

S. Satyanarayana

Senior Executive – Quality Assurance & Control / ISO 9001:2015 Lead Auditor

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Plot No. 122, Ward No. 4-A, Adipur, Gandhidham, Kutch, Pin – 370205, Gujarat, India



SUMMARY

- 26+ Years of Experience in Quality Function in Steel Process Industry (Manufacturing of Pipes, Tubes & Bends).
- 15+ Years of Experience as Head of Quality Function in Various Tube & Pipe Manufacturing Plants (i.e. SAWL, SAWH, ERW/HFW & CEW).
- 15+ Years of Rich Experience in Implementing & Maintaining Quality Management System as per API Spec Q1, ISO 9001 & ISO/TS 29001 Standards.
- Hands on Experience with API Product Specifications – API 5L, API 2B & API 5CT.
- ISO 9001 QMS Lead Auditor Since 2006.
- Certified Lead Auditor for ISO 9001 (2015) QMS.
- Certified Internal Auditor for ISO 14001 (2015) EMS & ISO 45001 (2018) OH&S Management System.
- International Welding Technologist – Certified by International Institute of Welding.
- 10 Years of Experience as Management Representative for Quality Management System.
- 3 Years of Experience as Management Representative for Integrated Management System (QMS + EMS + OH&SMS).
- Experience as SAP ECC 6.0 - QM Module Process Owner for Global Locations of Welspun Corp Limited.
- Experience in NABL Accreditation of Laboratories as per ISO/IEC 17025 (Quality Management System for Testing Laboratories) in Chemical, Mechanical & NDT Disciplines.
- Well Versed with Use & Integration of National & International Standards used in Manufacturing, Inspection, Testing & Transportation of Steel Products – API, ASTM, ASME, ISO & IS.
- Experienced in Project Management & Execution, New Product Development & New Market Development Activities.
- Played Key Role in Prestigious International & National Customer Approvals & Business Development.
- Implementing Continual Improvement Programs in the Organization.
- Participated in Vendor Evaluation & Development for Steel Coils / Plates, Welding Consumables, Coating Materials & Corrosion Protection Materials.
- Having Experience in Training People for Management System and Product Standards.

EXPERIENCE

Associate Vice President – Quality (QA & QC) | Management Representative - QMS

Welspun Corp Ltd.

June 2009 – June 2020

Anjar, Gujarat, India

Welspun Corp Ltd. (WCL) is the flagship company of Welspun Group and is a global giant in the Large Diameter Line Pipe segment. Over the last 15 years, the company has emerged as a leading name in the industry and today offers a one-stop solution with its wide range of products.

Job Profile

- Leading Quality Assurance & Quality Control Functions of SAWH (HSAW), SAWL (LSAW), HFW (ERW) & Hot Pulled Induction Bend Manufacturing Plants.
- Handling 2nd & 3rd Party Inspections of Products.
- Heading Management Representative Function for Quality Management System Implemented as per API Q1, ISO 9001 & ISO/TS 29001.
- Handling Certification Audits for QMS Registrations & Monogram License Audits for API Product Specifications.
- SAP QM Module Process Owner – Led Initial Deployment of SAP ECC 6.0 for QM Module & Managed Subsequent Developments & Modifications.

Highlights

- Integrated Quality Management Systems of Two Manufacturing Units (Dahej & Anjar) consisting of total 10 Manufacturing Lines within Six Months.
- Successfully Handled & Completed Customer Audits from Prestigious Clients i.e. British Petroleum, Conoco Philips, EIL, ENI, Enterprise, ExxonMobil, GAIL, Petronas, Petrobras, Saudi Aramco, SAIPEM, Shell, Statoil, Suncor, TOTAL & TransCanada

Assistant General Manager – Quality | Management Representative - QHSE

Jindal SAW Limited



Dec 2005 – Dec 2008



Mundra, Gujarat, India

Job Profile

- Leading Quality Assurance & Control Functions of the Business Units: LSAW Line Pipe Manufacturing Unit (100%EOU) & Anti Corrosion & Concrete Weight Coating Unit.
 - Handling MR Functions for ISO: 9001 -2000 QMS, ISO 14001:2004 EMS, OHSAS 18001:2007.
 - Handling API Monogram, APIQR & Other Certification Audits.
 - Handling International Customer Audits & Approvals viz. SHELL, Saudi Aramco, TOTAL, Chevron, Texaco etc.
 - Handling 2nd Party & 3rd Party Inspections
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Manager - Quality

Welspun Gujarat Stahl Rohren Limited



Oct' 2004 – Nov' 2005



Anjar, Gujarat, India

Job Profile

- Joined ERW Unit at Green Field Project Stage.
 - Developed & Implemented QMS and Lead the ERW Unit Certified for API Q1, ISO9001, API 5L, API 5CT.
 - Developed QA&C Department including set up of Chemical, Mechanical & Metallurgical Lab.
 - Looked after Quality Assurance & Quality Control Functions of the ERW Pipe Mills & Galvanizing Plant including Handling Third Party Inspections & Client Inspections.
 - Played key role in BIS Approvals & Licenses for ERW & Galvanized Tubes for IS:1161, IS:1239, IS:1978, IS:3601, IS:3074, IS:3601, IS:3589, IS:4270, IS:4923 Standards.
 - Handled Plant Approvals by Oil & Gas Majors like IOCL, GAIL, UNOCAL etc.
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Senior Manager – Quality

Thakkarsons Auto Ancillary (I) Ltd.



