



- Please break all hard edges (ie place finished piece in ceramic mill)
 - $\frac{1}{8}$ in hole is to have a press-fit dowel inserted in it.
 - $\frac{1}{4}$ -20 holes should be through and tapped.
 - $\frac{3}{8}$ in holes are to have to have neodymium magnets press fit into them.
 - The 0.205 in holes are to have press-fit dowels inserted into them.
- These dowels should be the correct size to fit into a 1/4-20 tapped hole.
One dowel will need to be ground to a "football" shape.

*Units of inches

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