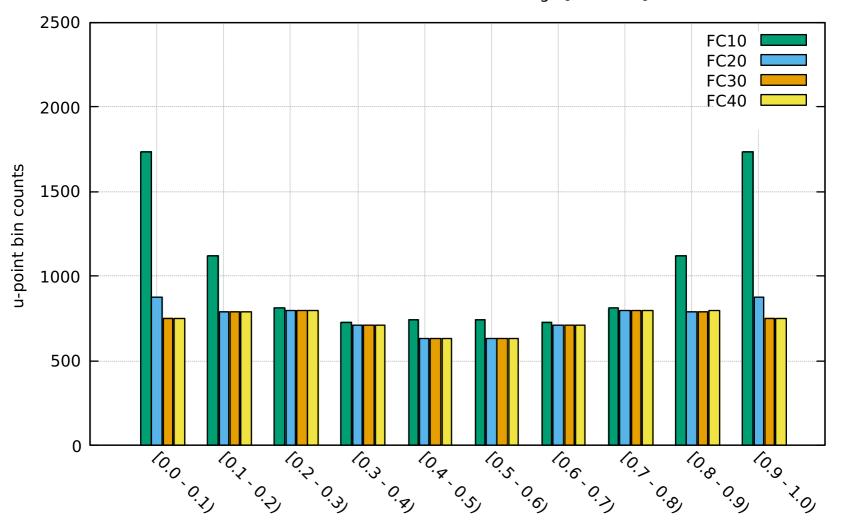
Teardrop u-point distribution with feedrate commands FC 10, 20, 30 and 40 mm/s lamda = 0.18 for the full u-bin range [0.0 .. 1.0]



parameter u-bin range