



Assumption :

- BSaM packaging raw material is same as what we are using for IDS
- Carton design is a general multi-packing carton but not really a special design which needs specific vendor to produce.

Remarks:

- In current IDS model, most of the packaging material is called by Production line based on production plan. FCST is sent to vendor based on order material shortage. Vendor will prepare the final good packaging material according.
- Since there is specific SA for BSaM material, we can send FCST to vendor through weekly cycle to prepare raw material if raw material is special. Otherwise, current IDS process can support BSaM packaging material preparation.