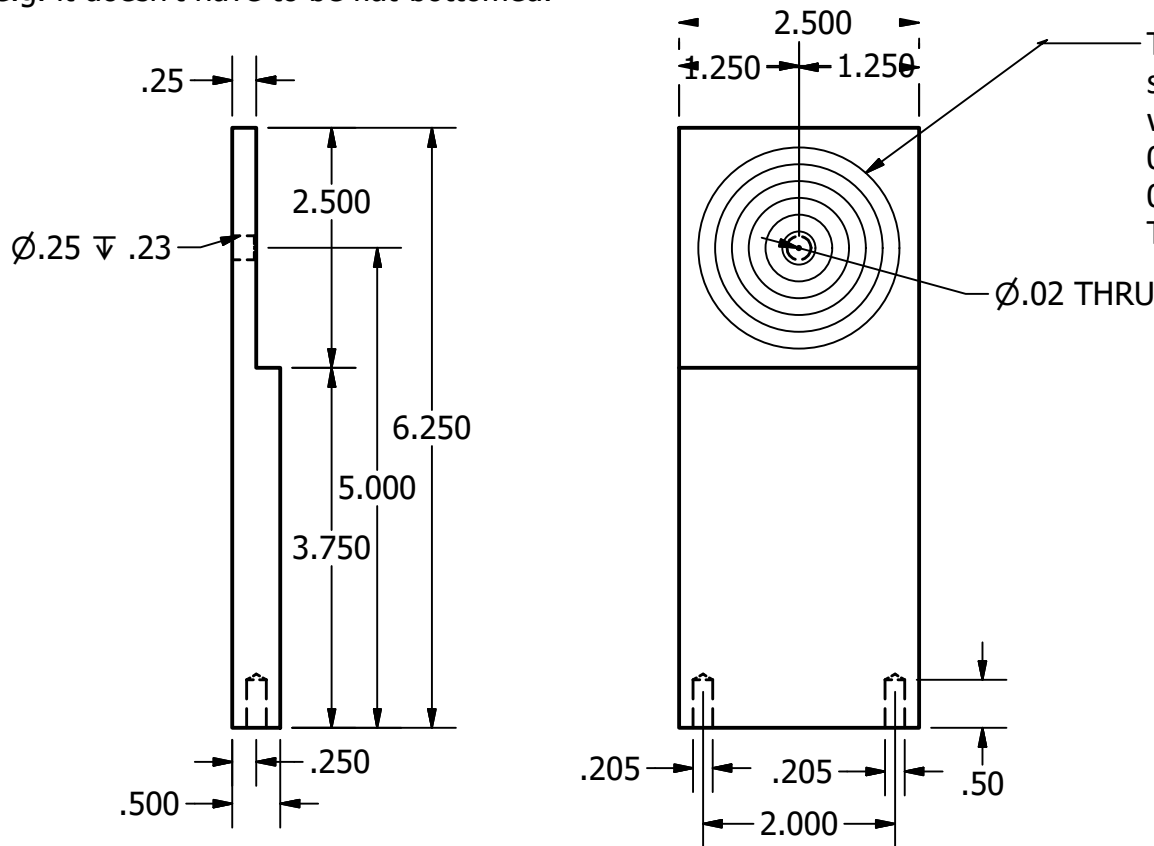
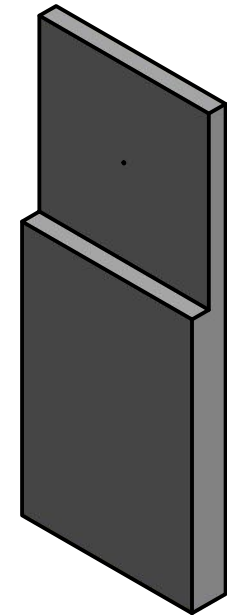


- Please break all hard edges.
- Two steel dowels ~1in long and 0.205 in in diameter will need to be milled and slip fit to holes at bottom of piece.
- 0.25 in hole from backside of piece should not go all the way through. The hole should leave ~0.02 in of material through which a 0.02 in pinhole should be drilled.
- The 0.25 in hole may be made in anyway the machinist desires e.g. it doesn't have to be flat-bottomed.

B



These concentric circles should be slightly milled with radii of:
 0.175, 0.349, 0.524, 0.698,
 0.873, and 1.047 inches.
 The center is the 0.02 in hole.



B

A

A

*Units of inches



University of Wisconsin - Madison

Author
 Darien Morrow

Contact information
 dmorrow3@wisc.edu

Date
 11.15.2016

Scale
 1/2

Title
 Alignment Target

Material
 Aluminum

Page
 1 of 1

2

1