 1.00 |
| 18 | Stop, Glass (2/Side) | R/L 67211-30070 | | 5.49 |
| 19 | Stabilizer, Glass | R 67235-12030 | | 8.29 |
| | | L 67236-12020 | | 8.29 |
| 20 | Shim, Adjusting (c) | | | |
| | 1mm | R/L 63277-20030 | | 1.60 |
| | 2mm | R/L 63277-20050 | | 2.03 |
| | (c) As Required | | | |

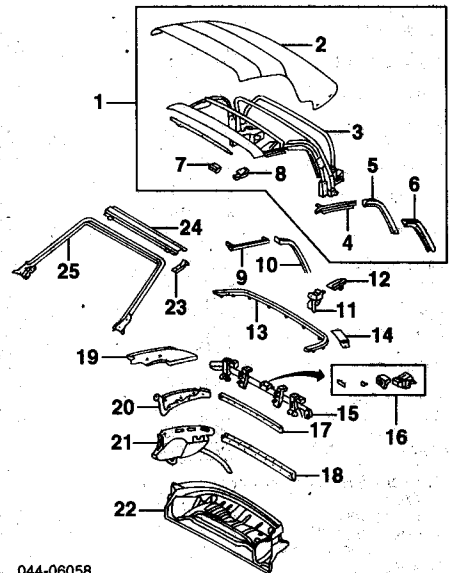
CONVERTIBLE TOP

R&I Convertible Top Assy..... 3.4

Illustration Located in Next Column

| | | | | |
|-------------------------|-------|----------------|------|---------|
| 1 Top Assy, Convertible | | | | |
| Black | 00-02 | 65910-17012-C0 | 3.4 | 4246.13 |
| | 03-05 | 65910-17012-C0 | 3.4 | 4246.13 |
| Tan | 00-02 | 65910-17022-E0 | 3.4 | 4246.13 |
| | 03-05 | 65910-17022-E0 | 3.4 | 4246.13 |
| 2 Cover, Outer | | | | |
| Black | | 65911-17011-C0 | #5.2 | 1678.08 |
| Tan | | 65911-17021-E0 | #5.2 | 1678.08 |
| 3 Frame, Top | 00-02 | 65950-17010 | #5.2 | 1631.98 |
| | 03-05 | 65950-17020 | #5.2 | 1742.64 |
| #R&R Complete | | | | |
| 4 Moulding, Front Drip | R | 75555-17010 | .3 | 30.75 |
| | L | 75556-17010 | .3 | 30.75 |
| 5 Weatherstrip, Rear | R/L | 65937-17010 | .3 | 78.48 |
| 6 Moulding, Rear Drip | R | 75553-17020 | .3 | 39.78 |
| | L | 75554-17020 | .3 | 39.78 |
| 7 Handle, Center | | 65903-17010 | .2 | 129.44 |
| 8 Latch, Side | R | 69330-17010 | .3 | 243.90 |
| | L | 69340-17010 | .3 | 243.90 |

#Included w/Convertible Top Assy

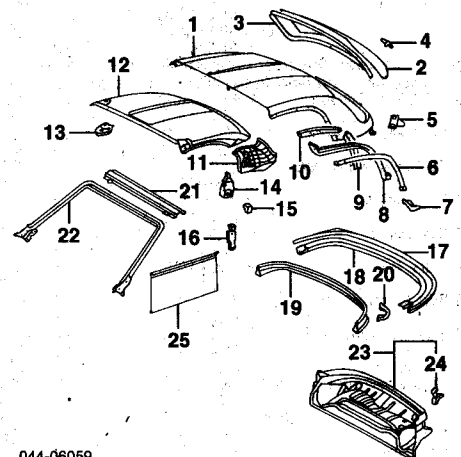


044-06058

| | | |
|--|-------------------|-----------|
| 9 Weatherstrip, Front | R 62381-17060 | .2 35.87 |
| | L 62382-17060 | .2 35.87 |
| 10 Weatherstrip, Rear | R 62383-17010 | .2 41.93 |
| | L 62384-17010 | .2 41.93 |
| 11 Seal, Quarter-See Quarter Panel Section | | |
| 12 Cover, Moulding End | R 75676-17021 | 25.58 |
| | L 75677-17021 | 25.58 |
| 13 Moulding, Rear Belt | R 75650-17011 | .4 438.21 |
| 14 Cover, Moulding | R 75678-17010 | 5.23 |
| | L 75679-17010 | 5.23 |
| 15 Frame, Top Support | 00-02 65430-17010 | 119.92 |
| | 03-05 65430-17030 | 136.58 |
| 16 Latch, Hold-Down | 65904-17011 | .2 86.97 |
| 17 Retainer, Rear Tarpuilin | 65917-17010 | 49.61 |
| 18 Seal, Lower | 65758-17010 | 63.19 |
| 19 Cover, Side Opening | | |
| Black | R 64910-17011-C0 | 213.69 |
| | L 64920-17011-C0 | 213.69 |
| Tan | R 64910-17011-E0 | 213.69 |
| | L 64920-17011-E0 | 213.69 |
| 20 Retainer, Side Tarpuilin | R 65916-17010 | 31.75 |
| | L 65925-17010 | 31.75 |
| 21 Seal, Side | R 65679-17011 | 50.30 |
| | L 65689-17011 | 50.30 |
| 22 Panel, Trim | 64270-17210 | .4 135.52 |
| 23 Hook, Roof | R 63217-17020 | 126.38 |
| | L 63218-17020 | 126.38 |
| 24 Trim, Upper-See Windshield Section | | |
| 25 Weatherstrip, Upper | 63251-17030 | .5 61.62 |

HARDTOP

| | |
|------------------------|-----|
| Refinish Hardtop Shell | 3.0 |
| Add to Edge Top | .5 |



044-06059

| | | |
|----------------------|---------------|--------------|
| 1 Shell, Hardtop (P) | 63204-17090 | 4.0 d2637.37 |
| (P) Paint to Match | | |
| 2 Glass, Rear | | |
| Toyota (Green) | 64821-17011 | 2.0 312.15 |
| NAGS (Green) | FB20936GTN | 2.0 703.70 |
| 3 Dam, Glass | 64814-17010 | 11.49 |
| | 64813-17020 | 20.12 |
| 4 Clip, Glass | R 64827-17020 | 1.17 |
| | L 64828-17020 | 1.17 |

TOYOTA MR2 2000-05

HARDTOP Cont'd

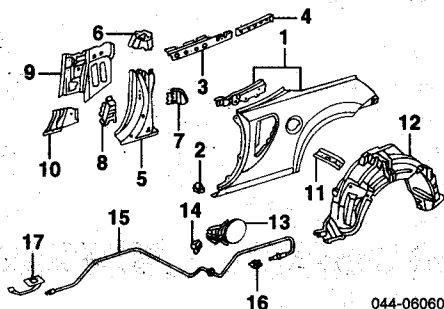
| | | |
|---------------------------------------|-----------------------------|---------|
| 5 Bracket, Set | R 58395-17020 | 32.24 |
| | L 58396-17020 | d32.24 |
| 6 Protector, Side Roof | R 75565-17010 | 24.89 |
| | L 75566-17010 | 24.89 |
| 7 Protector, Corner | R 62437-17010 | 4.12 |
| | L 62438-17010 | 4.12 |
| 8 Weatherstrip, Side | R 62252-17010 | 2 |
| | L 62252-17010 | 2 |
| 9 Retainer, Rear Weatherstrip | R 62377-17020 | 16.15 |
| | L 62378-17020 | 16.15 |
| 10 Retainer, Front Weatherstrip | R 62365-17030 | 24.95 |
| | L 62366-17030 | 24.95 |
| 11 Trim, Inner Side | R 63438-17010 | .3 |
| | L 63439-17010 | .3 |
| 12 Panel, Headliner | R 63311-17070 | 1.0 |
| 13 Latch, Top | R 69330-17020 | d228.41 |
| | L 69340-17020 | .3 |
| 14 Latch, Rear | R/L 63203-17041 | .3 |
| 15 Plate, Rear Latch | R 69341-17010 | 28.61 |
| | L 69342-17010 | 28.61 |
| 16 Hook, Latch | R 69431-17010 | 100.26 |
| | L 69432-17010 | 100.26 |
| 17 Protector, Rear | R 63666-17030 | 25.58 |
| 18 Weatherstrip, Rear | R 63252-17040 | .4 |
| 19 Panel, Inner Trim | R 63214-17030 | .4 |
| 20 Protector, Rear Latch | R 63273-17060 | 4.29 |
| | L 63274-17050 | 4.29 |
| 21 Trim, Upper-See Windshield Section | | |
| 22 Weatherstrip | R 63251-17030 | .5 |
| 23 Panel Assy, Trim | R 64101-17030 | .4 |
| 24 Retainer, Trim Panel | R/L 82715-17180 | 5.72 |
| | *Included w/Trim Panel Assy | |
| 25 Case, Hardtop | R 63259-17010 | 52.33 |

QUARTER PANEL

Use Procedure Explanations 20 and 28 with the following text.

