Plot 2D (u,diff) Difference Feedrate Limit minus Current Feedrate 4x10⁻⁵ diff = (fratelimit - currfrate) > 03x10⁻⁵ 2x10⁻⁵ 1x10⁻⁵ 0 -1x10⁻⁵

0.4

parameter (u)

0.6

8.0

0.2

0

diff-frate (mm/s)