Aug' 2003 – Oct' 2004



Palghar, Maharashtra, India

Job Profile

- Looking after Quality Function of the organization – ERW & CEW Tubes Mfg Unit.
 - Looking after New Product development & Process Improvements.
 - Handled MR Responsibilities for implementing TS 16949 QMS.
 - Played key role in Plant Approval by Maruti Udyog Limited & Stabilus, Germany
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Manager – Quality

Bhushan Limited



Apr' 2001 – Jul' 2003



Chandigarh, Punjab, India

Job Profile

- Handling Quality functions of ERW Tube Manufacturing Unit.
 - Responsibilities included Handling customer complaints, New Product Development, Quality Planning, Monitoring Quality Control activities.
 - Handled MR Responsibilities & Lead the organization for ISO 9001:2000 Certification.
 - Took active role in development & Approval of ERW Main Frame Tube for Honda Activa
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Senior Engineer – R&D / Quality

Steel Tubes of India Limited



Aug' 1997 – Mar' 2001



Dewas, Madhya Pradesh, India


Job Profile

- In charge of Quality Assurance & Control Activities of CEW Section.
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- Responsibilities included leading In-process & Final Inspection Team, handling customer complaints, Enquiry Handling, New Product Development, Issuing Works Test Certificate, and Dealing with 2nd & 3rd party inspection agencies, Auditing Internal Quality System (For ISO 9002), Implementing SPC & SQC techniques.
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Senior Officer – Quality

Jai Corp Limited

 Oct' 1995 – May' 1997  Nanded, Maharashtra, India

Job Profile

- Looking after Quality Control Function in ERW Tubes Manufacturing Unit. Responsibilities included enquiry handling, receiving, in-process and final inspection of ERW Tubes.
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General Foreman – Quality

Steel Tubes of India Limited

 Jan'1993 – Sep' 1995  Dewas, Madhya Pradesh, India

Job Profile

- Surveillance Inspection at all stages of manufacturing of CEW Tubes. Responsibilities included New Product Development, Enquiry review, Inspection & Testing of final product (CEW Tubes), Preparation of Works Test Certificate, & Implementation of Corrective Action Plan. As an internal Auditor, Carried internal quality audits for ISO 9002:1994 Quality Management System.
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Junior Engineer – Heat Treatment

G.G. Automotive Gears (P) Ltd.



 Oct' 1991 – Dec' 1992  Dewas, Madhya Pradesh, India

Job Profile



- Supervising Heat treatment of Gears & Pinions (Case Hardening). Ensuring quality Parameters Viz. Case depth, Hardness & Micro structure of Heat treated components.
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TRAINING COURSES



ISO 9001 (2015) QMS Lead Auditor

 April 2016
 Training by Lloyd's Register (LRQA) at Welspun Corp Ltd. in Anjar, Gujarat



API Spec Q1 (9th Edition) QMS

 September 2013
 Training by American Petroleum Institute (API) in Beijing, China

ISO 45001 (2018) OH&S Internal Auditor

 March 2019
 Intrgrated Consultancy Services, India at Welspun Corp Ltd. in Anjar, Gujarat

ISO 14001 (2015) EMS Internal Auditor

 March 2019
 Intrgrated Consultancy Services, India at Welspun Corp Ltd. in Anjar, Gujarat

Addendum 2 (June 2018) to API Spec Q1 : QMS 9th Edition Training Course

 October 2018
 Training by Omega Management Consultancy Services Conducted at Welspun Corp Limited, Anjar, Gujarat.

International Welding Technologist (IWT)

 February 2013



Training by International Institute of Welding at Welspun Corp Limited, Anjar, Gujarat.

NDT Level II in UT



November 2008 (Renewed frequently and currently valid up to 12 November 2023)



Academy of Welding and NDT Technology

EDUCATION

Diploma in Metallurgical Engineering

%

State Board of Technical Education and Training

62.96



1985 - 1989

First Class

LANGUAGES

English

Proficient

●●●●●

Hindi

Proficient

●●●●●

Telugu

Native

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PERSONAL PROFILE

Father's Name Satyaprasada Rao

Date of Birth 15th July 1970

Marital Status Married

Hobbies Reading Technical Articles & Standards,
Chess, Movies, Cricket,

Sincerely,

Satyanarayana Samavedam

01 June 2020

Adipur, Gujarat