SHEET METAL

| | | |
|--|-----|-----|
| Refinish Quarter Panel Outside | R/L | 2.0 |
| Add to Edge Panel | R/L | .5 |
| Add for Pillar | R/L | .5 |
| Add for Inside | R/L | .8 |
| Refinish Fuel Door | L | #5 |
| *Included in Refinish Left Quarter Panel Outside | | |
| Add for Inside | L | 2 |

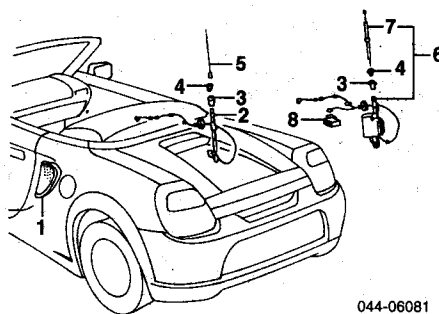


044-06060

| | | | |
|---|---------------------|-------|--------|
| 1 Panel, Quarter | 00-02 R 61601-17190 | #3.1 | 338.76 |
| | L 61602-17130 | #3.1 | 338.76 |
| | 03-05 R 61601-17190 | #3.1 | 338.76 |
| | L 61602-17130 | #3.1 | 338.76 |
| *Includes R&I Bumper Assy & R&I/R&R Wheelhouse Liner | | | |
| 2 Bracket, Quarter Panel-See Rocker/Pillars/Floor Section | | | |
| 3 Reinf, Front Side Panel | R 65545-17010 | 2.0 | 48.56 |
| | L 65546-17010 | 2.0 | 48.56 |
| 4 Reinf, Rear Side Panel | R 65547-17010 | 1.5 | 30.09 |
| | L 65548-17010 | 1.5 | 30.09 |
| 5 Reinf, Outer Quarter Panel | R 61311-17010 | 3.0 | 135.55 |
| | L 61312-17010 | 3.0 | 144.01 |
| 6 Reinf, Striker | R 61505-17010 | .3 | 11.83 |
| | L 61302-17901 | .3 | 155.93 |
| 7 Seal, Quarter | R 61395-17020 | .3 | 19.75 |
| | L 61396-17010 | .3 | 19.75 |
| 8 Brace, Reinf | R 61323-17010 | .5 | 28.78 |
| | L 61324-17010 | .5 | 28.78 |
| 9 Reinf, Inner Quarter Panel | R 61307-17012 | 1.5 | 144.01 |
| | L 61308-17012 | 1.5 | 144.01 |
| 10 Extension, Inner Reinf | R 61345-17020 | 1.0 | 24.55 |
| | L 61346-17021 | 1.0 | 24.55 |
| 11 Bracket, Liner | R/L 61837-17030 | .3 | 11.09 |
| 12 Liner, Wheelhouse | 00-01 R 65637-17010 | .4 | 85.60 |
| | L 65638-17010 | .4 | 85.60 |
| | 02-05 R 65637-17020 | .4 | 85.60 |
| | L 65638-17020 | .4 | 85.60 |
| 13 Door, Fuel | R 77350-17030 | .3 | 54.70 |
| 14 Spring, Door | R 77366-17022 | 1.34 | |
| 15 Cable, Door Release | 00-03 L 77035-17070 | .8 | 25.15 |
| | 04-05 L 77035-17071 | .8 | 25.12 |
| 16 Retainer, Door Lock | R 77378-60020 | 1.29 | |
| 17 Lever, Door Release | L 69306-17050 | 62.53 | |

EXTERIOR TRIM

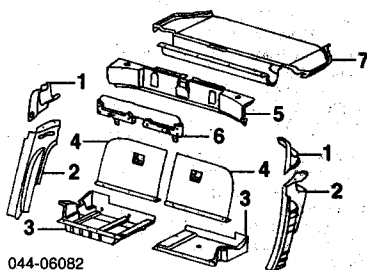
| | | |
|----------------------|-----|----|
| Refinish Vent Grille | R/L | .5 |
|----------------------|-----|----|



044-06081

| | | | |
|------------------------|--------------------------------|--------|--------|
| 1 Grille, Air Vent | | | |
| 2000-02 | R 62907-17030 | .3 | 58.79 |
| | L 62908-17030 | .3 | 58.79 |
| 2003-05 | | | |
| Black (Code 202) | R 62907-17040-C0 | .3 | 66.93 |
| | L 62908-17040-C0 | .3 | 66.93 |
| Blue (Code 8M6) | R 62907-17040-J0 | .3 | 66.93 |
| | L 62908-17040-J0 | .3 | 66.93 |
| Dark Green (Code 6R4) | R 62907-17040-G0 | .3 | 66.93 |
| | L 62908-17040-G0 | .3 | 66.93 |
| Red (Code 3P0) | R 62907-17040-D0 | .3 | 66.93 |
| | L 62908-17040-D0 | .3 | 66.93 |
| Silver (Code 1E7) | R 62907-17040-B1 | .3 | 66.93 |
| | L 62908-17040-B1 | .3 | 66.93 |
| White (Code 040) | R 62907-17040-A0 | .3 | 66.93 |
| | L 62908-17040-A0 | .3 | 66.93 |
| Yellow (Code 576) | R 62907-17040-F0 | .3 | 66.93 |
| | L 62908-17040-F0 | .3 | 66.93 |
| 2 Base, Manual Antenna | R 86309-17100 | 1.2 | 36.05 |
| 3 Ornament, Antenna | | | |
| Manual Power | R 86392-17110 | 11.66 | |
| | R 86392-17100 | 10.52 | |
| 4 Nut, Antenna | R 86396-20030 | 13.69 | |
| 5 Mast, Manual Antenna | R 86309-32011 | .2 | 35.79 |
| 6 Antenna Assy, Power | R 86309-17090 | 1.2 | 168.97 |
| 7 Mast, Power Antenna | R 86337-17080 | .2 | 49.53 |
| | *Included w/Power Antenna Assy | | |
| 8 Relay, Control | R 85914-17010 | 177.65 | |

INTERIOR TRIM



044-06082

| | | | |
|----------------------------|------------------|--------|--------|
| 1 Trim, Upper Quarter | R 74817-17010-C0 | 2 | 45.56 |
| | L 74818-17010-C0 | 2 | 45.56 |
| 2 Trim, Lower Quarter | R 62511-17080-C0 | .3 | 92.92 |
| | L 62512-17070-C0 | .3 | 92.92 |
| 3 Box, Storage | R 64429-17010-C0 | 2 | 178.68 |
| | L 64439-17020-C0 | 2 | 118.23 |
| 4 Door, Storage Box | R 64411-17010-C0 | 196.71 | |
| | L 64412-17070-C0 | 196.71 | |
| 5 Trim, Upper | R 64712-17040-C0 | .4 | 161.05 |
| 6 Deflector, Wind | R 63230-17030 | .3 | 137.61 |
| 7 Panel, Package Tray Trim | R 64330-17010 | .4 | 208.26 |

