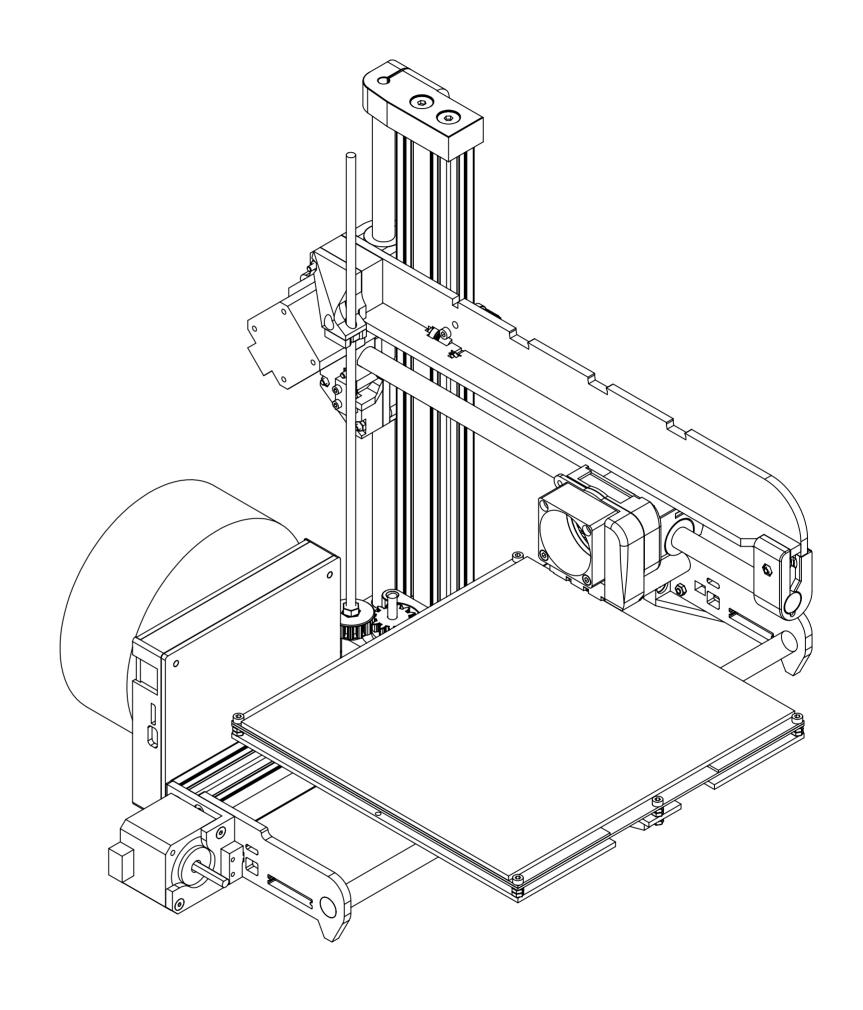
ITEM NO.	PART NUMBER	Category	QTY.
1	spool	Consumables	1
2	y-axis		1
3	z-axis		1
4	x-axis		1
5	enclosure		1



DIMENS SURFAC TOLERA	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR:				DEBUR AND BREAK SHARP EDGES	DO NOT SCALE DRAWING			REVISION			
ANGU												
	NAME	SIGI	NATURE	DATE				TITLE:				
DRAWN												
CHK'D												
APPV'D												
MFG												
Q.A					MATERIAL	:	-	DWG NO. Zip			A2	
										10		
					WEIGHT:			SCALE:1:2		SHEET	I OF 2	

ITEM NO.	PART NUMBER	Category	QTY.
1	bed	Sheet	1
2	Duet-enclosure-base	Sheet	1
3	Duet-enclosure-lid	Sheet	1
4	spacer	Sheet	3
5	x-axis-plate	Sheet	1
6	x-rib	Sheet	1
7	y-cross-rib	Sheet	1
8	y-idler-plate	Sheet	2
9	y-rib	Sheet	1
10	air-assist-plate	RP	1
11	сар	RP	1
12	Duet-enclosure	RP	1
13	nozzle-mounting	RP	1
14	spigot	RP	1
15	tube-mount	RP	1
16	x-carriage	RP	1
17	x-idler-bracket	RP	1
18	x-motor-bracket	RP	1
19	y-bearing-clamp	RP	2
20	y-idler-bracket	RP	1
21	y-motor-bracket	RP	1
22	z-bearing-clamp	RP	2
23	z-bearing-mount	RP	1
24	z-corner-bracket	RP	1
25	z-foot	RP	1
26	z-gear	RP	1
27	z-gear-driven	RP	1
28	z-lower-mount	RP	1
29	z-motor-brace	RP	1
30	z-nut-trap	RP	1
31	z-upper-mount	RP	1
32	heater-block	Machined	1
33	narrow-heatsink	Machined	1
34	nozzle	Machined	1
35	3 842 992 891/500mm	Hardware	2
36	623-bearing	Hardware	5
37	glass	Hardware	1
38	heatsink	Hardware	1
39	LM12UU	Hardware	5
40	LM12LUU	Hardware	1
41	MR93zz-bearing	Hardware	1
42	t-nut	Hardware	10
43	x-bar	Hardware	4

ITEM NO.	PART NUMBER	Category	QTY.
44	M2.5x12-cap-head	Fasteners	2
45	M3x8-countersunk-head	Fasteners	2
46	M3x12-cap-head	Fasteners	9
47	M3x12-countersunk-head	Fasteners	12
48	M3x16-cap-head	Fasteners	7
49	M3x20-cap-head	Fasteners	1
50	M3x20-countersunk-head	Fasteners	1
51	M3x25-cap-head	Fasteners	4
52	M3x25-countersunk-head	Fasteners	1
53	M3x35-cap-head	Fasteners	2
54	M3x40-cap-head	Fasteners	4
55	M3x50-cap-head	Fasteners	2
56	M3-nut	Fasteners	33
57	M3-washer	Fasteners	17
58	M4x8-button-head	Fasteners	2
59	M4x8-countersunk-head	Fasteners	1
60	M4x12-countersunk-head	Fasteners	10
61	M4x16-button-head	Fasteners	2
62	M4x16-countersunk-head	Fasteners	1
63	M5-nut	Fasteners	3
64	M5-threaded-bar	Fasteners	1
65	M6x16-countersunk-head	Fasteners	7
66	40x20-fan	Electronics	1
67	bed-Mk2A	Electronics	1
68	heat-spreader	Electronics	1
69	Nema17	Electronics	3
70	proximity-sensor-pcb	Electronics	1
71	tcrt1000	Electronics	1
72	v4-microswitch	Electronics	2
73	spool	Consumables	1

UNLESS OTHERWISE SPECIFIED: FINISH: DIMENSIONS ARE IN MILLIMETERS					DEBUR AND BREAK SHARP	DO NOT SCALE DRAWING		REVISION				
SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:							EDGES					
	NAME	SIG	NATURE	DATE				TITLE:				
DRAWN												
CHK'D												
APPV'D												
MFG												
Q.A					MATERIAL	:		DWG NO.	-	Zip		A2
					WFIGHT:			SCALE:1:1		SHEET 2	2 OF 2	