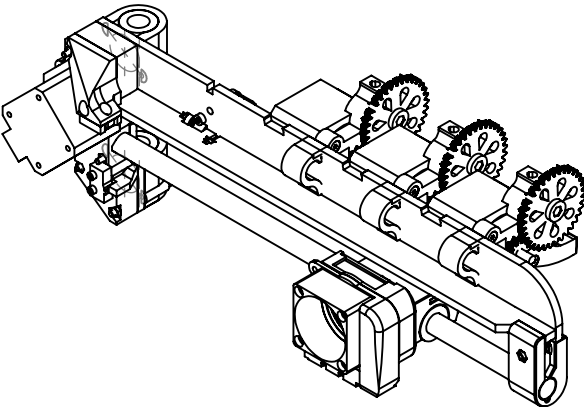


1		2		3		4		5		6																																																																							
A	ITEM NO.	PART NUMBER	Category	QTY.		ITEM NO.	PART NUMBER	Category	QTY.		A																																																																						
	1	extruder-drive	Sub-assembly	3		21	M3x40-cap-head	Fasteners	2																																																																								
	2	x-axis-plate	Sheet	1		22	M3x50-cap-head	Fasteners	2																																																																								
	3	x-rib	Sheet	1		23	M3-nut	Fasteners	13																																																																								
	4	x-carriage	RP	1		24	M3-washer	Fasteners	13																																																																								
	5	x-idler-bracket	RP	1		25	M5-nut	Fasteners	1																																																																								
	6	x-motor-bracket	RP	1		26	Nema17	Electronics	1																																																																								
	7	z-bearing-clamp	RP	2		27	proximity-sensor-pcb	Electronics	1																																																																								
	8	z-bearing-mount	RP	1		28	tcr1000	Electronics	1																																																																								
	9	z-nut-trap	RP	1		29	hot-end		1																																																																								
B	10	623-bearing	Hardware	3		30	v4-microswitch		1		B																																																																						
	11	LM12UU	Hardware	2																																																																													
	12	LM12LUU	Hardware	1																																																																													
	13	MR93zz-bearing	Hardware	1																																																																													
	14	x-bar	Hardware	1																																																																													
C	15	M2.5x12-cap-head	Fasteners	2							C																																																																						
	16	M3x12-cap-head	Fasteners	3																																																																													
	17	M3x20-cap-head	Fasteners	1																																																																													
	18	M3x20-countersunk-head	Fasteners	1																																																																													
	19	M3x25-cap-head	Fasteners	4																																																																													
	20	M3x25-countersunk-head	Fasteners	1																																																																													
D						<div><div>UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:</div><div>FINISH:</div><div>DEBUR AND BREAK SHARP EDGES</div><div>DO NOT SCALE DRAWING</div><div>REVISION</div></div> <table><tr><td></td><td>NAME</td><td>SIGNATURE</td><td>DATE</td><td></td><td></td><td>TITLE:</td></tr><tr><td>DRAWN</td><td></td><td></td><td></td><td></td><td></td><td></td></tr><tr><td>CHK'D</td><td></td><td></td><td></td><td></td><td></td><td></td></tr><tr><td>APPV'D</td><td></td><td></td><td></td><td></td><td></td><td></td></tr><tr><td>MFG</td><td></td><td></td><td></td><td></td><td></td><td></td></tr><tr><td>Q.A</td><td></td><td></td><td></td><td></td><td></td><td></td></tr><tr><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr><tr><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr><tr><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr><tr><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr></table> <div><div>WEIGHT:</div><div>SCALE:1:4</div><div>SHEET 1 OF 1</div></div> <div><div>DWG NO.</div><div>x-axis</div><div>A4</div></div>							NAME	SIGNATURE	DATE			TITLE:	DRAWN							CHK'D							APPV'D							MFG							Q.A																																		
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