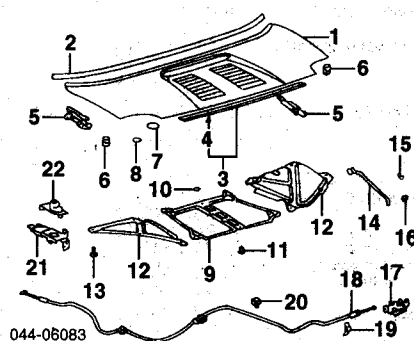
ENGINE LID

Use Procedure Explanations 24 and 28 with the following text.

| | |
|-----------------------------|--------|
| Refinish Engine Lid Outside | 2.1 |
| Add for Underside | 1.1 |
| Refinish Hinge | R/L .5 |
| R&I Engine Lid Assy | .4 |

Illustration Located in Next Column

| | | | |
|------------------------------|---------------------------------------|-----|--------|
| 1 Lid, Engine | 00-02 64403-17070 | 1.2 | 475.59 |
| | 03-05 64403-17070 | 1.2 | 475.59 |
| 2 Nameplate | "MR2 SPYDER" | | |
| | PT413-17000-01 | .2 | 23.89 |
| 3 Seal, Front Engine Lid | R 64485-17031 | .2 | 27.84 |
| 4 Seal Assy, Rear Engine Lid | R 64489-17021 | .2 | 21.55 |
| 5 Clip, Seal (4) | R 90467-A0009 | .97 | |
| | *Included w/Rear Engine Lid Seal Assy | | |
| 5 Hinge, Lid | R 68810-17050 | #2 | 47.90 |
| | L 68820-17070 | #2 | 47.90 |
| | *w/Engine Lid Removed | | |
| 6 Cushion, Lid | R/L 90541-15026 | .1 | 3.97 |
| 7 Cover, Large Hole | R/L 90950-06124 | .1 | 1.78 |



044-06083

| | | | |
|--|------------------|------|-------|
| 8 Cover, Small Hole | R/L 90950-01859 | .1 | 2.27 |
| 9 Panel, Lower | R 64474-17021 | .2 | 72.68 |
| 10 Bolt, Lower Panel (4) | R 90159-50374 | .57 | |
| 11 Clip, Lower Panel (2) | R 90467-07059-22 | .71 | |
| 12 Insulator, Engine Lid | R 53341-17020 | .2 | 75.08 |
| | L 53342-17010 | .2 | 26.86 |
| 13 Clip, Insulator (5/Side) | R/L 90467-10018 | 1.11 | |
| 14 Rod, Support | R 64407-17050 | .2 | 12.66 |
| 15 Clip, Rod | R 90959-01136 | 5.98 | |
| 16 Grommet, Rod | R 90480-15028 | 2.03 | |
| 17 Latch, Engine Lid | R 69350-17051 | .2 | 76.42 |
| 18 Cable, Release | R 69307-17090 | .8 | 26.64 |
| 19 Holder, Rear Cable (2) | R 90959-01369 | 1.84 | |
| 20 Holder, Side Cable (3) | R 90467-13012 | .86 | |
| 21 Lever, Door Release-See Quarter Panel Section | | | |
| 22 Bezel, Lock | R 69365-17040 | 8.60 | |

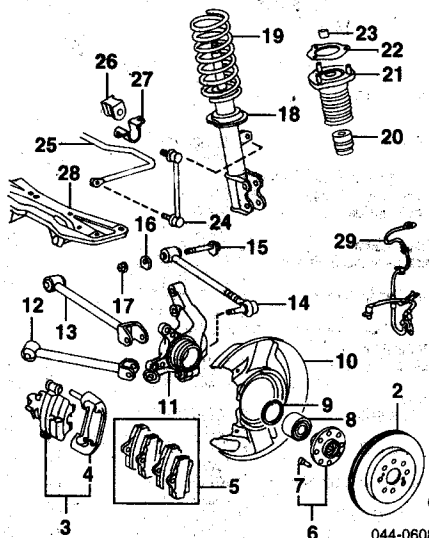
REAR SUSPENSION

Use Procedure Explanation 23 with the following text.

| | | |
|-------------------------------|------|-----|
| R&I Suspension (One Side) | R/Lm | 1.8 |
| O/H Suspension (Includes R&I) | | |
| One Side | R/Lm | 3.7 |
| Both Sides | m | 7.0 |
| Adjust Four Wheel Alignment | m | 1.4 |
| Bleed Brake System | m | .3 |

NOTE 1: R&I/R&R or O/H Does Not include alignment or bleed brake system.

NOTE 2: All Parts in this section are included in overhaul unless noted otherwise.



044-06084

| | | | |
|-----------------------------|--|---|-------------|
| 1 Nut, Axle | R/L 90080-17238 | m | #5.86 |
| 2 Rotor, Brake | R/L 42431-17081 | m | #8 123.94 |
| *R&R Both Sides 1.0 | | | |
| 3 Caliper Assy, Brake | 00-02 R 47730-17120 | m | #5 460.70 |
| | L 47750-17120 | m | #5 460.70 |
| | 03-05 R 47730-17160 | m | #5 460.70 |
| | L 47750-17160 | m | #5 460.70 |
| 4 Bracket, Caliper Mounting | R 47707-17050 | m | #5 69.65 |
| | L 47708-17050 | m | #5 69.65 |
| | *Included w/Brake Caliper Assy | | |
| | *R&R One Side Complete, w/Rotor Removed Deduct .3, R&R Both Sides .8 | | |
| 5 Pad Set, Brake | R 04466-17100 | m | #1.0 50.95 |
| | *Deduct .5 for Each Caliper Removed | | |
| 6 Hub Assy, Wheel | R/L 42301-17040 | m | #1.9 170.88 |
| 7 Stud, Wheel (b) (4/Side) | R/L 90942-02049 | m | 3.26 |
| | (b) Included w/Wheel Hub Assy | | |
| 8 Bearing, Wheel | R/L 90080-36136 | m | #1.9 27.75 |
| 9 Ring, Snap | R/L 90521-79002 | m | #1.9 2.34 |
| 10 Plate, Backing | R 47881-17070 | m | #1.9 23.46 |
| 11 Knuckle, Susp | R 42304-17030 | m | #1.9 214.35 |

| | | | |
|---|-----------------------|--------|--------|
| | L 42305-17030 | m #1.9 | 214.35 |
| #R&R One Side Complete, Includes R&R Hub & Rotor, R&R Both Sides 3.6 | | | |
| 12 Arm, Trailing | R/L 48780-17050 | m #6 | 102.80 |
| #w/Knuclde Removed Deduct .3, R&R Both Sides 1.0 | | | |
| 13 Arm, Lower Control | R/L 48710-17050 | m #8 | 102.60 |
| #w/Knuclde Removed Deduct .4, R&R Both Sides 1.4 | | | |
| 14 Arm, Track | R/L 48730-17060 | m #8 | 120.95 |
| #w/Knuclde Removed Deduct .3, R&R Both Sides 1.4 | | | |
| 15 Bolt, Camber Adjust | R/L 48190-32010 | m | 8.20 |
| 16 Cam, Camber Adjust | R 48198-32040 | m | 12.69 |
| | L 48190-32010 | m | 8.20 |
| 17 Nut, Adjusting Bolt | R/L 90179-12127 | m | 1.09 |
| 18 Strut | 00-02 R 48530-80060 | m #1.6 | 178.72 |
| | L 48540-19366 | m #1.6 | 178.72 |
| | 03-05 R 48530-80078 | m #1.6 | 178.72 |
| | L 48540-19375 | m #1.6 | 178.72 |
| 19 Spring, Coil | 00-02 R/L 48231-17890 | m #1.6 | 54.00 |
| | 03-05 R/L 48231-1R350 | m #1.6 | 53.37 |
| 20 Bumper, Spring | R/L 48331-12130 | m #1.6 | 25.12 |
| 21 Support | R/L 48750-17050 | m #1.6 | 100.54 |
| 22 Plate, Spacer | R/L 48753-17040 | m #1.6 | 9.69 |
| 23 Collar | R/L 90080-38148 | m #1.6 | 6.26 |

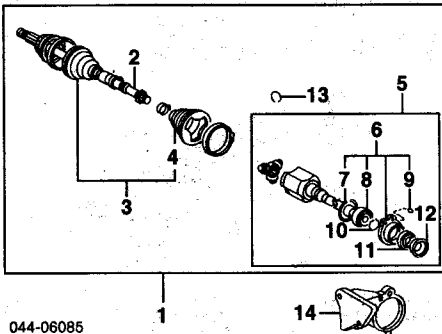
#R&R One Side Complete, w/Knuclde Removed Deduct .8, R&R Both Sides 3.0

| | | | |
|---|-----------------|--------|-------|
| 24 Nut, Absorber | R/L 90080-17217 | m | 2.46 |
| 24 Link, Stabilizer | R/L 48830-17070 | m #4 | 46.90 |
| #Not Included in O/H | | | |
| 25 Bar, Stabilizer | 48812-17150 | m #1.0 | 74.48 |
| #Includes R&R Stabilizer Bar Links, Bushings & Clamps, Not Included in O/H | | | |
| 26 Bushing, Stabilizer Bar | R/L 48818-17150 | m #3 | 13.12 |
| 27 Clamp, Stabilizer Bar | R/L 48824-20100 | m #3 | 11.98 |
| #R&R One Side Complete, Not Included in O/H | | | |
| 28 Xmb, Suspension-See Rear Body Section | | | |
| 29 Sensor, Rear ABS-See Brakes Section | | | |

REAR DRIVE AXLE

| | |
|---|-----------|
| R&I Drive Axle Assy | R/Lm #6 |
| O/H Drive Axle Assy (Includes R&I) | R/Lm #1.2 |
| #w/Necessary Suspension Components Removed | |

NOTE: All Parts in this section are included in overhaul unless noted otherwise.



044-06085

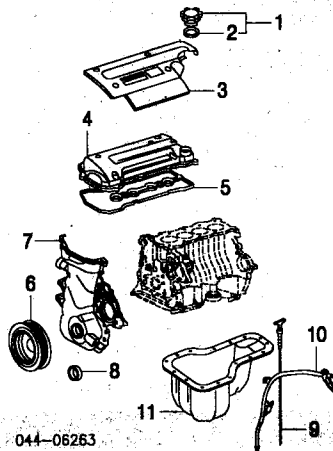
| | | | |
|---|-----------------------|--------|--------|
| 1 Axle Assy, Drive | | | |
| 2000 | R 42330-17191 | m #6 | 481.07 |
| | L 42340-17151 | m #6 | 429.69 |
| 2001 | | | |
| To 4-01 | R 42330-17191 | m #6 | 481.07 |
| | L 42340-17151 | m #6 | 429.69 |
| From 4-01 | R 42330-17191 | m #6 | 481.07 |
| | L 42340-17151 | m #6 | 429.69 |
| 2002 | R 42330-17191 | m #6 | 481.07 |
| | L 42340-17151 | m #6 | 429.69 |
| 2003-05 | R 43410-17010 | m #6 | 481.07 |
| | L 43420-17010 | m #6 | 429.69 |
| 2 Shaft | | | |
| 2000 | R 43460-19765 | m #1.2 | 508.74 |
| | L 43460-19775 | m #1.2 | 523.76 |
| 2001 | | | |
| To 4-01 | R 43460-19765 | m #1.2 | 508.74 |
| | L 43460-19775 | m #1.2 | 523.76 |
| From 4-01 | R 43460-19766 | m #1.2 | 508.74 |
| | L 43460-19776 | m #1.2 | 523.76 |
| 2002 | R 43460-19766 | m #1.2 | 508.74 |
| | L 43460-19776 | m #1.2 | 523.76 |
| 2003-05 | R 43460-80012 | m #1.2 | 497.41 |
| | L 43470-80107 | m #1.2 | 508.74 |
| #w/Necessary Suspension Components Removed | | | |
| 3 Boot Assy, Outer/Inner | | | |
| 2000 | R/L 04438-20132 | m | 33.84 |
| 2001 | | | |
| To 4-01 | R/L 04438-20132 | m | 33.84 |
| From 4-01 | R/L 04428-12250 | m | 33.84 |
| 2002 | R/L 04428-12250 | m | 33.84 |
| 2003-05 | R/L 04429-17010 | m | 40.67 |
| 4 Boot, Inner (a) | 00-02 R/L 04438-42200 | m | 21.04 |
| | 03-05 R/L 04439-17020 | m | 25.41 |
| (a) Included w/Outer/Inner Boot Assy | | | |
| 5 Joint Assy, Inner | 00-02 R 43030-32060 | m #1.2 | 370.25 |
| | L 43040-32040 | m #1.2 | 304.72 |
| | 03-05 R 43030-17030 | m #1.2 | 383.85 |
| | L 43030-32080 | m #1.2 | 279.57 |
| #w/Necessary Suspension Components Removed | | | |
| 6 Support Assy, Bearing (a) | R 43045-20010 | m | 58.79 |
| 7 Ring, Snap (a) (b) | R 96153-00680 | m | 3.26 |

| | | | |
|--|-----------------|------|-------|
| 8 Bearing (a) (b) | R 90363-36004 | m | 38.58 |
| 9 Pin, Guide (a) (b) | R 90250-06003 | m | .91 |
| (b) Included w/Bearing Support Assy | | | |
| 10 Ring, Snap (a) | R 90081-52006 | m | 1.21 |
| | L 90081-52005 | m | 2.56 |
| 11 Seal, Bearing (a) | R 43458-20011 | m | 13.63 |
| 12 Seal, Snap (a) | R 41336-06010 | m | 21.23 |
| | L 41336-02030 | m | 3.54 |
| (a) Included w/Inner Joint Assy | | | |
| 13 Ring, Inner Joint | R/L 90520-22005 | m | 1.29 |
| (b) Included w/Drive Axle Assy | | | |
| 14 Support, Axle | R 43457-20080 | m #4 | 75.08 |
| #w/Right Drive Axle Assy Removed | | | |

ENGINE

Use Procedure Explanation 12 with the following text.

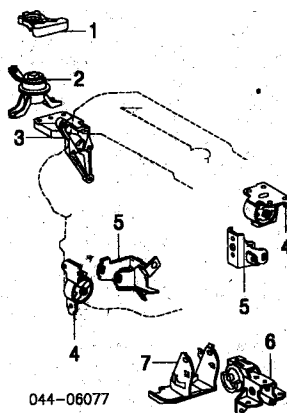
| | |
|-----------------------|--------|
| R&I Engine/Trans Assy | m 12.8 |
|-----------------------|--------|



044-06263

| | | | |
|--|-------------|--------|--------|
| 1 Cap Assy, Oil Filler | | | |
| 2000 | 12180-0D011 | 9.23 | |
| 2001 | 12180-22011 | 9.23 | |
| 2002 | | | |
| To 2-02 | 12180-22011 | 9.23 | |
| From 2-02 | 12180-21021 | 9.23 | |
| 2003-05 | 12180-21021 | 9.23 | |
| 2 Gasket, Oil Filler Cap | 90080-43032 | 4.46 | |
| #Included w/Oil Filler Cap Assy | | | |
| 3 Panel, Valve Cover Finish | 11212-22061 | .3 | 30.21 |
| 4 Cover, Valve | 11201-22060 | m .8 | 296.89 |
| 5 Gasket, Valve Cover | 11213-0D040 | m | 18.50 |
| 6 Pulley, Crank | 13470-22021 | m .9 | 209.06 |
| 7 Cover, Timing | 11321-22021 | m #4.0 | 188.88 |
| #Includes R&R Crank Pulley | | | |
| 8 Seal, Cover | 90311-38078 | | 10.26 |
| 9 Dipstick, Eng Oil | 15301-22040 | | 12.69 |
| 10 Tube, Eng Dipstick | 11452-22040 | .5 | 20.55 |
| 11 Pan, Eng Oil | 12101-0D010 | m 2.3 | 98.34 |

ENGINE/TRANS MOUNTS



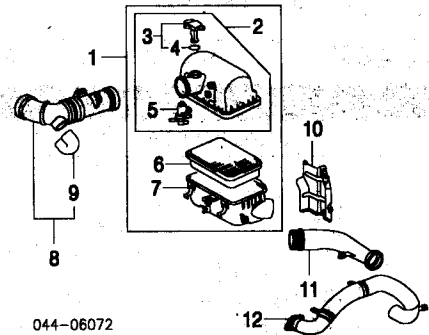
044-06077

| | | | |
|-----------------------------------|---------------|------|--------|
| 1 Bkt, Upper Mount | 12316-22070 | #6 | 63.19 |
| 2 Insulator, Front | 12362-22040 | #6 | 129.44 |
| #R&R Complete | | | |
| 3 Bkt, Lower Mount | 12315-22040 | #3 | 81.88 |
| #w/Front Insulator Removed | | | |
| 4 Insulator, Side Engine | R 12371-22080 | #1.3 | 80.08 |
| | L 12361-22050 | #1.3 | 57.07 |
| #R&R Both Sides 1.7 | | | |
| 5 Bkt, Engine Insulator | | | |
| 2000 | R 12321-22060 | #2 | 41.44 |
| | L 12301-22060 | #2 | 36.70 |
| 2001-05 | | | |

| | | | |
|-----------------------------------|---------------|----|-------|
| w/Sequential Shift Trans | R 12321-22080 | #2 | 41.44 |
| | L 12311-22080 | #2 | 36.70 |
| w/o Sequential Shift Trans | R 12321-22060 | #2 | 41.44 |
| | L 12301-22060 | #2 | 36.70 |
| #w/Side Insulator Removed | | | |
| 6 Insulator, Trans | 12372-22040 | .9 | 86.22 |
| 7 Bkt, Trans Insulator | 12325-22040 | #2 | 52.33 |
| #w/Trans Insulator Removed | | | |

AIR CLEANER

| | |
|----------------------|---|
| R&I Air Cleaner Assy | 4 |
|----------------------|---|

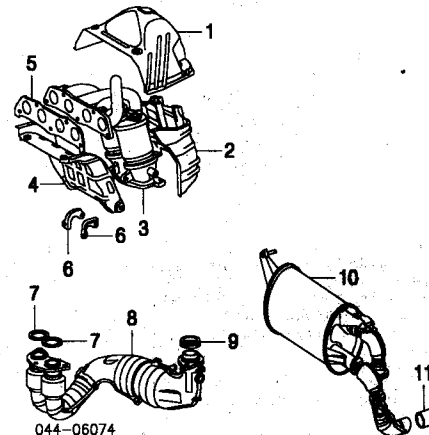


044-06072

| | | | |
|--|----------------|------|--------|
| 1 Cleaner Assy, Air | 17700-22080 | .4 | 284.34 |
| 2 Cover Assy, Air Cleaner | 17705-22100 | #3 | 313.20 |
| #Includes R&R Filter Element | | | |
| 3 Meter Assy, Air Flow (a) | 22204-0D030 | m .3 | 146.36 |
| 4 Seal, Meter (a) (b) | 90099-14141 | | 1.14 |
| (b) Included w/Air Flow Meter Assy | | | |
| 5 Valve, Air (a) | 90910-12222 | | 47.84 |
| (a) Included w/Air Cleaner Cover Assy | | | |
| 6 Element, Filter | 17801-16020-83 | .2 | 15.00 |
| 7 Housing, Lower | 17701-22080 | | 123.66 |
| #Included w/Air Cleaner Assy | | | |
| 8 Hose Assy, Intake | 17880-22010 | .3 | 88.68 |
| 9 Resonator (a) | 17894-11050 | | 17.55 |
| (a) Included w/Intake Hose Assy | | | |
| 10 Bracket, Mounting | 17853-22050 | | 17.55 |
| 11 Duct, Air | 17751-22050 | .4 | 27.47 |
| 12 Duct, Air Intake | 17752-22010 | .4 | 85.60 |

EXHAUST

| | |
|---|------|
| R&I Exhaust System Complete | .9 |
| R&R Exhaust System Complete | #1.3 |
| #w/Rear Bumper Cover Removed, Does Not Include R&R Manifold or Shields | |

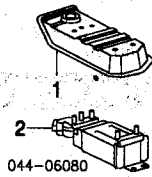


044-06074

| | | | |
|--|-------------------|--------|---------|
| 1 Shield, Upper Outer | 17167-22050 | | 105.66 |
| 2 Shield, Lower Outer | 17168-22050 | | 55.04 |
| 3 Manifold & Converter | 17104-22061 | m #1.6 | 648.89 |
| #Includes R&R Outer & Inner Shields | | | |
| 4 Shield, Inner | 17169-22010 | | 55.04 |
| 5 Gasket, Manifold | 17173-0D020 | m | 17.37 |
| 6 Support, Manifold | | | |
| Front | | | |
| 2000-01 | 17118-22080 | | 28.47 |
| 2002 | | | |
| To 5-02 | 17118-22080 | | 28.47 |
| From 5-02 | 17118-22080 | | 28.47 |
| 2003-05 | 17118-22080 | | 28.47 |
| Rear | | | |
| 00-01 | 17119-22060 | | 26.21 |
| 02-03 | 17119-22060 | | 26.21 |
| 7 Gasket, Pipe (2) | 90080-43036 | | 8.09 |
| 8 Pipe, Exhaust | 17410-22132 | .9 | 1156.80 |
| 9 Gasket, Muffler | 17451-22060 | | 33.81 |
| 10 Muffler | 00-02 17430-22080 | 1.1 | 283.44 |
| | 03 17430-22370 | 1.1 | 283.44 |
| | 00-02 17408-16030 | | 70.56 |
| | 03 17408-74080 | | 49.93 |

TOYOTA MR2 2000-05

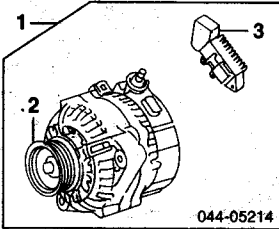
EMISSION SYSTEM



| | | | | |
|--------------------|-------------|---|-----|--------|
| 1 Shield, Canister | 77765-17010 | m | 1.6 | 45.87 |
| 2 Canister, Vapor | 77740-17051 | m | 1.6 | 286.00 |

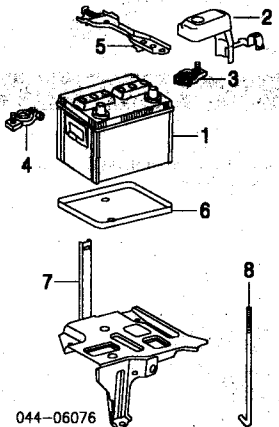
ELECTRICAL

ALTERNATOR



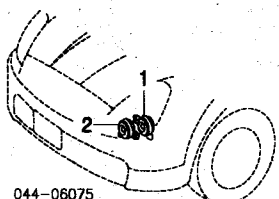
| | | | | |
|----------------------|----------------|---|----|---------|
| 1 Alternator Assy | 27060-22040-84 | m | .8 | R281.13 |
| 2 Pulley, Alternator | 27411-50050 | m | | 21.12 |
| 3 Regulator, Voltage | 27700-20050 | m | | 166.42 |

BATTERY



| | | | | |
|---|-----------------------|--|------|--------|
| 1 Battery | N.A. | | | |
| 2 Cover, Positive Terminal | 82821-12290 | | .4 | 0.00 |
| 3 Terminal, Positive | 90982-05035 | | | 10.37 |
| 4 Terminal, Negative | 90982-06024 | | | 15.83 |
| Cable, Battery | See Rear Body Section | | | 10.37 |
| #Serviced w/Engine Compartment Harness Assy | | | | |
| 5 Clamp, Battery | 74404-17100 | | | 14.40 |
| 6 Tray, Battery | 74431-17020 | | | 33.41 |
| 7 Carrier, Battery | 74410-17010 | | #.5 | 110.75 |
| #Includes R&R Battery | | | | |
| 8 Bolt, "J" | 74451-10060 | | 4.66 | |

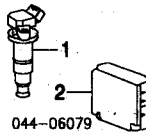
HORN



| | | | |
|-------------------|-------------|-----|-------|
| 1 Horn, High Note | 86510-17130 | #.3 | 54.44 |
| 2 Horn, Low Note | 86520-17130 | #.3 | 54.44 |

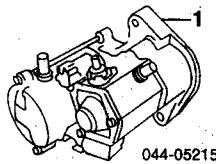
IGNITION/FUEL

| | | |
|-----------------------------|---|----|
| R&R Ignition Coils Complete | m | .6 |
|-----------------------------|---|----|



| | | | | |
|----------------------------|-------------|---|-----|---------|
| 1 Coil, Ignition (4) | 90919-02239 | m | #.3 | 90.35 |
| #R&R Complete .6 | | | | |
| 2 Module, Engine Control | 89661-17722 | m | 1.6 | 774.28 |
| 2000 | | | | |
| 2001 | | | | |
| To 5-01 | | | | |
| w/Sequential Shift Trans | 89661-17630 | m | 1.6 | 1142.13 |
| w/o Sequential Shift Trans | 89661-17722 | m | 1.6 | 774.28 |
| From 5-01 | | | | |
| w/Sequential Shift Trans | 89661-17671 | m | 1.6 | 1145.21 |
| w/o Sequential Shift Trans | 89661-17722 | m | 1.6 | 774.28 |
| 2002 | | | | |
| 2003-05 | | | | |
| 5 Speed Trans | 89661-17722 | m | 1.6 | 774.28 |
| 6 Speed Trans | 89661-17692 | m | 1.6 | 774.28 |

STARTER



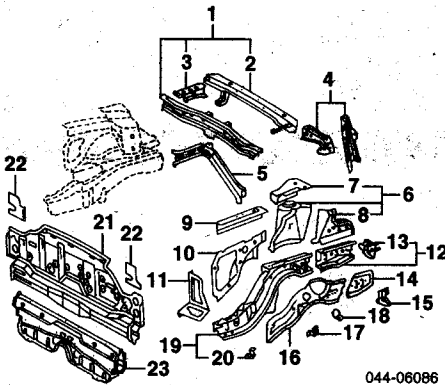
| | | | | |
|-----------|----------------|---|----|---------|
| 1 Starter | 28100-22060-84 | m | .9 | R305.37 |
|-----------|----------------|---|----|---------|

REAR BODY

Use Procedure Explanations 26 and 28 with the following text.

SHEET METAL

| | |
|---------------------------------|---------|
| Refinish Upper Crossmember Assy | 1.5 |
| Refinish Upper Xmb Extension | R/L 1.0 |
| Refinish Lower Xmb | .5 |
| Refinish Rear Wheelhouse Assy | R/L 1.0 |
| Refinish Wheelhouse Extension | R/L .5 |
| Refinish Sidemember Assy | R/L 1.0 |
| Refinish Sidemember Extension | R/L .5 |



| | | | | |
|------------------------------------|-----------------|---|------|--------|
| 1 Crossmember Assy, Upper | 51291-17900 | s | 3.5 | 201.60 |
| 2 Xmb, Upper | 58307-17080 | s | 3.5 | 118.92 |
| 3 Connector, Xmb | R 58377-17030 | s | .5 | 22.09 |
| | L 58378-17040 | s | .5 | 21.72 |
| #Included w/Upper Crossmember Assy | | | | |
| 4 Extension, Upper Xmb | R 58303-17090 | s | .5 | 59.13 |
| | L 58304-17030 | s | .5 | 49.24 |
| 5 Xmb, Lower | 51281-17900 | s | #1.5 | 100.38 |
| #Deduct .5 w/Upper Xmb Removed | | | | |
| 6 Wheelhouse Assy, Rear | R 61671-17903 | s | 4.5 | 133.87 |
| | L 61672-17901 | s | 4.5 | 133.87 |
| 7 Brace, Upper | R 61643-17030 | s | .5 | 33.24 |
| | L 61644-17030 | s | .5 | 33.24 |
| 8 Extension, Wheelhouse | R 61617-17030 | s | 1.5 | 26.78 |
| | L 61618-17902 | s | 1.5 | 32.32 |
| #Included w/Rear Wheelhouse Assy | | | | |
| 9 Reinf, Wheelhouse | R 61647-17901 | s | 2.0 | 42.81 |
| | L 61648-17901 | s | 2.0 | 42.81 |
| 10 Wheelhouse, Front | R 61633-17904 | s | 2.5 | 74.08 |
| | L 61634-17030 | s | 2.5 | 61.16 |
| 11 Deflector, Air Inlet | R 62613-17010 | | | 31.09 |
| | L 62604-17010 | | | 24.75 |
| 12 Extension Assy, Sidemember | R 57615-17901 | s | 3.5 | 54.04 |
| | L 57616-17900 | s | 3.5 | 54.04 |
| 13 Bracket, Rear Bumper | R/L 58305-17011 | | | 31.41 |

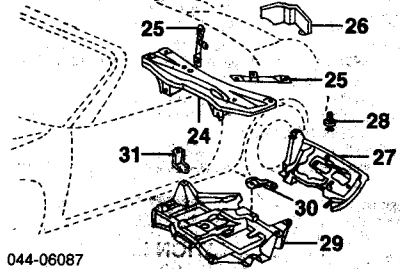
#Included w/Sidemember Extension Assy

| | | | | |
|----------------------------|-----------------|---|------|--------|
| 14 Plate, Extension | R 57623-17021 | s | 3.5 | 30.09 |
| | L 57624-17021 | s | 3.5 | 30.09 |
| 15 Hanger, Muffler | L 51902-17010 | | .4 | 23.84 |
| 16 Plate, Outer Sidemember | R 57628-17050 | s | 6.5 | 108.03 |
| | L 57629-17050 | s | 6.5 | 113.46 |
| 17 Bracket, Liner | R/L 58139-17010 | | .3 | 3.43 |
| 18 Bracket, Brake Hose | R/L 57249-0E020 | | .3 | 9.92 |
| 19 Sidemember Assy | R 57601-17081 | s | #7.5 | 321.35 |
| | L 57602-17102 | s | #7.5 | 343.10 |

#w/Rear Wheelhouse Assy Removed Deduct 2.5, w/Front Wheelhouse Removed Deduct 1.5

| | | | | |
|-----------------------------|-------------------|--|--|--------|
| 20 Bracket, Quarter Panel | R/L 58139-17010 | | | 3.43 |
| #Included w/Sidemember Assy | | | | |
| 21 Panel, Room Partition | 00-02 64206-17111 | | | 696.37 |
| | 03-05 64206-17111 | | | 696.37 |
| 22 Insulator, Partition | R 64195-17040 | | | 7.52 |
| | L 64196-17020 | | | 3.03 |

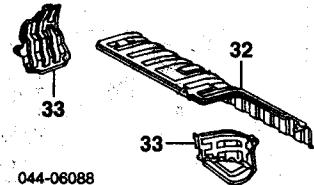
23 Xmb, Rear Floor-See Rocker/Pillars/Floor Section



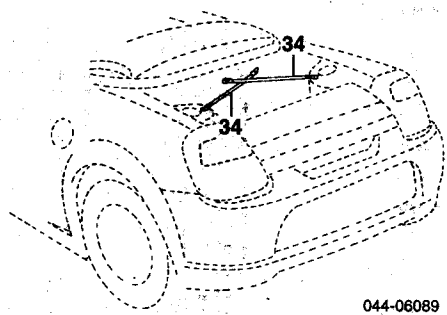
| | | | | |
|--------------------|-------------------|---|------|--------|
| 24 Xmb, Suspension | 00-02 51206-17030 | m | #2.3 | 545.75 |
| | 03-05 51206-17040 | m | #2.3 | 573.64 |

#w/Necessary Bolted Parts & Assemblies Removed; Not Included in O/H Rear Suspension

| | | | | |
|--------------------------|-------------------|--|----|--------|
| 25 Brace, Xmb | R 53653-17010 | | | 19.03 |
| | L 53654-17020 | | | 19.03 |
| 26 Shield, Transaxle | 31369-17010 | | | 93.43 |
| 27 Shield, Rear Splash | 00-02 51406-17030 | | .3 | 93.43 |
| | 03-05 51406-17020 | | .3 | 81.54 |
| 28 Clip, Retainer | 90467-07164 | | | 1.44 |
| 29 Shield, Front Splash | 00-02 51405-17040 | | .5 | 158.65 |
| | 03-05 51405-17030 | | .5 | 183.42 |
| 30 Bracket, Rear Shield | 51446-17020 | | | 6.09 |
| 31 Bracket, Front Shield | R/L 51445-17020 | | | 5.43 |



| | | | | |
|------------------------|---------------|--|--|--------|
| 32 Shield, Center Heat | 58329-17011 | | | 102.60 |
| 33 Shield, Side Heat | R 58327-17030 | | | 34.32 |
| | L 58328-17020 | | | 34.32 |

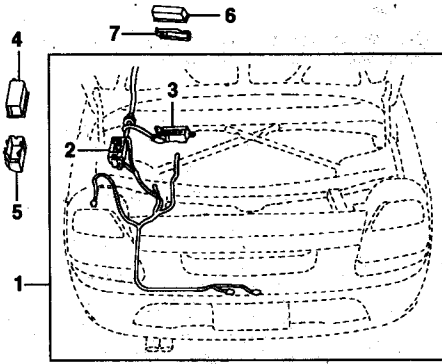


| | | | | |
|-----------------------|-----------------|--|--|-------|
| 34 Brace, Strut Tower | R/L 53605-17030 | | | 91.37 |
|-----------------------|-----------------|--|--|-------|

ELECTRICAL COMPONENTS

Illustration Located in Next Column

| | | | | |
|---|----------------|---|----|---------|
| 1 Harness Assy, Engine Compartment | | | | |
| 2000 | | | | |
| | 82111-17720 | m | | 1002.26 |
| 2001-02 | | | | |
| w/Sequential Shift Trans | 82111-17680 | m | | 1140.04 |
| w/o Sequential Shift Trans | 82111-17720 | m | | 1002.26 |
| 2003-05 | | | | |
| 5 Speed Trans | 82111-17721 | m | | 1002.26 |
| 6 Speed Trans | 82111-17681 | m | | 1140.04 |
| 2 Box, Fuse | 82610-17010 | m | | 110.06 |
| 3 Box, Relay | 82741-17010 | m | | 45.87 |
| #Included w/Engine Compartment Harness Assy | | | | |
| 4 Cover, Upper Fuse Box | 00 82611-17020 | | .1 | 25.06 |



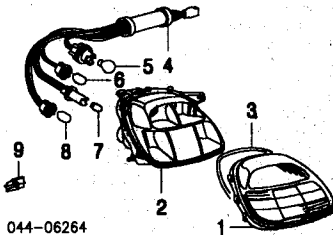
044-06090

| | | | |
|-------|-------------------|----|-------|
| 01-02 | 82611-17030 | .1 | 25.04 |
| 03-05 | 82611-17041 | .1 | 25.04 |
| | 82611-17010 | | 32.95 |
| 5 | 00 82662-17010 | .1 | 15.15 |
| 6 | 01-05 82662-17050 | .1 | 15.20 |
| 7 | 82663-33010 | | 9.55 |

REAR LAMPS

COMBINATION LAMP 2000-02

| | | |
|---------------------------|-----|----|
| R&I Combination Lamp Assy | R/L | .3 |
|---------------------------|-----|----|

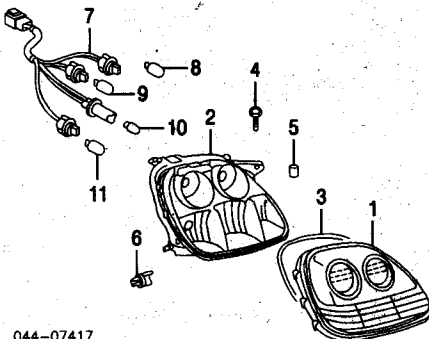


044-06264

| | | | | |
|--|------------------------|-----------------|-----|--------|
| 1 | Lens, Combination Lamp | R 81551-17150 | #.4 | 35.94 |
| | | L 81561-17190 | #.4 | 35.94 |
| 2 | Housing, Lamp | R 81553-17150 | #.4 | 107.52 |
| | | L 81563-17190 | #.4 | 107.52 |
| #R&R One Side Complete | | | | |
| 3 | Gasket | R/L 81554-17140 | | 24.18 |
| 4 | Harness, Lamp | R/L 81555-17150 | | 29.75 |
| 5 | Bulb, Turn Signal | R/L 90981-15009 | #.2 | 6.64 |
| 6 | Bulb, Back-Up | R/L 90981-13043 | #.2 | 4.20 |
| 7 | Bulb, Side Marker | R/L 90981-13043 | #.2 | 4.20 |
| 8 | Bulb, Stop | R/L 90981-11048 | #.2 | 4.29 |
| #R&R One Side Complete, Included in R&I/R&R Combination Lamp Assy | | | | |
| 9 | Guide, Mounting | R/L 81496-17010 | | 1.89 |

COMBINATION LAMP 2003-05

| | | |
|---------------------------|-----|----|
| R&I Combination Lamp Assy | R/L | .3 |
|---------------------------|-----|----|



044-07417

| | | | | |
|-----------------------------------|------------------------|-----------------|-----|--------|
| 1 | Lens, Combination Lamp | R 81551-17190 | #.4 | 35.94 |
| | | L 81561-17230 | #.4 | 35.94 |
| 2 | Housing, Lamp | R 81553-17191 | #.4 | 115.49 |
| | | L 81563-17231 | #.4 | 115.49 |
| #R&R One Side Complete | | | | |
| 3 | Gasket | R/L 81554-17140 | | 24.18 |
| 4 | Bolt, Lamp (2/Side) | R/L 90159-60498 | | .72 |
| 5 | Grommet (2/Side) | R/L 90189-06210 | | .63 |
| 6 | Guide, Mounting | R/L 81496-17010 | | 1.89 |
| 7 | Harness, Lamp | R/L 81555-17190 | | 29.72 |
| 8 | Bulb, Turn Signal | R/L 90981-15009 | #.2 | 6.64 |
| 9 | Bulb, Back-Up | R/L 90981-13043 | #.2 | 4.20 |
| 10 | Bulb, Side Marker | R/L 90981-13043 | #.2 | 4.20 |

| | | | | |
|--|------------|-----------------|-----|------|
| 11 | Bulb, Stop | R/L 90981-11048 | #.2 | 4.29 |
| #R&R One Side Complete, Included in R&I/R&R Combination Lamp Assy | | | | |

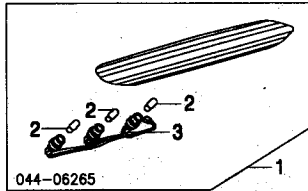
LICENSE LAMP

| | | |
|--|-----|-----|
| R&I Lamp Housing | R/L | #.2 |
| #Included in R&R or O/H Rear Bumper | | |



| | | | | |
|--|---------------|-----------------|-----|-------|
| 1 | Housing, Lamp | R/L 81271-30240 | #.2 | 17.27 |
| 2 | Bulb, Lamp | R/L 00234-00192 | #.2 | 1.00 |
| #R&R One Side Complete, Included in R&R or O/H Rear Bumper Assy | | | | |
| 3 | Socket, Bulb | R/L 81275-17040 | | 10.83 |

HIGH MOUNT STOP LAMP



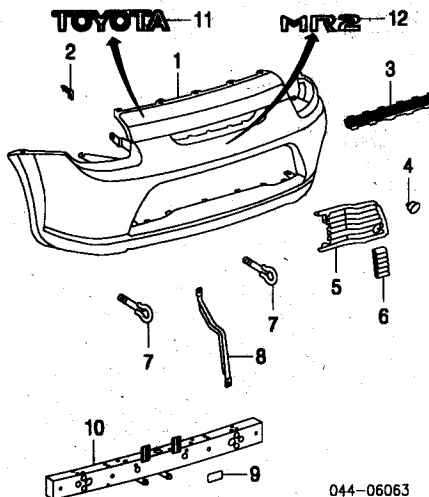
| | | | | |
|--|-----------------|-------------|-----|--------|
| 1 | Lamp Assy, Stop | 81570-17050 | #.2 | 133.55 |
| #Included in R&R Engine Lid | | | | |
| 2 | Bulb, Lamp (3) | 00234-00192 | | 1.00 |
| 3 | Socket w/Wire | 81576-17050 | | 23.92 |
| #Included w/Stop Lamp Assy | | | | |

REAR BUMPER

Use Procedure Explanations 27 and 28 with the following text.

2000-02

| | | |
|---|--|------|
| Refinish Bumper Cover | | 2.3 |
| R&I Bumper Assy | | #1.2 |
| O/H Bumper Assy (Includes R&I) | | #2.0 |
| #Includes R&I/R&R Rear Combination Lamps | | |
| NOTE: All Parts in this section are included in overhaul unless noted otherwise. | | |



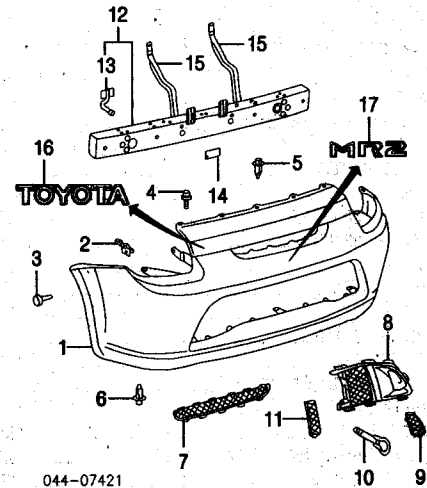
044-06063

| | | | | |
|---|-------------------------|-----------------|------|--------|
| 1 | Cover, Bumper (P) | 52159-17910 | #1.7 | 232.95 |
| (P) Paint to Match | | | | |
| #Includes R&I/R&R Rear Combination Lamps | | | | |
| 2 | Support, Side | R/L 52115-17020 | | 5.29 |
| 3 | Grille, Upper | 52561-17030 | .1 | 29.21 |
| 4 | Plug, Lower Grille | R 52161-17010 | | 7.46 |
| | | L 52162-17010 | | 7.46 |
| 5 | Grille, Lower | R 52152-17030 | .2 | 59.77 |
| | | L 52153-17030 | .2 | 59.77 |
| 6 | Extension, Lower Grille | R 52163-17010 | | 14.69 |
| | | L 52164-17010 | | 14.69 |
| 7 | Hook, Tow | R/L 51093-17021 | .1 | 27.04 |
| 8 | Support, Bumper | R/L 52151-17010 | | 24.32 |
| 9 | Cover, Hole | R/L 55797-48010 | | 1.86 |
| 10 | Reinf, Bumper | 52023-17080 | IOH | 128.10 |
| Nameplate (Adhesive) | | | | |
| 11 | "TOYOTA" | 75443-20610 | .2 | 20.03 |
| 12 | "MR2" | PT413-17000-01 | .2 | 23.89 |

2003-05

| | | |
|---|-----|------|
| Refinish Bumper Cover | | 2.3 |
| Refinish Lower Grille | R/L | .3 |
| R&I Bumper Assy | | #1.2 |
| O/H Bumper Assy (Includes R&I) | | #2.0 |
| #Includes R&I Rear Combination Lamp Assemblies | | |

NOTE: All Parts in this section are included in overhaul unless noted otherwise.



044-07421

| | | | | |
|---|----------------------------|-----------------|-------|--------|
| 1 | Cover, Bumper (P) | 52159-17910 | #1.7 | 232.95 |
| (P) Paint to Match | | | | |
| #Includes R&I Rear Combination Lamp Assemblies | | | | |
| 2 | Support, Side | R/L 52115-17020 | | 5.29 |
| 3 | Bolt, Support | R/L 90164-60029 | | .63 |
| 4 | Bolt, Upper Cover | R/L 90119-06827 | | .57 |
| 5 | Retainer, Upper Cover | 52161-02020 | | 1.86 |
| 6 | Retainer, Lower Cover | 52161-02020 | | 1.86 |
| #As Required | | | | |
| 7 | Grille, Upper | 52561-17030 | .1 | 29.21 |
| 8 | Grille, Lower | | | |
| Black (Code 202) | | | | |
| | R 52152-17030-C0 | .2 | 49.36 | |
| | L 52153-17030-C0 | .2 | 49.36 | |
| Blue | | | | |
| Code 8M6 | | | | |
| | R 52152-17030-J0 | .2 | 49.36 | |
| | L 52153-17030-J0 | .2 | 49.36 | |
| Code 8R2 | | | | |
| | R 52152-17030-J1 | .2 | 49.36 | |
| | L 52153-17030-J1 | .2 | 49.36 | |
| Green (Code 6R4) | | | | |
| | R 52152-17030-G0 | .2 | 49.36 | |
| | L 52153-17030-G0 | .2 | 49.36 | |
| Red (Code 3P0) | | | | |
| | R 52152-17030-D0 | .2 | 49.36 | |
| | L 52153-17030-D0 | .2 | 49.36 | |
| Silver (Code 1E7) | | | | |
| | R 52152-17030-B1 | .2 | 49.36 | |
| | L 52153-17030-B1 | .2 | 49.36 | |
| White (Code 040) | | | | |
| | R 52152-17030-A0 | .2 | 49.36 | |
| | L 52153-17030-A0 | .2 | 49.36 | |
| Yellow (Code 576) | | | | |
| | R 52152-17030-F0 | .2 | 49.36 | |
| | L 52153-17030-F0 | .2 | 49.36 | |
| 9 | Extension, Lower Grille | R 52161-17020 | | 9.80 |
| | L 52162-17020 | | | 9.80 |
| 10 | Hook, Tow | R/L 51093-17021 | .1 | 27.04 |
| 11 | Cover, Tow Hook | R/L 52163-17020 | | 10.69 |
| | L 52164-17020 | | | 10.69 |
| 12 | Reinforcement Assy, Bumper | 52023-17080 | IOH | 128.10 |
| 13 | Hanger, Exhaust Pipe | 51902-17010 | | 23.84 |
| #Included w/Bumper Reinforcement Assy | | | | |
| 14 | Cover, Hole | R/L 55797-48010 | | 1.86 |
| | R/L 90179-10113 | | | 1.03 |
| 15 | Support, Bumper | R/L 52151-17010 | | 24.32 |
| Nameplate (Adhesive) | | | | |
| 16 | "TOYOTA" | 75443-20610 | .2 | 20.03 |
| 17 | "MR2" | PT413-17000-01 | .2 | 23.89 |